



Designation: D2821 – 09

Standard Test Method for Measuring the Relative Stiffness of Leather by Means of a Torsional Wire Apparatus¹

This standard is issued under the fixed designation D2821; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This test method describes the use of a torsional apparatus for measuring the relative stiffness of gloving leathers. This test method does not apply to wet blue.

1.2 The values stated in SI units are to be regarded as the standard. The values shown in parentheses are provided for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D1053 Test Methods for Rubber Property—Stiffening at Low Temperatures: Flexible Polymers and Coated Fabrics

D1610 Practice for Conditioning Leather and Leather Products for Testing

3. Significance and Use

3.1 This test method is designed to measure the apparent torsional modulus³ of a leather specimen. Experience has

¹ This test method is under the jurisdiction of ASTM Committee D31 on Leather and is the direct responsibility of Subcommittee D31.04 on Apparel. This test method was developed in cooperation with the American Leather Chemists Assn.

Current edition approved Oct. 1, 2009. Published December 2009. Originally approved in 1969 as D2821 – 69T. Last previous edition approved in 2005 as D2821 – 00(2005)¹. DOI: 10.1520/D2821-09.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ This test method is similar to Test Method D1053. The original apparatus was described by Williamson, I., *British Plastics*, Vol 23, 1950, pp 87-90, 102; and typical examples of the results of its use on leather were given in a paper by Witnauer, L. PA, and Palm, W.E., *Journal*, American Leather Chemist's Assn., JALCA, Vol 59, 1964, pp. 246-258.

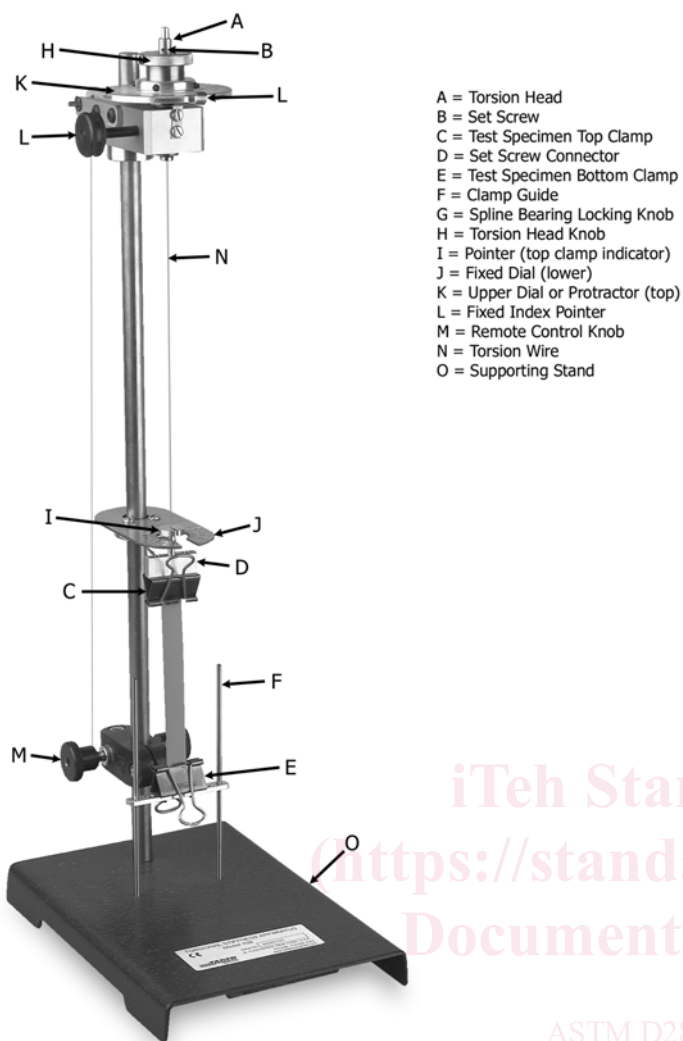
shown that the torsion modulus of leather is directly related to the characteristic known as stiffness when felt in a glove.⁴

4. Apparatus

4.1 *Torsion Apparatus*⁵— The torsional apparatus, Fig. 1, shall consist of a torsion head, A, capable of being turned through a complete circle in a plane normal to the torsion wire, N. The torsion head is equipped with an upper dial or protractor, K, graduated from 0 to 360° in increments not greater than 5°, and a fixed index pointer, L. The protractor is attached to the torsion head by means of a friction bearing to permit movement for adjusting the zero point. The top of the torsion wire is attached to the torsion head at knob H by set screw B and passes through the center of a loosely fitting sleeve gripped by the friction bearing. The torsion head support carries a split bearing which can be activated by knob G, thus locking the sleeve carrying the wire and permitting adjustment of the zero point of the protractor without disturbing the position of the torsion wire. The bottom of the wire shall be fastened to the test specimen clamp, C, by means of a set screw connector, D. A pointer, I, mounted above a fixed dial, J, shall

⁴ Gloves were made from the neck and butt areas of cattlehide work-glove leather selected for 3° of softness varying from soft to firm. These were ranked from softest to firmest by 20 individuals. Since there was some overlapping of rank as assigned by individual observers, the final rank was assigned according to highest number of selections. Specimens of leather cut from the sides in the area from which each glove was cut were tested for stiffness according to this test method. At 90° of twist, the stiffness values gave a ranking similar to that obtained by feel. Specimens cut parallel to the backbone gave more consistent ranking than specimens cut perpendicular to the backbone. This undoubtedly reflects the fact that work gloves are cut from a side with the fingers parallel to the backbone. A report of these experiments and data used for calculation of precision and accuracy are on file at ASTM Headquarters.

⁵ The sole source of supply of the apparatus known to the committee at this time is Taber Industries, 455 Bryant Street, North Tonawanda, NY, 14120. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend.



- A = Torsion Head
- B = Set Screw
- C = Test Specimen Top Clamp
- D = Set Screw Connector
- E = Test Specimen Bottom Clamp
- F = Clamp Guide
- G = Spline Bearing Locking Knob
- H = Torsion Head Knob
- I = Pointer (top clamp indicator)
- J = Fixed Dial (lower)
- K = Upper Dial or Protractor (top)
- L = Fixed Index Pointer
- M = Remote Control Knob
- N = Torsion Wire
- O = Supporting Stand

FIG. 1 Torsion Apparatus

be provided to indicate the twist applied to the specimen. Torsion is applied by manually turning knob *H* or the remote control knob *M*.

4.2 *Stand*—The torsion apparatus shall be mounted on a rigid supporting stand, *O*.

4.3 *Torsion Wires*⁶—Torsion wires shall be made of tempered spring wire 315 mm (12.5 in.) long, with each end firmly affixed within a rod measuring 5 mm (3/16 in.) in diameter and 12.5 mm (1/2 in.) long so as to give a free length between the rods of 290 ± 2.5 mm (11.5 ± 0.1 in.).

4.4 *Specimen Clamps*—Two clamps shall be provided for holding each test specimen. The top clamp, *C*, shall be mounted at the bottom of the torsion wire. The bottom clamp, *E*, shall be fashioned to move up and down without binding

⁶ The original torsion wire was a stainless steel rocket wire, Type NS-302, 0.010 ± 0.0025 in. (0.025 ± 0.06 mm) in diameter, bright finish, with chemical composition of 0.08 to 0.12 % carbon, 8 to 10 % nickel, and 17 to 19 % chromium, from National Standard Co., <http://www.nationalstandard.com>. If other wire is used, it should be calibrated as described in Test Method D1053 and have a constant of 0.0182 g-cm/deg.

within guides, *F*, mounted in the base. The weight of bottom clamp *E* shall be 15 ± 0.01 g.

5. Test Specimens

5.1 Unless otherwise specified in the detailed specification, cut the specimen using a sharp die measuring 12.70 ± 0.03 mm (0.500 ± 0.001 in.) wide and 114 ± 2 mm (4.5 ± 0.1 in.) long. When known the direction to the backbone shall be indicated. It is good practice, however, to include a control specimen with known twist characteristics.

5.2 Condition the specimen as specified in Practice D1610.

6. Preparation of Apparatus

6.1 Clamp the specimen in the testing apparatus as described below so that 89 ± 2 mm (3.5 ± 0.1 in.) of the specimen is free between the clamps. It is advisable to mark this distance on the specimen using a bench marker.

6.2 Insert the specimen into the jaws of the bottom clamp, *E*, until the edge of the clamp meets the bench mark. Be sure the specimen is perpendicular to the jaws of the clamp.

6.3 Insert the other end of the specimen into the jaws of the upper clamp, *C*, up to the bench mark. Be sure the specimen is perpendicular to clamp.

6.4 Insert the bottom clamp into the clamp guide, *F*.

6.5 Unlock the top dial by turning knob *G* counterclockwise about 1/4 turn.

6.6 Bring both clamps into parallel position by turning knob *H*, or knob *M*, either clockwise or counterclockwise so there is no twist to the specimen. When the clamps are parallel adjust the top clamp indicator, *I*, so it is over the “0” mark on the lower dial, *J*, by holding the clamp parallel in one hand and turning the indicator. The indicator is attached to the upper clamp by a friction clasp.

6.7 Lock the top dial, *K*, by turning knob *G* clockwise until tight.

6.8 Set the top dial by actually turning dial *K* to read 270° (top dial is tension fitted).

NOTE 1—By setting the dial to 270°, the 90° twist of the specimen will be subtracted out automatically, and the readings obtained will be that of the wire to give the desired 90° twist of the specimen.

NOTE 2—When setting top dial care should be taken not to twist the wire, causing the top clamp indicator to move. Movement of the indicator means that knob *G* was not tightened sufficiently. If this happens repeat operations 6.5-6.8 as may be necessary.

NOTE 3—Dial *K* is attached to knob *H* through a friction bearing, thus permitting dial *K* to be adjusted while the wire, which is attached to knob *H*, is in a locked position when knob *G* is tight. Loosening knob *G* permits knob *H* and dial *K* to be turned freely as a unit.

NOTE 4—The procedure outlined here is for testing of specimens at 90° twist. If in the detailed specification, other degrees of angular twist are specified, then the reflexing cycles and the final measurement shall be made at the specified degree of twist. The zero shall be adjusted to read 360° minus the specified degrees of angular twist, and the torsion values will become corrected for the new value.

7. Procedure

7.1 Reflex the specimen by applying the same degree of angular twist as specified for the test through a minimum of two cycles as detailed below.