



Standard Test Method for Moisture in Mineral Aggregate Used on Built-Up Roofs¹

This standard is issued under the fixed designation D1864/D1864M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This test method covers the determination of moisture in mineral aggregate for use on built-up roofs.

~~1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.~~

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.3 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

2.1 *ASTM Standards:*²

D75 Practice for Sampling Aggregates

D1863 Specification for Mineral Aggregate Used on Built-Up Roofs

3. Summary of Test Method

3.1 The aggregate is dried to constant mass in a 110°C (230°F)[230°F] oven. The mass percent moisture is calculated as the loss in mass based on the mass of the oven dry aggregate.

4. Significance and Use

4.1 This test method measures the moisture in mineral aggregate required by Specification D1863.

5. Apparatus

5.1 Balance, 1000-g (2.2-lb)[2.2-lb] capacity, sensitive to 0.01 % of the capacity.

5.2 Oven, large enough to hold the sample and capable of maintaining a temperature of 110°C (230°F)[230°F] \pm 1 %.

5.3 Sample Container, consisting of an evaporating dish or similar shallow container.

6. Sampling

6.1 Sample aggregates received in bulk in accordance with Practice D75.

6.2 For aggregates received in bags or small containers, select a number of bags or small containers at random, equivalent to the cube root of the total number in the shipment.

7. Procedure

7.1 Transfer to a tared dish 500 g (1-lb)[1 lb] \pm 1 % of the aggregate, weighed to the nearest 2×0.1 g (10⁻⁴-lb)[.1b]. Place in an oven at 110°C (230°F)[230°F] for 4 h. Cool in a desiccator. Weigh to the nearest 2×0.1 g (10⁻⁴-lb)[.1b]. Repeat the drying for 1-h periods until constant mass is obtained.

¹ This test method is under the jurisdiction of ASTM Committee D08 on Roofing and Waterproofing and is the direct responsibility of Subcommittee D08.03 on Surfacing and Bituminous Materials for Membrane Waterproofing and Built-up Roofing.

Current edition approved Nov. 24, 1989. Published January 1990. Originally published as D1864-76 (1980). Last previous edition D1864-81(1988). DOI: 10.1520/D1864-89R02.

Current edition approved Dec. 1, 2009. Published December 2009. Originally approved in 1976. Last previous edition approved in 2002 as D1864-89(2002). DOI: 10.1520/D1864_D1864M-89R09E01.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.