



SLOVENSKI STANDARD

oSIST prEN 4500-005:2022

01-februar-2022

Aeronautika - Kovinski materiali - Pravila za načrtovanje in predstavljanje standarov za materiale - 005. del: Posebna pravila za jekla

Aerospace series - Metallic materials - Rules for drafting and presentation of material standards - Part 005: Specific rules for steels

Luft- und Raumfahrt - Metallische Werkstoffe - Regeln für das Erstellen und die Gestaltung von Werkstoffnormen - Teil 005: Besondere Regeln für Stähle

iTeb STANDARD
PREVIEW

Série aérospatiale - Matériaux métalliques - Règles pour la rédaction et la présentation des normes de matériaux - Partie 005: Règles spécifiques aux aciers

[oSIST prEN 4500-005:2022](#)

Ta slovenski standard je istoveten z: [prEN 4500-005](https://standards.iteb.ai/catalog/standards/sist/ec42ba15-d495-4d80-aa88-8aa04a7324fe/osist-pr-en-4500-005-2022)

ICS:

49.025.10 Jekla Steels

oSIST prEN 4500-005:2022

en,fr,de

iTeh STANDARD PREVIEW (standards.iteh.ai)

oSIST prEN 4500-005:2022

<https://standards.iteh.ai/catalog/standards/sist/ec42ba15-d495-4d80-aa88-8aa04a7324fe/osist-pren-4500-005-2022>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

DRAFT
prEN 4500-005

December 2021

ICS 49.025.10

Will supersede EN 4500-005:2012

English Version

Aerospace series - Metallic materials - Rules for drafting and presentation of material standards - Part 005: Specific rules for steels

Série aérospatiale - Matériaux métalliques - Règles pour la rédaction et la présentation des normes de matériaux - Partie 005: Règles spécifiques aux aciers

Luft- und Raumfahrt - Metallische Werkstoffe - Regeln für das Erstellen und die Gestaltung von Werkstoffnormen - Teil 005: Besondere Regeln für Stähle

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee ASD-STAN.

**iTeh STANDARD
PREVIEW
(Standard.iel.ad)**

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom. [https://standards.cen.europa.eu/standards/istc/c4/ta13/2021/d495-4d80-aa88-8aa04a7324fe/osit-pren-4500-005-](https://standards.cen.europa.eu/standards/istc/c4/ta13/2021/d495-4d80-aa88-8aa04a7324fe/osit-pren-4500-005-2022)

Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Warning : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

	Page
European foreword	4
Introduction	5
1 Scope.....	6
2 Normative references.....	6
3 Terms and definitions	6
4 Rules for drafting a European Standard for aerospace metallic materials	6
4.1 General.....	6
4.2 Title	6
4.2.1 General.....	6
4.2.2 Method of melting.....	7
4.2.3 Form entries	7
4.2.4 Additional information entries.....	9
4.3 Introduction.....	9
4.4 Scope, normative references, terms and definitions, requirements.....	9
4.5 Table 1 (1 of 3).....	9
4.5.1 Line 1: Material designation	9
4.5.2 Line 2: Chemical composition	9
4.5.3 Line 3: Method of melting	10
4.5.4 Line 4.1: Form	10
4.5.5 Line 4.2: Method of production	10
4.5.6 Line 4.3: Limit dimension(s)	10
4.5.7 Line 5: Technical specification	10
4.5.8 Line 6.1: Delivery condition and Heat treatment	10
4.5.9 Line 6.2: Delivery condition code	10
4.5.10 Line 7: Use condition and Heat treatment	11
4.5.11 Line 8.1: Test sample(s).....	11
4.5.12 Line 8.2: Test piece(s)	11
4.5.13 Line 8.3: Heat treatment.....	11
4.5.14 Line 9: Dimensions concerned	11
4.5.15 Line 10: Thickness of cladding on each face	11
4.5.16 Line 11: Direction of test piece	11
4.5.17 Lines 12 to 16: Tensile (T)	11
4.5.18 Line 17: Hardness	11
4.5.19 Line 18: Shear strength.....	11
4.5.20 Line 19: Bending.....	11
4.5.21 Line 20: Impact strength	11
4.5.22 Lines 21 to 26: Creep (C)	11
4.5.23 Line 27: Notes (see line 98)	11
4.6 Table 1 (2 of 3)	12
4.6.1 Line 29: Reference heat treatment	12
4.6.2 Lines 30 to 94	12
4.6.3 Line 95: Marking inspection	12
4.6.4 Line 96: Dimensional inspection	12
4.6.5 Line 98: Notes	12

4.6.6 Line 99: Typical use	12
4.7 Table 1 (3 of 3).....	12
4.8 Bibliography	12
Annex A (informative) Completion of the title page	13
Annex B (informative) Completion of the introduction.....	14
Annex C (informative) Completion of the scope, normative references, terms and definitions, requirements.....	15
Annex D (informative) Completion of Table 1 (1 of 3)	16
Annex E (informative) Completion of Table 1 (2 of 3)	17
Annex F (informative) Completion of Table 1 (3 of 3).....	20
Annex G (informative) Completion of the bibliography	23
Bibliography	24

iTeh STANDARD PREVIEW (standards.iteh.ai)

[oSIST prEN 4500-005:2022](#)
<https://standards.iteh.ai/catalog/standards/sist/ec42ba15-d495-4d80-aa88-8aa04a7324fe/osist-pren-4500-005-2022>

prEN 4500-005:2021 (E)

European foreword

This document (prEN 4500-005:2021) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 4500-005:2012.

**iTeh STANDARD
PREVIEW
(standards.iteh.ai)**

[oSIST prEN 4500-005:2022](#)

<https://standards.iteh.ai/catalog/standards/sist/ec42ba15-d495-4d80-aa88-8aa04a7324fe/osist-pren-4500-005-2022>

Introduction

This document is part of the series of EN metallic material standards for aerospace applications. The general organisation of this series is described in EN 4258.

The EN 4500 series (*Aerospace series — Metallic materials — Rules for drafting and presentation of material standards*) is composed by the following documents:

- General rules EN 4500-001;
- Aluminium, aluminium alloys and magnesium alloys EN 4500-002;
- Heat-resisting alloys EN 4500-003;
- Titanium and titanium alloys EN 4500-004;
- Steels EN 4500-005;
- Filler metals for welding EN 4500-002 to EN 4500-005;
- Filler metals for brazing EN 4500-006.

iTeh STANDARD PREVIEW (standards.iteh.ai)

[oSIST prEN 4500-005:2022](#)

<https://standards.iteh.ai/catalog/standards/sist/ec42ba15-d495-4d80-aa88-8aa04a7324fe/osist-pren-4500-005-2022>

1 Scope

The EN 4500 series specifies the rules for the drafting and presentation of metallic material standards for aerospace applications. This Part 005 specifies the "Specific rules for steels".

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 4259, *Aerospace series — Metallic materials — Definition of general terms*

EN 4500-001, *Aerospace series — Metallic materials — Rules for drafting and presentation of material standards — Part 001: General rules*

EN 10027-1, *Designation systems for steels — Part 1: Steel names*

EN 10027-2, *Designation systems for steels — Part 2: Numerical system*

EN 10083-1, *Steels for quenching and tempering — Part 1: General technical delivery conditions*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 4259 and EN 4500-001 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

4 Rules for drafting a European Standard for aerospace metallic materials

4.1 General

Examples given in annexes are only intended to illustrate the rules for drafting and presentation and may not correspond to real standardized EN semi-finished products. Technological development may require the use of terms additional to those listed.

4.2 Title

4.2.1 General

According to EN 4500-001 and Annex A of this document.

The designation shall be in accordance with EN 10027-1 and EN 10027-2.

The following are examples of descriptions which shall be used.

4.2.2 Method of melting

Complete in accordance with EN 4500-001 using one or more of the following terms:

- air melted;
- vacuum induction melted;
- vacuum refined;
- vacuum arc remelted;
- electro-slag remelted;
- consumable electrode remelted.

4.2.3 Form entries

- a) sheets, strips, plates;

The terms may be qualified with one of the following terms:

- | | |
|-----------------|--|
| 1) rolled; | iTeh STANDARD
PREVIEW
(standards.iteh.ai) |
| 2) cold rolled; | |
| 3) hot rolled; | |

- b) bars;

The term may be qualified with one or more of the following terms:
<https://standards.iteh.ai/catalog/standards/sist-pr-en-4500-005-d495-4d80-aa88-8aa04a7324fe/osist-pr-en-4500-005-2022>

- 1) rolled;
- 2) hot rolled;
- 3) cold rolled;
- 4) drawn;
- 5) extruded;
- 6) forged;

- c) sections;

The term may be qualified with one or more of the following terms:

- 1) rolled;
- 2) hot rolled;
- 3) cold rolled;
- 4) drawn;

prEN 4500-005:2021 (E)

- 5) extruded;
- 6) forged;
- d) tubes;

The term may be qualified with one or more of the following terms:

- 1) rolled;
- 2) drawn;
- 3) extruded;
- 4) seamless;
- 5) welded;
- e) wires;

The term may be qualified with one or more of the following terms:

iTeh STANDARD PREVIEW (standards.iteh.ai)

- 1) hot drawn;
- 2) cold drawn;
- 3) hot rolled;
- 4) cold rolled;
- f) forging stock; [oSIST prEN 4500-005:2022](https://standards.iteh.ai/catalog/standards/sist/ec42ba15-d495-4d80-aa88-8aa04a7324fe/osist-pren-4500-005-2022)
<https://standards.iteh.ai/catalog/standards/sist/ec42ba15-d495-4d80-aa88-8aa04a7324fe/osist-pren-4500-005-2022>
- g) forgings;
- h) remelting stock;
- i) castings;

The term may be qualified with one or more of the following terms:

- 1) sand;
- 2) chill;
- 3) investment;
- 4) centrifugal;
- 5) hot isostatically pressed (hipped);
- j) rings;

The term may be qualified with one or more of the following terms:

- 1) rolled;

- 2) forged;
- 3) welded.

4.2.4 Additional information entries

- For structural applications;
- for pressure applications;
- for the manufacturing of fasteners;
- for machining;
- for forged rings;
- for rolled rings;
- for welding;
- for the manufacturing of bearings;
- for carburizing or other thermo-chemical treatment;
- for nitriding.

iTeh STANDARD PREVIEW (standards.iteh.ai)

According to EN 4500-001 and Annex B of this document.

4.4 Scope, normative references, terms and definitions, requirements

<https://standards.iteh.ai/catalog/standards/sist/ec42ba15>

According to EN 4500-001 and Annex C of this document.

4.5 Table 1 (1 of 3)

4.5.1 Line 1: Material designation

According to EN 4500-001 and Annex D of this document.

4.5.2 Line 2: Chemical composition

The chemical composition shall be written in accordance with EN 4500-001 and the order of presentation of elements shall conform to the following rules:

- C, Si, Mn, P, S, Cr, Mo, Ni;
- Al, As, B, Co, Cu, N, Nb, Pb, Sn, Ti, V, W, Zr;
- all other elements except hydrogen shall be written in alphabetical order of their chemical symbols;
- H;
- ratio and/or total of above elements.