



SLOVENSKI STANDARD
SIST EN 50632-2-19:2016/A1:2021

01-november-2021

Elektromotorna orodja - Postopek meritve prahu - 2-19. del: Posebne zahteve za skobeljnike - Dopolnilo A1

Electric motor-operated tools - Dust measurement procedure - Part 2-19: Particular requirements for jointers

Motorbetriebene Elektrowerkzeuge - Staubmessverfahren - Teil 2 19: Besondere Anforderungen für Flachdübelfräsen

Outils électriques à moteur - Procédure de mesure de la poussière - Partie 2 19: Exigences particulières pour les mortaiseuses

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Ta slovenski standard je istoveten z: EN 50632-2-19:2016/A1:2021

ICS:

25.100.25	Orodja za glajenje in ravnalna orodja	Tools for planing and broaching machines
25.140.20	Električna orodja	Electric tools

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EUROPEAN STANDARD

EN 50632-2-19:2016/A1

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2021

ICS 13.040.40; 25.140.20

English Version

Electric motor-operated tools - Dust measurement procedure - Part 2-19: Particular requirements for jointers

Outils électriques à moteur - Procédure de mesure de la
poussière - Partie 2 19: Exigences particulières pour les
mortaiseuses

Motorbetriebene Elektrowerkzeuge - Staubmessverfahren -
Teil 2 19: Besondere Anforderungen für Flachdübelfräsen

This amendment A1 modifies the European Standard EN 50632-2-19:2016; it was approved by CENELEC on 2021-08-09. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this amendment the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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European foreword

This document (EN 50632-2-19:2016/A1:2021) has been prepared by CLC/TC 116 “Safety and environmental aspects of motor-operated electric tools”.

The following dates are fixed:

- latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2022-08-09
- latest date by which the national standards conflicting with this document have to be withdrawn (dow) 2024-08-09

This amendment was developed to include improvements and clarifications suggested by practical tests.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

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EN 50632-2-19:2016/A1:2021 (E)

1 Modification to the European foreword

Replace the 5th paragraph with the following:

“This Part 2 is to be used in conjunction with EN 50632-1:2015 and its amendments.”

2 Modification to 4.3, “Operating conditions”

Replace the existing Table 101 with the following:

“

Table 101 — Operating conditions for jointers intended to cut wood

Material and set-up	Chipboard: P2 in accordance with EN 312:2010, density (610 ± 60) kg/m ³ , thickness (19 ± 1) mm, width (400 ± 2) mm, any length <i>a</i> . The chipboard is mounted horizontally on a bench with a working height matching the requirement for the vertical distance between the upper surface of the workpiece and the intake openings of the dust samplers as specified in 4.2.
Orientation and operation	Cutting of grooves into the surface of the workpiece across the width of 400 mm. During the test, the operator shall be positioned as illustrated in Figure 101. The test set-up illustrated in Figure 101 is appropriate for tools for right-handed use. For tools for left-handed use, the test set-up may be mirror-inverted.
Tool bit/settings	Disc cutter specified for chipboard, 4 mm thickness. New cutter at the beginning of each of the three tests. Cutting depth = 12 mm.
Feed force	The feed force applied to the tool shall be sufficient to ensure stable operation with good performance.
Test	During the working time of one test cycle, 15 grooves as specified above are performed equally distributed over the working time. NOTE Performing 15 grooves in 10 min will require a working speed of 0,75 m/min, including sufficient time between the individual grooves. If the above cannot be achieved within 10 min, the time is extended to allow the required number of grooves to be cut.

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