



Standard Test Method for Density of Hydraulic Cement¹

This standard is issued under the fixed designation C188; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This test method covers the determination of the density of hydraulic cement. Its particular usefulness is in connection with the design and control of concrete mixtures.

1.2 The density of hydraulic cement is defined as the mass of a unit volume of the solids.

1.3 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards*:²

C114 Test Methods for Chemical Analysis of Hydraulic Cement

C670 Practice for Preparing Precision and Bias Statements for Test Methods for Construction Materials

3. Apparatus

3.1 *Le Chatelier flask*—The standard flask, which is circular in cross section, with shape and dimensions conforming essentially to Fig. 1 (Note 1). The requirements in regard to tolerance, inscription and length, spacing, and uniformity of graduation will be rigidly observed. There shall be a space of at least 10 mm between the highest graduation mark and the lowest point of grinding for the glass stopper.

3.1.1 The material of construction shall be excellent quality glass, transparent and free of striae. The glass shall be chemically resistant and shall have small thermal hysteresis. The flasks shall be thoroughly annealed before being graduated. They shall be of sufficient thickness to ensure reasonable resistance to breakage.

3.1.2 The neck shall be graduated from 0 to 1 mL and from 18 to 24 mL in 0.1-mL graduations. The error of any indicated capacity shall not be greater than 0.05 mL.

3.1.3 Each flask shall bear a permanent identification number and the stopper, if not interchangeably ground, shall bear the same number. Interchangeable ground-glass parts shall be marked on both members with the standard-taper symbol, followed by the size designation. The standard temperature shall be indicated, and the unit of capacity shall be shown by the letters “mL” placed above the highest graduation mark.

3.2 Kerosine, free of water, or naphtha, having a density greater than 0.73 g/mL at $23 \pm 2^\circ$ C shall be used in the density determination.

3.3 The use of alternative equipment or methods for determining density is permitted provided that a single operator can obtain results within ± 0.03 Mg/m³ of the results obtained using the flask method.

NOTE 1—The design is intended to ensure complete drainage of the flask when emptied, and stability of standing on a level surface, as well as accuracy and precision of reading.

4. Procedure

4.1 Determine the density of cement on the material as received, unless otherwise specified. If the density determination on a loss-free sample is required, first ignite the sample as described in the test for loss on ignition in section 16.1 on Portland Cement of Test Methods C114.

4.2 Fill the flask (Note 2) with either of the liquids specified in 3.2 to a point on the stem between the 0 and the 1-mL mark. Dry the inside of the flask above the level of the liquid, if necessary, after pouring. Record the first reading after the flask has been immersed in the water bath (Note 3) in accordance with 4.4.

NOTE 2—It is advisable to use a rubber pad on the table top when filling or rolling the flask.

¹ This test method is under the jurisdiction of ASTM Committee C01 on Cement and is the direct responsibility of Subcommittee C01.25 on Fineness.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard