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## Standard Terminology Relating to Gypsum and Related Building Materials and Systems<sup>1</sup>

This standard is issued under the fixed designation C11; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope\*

1.1 This standard covers terminology relating to gypsum and related building materials and systems. The terms are generically defined. More specific and expanded definitions may appear in appropriate standards.

### 2. Referenced Documents

#### 2.1 ASTM Standards:<sup>2</sup>

C22/C22M Specification for Gypsum

C28/C28M Specification for Gypsum Plasters

C35 Specification for Inorganic Aggregates for Use in Gypsum Plaster

C36/C36M Specification for Gypsum Wallboard

C37/C37M Specification for Gypsum Lath

C52 Specification for Gypsum Partition Tile or Block<sup>3</sup>

C59/C59M Specification for Gypsum Casting Plaster and Gypsum Molding Plaster

C61/C61M Specification for Gypsum Keene's Cement

C317/C317M Specification for Gypsum Concrete

C318/C318M Specification for Gypsum Formboard

C472 Test Methods for Physical Testing of Gypsum, Gypsum Plasters and Gypsum Concrete

C473 Test Methods for Physical Testing of Gypsum Panel Products

C475/C475M Specification for Joint Compound and Joint Tape for Finishing Gypsum Board

C843 Specification for Application of Gypsum Veneer Plaster

C557 Specification for Adhesives for Fastening Gypsum Wallboard to Wood Framing

C587 Specification for Gypsum Veneer Plaster

C588/C588M Specification for Gypsum Base for Veneer Plasters

C954 Specification for Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness

C1007 Specification for Installation of Load Bearing (Transverse and Axial) Steel Studs and Related Accessories

C1396/C1396M Specification for Gypsum Board

E84 Test Method for Surface Burning Characteristics of Building Materials

E96/E96M Test Methods for Water Vapor Transmission of Materials

E119 Test Methods for Fire Tests of Building Construction and Materials

E337 Test Method for Measuring Humidity with a Psychrometer (the Measurement of Wet- and Dry-Bulb Temperatures)

### 3. Terminology

**accelerator**, *n*—a material that reduces setting time.

**accessories**, *n*—products fabricated for the purpose of forming corners, edges, control joints, or decorative effects.

**adhesive**, *n*—a substance capable of holding materials together by surface attachment.

**admixture**, *n*—a material other than water, aggregates, hydraulic cementitious material, and fiber reinforcement that is used as an ingredient to modify properties and is added to the batch before or during its mixture.

<sup>1</sup> This terminology is under the jurisdiction of ASTM Committee C11 on Gypsum and Related Building Materials and Systems and is the direct responsibility of Subcommittee C11.91 on Terminology and Editorial.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

\*A Summary of Changes section appears at the end of this standard.

**aggregate, n**—an inert granular material which may be added to gypsum plasters. (C35)

**all purpose compound, n**—a compound formulated and manufactured to serve as a taping or finishing compound, or both.

**anhydrite, n**—the mineral consisting primarily of anhydrous calcium sulfate,  $\text{CaSO}_4$ .

**arris (of an arch), n**—the outside corner or angle formed by the meeting of a wall surface with the curved surface of an arch (see Fig. 1).

**base coat, n**—any or all layers of plaster in place prior to application of finish coats.

DISCUSSION—The first application is normally called a scratch coat and the second application is referred to as a brown coat.

**bedding coat, n**—that coat of plaster to receive aggregate or other decorative material of any size, impinged or embedded into its surface, before it sets.

**bond plaster, n**—a calcined gypsum plaster specially formulated for application over rough monolithic concrete as a bonding coat for a subsequent gypsum plaster layer. (C28/C28M)

**bridging, n**—*in framing*, sections of wood or metal pieces used between framing members to stiffen, give lateral support, and minimize rotation.

**brown coat, n**—the second layer in three-coat plaster application.

**building construction joint, n**—a designed division of a building that allows movement of all component parts of the building, in any plane, which may be caused by thermal, seismic, wind loading, or any other force. The construction of the separation is accomplished by one of the following methods: (1) manufactured devices suitable for this application, or (2) by field fabrication of suitable materials.

**calcined gypsum, n**—a dry powder; primarily calcium sulfate hemihydrate, resulting from calcination of gypsum; cementitious base for production of most gypsum plasters: also called plaster of paris, sometimes called stucco.

**calcium sulfate, n**—the chemical compound  $\text{CaSO}_4$ .

**cementitious material, n**—a material that, when mixed with water, with or without aggregate, provides the plasticity and the cohesive and adhesive properties necessary for placement, and the formation of a rigid mass.

**check cracking (in joint systems), n**—short, narrow cracks randomly oriented in the surface of the dried joint compound.

**coat, n**—a layer of plaster applied in a single operation.

**combined water, n**—the water chemically held, as water of crystallization, by the calcium sulfate dihydrate or hemihydrate crystal.

**compressive strength, n**—the maximum load sustained by a standard specimen of a material when subjected to a crushing force.

**consistency, n**—a property of a material determined by the complete flow force relation. (C557)

**consistency (normal), n**—the number of millilitres of water per 100 g of gypsum plaster or gypsum concrete required to produce a mortar or a slurry of specified fluidity. (C472)

**control (expansion-contraction) joint, n**—a designed separation in the system materials that allows for movement caused by expansion or contraction of the system. The construction of the separation is accomplished by one of the following methods: (1) manufactured devices suitable for this application, or (2) by field fabrication of suitable materials.

**core (of gypsum board), n**—the hardened material filling the space between the face and back papers consisting substantially of rehydrated gypsum with additives.

**cored tile or block, n**—see **gypsum tile or block**. (C52)

**cornerbead, n**—an accessory for outside corners.

**corner reinforcement, exterior, n**—a preformed section of wire or expanded sheet steel, for the reinforcement of exterior stucco external corners (arris).

**cure (portland cement plaster or stucco), v**—(1) to provide conditions conducive to the hydration process of portland cement plaster or stucco, or (2) to maintain proper temperature and a sufficient quantity of water within the plaster to ensure cement hydration.

**density, n**—the weight per unit volume of a material. (C472)

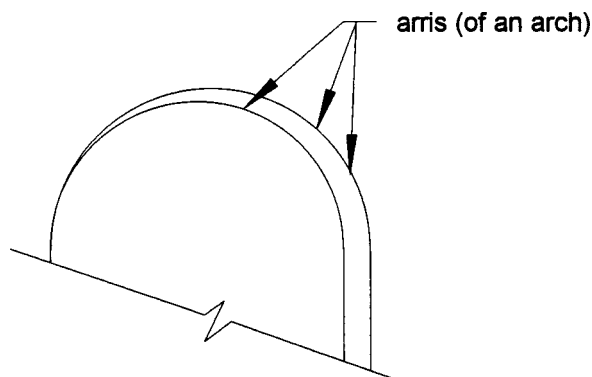


FIG. 1 Arris (of an Arch)

**dried sample, n**—a sample devoid of free water.

**edge (of glass mat gypsum panels), n**—the bound edge as manufactured.

**edge (of gypsum board), n**—the paper-bound edge as manufactured.

**edge trim, n**—an accessory to cover exposed ends or edges of gypsum board.

*embedding compound*—see **taping compound**.

**end (of glass mat gypsum panels), n**—the end perpendicular to the bound edge. The gypsum core is always exposed.

**end (of gypsum board), n**—the end perpendicular to the paper-bound edge. The gypsum core is always exposed.

*expansion joint, n*—see **control (expansion-contraction) joint**.

**face, n**—the surface designed to be left exposed to view or to receive decoration or additional finishes.

**featured edge, n**—an edge configuration of the paper bound edge of gypsum board that provides special design or performance.

**fineness modulus, n**—an empirical factor obtained by adding total percentages of a sample of aggregate retained on each of a specified series of sieves and dividing by 100. The sieve sizes used are: No. 100 (150 μm), No. 50 (300 μm), No. 30 (600 μm), No. 16 (1.18 mm), No. 8 (2.36 mm), No. 4 (4.75 mm), 3/8 in. (9.5 mm), 3/4 in. (19.0 mm), 1 1/2 in. (38.1 mm) and larger, increasing in the ratio of 2 to 1.

**finish coat, n**—the final layer of plaster applied over a basecoat or other substrate.

**finishing compound, n**—(sometimes called *topping compound*) a compound specifically formulated and manufactured for use over taping or all purpose compounds to provide a smooth and level surface for the application of decoration.

**fire-resistance classification, n**—a standard rating of fire-resistance and protective characteristics of a building construction or assembly. (E119)

**flame spread classification, n**—a standard rating of relative surface burning characteristics of a building material as compared to a standard material. (E84)

**flexural strength, n**—the maximum load sustained by a standard specimen of a sheet material when subjected to a bending force.

**floating, v**—the act of spreading, compacting, or consolidating to achieve a specified uniform appearance.

**framing member, n**—stud, plate, track, joist, furring, and other support to which a gypsum panel product, or metal plaster base is attached.

**free water, n**—all water contained by gypsum board or plaster in excess of that chemically held as water of crystallization.

**gauging plaster, n**—a calcined gypsum plaster designed to be mixed with lime putty. (C28/C28M)

**glass mat, n**—a woven or non-woven fabric of glass fibers with or without a binder.

**grout, n**—gypsum or portland cement plaster used to fill crevices or to fill hollow metal frames.

**gypsum, n**—the mineral consisting primarily of fully hydrated calcium sulfate, CaSO<sub>4</sub>·2H<sub>2</sub>O or calcium sulfate dihydrate. (C22/C22M)

**gypsum backing board, n**—a 1/4 in. to 5/8 in. gypsum board for use as a backing for gypsum wallboard, acoustical tile, or other dry cladding.

*water resistant gypsum backing board*—a gypsum board designed for use on walls primarily as a base for the application of ceramic, or plastic tile.

**gypsum base for veneer plasters, n**—a gypsum board used as the base for application of a gypsum veneer plaster. (C588/C588M)

**gypsum board, n**—the generic name for a family of sheet products consisting of a noncombustible core primarily of gypsum with paper surfacing.

**gypsum casting plaster, n**—a calcined gypsum plaster used primarily to form objects, such as lamp bases, art ware, and novelties, etc. (C59/C59M)

**gypsum concrete, n**—a calcined gypsum mixed with wood chips or aggregate, or both. (C317/C317M)

**gypsum core board, n**—a 3/4 in. (19.0 mm) to 1 in. (25.4 mm) gypsum board consisting of a single board or factory laminated multiple boards, used as a gypsum stud or core in semisolid or solid gypsum board partitions.

**gypsum formboard, n**—a gypsum panel product used as the permanent form for poured gypsum roof decks. (C318/C318M)

**gypsum lath, n**—a gypsum board used as the base for application of gypsum plaster. (C37/C37M)

*perforated gypsum lath*—a gypsum lath having perforations to provide mechanical keying of the basecoat plaster.

*foil-backed gypsum lath*—the same as plain gypsum lath except that in addition, the back surface shall be covered with a continuous sheet of pure bright finished aluminum foil.

*type X lath*—a gypsum lath specially manufactured to provide specific fire-resistant characteristics.

**gypsum molding plaster, n**—a calcined gypsum plaster used primarily for plaster casts or molds, sometimes used as a gauging plaster. (C59/C59M, C28/C28M)

**gypsum neat plaster, n**—a calcined gypsum mixed at the mill with ingredients to control working quality and setting time. (C28/C28M)

DISCUSSION—Neat plaster is either fibered or unfibered. The addition of aggregate is required on the job.

**gypsum panel products, n**—the general name for a family of sheet products consisting essentially of gypsum.

**gypsum plaster, n**—the generic name for a family of powdered cementitious products consisting primarily of calcined gypsum

with additives to modify physical characteristics, and having the ability, when mixed with water, to produce a plastic mortar or slurry which can be formed to the desired shape by various methods and will subsequently set to a hard, rigid mass. (C28/C28M)

**gypsum sheathing**, *n*—a gypsum board used as a backing for exterior surface materials, manufactured with water-repellant paper and may be manufactured with a water-resistant core. (C1396/C1396M)

**gypsum tile or block**, *n*—a cast gypsum building unit. (C52)

**gypsum veneer plaster systems**, *n*—veneer plaster applied in accordance with Specification C843 to gypsum base for veneer plasters.

**gypsum wallboard**, *n*—a gypsum board used primarily as an interior surfacing for building structures. (C36/C36M)

*foil-backed gypsum wallboard*—a gypsum wallboard with the back surface covered with a continuous sheet of pure bright finished aluminum foil. (C36/C36M)

*type X gypsum wallboard*—a gypsum wallboard specially manufactured to provide specific fire-resistant characteristics (C36/C36M).

**gypsum wood-fibered plaster**, *n*—a calcined gypsum plaster containing shredded or ground wood fiber added during manufacture.

**hemihydrate**, *n*—the dry powder, calcium sulfate hemihydrate, resulting from calcination of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ , calcium sulfate dihydrate. See **calcined gypsum**.

**joining**, *n*—the juncture of two separate plaster applications of the same coat, usually within a single surface plane.

**joint compound**, *n*—a compound used for taping or finishing gypsum board, or both.

**joint tape**, *n*—a type of paper, metal, fabric, glass mesh, or other material, commonly used with a cementitious compound, to reinforce the joints between adjacent gypsum boards. (C475/C475M)

**joint tape, self-adhering**, *n*—a joint tape manufactured to adhere directly to the substrate.

DISCUSSION—Tapes having this quality do not require mechanical or embedment means of attachment to the substrate.

**Keene's cement**, *n*—an anhydrous gypsum plaster characterized by a low mixing water requirement and special setting properties, primarily used with lime to produce hard, dense finish coats. (C61/C61M)

**key**, *n*—the grip or mechanical bond of one coat of plaster to another coat, or to a substrate.

DISCUSSION—It may be accomplished physically by the penetration of wet mortar or crystals into paper fibers, perforations, scoring irregularities, or by the embedment of the lath.

*lath*—see **gypsum lath**.

**load-bearing partition**, *n*—a partition designed to support a portion of the building structure.

**machine direction**, *n*—the direction parallel to the paper-bound edge of the gypsum board.

**manufactured sand**, *n*—the fine material resulting from the crushing and classification by screening, or otherwise, of rock, gravel, or blast furnace slag. (C35)

**masonry cement**, *n*—a hydraulic cement for use in mortars for masonry construction, containing one or more of the following materials: portland cement, portland blast furnace slag cement, portland-pozzolan cement, natural cement, slag cement, or hydraulic lime; and in addition usually containing one or more materials such as hydrated lime, limestone, chalk, calcareous shell, talc, slag, or clay as prepared for this purpose.

**mechanical bonds**, *n*—the attachment created when plaster penetrates, into or through, the substrate, or envelops irregularities in the surface of the substrate.

**members, in application of gypsum panel products**, *members (in application of gypsum panel products)*, *n*—framing to which gypsum panel products are attached.

**mill-mixed plaster (ready-mixed plaster)**, *n*—material formulated and dry-blended by the manufacturer, requiring only the addition of and mixing with water.

**mortar**, *n*—a mixture of gypsum plaster with aggregate or hydrate lime, or both, and water to produce a trowelable fluidity.

**natural sand**, *n*—the fine granular material resulting from the natural disintegration of rock or from the crushing of friable sandstone. (C35)

*neat gypsum plaster*—see **gypsum neat plaster**.

**nominal thickness, of gypsum panel products**, *nominal thickness (of gypsum panel products)*, *n*—the manufacturer-stated fractional value of thickness of the gypsum panel product expressed in decimal value to the nearest one-thousandth (1/1000) of an inch.—the manufacturer-stated thickness of the gypsum panel product.

**paper joint tape**, *n*—a strip of paper reinforcing material designed to be embedded in the joint compound and to reinforce the joint between two gypsum boards.

**perlite aggregate**, *n*—a siliceous volcanic glass expanded by heat. (C35)

**perm**, *n*—a unit of measurement of water vapor permeance; a metric perm, or  $1 \text{ g}/24 \text{ h} \cdot \text{m}^2 \cdot \text{mm Hg}$ . U.S. unit,  $1 \text{ grain}/\text{h} \cdot \text{ft}^2 \cdot \text{in. Hg}$ . (E96/E96M)

**permeability**, *n*—the property of a porous material that permits a fluid (or gas) to pass through it; in construction, commonly refers to water vapor permeability of a sheet material or assembly and is defined as water vapor permeance per unit thickness. Metric