



**SLOVENSKI STANDARD**  
**SIST EN ISO 16396-1:2022**

**01-december-2022**

**Nadomešča:**

**SIST EN ISO 16396-1:2015**

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**Polimerni materiali - Poliamidni (PA) materiali za oblikovanje in ekstrudiranje - 1.  
del: Sistem označevanja in podlage za specifikacije (ISO 16396-1:2022)**

Plastics - Polyamide (PA) moulding and extrusion materials - Part 1: Designation system and basis for specifications (ISO 16396-1:2022)

Kunststoffe - Polyamid (PA)-Formmassen für das Spritzgießen und die Extrusion - Teil 1: Bezeichnungssystem und Basis für Spezifikationen (ISO 16396-1:2022)

Plastiques - Matériaux à base de polyamide (PA) pour moulage et extrusion - Partie 1: Système de désignation et base de spécifications (ISO 16396-1:2022)

**Ta slovenski standard je istoveten z: EN ISO 16396-1:2022**

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**ICS:**

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English Version

## Plastics - Polyamide (PA) moulding and extrusion materials - Part 1: Designation system and basis for specifications (ISO 16396-1:2022)

Plastiques - Matériaux à base de polyamide (PA) pour moulage et extrusion - Partie 1: Système de désignation et base de spécifications (ISO 16396-1:2022)

Kunststoffe - Polyamid (PA)-Formmassen für das Spritzgießen und die Extrusion - Teil 1: Bezeichnungssystem und Basis für Spezifikationen (ISO 16396 1:2022)

This European Standard was approved by CEN on 11 September 2022.

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## European foreword

This document (EN ISO 16396-1:2022) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2023, and conflicting national standards shall be withdrawn at the latest by April 2023.

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## Endorsement notice

The text of ISO 16396-1:2022 has been approved by CEN as EN ISO 16396-1:2022 without any modification.



INTERNATIONAL  
STANDARD

ISO  
16396-1

Second edition  
2022-09

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**Plastics — Polyamide (PA) moulding  
and extrusion materials —**

**Part 1:  
Designation system and basis for  
specifications**

*Plastiques — Matériaux à base de polyamide (PA) pour moulage et  
extrusion —  
Partie 1: Système de désignation et base de spécifications*

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Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
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## ISO 16396-1:2022(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 9, *Thermoplastic materials*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 16396-1:2015), which has been technically revised.

The main changes compared to the previous edition are as follows:

- “marking of products” has been deleted in the subtitle; the subtitle has been replaced by “Part 1: Designation system and basis for specifications”;
- the abbreviation for “Injection moulding” has been changed back to “M” in [Table 4](#);
- “Multiple processing modes” has been added in [Table 4](#)
- the reference to ISO 1874-2 has been changed to ISO 16396-2.

A list of all parts in the ISO 16396 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

In practice, ISO 1043 and ISO 11469 are, in combination, being "improperly" used as a designation system for, e.g. marking. The aim of this document is to simplify the data block system and to connect more to ISO 1043 and ISO 11469, where the first two blocks are used for generic identification and marking of products.

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