

Designation: E1005 - 10

# StandardTest Method for Application and Analysis of Radiometric Monitors for Reactor Vessel Surveillance, E 706 (IIIA)<sup>1</sup>

This standard is issued under the fixed designation E1005; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

#### 1. Scope

- 1.1 This method describes general procedures for measuring the specific activities of radioactive nuclides produced in radiometric monitors (RMs) by nuclear reactions induced during surveillance exposures for reactor vessels and support structures. More detailed procedures for individual RMs are provided in separate standards identified in 2.1 and in Refs 11, 24-27. The measurement results can be used to define corresponding neutron induced reaction rates that can in turn be used to characterize the irradiation environment of the reactor vessel and support structure. The principal measurement technique is high resolution gamma-ray spectrometry, although X-ray photon spectrometry and Beta particle counting are used to a lesser degree for specific RMs (1-29).<sup>2</sup>
- 1.1.1 The measurement procedures include corrections for detector background radiation, random and true coincidence summing losses, differences in geometry between calibration source standards and the RMs, self absorption of radiation by the RM, other absorption effects, radioactive decay corrections, and burn out of the nuclide of interest (1-10, 12-22).
- 1.1.2 Specific activities are calculated by taking into account the time duration of the count, the elapsed time between start of count and the end of the irradiation, the half life, the mass of the target nuclide in the RM, and the branching intensities of the radiation of interest. Using the appropriate half life and known conditions of the irradiation, the specific activities may be converted into corresponding reaction rates (24-30).
- 1.1.3 Procedures for calculation of reaction rates from the radioactivity measurements and the irradiation power time history are included. A reaction rate can be converted to neutron fluence rate and fluence using the appropriate integral cross section and effective irradiation time values, and, with other reaction rates can be used to define the neutron spectrum through the use of suitable computer programs (24-30).

- 1.1.4 The use of benchmark neutron fields for calibration of RMs can reduce significantly or eliminate systematic errors since many parameters, and their respective uncertainties, required for calculation of absolute reaction rates are common to both the benchmark and test measurements and therefore are self canceling. The benchmark equivalent fluence rates, for the environment tested, can be calculated from a direct ratio of the measured saturated activities in the two environments and the certified benchmark fluence rate (24-30).
- 1.2 This method is intended to be used in conjunction with ASTM Guide E844. The following existing or proposed ASTM practices, guides, and methods are also directly involved in the physics-dosimetry evaluation of reactor vessel and support structure surveillance measurements:

Master Matrix for Light-Water Reactor Pressure Vessel Surveillance Standards, E706 (O) <sup>3</sup>

E853 Analysis and Interpretation of Light-Water Reactor Surveillance Results, E706 (IA)<sup>3</sup>

E693 Practice for Characterizing Neutron Exposures in Iron and Low Alloy Steels in Terms of Displacements Per Atom (DPA), E706 (ID)<sup>3</sup>

E185 Practice for Conducting Surveillance Tests for Light-Water Nuclear Power Reactor Vessels, E706 (IF)<sup>3</sup>

E1035 Practice for Determining Radiation Exposure for Nuclear Reactor Vessel Support Structures, E706 (IG)<sup>3</sup>

E636 Practice for Conducting Supplemental Surveillance Tests for Nuclear Power Reactor Vessels, E706 (IH)<sup>3</sup>

E944 Guide for Application of Neutron Spectrum Adjustment Methods in Reactor Surveillance, E706 (IIA)<sup>3</sup>

E1018 Guide for Application of ASTM Evaluated Cross Section and Data File, E706 (IIB)<sup>3</sup>

E482 Guide for Application of Neutron Transport Methods for Reactor Vessel Surveillance, E706 (IID)<sup>3</sup>

**E2005** Guide for the Benchmark Testing of Reactor Vessel Dosimetry in Standard and Reference Neutron Fields

E2006 Guide for the Benchmark Testing of Light Water Reactor Calculations

<sup>&</sup>lt;sup>1</sup> This method is under the jurisdiction of ASTM Committee E10 on Nuclear Technology and Applicationsand is the direct responsibility of Subcommittee E10.05 on Nuclear Radiation Metrology.

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<sup>&</sup>lt;sup>2</sup> The boldface numbers in parentheses refer to the list of references appended to this method.

<sup>&</sup>lt;sup>3</sup> The reference in parentheses refers to Section 5 as well as Figs. 1 and 2 of Matrix E706.

E854 Test Method for Application and Analysis of Solid State Track Recorder (SSTR) Monitors for Reactor Vessel Surveillance, E706 (IIIB)<sup>3</sup>

E910 Test Method for Application and Analysis of Helium Accumulation Fluence Monitors for Reactor Vessel Surveillance, E706 (IIIC)<sup>3</sup>

E1214 Application and Analysis of Temperature Monitors for Reactor Vessel Surveillance, E706 (IIIE) <sup>3</sup>

- 1.3 The general procedures in this method are applicable to the measurement of radioactivity in RMs that satisfy the specific constraints and conditions imposed for their analysis. More detailed procedures for individual RM monitors are identified in 2.1 and in Refs 11, 24-27 (see Table 1).
- 1.4 This method, along with the individual RM monitor standard methods, are intended for use by knowledgeable persons who are intimately familiar with the procedures, equipment, and techniques necessary to achieve high precision and accuracy in radioactivity measurements.
- 1.5 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.
- 1.6 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

### 2. Referenced Documents

- 2.1 ASTM Standards (some already identified in 1.2), including those for individual RM monitors:
  - 2.2 ASTM Standards:<sup>4</sup>
  - E181 Test Methods for Detector Calibration and Analysis of Radionuclides
  - E185 Practice for Design of Surveillance Programs for Light-Water Moderated Nuclear Power Reactor Vessels
  - E261 Practice for Determining Neutron Fluence, Fluence Rate, and Spectra by Radioactivation Techniques
  - E262 Test Method for Determining Thermal Neutron Reaction Rates and Thermal Neutron Fluence Rates by Radioactivation Techniques
  - E263 Test Method for Measuring Fast-Neutron Reaction Rates by Radioactivation of Iron
  - E264 Test Method for Measuring Fast-Neutron Reaction Rates by Radioactivation of Nickel
  - E265 Test Method for Measuring Reaction Rates and Fast-Neutron Fluences by Radioactivation of Sulfur-32
  - E266 Test Method for Measuring Fast-Neutron Reaction Rates by Radioactivation of Aluminum
  - E320 Test Method for Cesium-137 in Nuclear Fuel Solutions by Radiochemical Analysis (Withdrawn 1993)<sup>5</sup>

- E393 Test Method for Measuring Reaction Rates by Analysis of Barium-140 From Fission Dosimeters
- E481 Test Method for Measuring Neutron Fluence Rates by Radioactivation of Cobalt and Silver
- E482 Guide for Application of Neutron Transport Methods for Reactor Vessel Surveillance, E706 (IID)
- E523 Test Method for Measuring Fast-Neutron Reaction Rates by Radioactivation of Copper
- E526 Test Method for Measuring Fast-Neutron Reaction Rates by Radioactivation of Titanium
- E636 Guide for Conducting Supplemental Surveillance Tests for Nuclear Power Reactor Vessels, E 706 (IH)
- E693 Practice for Characterizing Neutron Exposures in Iron and Low Alloy Steels in Terms of Displacements Per Atom (DPA), E 706(ID)
- E704 Test Method for Measuring Reaction Rates by Radioactivation of Uranium-238
- E705 Test Method for Measuring Reaction Rates by Radioactivation of Neptunium-237
- E844 Guide for Sensor Set Design and Irradiation for Reactor Surveillance, E 706 (IIC)
- E853 Practice for Analysis and Interpretation of Light-Water Reactor Surveillance Results, E706(IA)
- E854 Test Method for Application and Analysis of Solid State Track Recorder (SSTR) Monitors for Reactor Surveillance, E706(IIIB)
- E910 Test Method for Application and Analysis of Helium Accumulation Fluence Monitors for Reactor Vessel Surveillance, E706 (IIIC)
- E944 Guide for Application of Neutron Spectrum Adjustment Methods in Reactor Surveillance, E 706 (IIA)
- E1018 Guide for Application of ASTM Evaluated Cross Section Data File, Matrix E706 (IIB)
- E1035 Practice for Determining Neutron Exposures for Nuclear Reactor Vessel Support Structures
- E1214 Guide for Use of Melt Wire Temperature Monitors for Reactor Vessel Surveillance, E 706 (IIIE)
- E2005 Guide for Benchmark Testing of Reactor Dosimetry in Standard and Reference Neutron Fields
- E2006 Guide for Benchmark Testing of Light Water Reactor Calculations
- 2.3 ANSI Standard:
- N42.14 Calibration and Usage of Germanium Detectors for Measurement of Gamma-Ray Emission Rates of Radio-nuclides<sup>6</sup>

#### 3. Terminology

- 3.1 Definitions:
- 3.1.1 radiometric monitor (RM), dosimeter, foil—a small quantity of material consisting of or containing an accurately known mass of a specific target nuclide. Usually fabricated in a specified and consistent geometry and used to determine neutron fluence rate (flux density), fluence and spectra by measuring a specific radioactive neutron-induced reaction

<sup>&</sup>lt;sup>4</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>&</sup>lt;sup>5</sup> The last approved version of this historical standard is referenced on www.astm.org.

<sup>&</sup>lt;sup>6</sup> Available from American National Standards Institute, 11 W. 42nd St., 13th Floor, New York, NY 10036.

TABLE 1 Radiometric Monitors Proposed for Reactor Vessel Surveillance

		Residual Nucleus	-			
Dosimetry Reactions	Half-life <sup>C,A,D</sup>	Ε <sub>γ</sub> <sup>D</sup> (keV)	Yield <sup>D</sup> (%) γ/Reaction	Target Atom Natural Abundance <sup>A</sup> [31]	Detector Response <sup>B</sup>	ASTM Standard or Ref.
<sup>23</sup> Na(n,γ) <sup>24</sup> Na	0.62356 (17) d	1368.633 2754.030	99.9936 99.855	1.00	NTR	(24-30)
$^{27}$ Al $(n,\alpha)^{24}$ Na	0.62356 (17) d	1368.633 2754.030	99.9936 99.855	1.00	TR	E266
$^{32}S(n,p)^{32}P$	14.262 (14) d	$<$ E $_{\beta}>$ =694.9	100.	0.9502 (9)	TR	E265
$^{45}$ Sc(n, $\gamma$ ) $^{46}$ Sc	83.79 (4) d	889.277 1120.545	99.9844 99.9874	1.00	NTR	(24-30)
<sup>46</sup> Ti(n,p) <sup>46</sup> Sc	83.79 (4) d	889.277 1120.545	99.9844 99.9874	0.0825 (3)	TR	E526
<sup>47</sup> Ti(n,p) <sup>47</sup> Sc	3.3492 (1) d	159.381	68.3	0.0744 (2)	TR	E526
<sup>48</sup> Ti(n,p) <sup>48</sup> Sc	43.67 (9) h	983.526 1037.522 1312.120	100.0 97.5 100.0	0.7372 (3)	TR	E526
<sup>55</sup> Mn(n,2n) <sup>54</sup> Mn	312.11 (5) d	834.843	99.9758	1.00	TR	E261, E263 (24-30)
<sup>54</sup> Fe(n,p) <sup>54</sup> Mn	312.11 (5) d	834.843	99.9758	0.05845 (35)	TR	E263
<sup>54</sup> Fe(n,γ) <sup>55</sup> Fe	2.73 (3) y	5.888 5.899 6.490	8.2 16.2 2.86	0.05845 (35)	NTR	(24-30)
<sup>56</sup> Fe(n,p) <sup>56</sup> Mn	2.5789 (1) hr	846.754 1810.72	98.87 27.18925	0.91754 (36)	TR	(24-30)
		2113.05	14.33615			
<sup>58</sup> Fe(n,γ) <sup>59</sup> Fe	44.472 (8) d	1099.251 1291.596 1481.7	56.5 43.2 0.059	0.00282 (4)	NTR	(24-30)
<sup>59</sup> Co(n,γ) <sup>60</sup> Co	1925.5 (5) d 10.467 (6) m	1173.238 1332.502 58.603 AS	99.857 99.983 FM = 2.01 5 = 10	1.00	NTR	E262, E481
	(meta)	826.28 1332.501 / SIST/75 2158.77	0.00768 0.24 0 7 C - 0.00072			
<sup>58</sup> Ni(n,p) <sup>58</sup> Co	70.82 (3) d	810.775 863.959 1674.730	99.45 0.69 0.519	0.68077 (9)	TR	E264
	9.15 (10) h (meta)	24.889	0.0369			
<sup>60</sup> Ni(n,p) <sup>60</sup> Co	1925.5 (5) d 10.467 (6) m (meta)	1173.238 1332.502 58.603 826.28 1332.501 2158.77	99.857 99.983 2.01 0.00768 0.24 0.00072	0.26223 (8)	TR	(24-30)
<sup>63</sup> Cu(n,γ) <sup>64</sup> Cu	12.700 (2) h	1345.77	0.47336	0.6917 (3)	NTR	(24-30)
<sup>63</sup> Cu(n,α) <sup>60</sup> Co	1925.5 (5) d 10.467 (6) m (meta)	1173.238 1332.502 58.603 826.33 1332.501 2158.86	99.857 99.983 2.01 0.0058 0.25 0.00088	0.6917 (3)	TR	E523
<sup>93</sup> Nb(n,n') <sup>93m</sup> Nb	$5.89 (5) \times 10^3 d$	30.77 16.52 (Κ <sub>α1,2</sub> )	0.000549 9.25	1.00	TR	(11, 24-30)
<sup>103</sup> Rh(n,n') <sup>103m</sup> Rh	56.114 (9) m	39.755	0.0684	1.00	TR	(24-30)
<sup>109</sup> Ag(n,γ) <sup>110m</sup> Ag	249.76 (4) d	116.48 884.685	0.00799 72.192	0.48161 (8)	NTR	E481

# TABLE 1 Continued

5 · ·	Residual Nucleus					ASTM
Dosimetry Reactions	Half-life <sup>C,A,D</sup>	$E_{\gamma}^{D}$ (keV)	Yield <sup>D</sup> (%) γ/Reaction	Target Atom Natural Abundance <sup>A</sup> [31]	Detector Response <sup>B</sup>	Standard or Ref.
		937.493	34.1314			
		1384.300	24.1204			
		1505.040	12.9532			
		1475.788	3.96868			
<sup>115</sup> ln(n,γ) <sup>116m</sup> ln	54.29 (17) m	1293.54	84.4	0.9571 (5)	NTR	E261, E262
		1097.3	56.2104			
		818.7	11.4784			
		2112.1	15.5296			
<sup>115</sup> ln(n,n') <sup>115m</sup> ln	4.486 (4) h	336.241	45.9	0.9571 (5)	TR	(24-30)
		497.370	0.047			
<sup>181</sup> Ta(n,γ) <sup>182</sup> Ta	114.43 (3) d	1121.3008	34.9	0.99988 (2)	NTR	E262
		1189.0503	16.225			
		1221.4066	26.9777			
<sup>197</sup> Au(n,γ) <sup>198</sup> Au	2.69517 (21) d	1087.6904	0.159045	1.00	NTR	E261, E262
		675.8874	0.8038278			(24-30)
		411.804	95.57			
$^{232}$ Th $(n,\gamma)^{233}$ Th	22.3 (1) m	890.1	0.14	1.00	NTR	(24-30)
		490.80	0.17			
		499.02	0.21			
		699.901	0.68			
		764.4	0.120			
⇒ <sup>233</sup> Pa	26.967 (2) d	312.17	38.6			
FM(n,f) <sup>144</sup> Ce	284.893 (8) d	133.515	11.09	rdg -E	NTR, TR	E704, E705
		80.120	1.36407			(24-30)
			(see Table 2)			
FM(n,f) <sup>140</sup> Ba	12.752 (3) d	537.261	24.4		NTR, TR	E393, E704,
1 W(11,1) Da	12.702 (0) a	307.201	(see Table 2)		14111, 1111	E705
<sup>140</sup> Ba⇒ <sup>140</sup> La	1.6781 (3) d	1596.21	95.4	view		(24-30)
	(1)	815.772	23.2776			(/
		487.021	45.5058			
			(see Table 2)			
EM/m f\1370a	20.07.(2)	AS AS	TM E1005-10	F	NTD TD	F200 F704
FM(n,f) <sup>137</sup> Cs https://standard	30.07 (3) y ls.iteh.ai/catalog/st	661.660 andards/sist/7	85.1 (see <u>Table 2</u> )	487f-a6d2-bf43fa5	NTR, TR 587c58/astm-e	E320, E704, 1005 - E705
<sup>137</sup> Cs⇒ <sup>137m</sup> Ba	2.552 (1) m	661.660	90.11	_		(24-30)
03⇒ Bα	2.552 (1) 111	001.000	(see Table 2)			(24 00)
FM(n,f) <sup>106</sup> Ru	373.59 (15) d	_	_	E	NTR, TR	E704, E705
(,,	2. 3.00 (.0, 0		(see Table 2)		, •••	(24-30)
<sup>106</sup> Ru⇒ <sup>106</sup> Rh	29.80 (8) s	511.8605	20.4	_		
			(see Table 2)			
FM(n,f) <sup>103</sup> Ru	39.26 (2) d	497.084	91.0	E	NTR, TR	E704, E705
• • •			(see Table 2)			(24-30)
FM(n,f) <sup>95</sup> Zr	64.02 (5) d	756.729	54.46	E	NTR, TR	E704, E705
	• ,	724.199	44.1725			(24-30)
			(see Table 2)			•
<sup>95</sup> Zr⇒ <sup>95</sup> Nb	34.997 (6) d	765.807	99.81	_		
			(see Table 2)			

AThe numbers in parentheses following some given values is the uncertainty in the last digit(s) of the value: 0.729 (8) means 0.729± 0.008, 70.8 (1) means 70.8 ± 0.1. BNTR = Non-Threshold Response, TR = Threshold Response.

<sup>&</sup>lt;sup>C</sup>The time units listed for half-life are years (y), days (d), hours (h), minutes (m), and seconds (s).

<sup>&</sup>lt;sup>D</sup>The nuclear data has been drawn from several primary sources including References (31), (33) and (34). Reference (32) summarizes the source of the selected nuclear constants.

FFM = Fission Monitor: <sup>235</sup>U and <sup>239</sup>Pu (NTR) and <sup>238</sup>U, <sup>237</sup>Np, and <sup>232</sup>Th (TR) target isotope or weight fraction varies with material batch.

product. A single RM may contain more than one target nuclide or have more than one specific reaction product.

- 3.1.2 *calibration standard*—a calibrated radioactive source standardized using an absolute calibration method or by rigorous comparison to a national or certified radioactivity standard source.
- 3.1.3 *national radioactivity standard source*—a calibrated radioactive source prepared and distributed as a standard reference material by the National Institute of Standards and Technology (NIST).
- 3.1.4 *certified radioactivity standard source*—a calibrated radioactive source, with stated accuracy, whose calibration is traceable to a national radioactivity measurements system.
- 3.1.5 *check source, control standard*—a radioactivity source, not necessarily calibrated, which is used as a working reference to verify the continuing satisfactory operation of an instrument.
- 3.1.6 FWHM (full width at half maximum)—a measure of detector/system gamma-ray energy resolution expressed as the width of the gamma-ray peak distribution, in units of energy, measured at one-half the maximum peak height above the background.
- 3.1.7 FWTM (full width at tenth maximum)—identical to FWHM except the width is measured at one tenth the maximum peak height above the background.
- 3.1.8 *resolution*, *gamma-ray*—usually expressed as the FWHM and often including a specification for the FWTM.
- 3.1.9 *peak-to-compton-ratio*—the ratio of the net height of a Gaussian fit of the gamma-ray peak to average net counts in channels in the relatively flat portion of the Compton continuum.

# 4. Summary of Method ai/catalog/standards/sist/799c4a9d

- 4.1 Appropriate radiation detection-measurement instruments shall be used in conjunction with suitable calibration standards, nuclear parameters, and test data to quantitatively determine the decay rate of selected radioactive nuclides produced in RMs during test and surveillance irradiations in neutron fields. These results together with established cross sections, spectral response data, and known test parameters allow the determination of the neutron fluence rate, fluence, and spectrum. Conversely, by using well-characterized controlled neutron fields to irradiate the selected target foils, cross sections and spectral response data can be determined from the radioactivity measurements.
- 4.2 The appropriate standard method of analysis identified in Section 2 for the individual RMs shall be followed as the individual problems that may be encountered and the precision and bias of the analysis for that particular RM are more fully discussed in these standards.
- 4.3 The neutron fluence rate (flux density), fluence, and spectral data shall be correlated to radiation induced change and damage in reactor materials through the use of appropriate analytical/calculational codes (see Guides E482E844, E944, E1018, E2005, and E2006).

#### 5. Significance and Use

- 5.1 Radiometric monitors shall provide a proven passive dosimetry technique for the determination of neutron fluence rate (flux density), fluence, and spectrum in a diverse variety of neutron fields. These data are required to evaluate and estimate probable long-term radiation-induced damage to nuclear reactor structural materials such as the steel used in reactor pressure vessels and their support structures.
- 5.2 A number of radiometric monitors, their corresponding neutron activation reactions, and radioactive reaction products and some of the pertinent nuclear parameters of these RMs and products are listed in Table 1. Table 2 provides data (35) on the cumulative and independent fission yields of the important fission monitors. Not included in these tables are contributions to the yields from photo-fission, which can be especially significant for non-fissile nuclides (23-29, 36-39).

# 6. Apparatus

- 6.1 A high resolution gamma-ray spectrometry system consisting of, but not limited to the following items:
- 6.1.1 Gamma-Ray Detector—A high purity germanium or lithium drifted germanium diode with its cryostat, preamplifier and high-voltage (bias) power supply, and liquid nitrogen dewar. The detector (incorporated into the complete spectrometry system) shall have a resolution of  $\leq$ 2.5 keV (FWHM) measured at the 1332 keV  $^{60}$ Co peak with the FWTM no larger than 2 times the FWHM. The peak-to-Compton ratio shall be 25 to 1 or greater. The relative full-energy peak counting efficiency shall be about 0.1 (1).
- 6.1.1.1 If more than one detector is available, the specifications can be advantageously tailored to optimize performance over the range of radioactivity levels and gamma-ray energies to be measured.
- 6.1.2 Linear Amplifier, for nuclear spectroscopy—multichannel pulse-height analyzer with at least 4000 channels, live time correction, and a hard copy data read out device. A visual display is extremely useful and in many cases essential for efficient operations, as are digital storage devices such as magnetic tape, diskettes, and hard disks. A built-in computerized data handling and reduction system or connection to a computer network, or both, would also useful for processing large numbers of samples and to reduce possibility of human error.
- 6.2 Thallium Activated Sodium Iodide Scintillation Crystal—[NaI(Tl)], optically coupled to a photomultiplier tube with preamplifier, high voltage power supply, linear amplifier, multichannel analyzer with at least 400 channel capacity and a suitable data readout device. It is often feasible and advantageous to use a portion of the multichannel analyzer used for the high resolution germanium detector system for the NaI(Tl) detector through use of multiplexing techniques. A3 by 3-in. integrally mounted NaI(Tl) detector is a good choice for general use.
- 6.3 Beta Particle Counting System, consisting of a suitable detector ranging from a thin end-window Geiger-Mueller type detector, proportional counter, scintillation counter to partially depleted silicon diodes; electronic components such as

TABLE 2 Recommended Fission Yield Data<sup>A</sup>

		Cumulative Fission Yie	ld (Energy Dependent)	Independent Fission Yie	Independent Fission Yield (Energy Dependent)		
Fissionable Isotope	Reaction Product	0.5 MeV	Thermal	0.5 MeV	Thermal		
<sup>232</sup> Th(n,f)	<sup>95</sup> Zr	5.67313 ± 2.8 %	_	3.84804 × 10 <sup>-3</sup> ± 64 %	_		
(,.,	<sup>95</sup> Nb	5.67313 ± 2.8 %	_	$7.49008 \times 10^{-7} \pm 64 \%$	_		
	<sup>103</sup> Ru	0.156332 ± 4.0 %	_	$6.12007 \times 10^{-8} \pm 64 \%$			
	<sup>106</sup> Ru		_	$1.05001 \times 10^{-4} \pm 64 \%$	_		
		0.0537306 ± 11 %					
	<sup>106</sup> Rh	0.0537306 ± 11 %	_	$1.33001 \times 10^{-8} \pm 64 \%$	_		
	<sup>137</sup> Cs	5.84355 ± 4 %	_	$8.32609 \times 10^{-3} \pm 64 \%$	_		
	<sup>137m</sup> Ba	5.528 ± 4 %	_	$7.63008 \times 10^{-6} \pm 64 \%$	_		
	<sup>140</sup> Ba	7.87647 ± 2.8 %	_	$4.82795 \times 10^{-2} \pm 64 \%$	_		
	<sup>140</sup> La	7.87649 ± 2 %	_	$2.71003 \times 10^{-5} \pm 64 \%$	_		
	<sup>144</sup> Ce	7.94699 ± 4 %	_	$4.80505 \times 10^{-3} \pm 64 \%$	_		
<sup>235</sup> U(n,f)	<sup>95</sup> Zr	6.42554 ± 1 %	6.49458 ± 1 %	$2.93502 \times 10^{-2} \pm 64 \%$	1.2208 × 10 <sup>-1</sup> ± 16 %		
- ( / /	<sup>95</sup> Nb	6.42557 ± 0.7 %	6.49471 ± 1 %	$2.21002 \times 10^{-5} \pm 64 \%$	$1.02003 \times 10^{-4} \pm 64 \%$		
	<sup>103</sup> Ru	3.26185 ± 1 %	3.03144 ± 1.4 %	$2.35002 \times 10^{-5} \pm 64 \%$	$2.31006 \times 10^{-5} \pm 64 \%$		
	<sup>106</sup> Ru	0.535398 ± 1 %	0.44108 ± 1.4 %	$7.55005 \times 10^{-3} \pm 64 \%$	$8.90023 \times 10^{-7} \pm 64 \%$		
	<sup>106</sup> Rh	0.535404 ± 1 %	0.400983 ± 1.4 %	$6.06004 \times 10^{-6} \pm 64 \%$	0.90025 × 10 ± 04 /8		
	<sup>137</sup> Cs	6.22335 ± 0.5 %	6.18682 ± 0.5 %	$1.84879 \times 10^{-1} \pm 32 \%$	5.93635 × 10 <sup>-2</sup> ± 11 %		
	<sup>137m</sup> Ba	5.88768 ± 0.5 %	5.85286 ± 0.5 %	$3.93003 \times 10^{-4} \pm 64 \%$	$1.30003 \times 10^{-4} \pm 64 \%$		
	<sup>140</sup> Ba			$4.72071 \times 10^{-1} \pm 64 \%$	$4.64072 \times 10^{-1} \pm 32 \%$		
	<sup>140</sup> La	5.98741 ± 1 %	6.19595 ± 1 %	$4.72071 \times 10^{-5} \pm 64\%$ $1.31401 \times 10^{-5} \pm 64\%$	$4.64072 \times 10^{-3} \pm 64 \%$ $5.25214 \times 10^{-3} \pm 64 \%$		
		5.98872 ± 1 %	6.2012 ± 1 %				
	<sup>144</sup> Ce	5.26689 ± 1.4 %	5.49709 ± 0.7 %	$4.35013 \times 10^{-2} \pm 64 \%$	$6.27386 \times 10^{-2} \pm 64 \%$		
<sup>237</sup> Np(n,f)	<sup>95</sup> Zr	5.68896 ± 2.8 %	_	$6.1647 \times 10^{-2} \pm 64 \%$	_		
	<sup>95</sup> Nb	5.68907 ± 2 %	_	$8.5 \times 10^{-5} \pm 64 \%$	_		
	<sup>103</sup> Ru	5.56212 ± 2.8 %	_	$1.44 \times 10^{-4} \pm 64 \%$	_		
	<sup>106</sup> Ru	2.18067 ± 11 %	_	$6.0445 \times 10^{-2} \pm 64 \%$	_		
	<sup>106</sup> Rh	2.18077 ± 11 %	_	$9.29 \times 10^{-5} \pm 64 \%$	_		
	<sup>137</sup> Cs	6.16977 ± 2.8 %	_	$2.74311 \times 10^{-1} \pm 64 \%$	_		
	<sup>137m</sup> Ba	5.83804 ± 2.8 %		$1.438 \times 10^{-3} \pm 64 \%$	_		
	<sup>140</sup> Ba	5.47246 ± 1.4 %	ndar <del>d</del> s	$5.83709 \times 10^{-1} \pm 64 \%$	_		
	<sup>140</sup> La	5.47688 ± 2.8 %	I CICIL CID	$4.421 \times 10^{-3} \pm 64 \%$	_		
	<sup>144</sup> Ce	4.12987 ± 2 %	<b>1</b> , <b>1</b>	$9.1496 \times 10^{-2} \pm 64 \%$	_		
<sup>238</sup> U(n,f)	95Zr UU S	5.15126 ± 1 %		$7.88021 \times 10^{-4} \pm 64 \%$	_		
O(11,1)	<sup>95</sup> Nb	5.15126 ± 1 %	_	$8.34022 \times 10^{-8} \pm 64 \%$	_		
	<sup>103</sup> Ru		D -		_		
	<sup>106</sup> Ru	6.26113 ± 1 %	Preview	$3.06008 \times 10^{-7} \pm 64 \%$			
		2.48759 ± 1.4 %	1 10 = 10 11	$3.8101 \times 10^{-7} \pm 64 \%$	_		
	<sup>106</sup> Rh	2.48759 ± 1.4 %	_	0	_		
	<sup>137</sup> Cs	6.02075 ± 1 %	_	$9.28724 \times 10^{-3} \pm 64 \%$	_		
	<sup>137m</sup> Ba	5.69564 ± 1 %	05-10	$4.10011 \times 10^{-6} \pm 64 \%$	_		
	<sup>140</sup> Ba	5.84596 ± 1 %	05-10	$2.57317 \times 10^{-2} \pm 64 \%$	_		
	n.ai/c <sub>144</sub> Ce g/stand	5.84597 ± 1 % 4.55034 ± 1.4 %	-587c-4 <u>8</u> 7f-a6d2-	$1.38004 \times 10^{-5} \pm 64 \%$ $1.30603 \times 10^{-3} \pm 64 \%$	-e1005- <u>π</u> 0		
		1.00001 ± 1.7 /0					
<sup>239</sup> Pu(n,f)	<sup>95</sup> Zr	4.65412 ± 1.4 %	4.80834 ± 1.4 %	$7.94561 \times 10^{-2} \pm 64 \%$	$1.25228 \times 10^{-1} \pm 64 \%$		
	<sup>95</sup> Nb	4.65431 ± 1.4 %	4.80904 ± 1.4 %	$1.45002 \times 10^{-4} \pm 64 \%$	$5.64006 \times 10^{-4} \pm 64 \%$		
	<sup>103</sup> Ru	6.85701 ± 1.4 %	7.0047 ± 2 %	$4.41006 \times 10^{-4} \pm 64 \%$	$1.01101 \times 10^{-3} \pm 64 \%$		
	<sup>106</sup> Ru	4.33807 ± 1.4 %	4.32901 ± 2 %	$2.00083 \times 10^{-1} \pm 64 \%$	$3.2276 \times 10^{-1} \pm 32 \%$		
	<sup>106</sup> Rh	4.33845 ± 1.4 %	4.32923 ± 2 %	$3.76005 \times 10^{-4} \pm 64 \%$	$2.23002 \times 10^{-4} \pm 64 \%$		
	<sup>137</sup> Cs	6.57917 ± 0.7 %	6.61591 ± 0.5 %	$9.9008 \times 10^{-1} \pm 16 \%$	$5.94641 \times 10^{-1} \pm 16 \%$		
	<sup>137m</sup> Ba	6.22844 ± 0.7 %	6.26233 ± 0.5 %	$4.54506 \times 10^{-3} \pm 64 \%$	$3.68004 \times 10^{-3} \pm 64 \%$		
	<sup>140</sup> Ba	5.31538 ± 1 %	5.37475 ± 2 %	$9.4334 \times 10^{-1} \pm 64 \%$	$1.51518 \times 10^{-0} \pm 23 \%$		
	1401		5.38286 ± 1.4 %	$1.17572 \times 10^{-2} \pm 64 \%$	$8.11109 \times 10^{-3} \pm 64 \%$		
	<sup>140</sup> La <sup>144</sup> Ce	5.32713 ± 1 %	5.30200 ± 1.4 %	1.1/5/2 × 10 - ± 04 %	8.11109 X 10 5 ± 64 %		

<sup>&</sup>lt;sup>A</sup>All yield data is given as a percentage.

preamplifiers, amplifiers, discriminator-drivers, scalers, timers and high voltage power supplies to complete the system. Refer to General Methods E181 for preparation of apparatus and counting procedures.

6.4 X-ray Spectrometry System, utilizing high resolution lithium drifted silicon, Si(Li), or germanium X-ray detector with liquid nitrogen cryostat, preamplifier, amplifier and multichannel analyzer system with at least 1000 channel capacity and suitable data readout and display devices. Multiplexing could permit use of the same multichannel analyzer used for the high resolution germanium gamma spectrometer if ad-

equate capacity exists or the analyzer could be dedicated to one use or the other to suit analysis schedules and requirements.

- 6.5 *High-Density Shielding* (usually lead) around the detectors to reduce interferences from background radiations.
- 6.6 Sample Positioning Hardware, to provide a number of reproducible fixed positions which can be calibrated for each detector as appropriate to accommodate different sample activities and sizes.
  - 6.7 National and Certified Radioactivity Standard Sources.
  - 6.8 Calibration and Control Standards.