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Safety of amusement rides and amusement devices —

Part 1:- Design and manufacture

Sécurité des manèges et des dispositifs de divertissement —

Partie 1: Conception et fabrication

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Contents

Foreword	xii
Part 1: Design and manufacture	1
1 Scope	1
2 Normative references	1
3 Terms and definitions	4
4 Requirements for design analysis and examination	10
4.1 Design documents	10
4.1.1 General	10
4.1.2 Design risk assessment	10
4.1.3 Description of design and operation of an amusement device	10
4.1.4 Design and manufacturing drawings	10
4.1.5 Principles of analysis	11
4.2 Selection of materials	12
4.2.1 General	12
4.2.2 Recommended steels	12
4.2.3 Aluminium alloys	12
4.2.4 Timber	12
4.2.5 Plastic composites	12
4.2.6 Concrete	13
4.2.7 Fasteners for structural components	13
4.2.8 Standards relating to ropes, chains, safety devices, connectors and adapters	13
4.3 Design loads	14
4.3.1 General	14
4.3.2 Permanent actions	14
4.3.3 Variable actions	14
4.3.4 Seismic forces	19
4.3.5 Applicable coefficients	19
4.3.6 Load combinations	20
4.3.7 Fatigue combinations	21
4.4 Structural analysis — Principles	21
4.4.1 General	21
4.4.2 Analysis principles for various types of devices	22
4.4.3 Other railways with track-bound vehicles	27
4.4.4 Conventional railways	27
4.4.5 Suspended railways (or coasters)	27
4.5 Verification of stability	27
4.5.1 General	27
4.5.2 Overturning	28

4.5.3	Sliding	28
4.5.4	Lifting	29
4.6	Ground anchorages	30
4.6.1	General	30
4.6.2	Design load bearing capacity of weight anchors	30
4.6.3	Design load bearing capacity of rod anchors	30
4.6.4	Testing of anchors (numbering)	33
4.6.5	Calculation of loads on anchors	34
4.6.6	Further requirements	35
4.6.7	Ground support for packing	35
4.7	Verification of strength	36
4.7.1	General	36
4.7.2	Predominantly static stress	36
4.7.3	Fluctuating stress	37
4.7.4	Bolts	39
4.7.5	Ropes, chains, safety devices, connectors and adapters	41
4.8	Structural design and construction	43
4.8.1	Arrangement, accessibility	43
4.8.2	Locking and safety devices for fasteners	43
4.8.3	Joints intended for regular dismantling	44
4.8.4	Designing of components subject to fluctuating loads	44
4.8.5	Supports	44
4.8.6	Central masts	44
4.8.7	Prevention of corrosion and rot	44
5	Requirements for design and manufacture of rides and structures	44
5.1	Risk reduction by prevailing design and safety measures	44
5.1.1	General	44
5.1.2	Risk assessment	45
5.1.3	Risk reduction for platforms, ramps, floors, stairs and walkways	46
5.1.4	Risk reduction using barriers, fencing and guarding	52
5.1.5	Guarding of machinery parts	57
5.1.6	Risk reduction in the case of access and egress	57
5.1.7	Risk reduction for passenger units	59
5.1.8	Requirements for special provisions	74
5.2	Supplementary safety requirements for various types of amusement devices	75
5.2.1	Amusement rides with horizontal and/or vertical axis	75
5.2.2	Amusement rides with horizontal axis	77
5.2.3	Rail-guided channel or track-bound devices	79
5.2.4	Dodgem/bumper cars	82

5.2.5	Speedways/go-karts	87
5.2.6	Mini-motorbikes for children	88
5.2.7	Boat rides	88
5.2.8	Flume rides	89
5.2.9	Helter skelters, slides	91
5.2.10	Side shows, booths, win-a-prize and sales stands, mazes, halls of mirrors, funhouses, labyrinths, hammers, ring the bell and similar	92
5.2.11	Shooting stands and trailers, shooting devices	93
5.3	Mechanical systems	95
5.3.1	Hydraulic and pneumatic devices	95
5.3.2	Lifting and elevating units being integral part of an amusement ride	97
5.4	Manufacture and supply	100
5.4.1	Manufacturer	100
5.4.2	Quality assurance — Quality plan	100
5.4.3	Manufacturing process	102
5.5	Documentation supplied with amusement device	103
5.5.1	Manuals	103
5.5.2	Special information	105
5.5.3	Drawings and diagrams	105
5.6	Design documentation	105
5.6.1	General	105
5.6.2	Description of installation and technical specification/information	106
5.7	Amusement Device log	107
5.7.1	General	107
5.7.2	Content	107
5.8	Official technical dossier	108
5.8.1	General	108
5.8.2	Content	108
5.8.3	Identification marking	109
Annex A (normative) Electrical equipment and control systems		110
A.1	Electrical equipment	110
A.1.1	General	110
A.1.2	Protection against electric shocks	110
A.1.3	Protection against lightning	111
A.1.4	Lighting	111
A.1.5	Generators	111
A.1.6	Heaters and light fittings	112
A.1.7	Communication means	112
A.2	Control systems	112
A.2.1	Safety-related control system (SRCS)	112

<u>A.2.2</u>	<u>Safety-related control functions</u>	<u>112</u>
<u>A.2.3</u>	<u>Safety-related parameters</u>	<u>114</u>
<u>A.2.4</u>	<u>Passenger restraints</u>	<u>115</u>
<u>A.2.5</u>	<u>Fall Prevention</u>	<u>116</u>
<u>A.2.6</u>	<u>Inhibiting of safety functions</u>	<u>116</u>
<u>A.2.7</u>	<u>Operating modes</u>	<u>117</u>
<u>A.2.8</u>	<u>Collision prevention safety function</u>	<u>119</u>
<u>Annex B (informative)</u>	<u>Control systems — Best practices</u>	<u>121</u>
<u>B.1</u>	<u>Security</u>	<u>121</u>
<u>B.2</u>	<u>Example block-zone logic</u>	<u>121</u>
<u>B.3</u>	<u>Recommendations for the positioning of sensors and stopping devices</u>	<u>121</u>
<u>Annex C (informative)</u>	<u>Guidance on design of passenger containment</u>	<u>123</u>
<u>Annex D (informative)</u>	<u>Amusement device log for an amusement device</u>	<u>129</u>
<u>Annex E (informative)</u>	<u>List of hazards, hazardous situations and events for spectators and passengers during the operation and use of amusement rides</u>	<u>2</u>
<u>Annex F (informative)</u>	<u>Guest behaviour</u>	<u>6</u>
<u>F.1</u>	<u>General</u>	<u>6</u>
<u>F.2</u>	<u>Passenger</u>	<u>6</u>
<u>F.2.1</u>	<u>General</u>	<u>6</u>
<u>F.2.2</u>	<u>Parents or supervising companions accompanying children</u>	<u>6</u>
<u>F.3</u>	<u>Classification of age and basic capabilities</u>	<u>7</u>
<u>F.4</u>	<u>Human factors</u>	<u>8</u>
<u>F.5</u>	<u>General strategy of risk mitigation in guest behaviour</u>	<u>8</u>
<u>F.5.1</u>	<u>General</u>	<u>9</u>
<u>F.5.2</u>	<u>Adults</u>	<u>9</u>
<u>F.5.3</u>	<u>Refusal of access</u>	<u>9</u>
<u>F.5.4</u>	<u>Normal behaviour</u>	<u>9</u>
<u>F.5.5</u>	<u>Unacceptable behaviour</u>	<u>9</u>
<u>Annex G (informative)</u>	<u>Limited accessibility to amusement devices</u>	<u>11</u>
<u>G.1</u>	<u>General</u>	<u>11</u>
<u>G.1.1</u>	<u>Sensory and cognitive abilities</u>	<u>11</u>
<u>G.1.2</u>	<u>Physical abilities</u>	<u>12</u>
<u>G.1.3</u>	<u>Recommended procedures and typical information</u>	<u>12</u>
<u>Annex H (informative)</u>	<u>Safety envelope for passengers</u>	<u>14</u>
<u>H.1</u>	<u>Design criteria</u>	<u>14</u>
<u>H.2</u>	<u>Anthropometric basis</u>	<u>14</u>
<u>H.3</u>	<u>Methods for defining safety envelope boundaries</u>	<u>14</u>
<u>H.3.1</u>	<u>Documentation</u>	<u>14</u>
<u>H.3.2</u>	<u>Prerequisites</u>	<u>14</u>
<u>H.3.3</u>	<u>Safety envelopes</u>	<u>15</u>

H.3.4	Hazard and related safety envelope class	15
	Annex I (informative) Acceleration effects on passengers	17
I.1	General — Medical tolerance	17
I.2	Rides	19
I.2.1	General	19
I.2.2	General definitions and limitations	20
I.2.3	Acceleration in X-direction	20
I.2.4	Acceleration in Y-direction	21
I.2.5	Acceleration in Z-direction (parallel to the spine)	22
I.2.6	Combinations	24
I.3	Reversals	26
I.3.1	Reversals in X and Y	26
I.3.2	Transitions in Z	28
I.4	Example obtaining admissible accelerations	31
	Bibliography	34

Foreword — vi

1 — Scope — 1

2 — Normative references — 1

3 — Terms and definitions — 4

4 — Requirements for design analysis and examination — 8 [ISO 17842-1](#)

4.1 — Design documents — 8 standards.iteh.ai/catalog/standards/sist/5362c9e8-600c-4647-9322-c29c0027cc8d/iso-17842-1

4.1.1 — General — 8

4.1.2 — Design risk assessment — 8

4.1.3 — Description of design and operation of an amusement device — 9

4.1.4 — Design and manufacturing drawings — 9

4.1.5 — Principles of analysis — 9

4.2 — Selection of materials — 10

4.2.1 — General — 10

4.2.2 — Recommended steels — 10

4.2.3 — Aluminium alloys — 11

4.2.4 — Timber — 11

4.2.5 — Plastic composites — 11

4.2.6 — Concrete — 11

4.2.7 — Fasteners for structural components — 11

4.2.8 — Standards relating to ropes, chains, safety devices, connectors and adapters — 11

4.3 — Design loads — 12

4.3.1 — General — 12

4.3.2 — Permanent actions — 12

ISO/DIS ~~FDIS~~ 17842-1:2021~~2023~~(E)

4.3.3	Variable actions	13
4.3.4	Seismic forces	17
4.3.5	Applicable coefficients	17
4.3.6	Load combinations	18
4.3.7	Fatigue combinations	19
4.4	Structural analysis Principles	19
4.4.1	General	19
4.4.2	Analysis principles for various types of devices	20
4.4.3	Other railways with track-bound vehicles	24
4.4.4	Conventional railways	24
4.4.5	Suspended railways (or coasters)	24
4.5	Verification of stability	24
4.5.1	General	24
4.5.2	Overturning	25
4.5.3	Sliding	25
4.5.4	Lifting	26
4.6	Ground anchorages	27
4.6.1	General	27
4.6.2	Design load bearing capacity of weight anchors	27
4.6.3	Design load bearing capacity of rod anchors	27
4.6.4	Testing of anchors (numbering)	29
4.6.5	Calculation of loads on anchors	29
4.6.6	Further requirements	30
4.6.7	Ground support for packing	30
4.7	Verification of strength	31
4.7.1	General	31
4.7.2	Predominantly static stress	31
4.7.3	Fluctuating stress	32
4.7.4	Bolts	34
4.7.5	Ropes, chains, safety devices, connectors and adapters	36
4.8	Structural design and construction	38
4.8.1	Arrangement, accessibility	38
4.8.2	Locking and safety devices for fasteners	38
4.8.3	Joints intended for regular dismantling	38
4.8.4	Designing of components subject to fluctuating loads	38
4.8.5	Supports	38
4.8.6	Central masts	38
4.8.7	Prevention of corrosion and rot	39
5	Requirements for design and manufacture of rides and structures	39

5.1	Risk reduction by prevailing design and safety measures	39
5.1.1	General	39
5.1.2	Risk assessment	39
5.1.3	Risk reduction for platforms, ramps, floors, stairs and walkways	40
5.1.4	Risk reduction using barriers, fencing and guarding	44
5.1.5	Guarding of machinery parts	47
5.1.6	Risk reduction in the case of access and egress	47
5.1.7	Risk reduction for passenger units	49
5.1.8	Requirements for special provisions	60
5.2	Supplementary safety requirements for various types of amusement devices	61
5.2.1	Amusement rides with horizontal and/or vertical axis	61
5.2.2	Amusement rides with horizontal axis	62
5.2.3	Rail guided channel or track bound devices	64
5.2.4	Dodgem/bumper cars	66
5.2.5	Speedways/go-karts	70
5.2.6	Mini-motorbikes for children	70
5.2.7	Boat rides	71
5.2.8	Flume rides	72
5.2.9	Helter-skelters, slides	73
5.2.10	Side shows, booths, win-a-prize and sales stands, mazes, halls of mirrors, funhouses, labyrinths, hammers, ring the bell and similar	74
5.2.11	Shooting stands and trailers, shooting devices	75
5.3	Mechanical systems	77
5.3.1	Hydraulic and pneumatic devices	77
5.3.2	Lifting and elevating units being integral part of an amusement ride	79
5.4	Manufacture and supply	81
5.4.1	Manufacturer	81
5.4.2	Quality assurance — Quality plan	82
5.4.3	Manufacturing process	83
5.5	Documentation supplied with amusement device	85
5.5.1	Manuals	85
5.5.2	Special information	86
5.5.3	Drawings and diagrams	86
5.6	Design documentation	86
5.6.1	General	86
5.6.2	Description of installation and technical specification/information	87
5.7	Amusement Device log	88
5.7.1	General	88
5.7.2	Content	88
5.8	Official technical dossier	89

ISO/DIS ~~FDIS~~ 17842-1:2021~~2023~~(E)

5.8.1	General	89
5.8.2	Content	89
5.8.3	Identification marking	99
Annex A	(normative) Electrical equipment and control systems	90
Annex B	(informative) Control systems — Best practices	100
Annex C	(informative) Guidance on design of passenger containment	101
Annex D	(informative) Amusement device log for an amusement device	106
Annex E	(informative) List of hazards, hazardous situations and events for spectators and passengers during the operation and use of amusement rides	127
Annex F	(informative) Guest behaviour	131
Annex G	(informative) Limited accessibility to amusement devices	135
G.1	General	135
G.1.1	Sensory and cognitive abilities	135
G.1.2	Physical abilities	135
G.1.3	Recommended procedures and typical information	135
Annex H	(informative) Safety envelope for passengers	137
Annex I	(informative) Acceleration effects on passengers	140
Bibliography		150

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ISO 17842-1

<https://standards.iteh.ai/catalog/standards/sist/5362c9e8-600c-4647-9322-c29c0027cc8d/iso-17842-1>

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

~~Attention is drawn to the possibility that some of the elements of this document may be involved in the subject of a patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).~~

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 254, *Safety of amusement rides and amusement devices*.

This second edition cancels and replaces the first edition (ISO 17842-1:2015), which has been technically revised.

The main changes are as follows:

- ~~— the standard has been extensively revised in terms of content and editorial content;~~
- the normative references have been updated;
- the terms and definitions have been revised;
- alignment with EN 13814 series from 2019;
- the general risk assessment ~~was~~ **has been** supplemented by the operator-side risk assessment;
- the safety distances of passenger units have been fundamentally revised;
- the requirements for personal restraint systems have been supplemented by additional monitoring;

ISO/~~DIS~~ **FDIS** 17842-1:~~2021~~**2023**(E)

— new ~~Annex I~~**Annex I** contains the acceleration effects on passengers. ~~Alignment to align~~ with ASTM ~~F 2291~~**F2291**-21;

A list of all parts in the ISO 17842 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at ~~www.iso.org/members.html~~**www.iso.org/members.html**.

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Safety of amusement rides and amusement devices —

Part 1:- Design and manufacture

1 Scope

This document specifies the minimum requirements necessary to ensure the safe design, calculation, manufacture and installation of mobile, temporary or permanently installed amusement ride machinery and structures, which are intended for use by persons as a leisure activity. The amusement rides and amusement devices include for example, roundabouts, swings, boats, Ferris wheels, roller coasters, chutes, booths, side shows and structures for artistic aerial displays. They are intended to be installed both repeatedly without degradation or loss of integrity, and temporarily or permanently in fairgrounds and amusement parks or any other locations.

~~This document is applicable to amusement devices and major modifications of amusement devices and rides for designs after the effective date of its publication.~~

~~NOTE—This document is not applicable to grandstands, construction site installations, scaffolding, removable agricultural structures, simple coin operated children's amusement devices, carrying up to three children, and recreational devices like waterslides or summer toboggan runs, playground equipment, rope courses, climbing wall, inflatable, trampolines, swimming pool equipment (this list is not exhaustive) are not covered by this document, etc.~~

~~NOTE—~~ For all the equipment not covered by the requirements of ISO 17842-1, the relevant standards apply.

Nevertheless, this document can be used in the design of any similar structural or passenger carrying amusement device not explicitly mentioned herein.

~~National regulations for workers' health and safety, can apply.~~

3.2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel— Part-1: Bolts, screws and studs with specified property classes— Coarse thread and fine pitch thread*

ISO 1141, *Fibre ropes— Polyester— 3-, 4-, 8- and 12-strand ropes*

ISO 1181, *Fibre ropes— Manila and sisal— 3-, 4- and 8-strand ropes*

ISO 1346, *Fibre ropes— Polypropylene split film, monofilament and multifilament (PP2) and polypropylene high-tenacity multifilament (PP3)— 3-, 4-, 8- and 12-strand ropes*

ISO 2307, *Fibre ropes— Determination of certain physical and mechanical properties*

ISO 3834-2, *Quality requirements for fusion welding of metallic materials— Part-2: Comprehensive quality requirements*

ISO 3834-3, *Quality requirements for fusion welding of metallic materials— Part-3: Standard quality requirements*

ISO/~~DIS~~ ~~FDIS~~ 17842-1:2021/2023 (E)

ISO 3834-4, *Quality requirements for fusion welding of metallic materials* — Part-4: Elementary quality requirements

ISO 4014, *Fasteners* — Hexagon head bolts — Product grades A and B

ISO 4016, *Fasteners* — Hexagon head bolts — Product grade C

ISO 4017, *Fasteners* — Hexagon head screws — Product grades A and B

ISO 4018, *Fasteners* — Hexagon head screws — Product grade C

ISO 4032, *Hexagon regular nuts (style 1)* — Product grades A and B

~~ISO 4034, Hexagon regular nuts (style 1) — Product grade C~~

ISO 4413, *Hydraulic fluid power* — General rules and safety requirements for systems and their components

ISO 4414, *Pneumatic fluid power* — General rules and safety requirements for systems and their components

ISO 5817, *Welding* — Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) — Quality levels for imperfections

ISO 9554, *Fibre ropes* — General specifications

ISO 9606-1, *Qualification testing of welders* — Fusion welding — Part-1: Steels

ISO 9606-2, *Qualification test of welders* — Fusion welding — Part-2: Aluminium and aluminium alloys

ISO 9692-1, *Welding and allied processes* — Types of joint preparation — Part-1: Manual metal arc welding, gas-shielded metal arc welding, gas welding, TIG welding and beam welding of steels

ISO 9692-2, *Welding and allied processes* — Joint preparation — Part-2: Submerged arc welding of steels

ISO 9692-3, *Welding and allied processes* — Types of joint preparation — Part-3: Metal inert gas welding and tungsten inert gas welding of aluminium and its alloys

ISO 10042, *Welding* — Arc-welded joints in aluminium and its alloys — Quality levels for imperfections

ISO 10325, *Fibre ropes* — High modulus polyethylene — 8-strand braided ropes, 12-strand braided ropes and covered ropes

ISO 10474:2013, *Steel and steel products* — Inspection documents

ISO 10547, *Polyester fibre ropes* — Double braid construction

ISO 10554, *Polyamide fibre ropes* — Double braid construction

ISO 10556, *Fibre ropes of polyester/polyolefin dual fibres*

ISO 10572, *Mixed polyolefin fibre ropes*

ISO 12100:2010, *Safety of machinery* — General principles for design — Risk assessment and risk reduction

ISO 13854:2017, *Safety of machinery* — Minimum gaps to avoid crushing of parts of the human body

- ISO 13849-1, *Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design*
- ISO 13849-2, *Safety of machinery — Safety-related parts of control systems — Part 2: Validation*
- ISO 13857, *Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs*
- ISO 14118, *Safety of machinery — Prevention of unexpected start-up*
- ISO 14119, *Safety of machinery — Interlocking devices associated with guards — Principles for design and selection*
- ISO 14120, *Safety of machinery — Guards — General requirements for the design and construction of fixed and movable guards*
- ISO 14731, *Welding coordination — Tasks and responsibilities*
- ISO 14732, *Welding personnel — Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials*
- ISO 17635:2016, *Non-destructive testing of welds — General rules for metallic materials*
- ISO 17842-2:2015-2022, *Safety of amusement rides and amusement devices — Part 2: Operation and use*
- ISO 17842-3:2015, *Safety of amusement rides and amusement devices — Part 3: Requirements for inspection during design, manufacture, operation and use*
- IEC 60204-1:2005, *Safety of machinery — Electrical equipment of machines — Part 1: General requirements*
- IEC 60204-32, *Safety of machinery — Electrical equipment of machines — Part 32: Requirements for hoisting machines*
- IEC 60364-4-41, *Low-voltage electrical installations — Part 4-41: Protection for safety — Protection against electric shock*
- IEC 60364-5-54, *Electrical Installation of buildings — Part 5-54: Selection and erection of electrical equipment — Earthing arrangements, protective conductors and protective bonding conductors*
- IEC 60364-7-740, *Electrical Installation of buildings — Part 7-740: Requirements for special installations or locations — Temporary electrical installations for structures, amusement devices and booths at fairgrounds, amusement parks and circuses*
- IEC 61558-1, *Safety of power transformers, power supplies, reactors and similar products — Part 1: General requirements and tests*
- IEC 61800-5-2, *Adjustable speed electrical power drive systems — Part 5-2: Safety requirements — Functional*
- IEC 62061, *Safety of machinery — Functional safety of safety-related electrical, electronic and programmable electronic control systems*
- IEC 62305 (all parts), *Protection against lightning*
- EN 818 (all parts), *Short link chain for lifting purposes — Safety*