

SLOVENSKI STANDARD

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SIST EN 12815:2003

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SIST EN 13240:2003

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Grelne naprave na trdna goriva za stanovanjske stavbe - 1. del: Splošne zahteve in preskusne metode

Residential solid fuel burning appliances - Part 1: General requirements and test methods

[SIST EN 16510-1:2023](#)

<https://standards.iteh.ai/catalog/standards/sist/54edb35c-34f4-4e04-a84a-a41c29b8a6bd/sist-en-16510-1-2023>

Häusliche Heizgeräte für feste Brennstoffe - Teil 1: Allgemeine Anforderungen und Prüfverfahren

Equipement de chauffage domestique - Partie 1 : Exigences et méthodes d'essai generales

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English Version

Residential solid fuel burning appliances - Part 1: General
requirements and test methods

Appareils de chauffage domestiques à combustible
solide - Partie 1 : Exigences générales et méthodes
d'essai

Häusliche Feuerstätten für feste Brennstoffe - Teil 1:
Allgemeine Anforderungen und Prüfverfahren

This European Standard was approved by CEN on 23 October 2022.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	8
1 Scope	10
2 Normative references	10
3 Terms and definitions	12
4 Descriptive features	24
4.1 Designation of appliances	24
4.2 System boundary	25
4.3 Production documentation.....	25
4.4 Construction and materials.....	26
4.4.1 General construction	26
4.4.2 Integral boiler or heat exchanger	27
4.4.3 Cleaning of heating surfaces.....	33
4.4.4 Flue gas outlet	33
4.4.5 Flueways.....	33
4.4.6 Components built-in the flue ways	34
4.4.7 Ashpan and ash removal	34
4.4.8 Bottomgrate	34
4.4.9 Combustion air supply	34
4.4.10 Damper	35
4.4.11 Charging doors and ash-pit doors.....	35
4.4.12 Flue bypass device	35
4.4.13 Internal flue gas diverter	35
4.4.14 Front firebars	35
4.4.15 Fossil solid fuel and peat briquettes burning appliances.....	35
4.4.16 Draught regulator	35
4.4.17 Cut-off device for inset appliances without doors.....	36
4.4.18 Convection air outlet for inserts for Kachelofen/Putzofen	36
4.4.19 Oven door of cookers	36
4.4.20 Hotplate and top plate of cookers	36
4.4.21 Main/additional ovens of cookers	36
4.4.22 Ashpit and ashpit cover/door of cookers.....	36
4.4.23 Oven temperature indicators for cookers.....	37
4.4.24 Air inlet for pellet appliances according to EN 16510-2-6	37
4.4.25 Retort for pellet appliances according to EN 16510-2-6.....	37
4.4.26 Heat output control device for pellet appliances according to EN 16510-2-6.....	37
4.4.27 Hopper for pellet appliances according to EN 16510-2-6	37
4.5 Sound level	37
4.6 Load bearing capacity.....	38
5 Safety requirements.....	38
5.1 Natural draught	38
5.2 Open operation of an appliance.....	38
5.3 Strength and leak tightness of integral boiler shells.....	38
5.4 Temperature rise in the fuel storage (other than the fuel hopper).....	38
5.5 Temperature rise of the operating components.....	39
5.6 Protection of combustible materials.....	39
5.7 Safety devices for appliances fitted with an integral boiler	39

5.7.1	General	39
5.7.2	Appliances intended for sealed water systems	39
5.7.3	Safety devices for appliances fitted with a heat exchanger that are not directly in contact with fire	40
5.8	Electrical safety and functional safety of electrical components	40
5.8.1	General	40
5.8.2	Electrical safety	40
5.8.3	Functional safety of control functions with electrical components	40
5.8.4	Risk assessment	40
5.9	Safety requirements of roomsealed appliances	41
5.9.1	Tightness related to CO-emission	41
5.9.2	Overall leakage rate	41
5.10	Minimum distances from non-combustible walls	41
5.11	Requirements for appliances suitable for a shared flue system	42
5.12	General safety aspects of the water system	42
6	Operation requirements	42
6.1	General	42
6.2	Flue gas temperature and flue gas outlet temperature	43
6.2.1	General	43
6.2.2	Flue gas temperature at safety test	43
6.3	Emissions	43
6.3.1	General	43
6.3.2	Carbon monoxide emission	44
6.3.3	NO _x emissions	44
6.3.4	Emission of organic gaseous carbon (OGC)	44
6.3.5	Particulate matter (PM) emissions	44
6.3.6	Threshold levels for emissions according to appliance types	45
6.4	Efficiency	45
6.4.1	General	45
6.4.2	Seasonal space heating efficiency	46
6.4.3	Energy efficiency index (EEI)	46
6.4.4	Energy efficiency class	46
6.5	Flue draught	47
6.6	Recovery test	48
6.7	Refuelling intervals	48
6.8	Space heat output	48
6.9	Water heat output	48
6.10	User operations	48
6.11	Auxiliary electrical energy consumption	49
6.12	Flue gas mass flow	49
7	Appliance instructions	49
7.1	General	49
7.2	Installation instructions	49
7.3	User operating and maintenance instructions	52
8	Environmental sustainability	54
8.1	General	54
8.2	Calculation rules	55
8.2.1	Declared and functional unit	55
8.2.2	Reference lifetime	55
8.3	Product stage	55
8.3.1	General	55

EN 16510-1:2022 (E)

8.3.2	Production processes	56
8.3.3	Processes to be reported	56
8.3.4	Transport from the manufacturer to the site of use.....	57
8.4	Use stage.....	58
8.5	End-of-life stage	58
8.5.1	General.....	58
8.5.2	Scenarios for end-of-life	58
8.5.3	Transport to waste processing.....	59
8.6	Data collection/quality/basis.....	59
8.7	Content of environmental sustainability information	60
9	Assessment and verification of constancy of performance – AVCP.....	61
10	Marking and technical datasheet	62
Annex A (normative)	Test methods.....	67
A.1	Test environment.....	67
A.1.1	Ambient room temperature	67
A.1.2	Cross-draught.....	67
A.1.3	External sources	67
A.2	Test assembly	67
A.2.1	General.....	67
A.2.2	Trihedron.....	68
A.2.3	Measurement section	69
A.2.4	Connection of appliance to measurement section.....	71
A.2.5	Water circuit for appliances with integral boilers.....	71
A.3	Measurement equipment.....	72
A.4	Test procedures	73
A.4.1	Appliance installation	73
A.4.2	Fuel load and basic firebed.....	73
A.4.3	Fuelling and de-ashing the fire.....	74
A.4.4	Flue gas losses	74
A.4.5	Water heat output.....	75
A.4.6	Combustible heat losses in the residue.....	75
A.4.7	Performance test at nominal heat output	75
A.4.8	Part load heat output test	79
A.4.9	Slow combustion and recovery test.....	80
A.4.10	Safety tests.....	81
A.4.11	Safety tests of roomsealed appliances.....	88
A.5	Test results	90
A.6	Calculation methods.....	91
A.6.1	Notations and units used	91

A.6.2	Formulae.....	93
A.7	Test report	99
Annex B (normative) Test fuels and recommended fuels.....		115
B.1	General	115
B.2	Test fuel.....	115
B.2.1	Selection of test fuel.....	115
B.2.2	Storage, preparation and analysis.....	115
B.3	Tests for recommended fuels.....	116
B.3.1	Basis of testing	116
B.3.2	Test methods and criteria	117
Annex C (informative) Arrangement for measuring the leakage rate.....		122
Annex D (normative) Measuring procedure for nitrogen oxides (NO _x)		123
D.1	General procedure	123
D.2	Measuring principle of analysers	123
D.2.1	General description	123
D.2.2	Chemiluminescence method (EN 14792:2017)	124
D.2.3	Non-dispersive infrared (NDIR) method (ISO 10849:1996).....	125
D.2.4	Other methods	126
D.3	Description of measuring equipment	126
D.3.1	General	126
D.3.2	Sampling line.....	126
D.3.3	Filter	127
D.3.4	Sample pump.....	127
D.3.5	Secondary filter	127
D.3.6	Flow controller and flow meter	127
D.3.7	Converter	127
D.4	Setting of measurement system	127
D.4.1	General	127
D.4.2	Preliminary zero and span check and adjustments.....	128
D.5	Calculation method	129
Annex E (normative) Measuring procedure for organic gaseous carbon (OGC).....		131
E.1	General procedure	131
E.2	Description of measuring equipment	131
E.2.1	General	131
E.2.2	Sampling probe and filter	131
E.2.3	Sampling line.....	132

EN 16510-1:2022 (E)

E.2.4	Sample pump	132
E.2.5	Secondary filter.....	132
E.2.6	Analyser (FID)	132
E.2.7	FID fuel	132
E.2.8	FID combustion air	132
E.3	Setting of measurement system.....	132
E.3.1	General.....	132
E.3.2	Preliminary zero and span check and adjustments	133
E.4	Calculation of OGC.....	134
E.4.1	General.....	134
E.4.2	Calculation assumptions.....	134
E.4.3	Calculation of organic gaseous compounds.....	134
Annex F (normative)	Measurement procedure for particulate matter (PM)	136
F.1	General.....	136
F.2	Test set-up	136
F.2.1	Sampling train.....	136
F.2.2	Sample probe.....	137
F.2.3	Particulate matter filter.....	137
F.2.4	Filter holder	137
F.2.5	Gas dryer	138
F.2.6	Pressure gauge.....	138
F.2.7	Indicating gas flow meter.....	138
F.2.8	Pump.....	138
F.2.9	Dry gas meter.....	138
F.2.10	Flue gas sample temperature at the filter	138
F.3	Test procedure.....	138
F.3.1	Pre procedure.....	138
F.3.2	Sampling.....	139
F.3.3	Analysis.....	142
F.3.4	Determination of the probe deposit weight.....	142
F.4	Calculations.....	142
F.4.1	Gas volume sampled (STP, 273,15 K, 1013 hPa)	142
F.4.2	PM mass	143
F.4.3	PM concentration	143
F.4.4	PM concentration at 13 % oxygen.....	143

Annex G (normative) Guideline for the characteristics to be taken into account in order to decide on families of appliances	144
G.1 Principles.....	144
G.2 Example for the determination of the appliances to be tested	144
G.3 Overview of the items related to design and construction to take account in order to decide family of appliances.....	145
G.4 Principles for determination of efficiency, carbon monoxide emission and safety distances to combustible materials in initial type tests of a family of appliances...	146
Annex H (informative) Deviation of measuring results as a basis for market surveillance measurements	151
Annex I (informative) Standing air loss.....	152
I.1 General	152
I.2 Requirements.....	152
I.3 Test method.....	152
I.3.1 Type B appliance.....	152
I.3.2 Type BE appliance	152
Annex J (normative) Energy label.....	154
Annex K (normative) Guide to carry out a risk assessment.....	159
Bibliography	162

SIST EN 16510-1:2023

<https://standards.iteh.ai/catalog/standards/sist/54edb35c-34f4-4e04-a84a-a41c29b8a6bd/sist-en-16510-1-2023>

EN 16510-1:2022 (E)

European foreword

This document (EN 16510-1:2022) has been prepared by Technical Committee CEN/TC 295 “Residential solid fuel burning appliances”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2023, and conflicting national standards shall be withdrawn at the latest by November 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 16510-1:2018, EN 12815:2001, EN 13240:2001, EN 13229:2001 and EN 12809:2001 as amended and corrected.

In relation to EN 16510-1:2018 the following changes have been made:

- modifications to align the document with the standardisation request M/577 and the parts 2 (to be harmonized);
- emission test procedures optimized;
- new test procedure for particulate matter (PM) measurement integrated;
- Clause 8 “Environmental sustainability” completely revised;
- Annex J “A-deviations” deleted.

The structure of EN 16510, *Residential solid fuel burning appliances*, is as follows:

- *Part 1: General requirements and test methods;*
- *Part 2-1: Roomheaters;*
- *Part 2-2: Inset appliances including open fires;*
- *Part 2-3: Cookers;*
- *Part 2-4: Independent boilers — Nominal heat output up to 50 kW;*
- *Part 2-5: Slow heat release appliances;*
- *Part 2-6: Mechanically by wood pellets fed roomheaters, inset appliances and cookers.*

Other sections of Part 2 will be added to cover residential solid fuel burning appliances not included in parts 2-1 to 2-6.

EN 16510-1 is used in conjunction with the appropriate Part 2. The Parts 2-1 to 2-6 contain clauses that supplement or modify the corresponding clauses in this Part 1. Part 1 together with the relevant Part 2 provides the requirements for each type of appliance.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

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EN 16510-1:2022 (E)

1 Scope

This document is applicable to residential solid fuel burning appliances of which the nominal space heat output is more than 6 % of the combined nominal space heat output and nominal water heat output (total heat output).

This document specifies requirements relating to the design, manufacture, construction, safety and performance (efficiency and emission) of appliances fired by solid fuel (hereafter referred to as “appliance(s)”) and provides instructions for them. Furthermore, it also gives provisions for the evaluation of conformity, i.e. initial type testing (ITT) and factory production control (FPC) and marking of these appliances.

This document specifies CO, NO_x, OGC and particulate matter (PM) emission test methods.

This document is as well applicable to appliances intended to carry the load of a chimney.

Appliances receiving combustion air through ductwork from outside the external envelope, which is not air tight, are not considered roomsealed.

This document is not applicable to appliances with boiler parts in contact with fire or flue gases other than when the boiler parts are manufactured from steel or cast iron.

This document is not applicable to appliances with a boiler intended for water systems having:

- water temperatures above 110 °C and/or an operating pressure of more than 300 kPa (3 bar);
- direct contact with sanitary hot water.

This document is not applicable to appliances to be operated with ventilating systems which are intended to operate with pressure below -15 Pa in the room of installation of the appliance in relation to the outside atmosphere.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 303-5:2021, *Heating boilers — Part 5: Heating boilers for solid fuels, manually and automatically stoked, nominal heat output of up to 500 kW — Terminology, requirements, testing and marking*

EN 613:2000¹, *Independent gas-fired convection heaters*

EN 1561:2011, *Founding — Grey cast irons*

EN 1563:2018, *Founding — Spheroidal graphite cast irons*

EN 10029:2010, *Hot-rolled steel plates 3 mm thick or above — Tolerances on dimensions and shape*

EN 12828:2012+A1:2014, *Heating systems in buildings — Design for water-based heating systems*

EN 13384-2:2015+A1:2019, *Chimneys — Thermal and fluid dynamic calculation methods — Part 2: Chimneys serving more than one combustion appliance*

¹ As impacted by EN 613:2000/A1:2003.

EN 13501-1:2018, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 14597:2012, *Temperature control devices and temperature limiters for heat generating systems*

EN 14792:2017, *Stationary source emissions — Determination of mass concentration of nitrogen oxides — Standard reference method: chemiluminescence*

EN 14793:2017, *Stationary source emissions — Demonstration of equivalence of an alternative method with a reference method*

EN 15456:2008, *Heating boilers — Electrical power consumption for heat generators — System boundaries — Measurements*

EN 15804:2012+A2:2019, *Sustainability of construction works — Environmental product declarations — Core rules for the product category of construction products*

EN 60335-2-102:2016, *Household and similar electrical appliances — Safety — Part 2-102: Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections (IEC 60335-2-102:2004)*

EN 60730-1:2016², *Automatic electrical controls — Part 1: General requirements (IEC 60730-1:2013, modified)*

EN ISO 228-1:2003, *Pipe threads where pressure-tight joints are not made on the threads — Part 1: Dimensions, tolerances and designation (ISO 228-1:2000)*

EN ISO 228-2:2003, *Pipe threads where pressure-tight joints are not made on the threads — Part 2: Verification by means of limit gauges (ISO 228-2:1987)*

EN ISO 9606-1:2017, *Qualification testing of welders — Fusion welding — Part 1: Steels (ISO 9606-1:2012 including Cor 1:2012 and Cor 2:2013)*

EN ISO 9606-2:2004, *Qualification test of welders — Fusion welding — Part 2: Aluminium and aluminium alloys (ISO 9606-2:2004)*

EN ISO 16948:2015, *Solid biofuels — Determination of total content of carbon, hydrogen and nitrogen (ISO 16948:2015)*

EN ISO 16994:2016, *Solid biofuels — Determination of total content of sulfur and chlorine (ISO 16994:2016)*

EN ISO 18122:2015, *Solid biofuels — Determination of ash content (ISO 18122:2015)*

EN ISO 18123:2015, *Solid biofuels — Determination of the content of volatile matter (ISO 18123:2015)*

EN ISO 18125:2017, *Solid biofuels — Determination of calorific value (ISO 18125:2017)*

EN ISO 18134-1:2015, *Solid biofuels — Determination of moisture content — Oven dry method — Part 1: Total moisture — Reference method (ISO 18134-1:2015)*

² As impacted by EN 60730-1:2016/A1:2019 and EN 60730-1:2016/A2:2022.

EN 16510-1:2022 (E)

ISO 7-1:1994, *Pipe threads where pressure-tight joints are made on the threads — Part 1: Dimensions, tolerances and designation*

ISO 7-2:2000, *Pipe threads where pressure-tight joints are made on the threads — Part 2: Verification by means of limit gauges*

ISO 331:1983³, *Coal — Determination of moisture in the analysis sample — Direct gravimetric method*

ISO 334:2020, *Coal and coke — Determination of total sulfur — Eschka method*

ISO 501:2012, *Hard coal — Determination of the crucible swelling number*

ISO 562:2010, *Hard coal and coke — Determination of volatile matter*

ISO 609:1996, *Solid mineral fuels — Determination of carbon and hydrogen — High temperature combustion method*

ISO 687:2010, *Solid mineral fuels — Coke — Determination of moisture in the general analysis test sample*

ISO 1171:2010, *Solid mineral fuels — Determination of ash*

ISO 1928:2020, *Coal and coke — Determination of gross calorific value*

ISO 10849:1996, *Stationary source emissions — Determination of the mass concentration of nitrogen oxides — Performance characteristics of automated measuring systems*

ISO 19579:2006, *Solid mineral fuels — Determination of sulfur by IR spectrometry*

IEC 62301:2011, *Household electrical appliances — Measurement of standby power*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

accumulator

part of the appliance designed for accumulation of the heat released by the Kachelofen/Putzofen heat generator and which releases this heat slowly

³ ISO 331:1983 is withdrawn.

3.2**accumulation heat output**

quantity of useful heat released by an appliance with accumulator (i.e. the heat output from both the appliance and the accumulator) when burning the test fuel batch as specified and achieved under defined test conditions in accordance with this document

Note 1 to entry: See A.4.10.

3.3**accumulator load**

quantity of heat which the fuel provides to the appliance for accumulation

3.4**air grilles**

components in the inlet and outlet openings to distribute and direct convection air flow

3.5**appliance enclosure**

assembly consisting of walls and ceiling of non-combustible materials which is built on site to surround a Kachelofen/Putzofen heat generator and heat exchanger and to form a space from which hot convection air is emitted into the living space, e.g. by air grilles

3.6**appliance family**

group of appliances of similar construction and/or performance characteristics where it is permissible to test only selected appliances in accordance with the requirements of this document

3.7**appliance with boiler**

heat generator consisting of a room heating component and a water heating component in one unit

3.8**ash content of the fuel**

solid matter remaining after the complete combustion of solid fuel

3.9**ashpan**

removable receptacle shaped to receive the residue falling from the firebed

3.10**ashpit**

enclosed chamber designed to receive the residue or the ashpan

3.11**ashpit loss**

part of the residue which is combustible

3.12**basic firebed**

quantity of glowing embers (no visible flame) which ensures ignition of the test fuel to be charged, defined by mass of glowing embers or CO₂-content in the flue gas