# INTERNATIONAL STANDARD

ISO 22438

First edition 2018-03

### Aerospace series — Pipe coupling 8°30′ in titanium alloy — Thrust wires

Série aérospatiale - Système de raccordement  $8^{\circ}30'$  en alliage de titane - Joncs

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This document was prepared by Technical Committee ISO/TC 20, Aircraft and space vehicles, Subcommittee SC 10, Aerospace fluid systems and components.

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### Aerospace series — Pipe coupling 8°30′ in titanium alloy — Thrust wires

#### 1 Scope

This document specifies the characteristics of thrust wires for attaching thrust wire nuts onto tees and elbows for pipe couplings 8°30′, for aerospace applications.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2369, Wires — Heat resisting alloys — Diameter 0,2 mm  $\leq$  D  $\leq$  8 mm — Dimensions<sup>1)</sup>

EN 2424, Aerospace series — Marking of aerospace products

EN 2516, Aerospace series — Passivation of corrosion resistant steels and decontamination of nickel base alloys

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EN 2573, Aerospace series — Steel FE-PA13 — Softened and lightly drawn — Wire —  $0.25 \le De \le 5 \text{ mm}^{-1}$ 

EN 3264, Aerospace series — Pipe coupling 8°30' in titanium alloy — Thrust wire nuts

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### 3 Terms and definitions dibfca0841c9/iso-22438-2018

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <a href="https://www.electropedia.org/">https://www.electropedia.org/</a>
- ISO Online browsing platform: available at <a href="https://www.iso.org/obp">https://www.iso.org/obp</a>

#### 4 Required characteristics

#### 4.1 Configuration — Dimensions — Mass

According to Figure 1 and Table 1. Dimensions are in millimetres.

#### 4.2 Surface roughness

According to Figure 1.

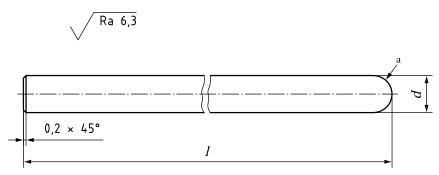
#### 4.3 Material

According to EN 2573.

<sup>1)</sup> Published as ASD-STAN Prestandard at the date of publication of this standard. https://www.asd-stan.org

#### 4.4 Surface treatment

According to EN 2516.



#### Key

<sup>a</sup> Spherical.

Figure 1

Table 1

Wire diameter code	Code <sup>a)</sup>	db)	[c)	Mass g/piece
Wife diameter code	iTeh S'		DBF±0,3FW	max.
	05		24,5	0,60
20	06	tandards.it	eh.a1) <sub>30,0</sub>	0,74
20	08	ISO 22438:2018	35,5	0,88
	https <sup>1,0</sup> standards.ite	h.ai/catalog/standards/sist/	eafl fe1-da <sup>4</sup> 1 <sup>5</sup> - <sup>5</sup> 4674-b55d	1,02
	12	d1bfca0841c9/iso-22438	8-2018 47,5	1,83
25	14	2,5 ± 0,04	53,5	2,06
	16		60,0	2,31
	18		65,5	3,17
	20		75,0	3,63
28	22	2,8 ± 0,04	84,0	4,06
20	25		93,5	4,52
	28		103,0	4,98
	32		112,5	5,44

a) Corresponds to the pipe nominal outside diameter.

b) Diameter series according to EN 2369.

c) Thrust wire length for nut according to EN 3264.

### 5 Designation

**EXAMPLE** 

Description block	Identity block	
THRUST WIRE	ISO22438 -20 06	
Number of this document		
Wire diameter code (see Table 1)		
Code (see Table 1)		
If necessary, the code I9005 shall be placed between	en the description block and the identity block.	

### 6 Marking

NOTE

According to EN 2424, style G.

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