
**Permanence and durability of
commercial prints —**

**Part 21:
In-window display — Light and ozone
stability**

iTeh STANDARD PREVIEW
Permanence et durabilité des impressions commerciales —
(standards.iteh.ai) *Partie 21: Fenêtre de visualisation — Stabilité à la lumière et à l'ozone*

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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 42, *Photography*.

A list of all parts in the ISO 21139 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

In commercial application of colour prints, displaying the prints under ambient light or artificial illumination is one of the typical use cases. These prints may fade or otherwise change in appearance due to various environmental stresses, such as light, heat, humidity, pollutant gas, or biological weathering, and the combination of these factors. One of the most critical degradations is light fading caused by bright light which includes some UV components. A typical example of such a case is where prints are displayed in a display window (see [Annex A](#)) and are illuminated with bright light, especially daylight through window glass.

A test method for light stability of prints by simulating daylight through window glass directly falling on a print displayed in a window is described in of ISO 18937. The test method described in ISO 18937 has broader application (for example covers a broad range of temperatures) than is required for this document and so requires some modification. A test method for ozone stability is described in ISO 18941.

In addition, ISO 18937 and ISO 18941 focus on test method itself, and do not cover translation of test results into performance in specific use profile which is one of the aims of this document.

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Permanence and durability of commercial prints —

Part 21:

In-window display — Light and ozone stability

1 Scope

This document describes the test method for light stability and ozone stability for commercial prints, which are displayed in indoor bright places in or near to windows, especially in display windows with air conditioning.

This document also provides guidelines for data analysis.

This document is applicable to the various product classes of “commercial prints” that, following the terminology of ISO/TR 19300, include commercial production prints (flyers, brochures), transactional and stationary prints, signage, newspapers and periodical prints, book printing as well as packaging printing. These commercial prints often contain combinations of text, pictorial images and/or artwork. Prints for non-commercial use, including prints used and displayed in consumer home environments and prints exhibited or stored in museum context, are outside the scope of this document.

This document is applicable to both analogue and digitally printed matter. Methods and principles apply to both, colour and monochrome prints.

2 Normative references

ISO/TS 21139-21:2019

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The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 12647-7, *Graphic technology — Process control for the production of halftone colour separations, proof and production prints — Part 7: Proofing processes working directly from digital data*

ISO 13655, *Graphic technology — Spectral measurement and colorimetric computation for graphic arts images*

ISO 18937:—¹⁾, *Imaging materials — Photographic reflection prints — Methods for measuring indoor light stability*

ISO 18941:2017, *Imaging materials — Colour reflection prints — Test method for ozone gas fading stability*

ISO/TS 21139-1, *Permanence and durability of commercial prints — Definition of use cases and guiding principles for specifications*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

1) Under preparation. Stage at the moment of publication ISO/DIS 18937:2019.

4 Use profile

4.1 General

This document describes a test method for prints that are displayed in display windows, where the primary stress factors are exposure to daylight through window glass and exposure to ozone. The effects of light and ozone are assessed separately, instead of combined, in this document.

NOTE Heat, humidity and other pollutant gases also can be stress factors, however this document focuses on light stability and ozone stability. Heat can have to be considered for long time display in windows, where print is exposed to direct sunlight.

The use profile of commercial prints in general is described in ISO/TS 21139-1. This document specifically describes test methods for in-window display with daylight through window glass (see display use profile A1 of Table 3 in ISO/TS 21139-1).

4.2 Environmental light condition

To determine the cumulative light exposure which is most appropriate for their intended purpose, users should make an estimate of the typical amount of light exposure anticipated for their application. The light level depends on geographic location, time of year, window direction and shading factors. Guidelines are provided in ISO/TS 21139-1.

Users should identify a suitable reference display condition that is likely to be used to display prints. In such cases, the actual light exposure can be measured for a sufficiently long period. These calculations will provide a light exposure estimate for this use profile and so may be used to determine the likely fading.

4.3 Environmental ozone condition

To determine the cumulative ozone exposure which is most representative for their intended purpose, users should make an estimate of the typical amount of ozone exposure anticipated for the duration of display. The ozone level depends on ventilation of outdoor air, deactivation factors of the room, such as room size, materials of the wall, ventilation filter, and the weather condition, especially solar radiation.

For measurement of ozone level, passive samplers (filter badges) can be used^[9].

The indoor ozone level may also be estimated using the ratio of the indoor to outdoor level. This ratio is calculated by measuring the indoor level for a short period of time and using published measurement data from a nearby air quality station for this same period. The indoor ozone level may be estimated from the published outdoor measurement data over a longer period of time using this ratio^{[10][11]}.

NOTE In most cases, the ratio of indoor to outdoor ozone is more stable compared to the fluctuation of outdoor ozone level itself^{[10][11]}.

Users should identify a suitable reference display condition that is likely to be used to display prints. In such cases, the actual ozone exposure can be measured for a sufficiently long period. These calculations will provide an ozone exposure estimate for this use profile and so may be used to determine the likely fading.

5 Test method

5.1 General

The sample specimens shall be exposed to controlled light or ozone gas for a certain duration. The change from the initial state shall be measured.

The duration of the exposure is determined based on the total anticipated exposure identified in the use profile.

5.2 Sample preparation

5.2.1 Outline

Sample specimens shall be prepared with the specific procedures, which correspond to the actual prints to be evaluated. The printing equipment, the driver setting, the media, finishing shall be recorded.

5.2.2 Test target

The test target described in ISO 12647-7 (Control strip) shall be used. Other test patterns or natural picture images can also be used depending on the purpose of the test.

5.2.3 Storage conditions between printing and light or ozone exposure test

The storage conditions for the period between printing and the start of the light exposure test and between the end of aging exposure and the start of the data measurement shall be controlled when the test results can be affected by the condition, ensuring that the ambient environment (temperature, relative humidity and air flow around the stored prints) remains within the permitted levels. In any event, the time between printing and the start of the light exposure test shall be less than two months.

5.2.4 Reference samples

Extra specimens may be prepared for each sample for use as reference samples. When this is done, the extra specimens shall be sealed in an opaque or dark enclosure and stored at cold place with the temperature of no higher than 20 °C, so that they can either be measured with the exposed sample specimens simultaneously or can be assessed visually by comparing the exposed sample specimen with the unexposed sample specimen side-by-side.

5.2.5 Backing of the specimens ISO/TS 21139-21:2019

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The sample specimens are usually backed. Suitable backing materials include non-reactive and non-yellowing white material such as 100 % cotton cellulose mount board (100 % 'rag' board) or metal (white-painted aluminium or stainless steel plate).

NOTE 1 "Backing" refers to an extra rigid and stable sheet of material, to which print is mounted, and backing also can be a direct printing on such backing material (rag board/coated metal composite sheet).

NOTE 2 The type of backing material used can influence the sample temperature. It is recommended to use a backing that most closely represents use case conditions.

5.3 Light exposure

5.3.1 Outline

For the light source, xenon arc light filtered with standard window glass filter is used to simulate daylight through window glass.

Xenon arc lamp equipment that can achieve the test conditions stipulated in this sub-clause shall be used.

Temperature and humidity control equipment shall be used to attain the sample temperatures and the air relative humidity stipulated in this document.

5.3.2 Spectral power distribution

The spectral power distribution (SPD) stipulated in ISO 18937:—, 7.2, shall be used. This SPD can be achieved using light from a xenon arc lamp filtered with a window glass filter.

NOTE A soda lime flat glass is usually used to filter the light from the xenon arc lamp in order to achieve the SPD.

5.3.3 Light intensity

Light intensity measured at the sample position shall be between 50 klx and 80 klx. The sample specimens are exposed to the light continuously.

The light intensity shall be maintained and controlled as stipulated in ISO 18937:—, Table 5.

It is recommended that proven samples are tested parallel to check that the results of the reference materials show the consistent results with the previous tests.

In a light exposure chamber, in order to maintain a uniform and consistent light level, all sample positions shall be filled with samples, or with dummy samples which are equivalent in average density or reflectance to the actual test samples, for both light exposure tests and for the calibration of light, temperature and humidity.

5.3.4 Temperature and humidity

The set point of the uninsulated black panel temperature shall be 35 °C or less, and the set point of the temperature and relative humidity of the chamber air shall be approximately 25 °C and 50 % RH respectively. These settings should be adjusted to ensure that the sample temperature is kept at around 30 °C which is typical temperature of the prints displayed under bright light in display windows.

NOTE The conditions of 25 °C and 50 % RH are used intending to simulate the performance in the display windows with air conditioning.

The temperature, relative humidity and air quality shall be maintained and controlled as stipulated in ISO 18937:—, Clause 5.

5.3.5 Duration of the light exposures

The duration of exposure shall be determined based on the total exposure anticipated by the use profile. For example, a print intended to be displayed under light of 3 000 lx for 12 h per day for 1 year, the total exposure during testing should be sufficiently larger than 13 Mlx·h (3 000 × 12 h/days × 365 days).

5.4 Ozone test

5.4.1 Outline

The sample specimens are exposed to high concentration ozone gas under controlled air flow, temperature and humidity for a certain duration.

5.4.2 Apparatus

The test apparatus described in ISO 18941:2017, 8.2, shall be used.

5.4.3 Test procedure

The test procedure stipulated in ISO 18941:2017, 8.3, shall be used.

5.4.4 Test conditions

5.4.4.1 General

The test conditions described in ISO 18941:2017, Clause 9, shall be used. The specific test conditions described in [5.4.4.2](#) to [5.4.4.4](#) shall be selected.

5.4.4.2 Ozone concentration

Unless otherwise specified, the test shall be carried out at 1,0 µl/l, with an operational uniformity of ±0,1 µl/l ozone.

Other ozone concentrations, such as 0,5 µl/l or 5 µl/l may be used for testing.

5.4.4.3 Temperature and humidity

The temperature and relative humidity shall be maintained and controlled as stipulated in ISO 18941.

5.4.4.4 Duration of the ozone exposures

The duration of exposure shall be determined based on the total exposure anticipated by the use profile. For example, a print intended to be displayed under ozone gas of 9 nl/l for 1 year, the total exposure during testing should be sufficiently larger than 80 µl/l·h (9 nl/l × 24 h/days × 365 days).

6 Measurement

6.1 General

A spectrophotometer shall be used when making measurements. The chromaticities of the samples shall be measured before and after light exposure and the colour difference shall be calculated based on CIELAB 2000^{[1][6]} and see also ISO 13655.

NOTE 1 It is reported that the colour difference CIEDE2000 (as defined in ISO/CIE 11664-6^[6]) corresponds well to the visual impression of the fading^[8].

6.2 Measurement conditions

The chromaticity of all patches of the sample specimen are measured before and after the light exposure.

The measurement condition M1 or M2 described in ISO 13655 shall be used. Where materials contain significant optical brightening agents and are likely to be displayed in an environment where significant UV is present, M1 measurement should be used, and where possible the same instrument should be used to make measurements before and after the test period.

NOTE M1 is more appropriate for the use case where UV light is included in the ambient light for the observation and the printing materials contain optical brightening agents. However, for M1, the consistency of the measurements is poor as it is not easy to calibrate the measurement equipment since there are no certified reference materials for calibration. M2 is more appropriate for the use case where UV light is not included in the ambient light for the observation, such as LED lighting or sun light through UV filtered window, or when the printing materials do not contain optical brightening agents.

The geometry shall be 45°/0 or 0/45°. The colour value shall be computed using the CIE 1931 model with a 2° observer for the detector and the illuminant is CIE standard illuminant D50.

6.3 Calculation of colour difference

The colour difference CIEDE2000 (ΔE_{00}) between after versus before light or ozone exposure is calculated for the each patch of the sample.

The average of ΔE_{00} of the all patches of the specified test target shall be calculated. The ΔE_{00} of 95th percentile of the patches may be calculated as described in ISO 21139-1:2019, Annex G. The largest