INTERNATIONAL STANDARD

ISO 22462

First edition
2020-06

Metallic and other inorganic coatings — Test method for the friction coefficient measurement of chemical conversion coatings

Revêtements métalliques et autres revêtements inorganiques — Méthode d'essai pour le mesurage du coefficient de frottement des couches de conversion chimique

Reference number
ISO 22462:2020(E)

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Published in Switzerland

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Foreword

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This document was prepared by Technical Committee ISO/TC 107, *Metallic and other inorganic coatings*, Subcommittee SC 8, *Chemical conversion coatings*.

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Introduction

The forming properties of sheet metals are highly dependent on the friction that is generated with the dies during the forming process.

Therefore, there is a need to measure the frictional characteristics of the surface of sheet metals.

The measured friction coefficient can change depending on the test conditions and the apparatus status. Moreover, if the apparatus has not been configured properly, it is difficult to ensure reliability and reproducibility. Many traditional methods cause deformation or breakage of the test pieces because of the pressure of the friction block (and its perpendicular pressure to the specimens). In addition, there is no International Standard for metallic coatings, other inorganic coatings and chemical conversion coatings.

This document gives an advanced method that can accurately measure the friction coefficient without deformation of the test pieces during the test.

The test results can vary depending on the test conditions, e.g. surface state, normal force, sliding velocity, temperature. Therefore, it is important that the test conditions are specified.

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