
**Optični spojni elementi in pasivne komponente - Izvedbeni standard - 021-02. del:
Konektorji za enorodovna optična vlakna, zaključeni kot repki ali povezovalne
vrvice za kategorijo C - Nadzorovano okolje**

Fibre optic interconnecting devices and passive components - Performance standard -
Part 021-02: Single-mode fibre optic connectors terminated as pigtails and patchcords
for category C - Controlled environment

Dispositifs d'interconnexion et composants passifs fibroniques - Norme de performance -
Partie 021-02: Connecteurs à fibres optiques unimodales raccordés comme des fibres
amorces ou des cordons de brassage pour la catégorie C – Environnement contrôlé

Ta slovenski standard je istoveten z: prEN IEC 61753-021-02:2022

ICS:

33.180.20	Povezovalne naprave za optična vlakna	Fibre optic interconnecting devices
-----------	---------------------------------------	-------------------------------------

oSIST prEN IEC 61753-021-02:2022 en



86B/4630/CDV

COMMITTEE DRAFT FOR VOTE (CDV)

PROJECT NUMBER:

IEC 61753-021-02 ED3

DATE OF CIRCULATION:

2022-08-12

CLOSING DATE FOR VOTING:

2022-11-04

SUPERSEDES DOCUMENTS:

86B/4575/CD, 86B/4593A/CC

IEC SC 86B : FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS	
SECRETARIAT: Japan	SECRETARY: Mr Shigeru Tomita
OF INTEREST TO THE FOLLOWING COMMITTEES:	PROPOSED HORIZONTAL STANDARD: <input type="checkbox"/> Other TC/SCs are requested to indicate their interest, if any, in this CDV to the secretary.
FUNCTIONS CONCERNED: <input type="checkbox"/> EMC <input type="checkbox"/> ENVIRONMENT <input type="checkbox"/> QUALITY ASSURANCE <input type="checkbox"/> SAFETY	
<input checked="" type="checkbox"/> SUBMITTED FOR CENELEC PARALLEL VOTING	<input type="checkbox"/> NOT SUBMITTED FOR CENELEC PARALLEL VOTING
<p>Attention IEC-CENELEC parallel voting</p> <p>The attention of IEC National Committees, members of CENELEC, is drawn to the fact that this Committee Draft for Vote (CDV) is submitted for parallel voting.</p> <p>The CENELEC members are invited to vote through the CENELEC online voting system.</p>	

This document is still under study and subject to change. It should not be used for reference purposes.

Recipients of this document are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

TITLE:

Fibre optic interconnecting devices and passive components - Performance standard - Part 021-02: Single-mode fibre optic connectors terminated as pigtails and patchcords for category C – Controlled environment

PROPOSED STABILITY DATE: 2032

NOTE FROM TC/SC OFFICERS:

CONTENTS

1		
2	FOREWORD	3
3	1 Scope	5
4	2 Normative references	5
5	3 Terms and definitions	7
6	4 Tests	8
7	5 Test report.....	8
8	6 Reference components	8
9	7 Performance requirements	8
10	7.1 General.....	8
11	7.2 Dimensions	8
12	7.3 Sample size and test sequencing	9
13	7.4 Endface geometry	9
14	7.5 Visual examination.....	9
15	7.6 Performance criteria	9
16	7.7 Performance details	11
17	Annex A (normative) Sample size	17
18	Annex B (normative) Visual examination of outer cable sheath movement	18
19	B.1 Scope	18
20	B.2 Preparation of the sample and initial visual examination	18
21	B.3 Final visual examination of outer cable sheath movement	18
22	Bibliography.....	19
23		
24	Figure 1 – Pigtail test sample.....	7
25	Figure 2 – Patchcord test sample.....	8
26	Figure B.1 – Example of initial marking of the cable sheath	18
27	Figure B.2 – Example of final visual examination	18
28		
29	Table 1 – Pass/Fail criteria	10
30	Table 2 – Performance test details.....	12
31	Table A.1 – Sample size	17
32		
33		
34		
35		

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**FIBRE OPTIC INTERCONNECTING DEVICES
AND PASSIVE COMPONENTS – PERFORMANCE STANDARD –****Part 021-02: Single-mode fibre optic connectors terminated as pigtails
and patchcords for category C – Controlled environment**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 61753-021-02 has been prepared by subcommittee 86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics. It is an International Standard.

This first edition cancels and replaces the second edition of IEC 61753-021-2 published in 2007. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) changed scope to remove restrictions on attenuation and return loss grades;
- b) include provisions for rectangular ferrule connectors;

- 89 c) changed the term and definitions of the different types of test samples (pigtail test
90 samples and patchcord test samples) used in the various tests to avoid confusion;
- 91 d) updated fibre naming conventions according to IEC 60793-2-50:2018 and add provisions
92 for B-657 fibres;
- 93 e) added all the attenuation and return loss grades defined in IEC 61753-1;
- 94 f) test severities updated according to IEC 61753-1:2018;
- 95 g) reduced flexing of strain relief cycles from 100 cycles to 50 cycles;
- 96 h) added the torsion test;
- 97 i) reduced the duration of the fibre/cable retention test on reinforced cables from 120 s to
98 60 s minimum;
- 99 j) removed the static side load test;
- 100 k) reduced the number of mating durability cycles from 500 cycles to 200 cycles and added
101 provisions for rectangular ferrule connectors;
- 102 l) added Annex B for visual examination of the outer cable sheath movement of reinforced
103 cables as an additional requirement for change of temperature, cable retention and flexing
104 of the strain relief tests.

105 The text of this International Standard is based on the following documents:

Draft	Report on voting
XX/XX/FDIS	XX/XX/RVD

106
107 Full information on the voting for its approval can be found in the report on voting indicated in
108 the above table.

109 The language used for the development of this International Standard is English.

110 This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in
111 accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement,
112 available at www.iec.ch/members_experts/refdocs. The main document types developed by
113 IEC are described in greater detail at www.iec.ch/standardsdev/publications.

114 A list of all parts of the IEC 61753 series, published under the general title *Fibre optic*
115 *interconnecting devices and passive components – Performance standard*, can be found on
116 the IEC website.

117 The committee has decided that the contents of this document will remain unchanged until the
118 stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to
119 the specific document. At this date, the document will be

- 120 • reconfirmed,
- 121 • withdrawn,
- 122 • replaced by a revised edition, or
- 123 • amended.

124
125

126 **FIBRE OPTIC INTERCONNECTING DEVICES**
127 **AND PASSIVE COMPONENTS – PERFORMANCE STANDARD –**

128
129 **Part 021-02: Single-mode fibre optic connectors terminated as pigtails**
130 **and patchcords for category C – Controlled environment**
131
132
133

134 **1 Scope**

135 This part of IEC 61753 defines the minimum initial test and measurement requirements and
136 severities which single-mode fibre optic connectors terminated as a pigtail or a patchcord
137 satisfies in order to be categorized as meeting the IEC standard category C (controlled
138 environment), as defined in IEC 61753-1.

139 **2 Normative references**

140 The following documents are referred to in the text in such a way that some or all of their
141 content constitutes requirements of this document. For dated references, only the edition
142 cited applies. For undated references, the latest edition of the referenced document (including
143 any amendments) applies.

144 IEC 60793-2-50, *Optical fibres – Part 2-50: Product specifications – Sectional specification for*
145 *class B single-mode fibres*

146 IEC 60794-2-50, *Optical fibre cables – Part 2-50: Indoor cables – Family specification for*
147 *simplex and duplex cables for use in terminated cable assemblies*

148 IEC 61300-1, *Fibre optic interconnecting devices and passive components – Basic test and*
149 *measurement procedures – Part 1: General and guidance*

150 IEC 61300-2-1, *Fibre optic interconnecting devices and passive components – Basic test and*
151 *measurement procedures – Part 2-1: Tests – Vibration (sinusoidal)*

152 IEC 61300-2-2, *Fibre optic interconnecting devices and passive components – Basic test and*
153 *measurement procedures – Part 2-2: Tests – Mating durability*

154 IEC 61300-2-4, *Fibre optic interconnecting devices and passive components – Basic test and*
155 *measurement procedures – Part 2-4: Tests – Fibre or cable retention*

156 IEC 61300-2-5, *Fibre optic interconnecting devices and passive components – Basic test and*
157 *measurement procedures – Part 2-5: Tests - Torsion*

158 IEC 61300-2-6, *Fibre optic interconnecting devices and passive components – Basic test and*
159 *measurement procedures – Part 2-6: Tests – Tensile strength of coupling mechanism*

160 IEC 61300-2-12, *Fibre optic interconnecting devices and passive components – Basic test*
161 *and measurement procedures – Part 2-12: Tests – Impact*

162 IEC 61300-2-17, *Fibre optic interconnecting devices and passive components – Basic test*
163 *and measurement procedures – Part 2-17: Tests – Cold*

- 164 IEC 61300-2-18, *Fibre optic interconnecting devices and passive components – Basic test*
165 *and measurement procedures – Part 2-18: Tests – Dry heat*
- 166 IEC 61300-2-19, *Fibre optic interconnecting devices and passive components – Basic test*
167 *and measurement procedures – Part 2-19: Tests – Damp heat (steady state)*
- 168 IEC 61300-2-22, *Fibre optic interconnecting devices and passive components – Basic test*
169 *and measurement procedures – Part 2-22: Tests – Change of temperature*
- 170 IEC 61300-2-44, *Fibre optic interconnecting devices and passive components – Basic test*
171 *and measurement procedures – Part 2-44: Tests – Flexing of the strain relief of fibre optic*
172 *devices*
- 173 IEC 61300-3-1, *Fibre optic interconnecting devices and passive components – Basic test and*
174 *measurement procedures – Part 3-1: Examinations and measurements – Visual examination*
- 175 IEC 61300-3-3, *Fibre optic interconnecting devices and passive components – Basic test and*
176 *measurement procedures – Part 3-3: Examinations and measurements – Active monitoring of*
177 *changes in attenuation and return loss*
- 178 IEC 61300-3-4, *Fibre optic interconnecting devices and passive components – Basic test and*
179 *measurement procedures – Part 3-4: Examinations and measurements – Attenuation*
- 180 IEC 61300-3-6, *Fibre optic interconnecting devices and passive components – Basic test and*
181 *measurement procedures – Part 3-6: Examinations and measurements – Return loss*
- 182 IEC 61300-3-28, *Fibre optic interconnecting devices and passive components – Basic test*
183 *and measurement procedures – Part 3-28: Examinations and measurements – Transient loss*
- 184 IEC 61300-3-34, *Fibre optic interconnecting devices and passive components – Basic test*
185 *and measurement procedures – Part 3-34: Examinations and measurements – Attenuation of*
186 *random mated connectors*
- 187 IEC 61300-3-45, *Fibre optic interconnecting devices and passive components – Basic test*
188 *and measurement procedures – Part 3-45: Examinations and measurements – Attenuation of*
189 *random mated multi-fibre connectors*
- 190 IEC 61753-1, *Fibre optic interconnecting devices and passive components – Performance*
191 *standard – Part 1: General and guidance*
- 192 IEC 61754 (all parts), *Fibre optic interconnecting devices and passive components – Fibre*
193 *optic connector interfaces*
- 194 IEC 61755 (all parts), *Fibre optic interconnecting devices and passive components – Fibre*
195 *optic connector optical interfaces*
- 196 IEC 61755-2 (all parts), *Fibre optic interconnecting devices and passive components – Fibre*
197 *optic connector optical interfaces – Part 2: Optical interface*
- 198 IEC 61755-3 (all parts), *Fibre optic interconnecting devices and passive components – Fibre*
199 *optic connector optical interfaces – Part 3: Optical interface*
- 200 ISO/IEC 11801 (all parts), *Information technology – Generic cabling for customer premises*

201 **3 Terms and definitions**

202 For the purposes of this document, the terms and definitions given in IEC 61753-1 and the
203 following apply.

204 ISO and IEC maintain terminological databases for use in standardization at the following
205 addresses:

- 206 • ISO Online browsing platform: available at <https://www.iso.org/obp>
- 207 • IEC Electropedia: available at <http://www.electropedia.org/>

208 **3.1**
209 **change in attenuation**

210 δ

211 \pm deviation from the original value of the transmitted power at the start of the test

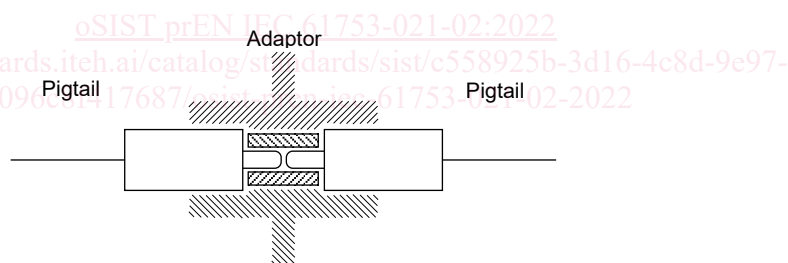
212 **3.2**
213 **sample**

214 complete set of connector components required to provide demountable coupling between
215 one or more pairs of optical fibres

216 **3.3**
217 **pigtail test sample**
218 two pigtails mated with an adaptor

219 Note 1 to entry: See Figure 1.

220



221

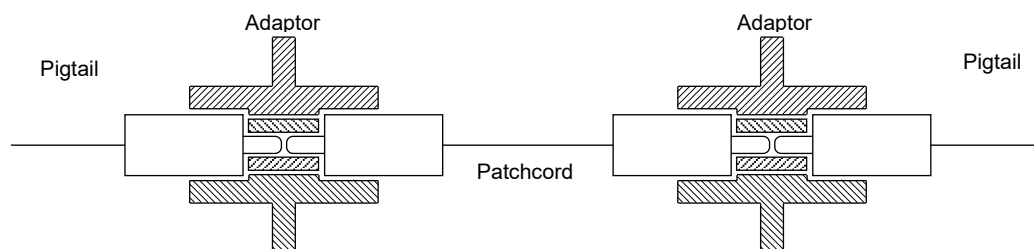
222

Figure 1 – Pigtail test sample

223 **3.4**
224 **patchcord test sample**
225 patchcord mated to two pigtails using adaptors

226 Note 1 to entry: See Figure 2.

227



228

229

Figure 2 – Patchcord test sample

230 4 Tests

231 All test and measurement methods have been selected from the IEC 61300 series and the
232 test parameters and requirements from IEC 61753-1 as defined in 7.6 and 7.7. Additional
233 requirements to certain tests are given in Annex B.

234 The connector plugs under test shall be terminated onto single-mode fibre per type B-652 or
235 B-657 of IEC 60793-2-50, in either buffered or reinforced cable format. The reinforced cable
236 used for the pigtails or patchcords shall conform to the requirements of IEC 60794-2-50. Care
237 shall be taken to respect the minimum bend radius of the cable. The connector interface
238 standard shall meet the dimensions of the relevant part of the IEC 61754 series and the
239 connector optical interface standard shall meet the relevant requirements of the IEC 61755
240 series.

241 The optical connector requirements shall be met in order to be in accordance with the
242 ISO/IEC 11801 series.

243 5 Test report

244 Fully documented test reports and supporting evidence shall be prepared and available for
245 inspection as evidence that the tests have been carried out and the results are satisfactory.

246 6 Reference components

247 No reference components are required to perform the tests in this document.

248 7 Performance requirements

249 7.1 General

250 Unless otherwise specified, all tests shall be carried out at standard atmospheric conditions
251 as specified in IEC 61300-1.

252 7.2 Dimensions

253 Dimensions shall comply with the appropriate IEC interface standard as defined in the
254 IEC 61754 series.

255 7.3 Sample size and test sequencing

256 For the purposes of this document, a sample is composed of pigtail test samples or patchcord
257 test samples (see Clause 3). The sample sizes to be used for the tests shall be as defined in
258 Annex A. The tests are not intended to be performed in any particular sequence or grouping,
259 but rather, individually on new samples. Samples for the first test (attenuation) are to be
260 randomly selected and randomly mated new products. Samples for the second test (return loss)
261 are the same plugs selected and mated for the first test. Samples from the previous tests may be
262 used if desired. If a failure occurs on a sample that was tested in a previous test, a new set of
263 samples shall be prepared, and the failed test shall be re-done.

264 7.4 Endface geometry

265 The connector endface shall comply with the endface geometry requirements of the applicable
266 IEC optical interface standard as defined in the IEC 61755-3 series. Compliance with the
267 appropriate optical interface standard shall be confirmed on all samples before the start of
268 testing and after each of the tests have been completed. Non-compliance with the endface
269 geometry requirements of the applicable optical interface standard on any connector tested
270 results in a failure of this performance standard.

271 7.5 Visual examination

272 A visual examination shall be carried out on all samples before and after each of the
273 mechanical and climatic tests (see Table 2). The outer cable sheath of the samples with
274 reinforced cable shall be marked at the end of the connector boot during the initial visual
275 examination (see Annex B).

276 The connector endface shall comply with the visual requirements for defects and scratches
277 according to the relevant part of the IEC 61755-2 series.

278 7.6 Performance criteria

279 The optical performance levels shall meet the requirements of one specified grade as defined
280 in IEC 61753-1 (See Table 1).

281