



Designation: B899 – 09<sup>ε1</sup>

## Standard Terminology Relating to Non-ferrous Metals and Alloys<sup>1</sup>

This standard is issued under the fixed designation B899; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

<sup>ε1</sup> NOTE—Terms were added editorially in April 2010.

### 1. Scope\*

1.1 To promote precise understanding and interpretation of standards, reports, and other technical writings promulgated by Committee B02.

1.2 To standardize the terminology used in these documents.

1.3 To explain the meanings of technical terms used within these documents for those not conversant with them.

### 2. Referenced Documents

2.1 *ASTM Standards*:<sup>2</sup>

B6 Specification for Zinc

B29 Specification for Refined Lead

B32 Specification for Solder Metal

B39 Specification for Nickel

B69 Specification for Rolled Zinc

B86 Specification for Zinc and Zinc-Aluminum (ZA) Alloy  
Foundry and Die Castings

B160 Specification for Nickel Rod and Bar

B161 Specification for Nickel Seamless Pipe and Tube

B163 Specification for Seamless Nickel and Nickel Alloy  
(UNS N06845) Condenser and Heat-Exchanger Tubes

B164 Specification for Nickel-Copper Alloy Rod, Bar, and  
Wire

B165 Specification for Nickel-Copper Alloy (UNS N04400)  
Seamless Pipe and Tube

B166 Specification for Nickel-Chromium-Iron Alloys (UNS  
N06600, N06601, N06603, N06690, N06693, N06025,

N06045, and N06696), Nickel-Chromium-Cobalt-  
Molybdenum Alloy (UNS N06617), and Nickel-Iron-  
Chromium-Tungsten Alloy (UNS N06674) Rod, Bar, and  
Wire

B167 Specification for Nickel-Chromium-Iron Alloys (UNS  
N06600, N06601, N06603, N06690, N06693, N06025,  
N06045, and N06696), Nickel-Chromium-Cobalt-  
Molybdenum Alloy (UNS N06617), and Nickel-Iron-  
Chromium-Tungsten Alloy (UNS N06674) Seamless Pipe  
and Tube

B240 Specification for Zinc and Zinc-Aluminum (ZA) Al-  
loys in Ingot Form for Foundry and Die Castings

B327 Specification for Master Alloys Used in Making Zinc  
Die Casting Alloys

B333 Specification for Nickel-Molybdenum Alloy Plate,  
Sheet, and Strip

B339 Specification for Pig Tin

B407 Specification for Nickel-Iron-Chromium Alloy Seam-  
less Pipe and Tube

B408 Specification for Nickel-Iron-Chromium Alloy Rod  
and Bar

B418 Specification for Cast and Wrought Galvanic Zinc  
Anodes

B423 Specification for Nickel-Iron-Chromium-  
Molybdenum-Copper Alloy (UNS N08825, N08221, and  
N06845) Seamless Pipe and Tube

B425 Specification for Ni-Fe-Cr-Mo-Cu Alloy (UNS  
N08825, UNS N08221, and UNS N06845) Rod and Bar

B434 Specification for Nickel-Molybdenum-Chromium-  
Iron Alloys (UNS N10003, UNS N10242) Plate, Sheet,  
and Strip

B435 Specification for UNS N06002, UNS N06230, UNS  
N12160, and UNS R30556 Plate, Sheet, and Strip

B444 Specification for Nickel-Chromium-Molybdenum-  
Columbium Alloys (UNS N06625 and UNS N06852) and  
Nickel-Chromium-Molybdenum-Silicon Alloy (UNS  
N06219) Pipe and Tube

<sup>1</sup> This terminology is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.91 on Editorial and Terminology.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

\*A Summary of Changes section appears at the end of this standard

- B445** Specification for Nickel-Chromium-Iron-Columbium-Molybdenum-Tungsten Alloy (UNS N06102)\* Seamless Pipe and Tube (Withdrawn 1995)<sup>3</sup>
- B446** Specification for Nickel-Chromium-Molybdenum-Columbium Alloy (UNS N06625), Nickel-Chromium-Molybdenum-Silicon Alloy (UNS N06219), and Nickel-Chromium-Molybdenum-Tungsten Alloy (UNS N06650) Rod and Bar
- B463** Specification for UNS N08020 Alloy Plate, Sheet, and Strip
- B471** Specification for UNS N08020, UNS N08026, and UNS N08024 Nickel Alloy Spring Wire (Withdrawn 1999)<sup>3</sup>
- B473** Specification for UNS N08020, UNS N08024, and UNS N08026 Nickel Alloy Bar and Wire
- B475** Specification for UNS N08020, UNS N08024, and UNS N08026 Nickel Alloy Round Weaving Wire
- B511** Specification for Nickel-Iron-Chromium-Silicon Alloy Bars and Shapes
- B512** Specification for Nickel-Chromium-Silicon Alloy (UNS N08330) Billets and Bars
- B518** Specification for Nickel-Chromium-Iron-Columbium-Molybdenum-Tungsten Alloy (UNS N06102) Rod and Bar
- B522** Specification for Gold-Silver-Platinum Electrical Contact Alloy
- B535** Specification for Nickel-Iron-Chromium-Silicon Alloys (UNS N08330 and N08332) Seamless Pipe and Tube
- B536** Specification for Nickel-Iron-Chromium-Silicon Alloys (UNS N08330 and N08332) Plate, Sheet, and Strip
- B540** Specification for Palladium Electrical Contact Alloy
- B541** Specification for Gold Electrical Contact Alloy
- B575** Specification for Low-Carbon Nickel-Chromium-Molybdenum, Low-Carbon Nickel-Chromium-Molybdenum-Copper, Low-Carbon Nickel-Chromium-Molybdenum-Tantalum, and Low-Carbon Nickel-Chromium-Molybdenum-Tungsten Alloy Plate, Sheet, and Strip
- B582** Specification for Nickel-Chromium-Iron-Molybdenum-Copper Alloy Plate, Sheet, and Strip
- B599** Specification for Nickel-Iron-Chromium-Molybdenum-Columbium Stabilized Alloy (UNS N08700) Plate, Sheet, and Strip
- B620** Specification for Nickel-Iron-Chromium-Molybdenum Alloy (UNS N08320) Plate, Sheet, and Strip
- B622** Specification for Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube
- B625** Specification for UNS N08925, UNS N08031, UNS N08932, UNS N08926, UNS N08354, and UNS R20033 Plate, Sheet, and Strip
- B637** Specification for Precipitation-Hardening and Cold Worked Nickel Alloy Bars, Forgings, and Forging Stock for Moderate or High Temperature Service
- B639** Specification for Precipitation Hardening Cobalt-Containing Alloys (UNS R30155 and UNS R30816) Rod, Bar, Forgings, and Forging Stock for High-Temperature Service
- B649** Specification for Ni-Fe-Cr-Mo-Cu-N Low-Carbon Alloys (UNS N08925, UNS N08031, UNS N08354, and UNS N08926), and Cr-Ni-Fe-N Low-Carbon Alloy (UNS R20033) Bar and Wire, and Ni-Cr-Fe-Mo-N Alloy (UNS N08936) Wire
- B667** Practice for Construction and Use of a Probe for Measuring Electrical Contact Resistance
- B672** Specification for Nickel-Iron-Chromium-Molybdenum-Columbium Stabilized Alloy (UNS N08700) Bar and Wire
- B677** Specification for UNS N08925, UNS N08354, and UNS N08926 Seamless Pipe and Tube
- B688** Specification for Chromium-Nickel-Molybdenum-Iron (UNS N08366 and UNS N08367) Plate, Sheet, and Strip
- B690** Specification for Iron-Nickel-Chromium-Molybdenum Alloys (UNS N08366 and UNS N08367) Seamless Pipe and Tube
- B691** Specification for Iron-Nickel-Chromium-Molybdenum Alloys (UNS N08366 and UNS N08367) Rod, Bar, and Wire
- B709** Specification for Iron-Nickel-Chromium-Molybdenum Alloy (UNS N08028) Plate, Sheet, and Strip
- B710** Specification for Nickel-Iron-Chromium-Silicon Alloy Welded Pipe
- B718** Specification for Nickel-Chromium-Molybdenum-Cobalt-Tungsten-Iron-Silicon Alloy (UNS N06333) Plate, Sheet, and Strip
- B719** Specification for Nickel-Chromium-Molybdenum-Cobalt-Tungsten-Iron-Silicon Alloy (UNS N06333) Bar
- B722** Specification for Nickel-Chromium-Molybdenum-Cobalt-Tungsten-Iron-Silicon Alloy (UNS N06333) Seamless Pipe and Tube
- B723** Specification for Nickel-Chromium-Molybdenum-Cobalt-Tungsten-Iron-Silicon Alloy (UNS N06333) Welded Pipe
- B726** Specification for Nickel-Chromium-Molybdenum-Cobalt-Tungsten-Iron-Silicon Alloy (UNS N06333) Welded Tube
- B729** Specification for Seamless UNS N08020, UNS N08026, and UNS N08024 Nickel-Alloy Pipe and Tube
- B739** Specification for Nickel-Iron-Chromium-Silicon Alloy Welded Tube
- B749** Specification for Lead and Lead Alloy Strip, Sheet, and Plate Products
- B750** Specification for GALFAN (Zinc-5 % Aluminum-Mischmetal) Alloy in Ingot Form for Hot-Dip Coatings
- B751** Specification for General Requirements for Nickel and Nickel Alloy Welded Tube
- B756** Specification for Nickel-Chromium-Molybdenum-Tungsten Alloy (UNS N06110) Rod and Bar
- B759** Specification for Nickel-Chromium-Molybdenum-Tungsten Alloys (UNS N06110) Pipe and Tube
- B775** Specification for General Requirements for Nickel and Nickel Alloy Welded Pipe

<sup>3</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).

- B791** Specification for Zinc-Aluminum (ZA) Alloy Foundry and Die Castings (Withdrawn 1999)<sup>3</sup>
- B792** Specification for Zinc Alloys in Ingot Form for Slush Casting
- B805** Specification for Precipitation Hardening Nickel Alloys Bar and Wire
- B814** Specification for Nickel-Chromium-Iron-Molybdenum-Tungsten Alloy (UNS N06920) Plate, Sheet, and Strip
- B818** Specification for Cobalt-Chromium-Nickel-Molybdenum-Tungsten Alloy (UNS R31233) Plate, Sheet and Strip
- B834** Specification for Pressure Consolidated Powder Metallurgy Iron-Nickel-Chromium-Molybdenum (UNS N08367) and Nickel-Chromium-Molybdenum-Columbium (Nb) (UNS N06625) Alloy Pipe Flanges, Fittings, Valves, and Parts
- B860** Specification for Zinc Master Alloys for Use in Hot Dip Galvanizing
- B892** Specification for ACuZinc5 (Zinc-Copper-Aluminum) Alloy in Ingot Form for Die Castings
- B894** Specification for ACuZinc5 (Zinc-Copper-Aluminum) Alloy Die Castings
- B897** Specification for Configuration of Zinc and Zinc Alloy Jumbo Block and Half Block Ingot

- lot
- lot number
- melt
- nickel
- nickel alloy
- nickel-base alloy
- nickel-based alloy
- nominal wall
- part
- permanent mold casting
- pig
- pipe
- plate
- platinum group metal
- powder
- powder blend
- precious metals
- precipitation hardening
- pressure die-casting
- producer
- rod
- rough part
- saline electrolyte
- sand casting
- seamless pipe
- semi-permanent mold casting
- shapes
- sheet
- shot
- solidus
- sponge
- spring wire
- strip
- test report
- thin-wall tube
- tube
- weaving wire
- welded pipe
- wire

### 3. Significance and Use

3.1 The terms defined in this document are generic in respect to the standards under the jurisdiction of Committee B02 on Nonferrous Metals and Alloys. The same terms may have different definitions in other ASTM technical committees.

3.2 Some definitions may differ within the committee because of limitations on items such as weights or dimensions. In such cases the terms will be more precisely defined in the *Terminology* section of the standards in which these terms are used.

### 4. Index of Terms

#### 4.1 Alphabetical Listing of Terms

- average diameter
- bar
- billet
- can
- cathodic protection
- coiled sheet
- compact
- contact resistance
- contact resistance probe
- die casting
- fill pin
- fineness
- flat sheet
- foundry casting
- galvanic anode
- graphite permanent mold casting
- heat
- ingot
- liquidus

### 5. Terminology

#### 5.1 Terms and Their Definitions

**average diameter**, *n*—the average of the maximum and minimum outside the diameters, as determined at any one section of the pipe or tube. **B160, B161, B163, B165, B167, B407, B423, B444, B445, B535, B622, B677, B690, B710, B722, B723, B726, B729, B739, B751, B759, B775**

**bar**, *n*—an elongated, forged or rolled metal product with uniform strength, length and section (such as rectangular, square, round, oval or hexagonal). **B327, B518**

NOTE 1—In the following standards the term “bar” has a similar definition, but with greater and more specific detail. **B160, B164, B166, B408, B425, B446, B473, B511, B512, B637, B639, B649, B672, B691, B719, B756, B805**

**billet**, *n*—a formed shape that may be further worked, or a solid, semifinished, round, or rectangular product that has been hot-worked by forging, rolling, or extrusion.

**brightener bar**, *n*—brightener bar is a zinc alloy containing aluminum which is added to the galvanizing bath to adjust the aluminum content of the bath to: suppress the formation of iron-zinc alloy layers, increase the brightness and ductility of the galvanized coating, and improve the drainage of zinc from the work as it exits the bath; also called brightener.

**B860**

**can**, *n*—the container used to encapsulate the powder during the pressure consolidation process; it is removed from the final part.

**B834**

**cathodic protection**, *n*—protection of a metal from corrosion by making it a cathode through the galvanic sacrifice of a less noble metal or through an impressed electric current.

**B418**

**coiled sheet**, *n*—sheet in coils with slit edges.

**B69**

**compact**, *n*—the consolidated powder from one can; it may be used to make one or more parts.

**B834**

**contact resistance**, *n*—the resistance to current flow between two touching bodies, consisting of constriction resistance and film resistance.

**B667**

**contact resistance probe**, *n*—an apparatus for determining electrical contact resistance characteristics of a metal surface.

DISCUSSION—Probe, in this instance, should be distinguished from the classical tool whose function it is to touch or move an object.

**B667**

**die casting**, *n*—a casting process in which molten metal is injected under high velocity and pressure into a metal die and solidified; also, a product produced by such a process. Alternately known as pressure die casting.

**B6, B240, B892, B894**

**fill pin**, *n*—the part of the compact in the spout used to fill the can; it is usually integral to the part produced.

**B834**

**fineness**, *n*—a measure of the purity of precious metals expressed in parts per thousand.

**flat sheet**, *n*—sheet with sheared, silt, or sawed edges that has been flattened or leveled.

**B69**

**foundry casting**, *n*—a casting process wherein a molten metal is poured by gravity into the cavity of a mold and solidified; also, a product of such a process.

**B86**

**galvanic anode**, *n*—a metal electrode that sacrificially corrodes when coupled to a more noble metal in a conducting medium, thereby supplying a protective electric current to the more noble electrode.

**B418**

**graphite permanent mold casting**, *n*—a metal object produced by introducing molten metal by gravity or low pressure into a graphite mold and allowing it to solidify.

**B86**

**hardener**, *n*—an aluminum-base master alloy added to Special High Grade Zinc (SHG) to produce a zinc alloy for die casting.

**B327**

**heat**, *n*—refer to melt.

**ingot**, *n*—a casting of simple shape suitable for hot-working or remelting.

**liquidus**, *n*—the lowest temperature at which an alloy under equilibrium conditions begins to freeze on cooling or is completely melted on heating.

**lot**, *n*—a quantity of metal made under conditions that, for sampling purposes, are considered uniform.

**B6, B32, B240, B418, B749**

**lot number**, *n*—a unique alphanumeric designation for a lot that is traceable to manufacturing records.

**B32**

**melt**, *n*—all the metal that, while molten, was held at the same time in the same holding vessel.

**nickel**, *n*—a refined nickel primarily produced from ore or matte or similar raw material containing a minimum of 99.80 percent nickel by weight.

**B39**

**nickel alloy**, *n*—a material that conforms to a specification that requires, by weight percent, more nickel than any other element.

DISCUSSION—Beginning in 1992, only alloys containing nickel as the principal constituent have been categorized as a nickel alloy for the purpose of new coverage in B02 specifications. Prior to 1992, nickel alloys were defined as alloys nominally containing less than 50 % iron with nickel as the highest nonferrous element present.

**nickel-base alloy and nickel-based alloy**—these terms are not used in ASTM standards under the jurisdiction of Committee B02 and are not preferred. See **nickel alloy**.

**nominal wall**, *n*—specified wall thickness with a published plus and minus tolerance from the specified thickness at any point.

**B535, B710, B722, B723, B726, B739, B751, B775**

**part**, *n*—a single item coming from a compact, either prior to or after machining.

**B834**

**permanent mold casting**, *n*—a metal object produced by introducing molten metal by gravity or low pressure into a mold constructed of durable material, usually iron or steel, and allowing it to solidify. See also graphite permanent mold casting.

**B86, B792**

**pig**, *n*—an oblong or square mass of metal that has been cast while still molten into a mold that gives the metal its particular shape; most commonly used for lead and tin in weights that can be handled manually.

**B29, B339**

**pipe**, *n*—a tubular metal product, cast or wrought, of dimensions that conform to those referred to commercially as standard pipe sizes.

**B161, B165, B167, B407, B423, B444, B445, B535, B622, B677, B690, B710, B722, B723, B729, B759, B775**

**plate**, *n*—a flat-rolled metal product of same minimum thickness and width arbitrarily dependent on the type of metal.

**B69, B333, B434, B435, B463, B536, B575, B582, B599, B620, B625, B709, B718, B814, B818**

**platinum group metal**, *n*—these metals are palladium, platinum, rhodium, iridium, osmium, and ruthenium.

**B522, B540, B541**