



Designation: ~~B737-05~~ Designation: B737 - 10

Standard Specification for Hot-Rolled and/or Cold-Finished Hafnium Rod and Wire¹

This standard is issued under the fixed designation B737; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

- 1.1 This specification covers hot- or cold-worked hafnium rod and ~~wire, or both~~ wire.
- 1.2 This specification contains two material grades, one specifically for nuclear applications (Grade R1) and one for commercial applications for alloying applications (Grade R3).
- 1.3 The products covered include the following:
 - 1.3.1 Rod $\frac{3}{8}$ to 1 in. (9.5 to 25 mm) in diameter.
 - 1.3.2 Wire less than $\frac{3}{8}$ in. (9.5 mm) in diameter.
- 1.4 Unless a single unit is used, for example, corrosion mass gain in mg/dm^2 , the values stated in either inch-pound or SI units are to be regarded separately as standard. The values stated in each system are not exact equivalents; therefore, each system must be used independently of the other. SI values cannot be mixed with inch-pound values.
- 1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

- 2.1 *ASTM Standards:*²
 - E8 Test Methods for Tension Testing of Metallic Materials
 - E21 Test Methods for Elevated Temperature Tension Tests of Metallic Materials
 - E29 ~~Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications~~ Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
 - E2626 Guide for Spectrometric Analysis of Reactive and Refractory Metals

3. Terminology

- 3.1 ~~Lot~~
 - 3.1.1 *Definitions:*
 - 3.1.1.1 ~~castings, n~~—a lot shall consist of all castings produced from the same pour.
 - 3.1.1.2 ~~ingot, n~~—no definition required.
 - 3.1.1.3 ~~rounds, flats, tubes, and wrought powder metallurgical products (single definition, common to nuclear and non-nuclear standards), n~~—a lot shall consist of a material of the same size, shape, condition, and finish produced from the same ingot or powder blend by the same reduction schedule and the same heat treatment parameters. Unless otherwise agreed between manufacturer and purchaser, a lot shall be limited to the product of an 8 h period for final continuous anneal, or to a single furnace load for final batch anneal.
 - 3.1.1.4 ~~sponge, n~~—a lot shall consist of a single blend produced at one time.
 - 3.1.1.5 ~~weld fittings, n~~—definition is to be mutually agreed upon between manufacturer and the purchaser.

4. Ordering Information

- 4.1 Purchase orders for material under this specification shall include the following information as required to adequately describe the desired material:
 - 4.1.1 Quantity (weight or number of pieces),
 - 4.1.2 Name of material,

¹ This specification is under the jurisdiction of ASTM Committee B10 on Reactive and Refractory Metals and Alloys and is the direct responsibility of Subcommittee B10.02 on Zirconium and Hafnium.

Current edition approved May 1, 2005; 2010. Published June 2005; May 2010. Originally approved in 1984. Last previous edition approved in 2004; 2005 as B737 - 04; 05. DOI: 10.1520/B0737-105.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

- 4.1.3 Form (rod, wire),
- 4.1.4 Finish (Section 12),
- 4.1.5 Applicable dimensions (diameter and length),
- 4.1.6 Grade (Table 1),
- 4.1.7 ASTM designation and year of issue,
- 4.1.8 Zirconium analysis requirements (Table 1), and
- 4.1.9 Workmanship standards (Section 13).

NOTE 1—A typical ordering description is as follows: 500 lb hafnium rod, annealed; mechanically descaled and pickled; 0.375 in. diameter by 6 in. minimum random lengths; Grade R1; ASTM Specification B737 - 01.

4.2 In addition to the data specified in 4.1, the following options and points of agreement between the manufacturer and the purchaser shall be specified on the purchase order if required:

- 4.2.1 Mechanical test temperature (see 8.1),
- ~~4.2.2 Straightness (~~
- ~~4.2.2 Mechanical test requirements for Grade R3 (Section 8),~~
- ~~4.2.3 Straightness (Table 2),~~
- ~~4.2.3 Special tests (Section~~
- ~~4.2.4 Special tests (Section 11),~~
- ~~4.2.4 Inspection (Section~~
- ~~4.2.5 Inspection (Section 16),~~
- ~~4.2.5 Hafnium isotopic composition and its analysis, (Table 1),~~
- ~~4.2.6 Metallurgical condition (Section~~
- ~~4.2.7 Metallurgical condition (Section 6),~~
- ~~4.2.78 Corrosion test Grade 3 (9.3),~~
- ~~4.2.89 Rejected material return (Section 17), and~~
- ~~4.2.9 Certification requirements (Section~~
- ~~4.2.10 Certification requirements (Section 19).~~

5. Materials and Manufacture

5.1 Material covered by this specification shall be made by conventional hot and cold working procedures, from ingots produced by vacuum melting in electron beam or consumable arc furnaces, or both, of a type conventionally used for reactive metals.

6. Metallurgical Condition

6.1 All grades furnished under this specification shall be in the recrystallization annealed condition unless otherwise specified.

<https://standards.iteh.ai/catalog/standards/sist/e3cc66e7-29d7-4ae5-9efd-b815c211f2de/astm-b737-10>

TABLE 1 Chemical Requirements — Maximum Impurity Level

Element	Composition, Weight %	
	Nuclear Grade	Alloying Grade
	Grade R1	Grade R3
Aluminum	0.010	0.050
Carbon	0.015	0.025
Chromium	0.010	0.050
Copper	0.010	...
Hydrogen	0.0025	0.0050
Iron	0.050	0.0750
Molybdenum	0.0020	...
Nickel	0.0050	...
Niobium	0.010	...
Nitrogen	0.010	0.0150
Oxygen	0.040	0.130
Silicon	0.010	0.050
Tantalum	0.020	...
Tin	0.0050	...
Titanium	0.010	0.050
Tungsten	0.0150	0.0150
Uranium	0.0010	...
Vanadium	0.0050	...
Zirconium	^A	^A
Hafnium ^B	balance	balance

^A Zirconium shall be reported. Acceptable levels shall be established by mutual agreement between purchaser and producer.

^B Hafnium isotopic composition and analytical methods, if required, shall be mutually agreed upon by the purchaser and producer.