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**Elektrostatika - 2-1. del: Merilne metode - Sposobnost materialov in izdelkov za odvajanje elektrostatičnega naboja (predlagan horizontalni standard) - Dopolnilo A1**

Electrostatics - Part 2-1: Measurement methods - Ability of materials and products to dissipate static electric charge (Proposed horizontal standard)

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Electrostatique - Partie 2-1: Méthodes de mesure - Capacité des matériaux et des produits à dissiper des charges électrostatiques

[SIST EN 61340-2-1:2016/oprA1:2021](https://standards.iteh.ai/catalog/standards/sist/fed33a4c-2558-4946-be98-cfac3fb139e/sist-en-61340-2-1-2016-oprA1-2021)

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**Ta slovenski standard je istoveten z: EN 61340-2-1:2015/prA1:2021**

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**ICS:**

17.220.99	Drugi standardi v zvezi z elektriko in magnetizmom	Other standards related to electricity and magnetism
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**SIST EN 61340-2-1:2016/oprA1:2021** en

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101/639/CDV

COMMITTEE DRAFT FOR VOTE (CDV)

PROJECT NUMBER:

IEC 61340-2-1/AMD1 ED2

DATE OF CIRCULATION:

2021-10-08

CLOSING DATE FOR VOTING:

2021-12-31

SUPERSEDES DOCUMENTS:

101/625/CD, 101/631/CC

IEC TC 101 : ELECTROSTATICS	
SECRETARIAT: Germany	SECRETARY: Mr Hartmut Berndt
OF INTEREST TO THE FOLLOWING COMMITTEES: TC 1,TC 2,TC 3,SC 3C,SC 3D,TC 4,TC 5,TC 7,TC 8,SC 8A,SC 8B,SC 8C,TC 9,TC 10,TC 11,TC 13,TC 14,TC 15,TC 17,SC 17A,SC 17C,TC 18,SC 18A,TC 20,TC 21,SC 21A,TC 22,SC 22E,SC 22F,SC 22G,SC 22H,TC 23,SC 23A,SC 23B,SC 23E,SC 23G,SC 23H,SC 23J,SC 23K,TC 25,TC 26,TC 27,TC 29,TC 31,SC 31G,SC 31J,SC 31M,TC 32,SC 32A,SC 32B,SC 32C,TC 33,TC 34,SC 34A,SC 34B,SC 34C,SC 34D,TC 35,TC 36,SC 36A,TC 37,SC 37A,SC 37B,TC 38,TC 40,TC 42,TC 44,TC 45,SC 45A,SC 45B,TC 46,SC 46A,SC 46C,SC 46F,TC 47,SC 47A,SC 47D,SC 47E,SC 47F,TC 48,SC 48B,SC 48D,TC 49,TC 51,TC 55,TC 56,TC 57,TC 59,SC 59A,SC 59C,SC 59D,SC 59F,SC 59K,SC 59L,SC 59M,TC 61,SC 61B,SC 61C,SC 61D,SC 61H,SC 61J,TC 62,SC 62A,SC 62B,SC 62C,SC 62D,TC 64,TC 65,SC 65A,SC 65B,SC 65C,SC 65E,TC 66,TC 68,TC 69,TC 70,TC 72,TC 73,TC 76,TC 77,SC 77A,SC 77B,SC 77C,TC 78,TC 79,TC 80,TC 81,TC 82,TC 85,TC 86,SC 86A,SC 86B,SC 86C,TC 87,TC 88,TC 89,TC 90,TC 91,TC 94,TC 95,TC 96,TC 97,TC 99,TC 100,TC 103,TC 104,TC 105,TC 106,TC 107,TC 108,TC 109,TC 110,TC 111,TC 112,TC 113,TC 114,TC 115,TC 116,TC 117,TC 119,TC 120,TC 121,SC 121A,SC 121B,TC 122,TC 123,TC 124,TC 125	PROPOSED HORIZONTAL STANDARD: <input checked="" type="checkbox"/> Other TC/SCs are requested to indicate their interest, if any, in this CDV to the secretary.
FUNCTIONS CONCERNED: <input type="checkbox"/> EMC <input type="checkbox"/> ENVIRONMENT <input checked="" type="checkbox"/> QUALITY ASSURANCE <input type="checkbox"/> SAFETY	
<input checked="" type="checkbox"/> SUBMITTED FOR CENELEC PARALLEL VOTING <b>Attention IEC-CENELEC parallel voting</b> The attention of IEC National Committees, members of CENELEC, is drawn to the fact that this Committee Draft for Vote (CDV) is submitted for parallel voting.  The CENELEC members are invited to vote through the CENELEC online voting system.	<input type="checkbox"/> NOT SUBMITTED FOR CENELEC PARALLEL VOTING

This document is still under study and subject to change. It should not be used for reference purposes.

Recipients of this document are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

TITLE:

**Amendment 1 - Electrostatics - Part 2-1: Measurement methods - Ability of materials and products to dissipate static electric charge (Proposed horizontal standard)**

PROPOSED STABILITY DATE: 2024

NOTE FROM TC/SC OFFICERS:

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

## ELECTROSTATICS –

**Part 2-1: Measurement methods - Ability of materials and products to  
dissipate static electric charge****AMENDMENT 1**

## FOREWORD

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- 9) Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

Amendment 1 to IEC 61340-2-1:2015 has been prepared by IEC technical committee 101: Electrostatics.

The text of this Amendment is based on the following documents:

FDIS	Report on voting
101/XX/FDIS	101/XX/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this Amendment is English.

53 This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed  
54 in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement,  
55 available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed  
56 by IEC are described in greater detail at [www.iec.ch/standardsdev/publications/](http://www.iec.ch/standardsdev/publications/).

57 The committee has decided that the contents of this document will remain unchanged  
58 until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data  
59 related to the specific document. At this date, the document will be

- 60 • reconfirmed,
- 61 • withdrawn,
- 62 • replaced by a revised edition, or
- 63 • amended.

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67

## INTRODUCTION

68 *Replace the second paragraph of INTRODUCTION with the following text:*

69 For homogeneous conductive materials, this property can be evaluated indirectly by  
70 measuring resistance or resistivity parameters. Care should be exercised when  
71 determining the homogeneity of materials, as some materials that appear homogenous do  
72 exhibit nonhomogeneous electrical characteristics. If the homogeneity of materials is not  
73 known and cannot be otherwise verified, resistance measurements might not be reliable  
74 or might not give enough information. Resistance measurements might also not be  
75 reliable when evaluating materials in the dissipative or insulative range and especially for  
76 high ohmic materials including conductive fibres (e.g. textiles with a metallic grid). In such  
77 cases, the rate of dissipation of static charge should be measured directly.

### 78 **1 Scope**

79 *Replace the third paragraph of Clause 1 with the following text:*

80 The two test methods for measuring charge decay time, one using corona charging and  
81 one using a charged metal plate are different and might not give equivalent results.  
82 Nevertheless, each method has a range of applications for which it is best suited. The  
83 corona charging method is suitable for evaluating the ability of materials, for example  
84 textiles, packaging, etc., to dissipate charge from their own surfaces. The charged metal  
85 plate method is suitable for evaluating the ability of materials and objects such as gloves,  
86 finger cots, hand tools, etc. to dissipate charge from conductive objects placed on or in  
87 contact with them. The charged plate method might not be suitable for evaluating the  
88 ability of materials to dissipate charge from their own surfaces.

### 89 **2 Normative references**

90 Add the following normative references.

91 IEC 61010-1, *Safety requirements for electrical equipment for measurement, control, and*  
92 *laboratory use – Part 1 General requirements*

93 IEC 61010-2-030, *Safety requirements for electrical equipment for measurement, control,*  
94 *and laboratory use – Part 2-030 Particular requirements for equipment having testing or*  
95 *measuring circuits*

#### 96 **3.2**

##### 97 **charge decay time**

98 *Replace Note 1 to entry in 3.2 with the following text:*

99 Note 1 to entry:  $1/e$  and 10 % are appropriate fractions ( $e$  is the base of natural logarithms, equal to 2,718). If  
100 the initial voltage is low, the accuracy of decay time measurements to a small fraction of the initial voltage  
101 might be susceptible to the noise level of the fieldmeter.

#### 102 **3.5**

##### 103 **static dissipative material**

104 *Replace Note 1 to entry in 3.5 with the following text:*

105 Note 1 to entry: Materials that are considered conductive in other contexts are included within this definition  
106 for the purposes of this part of IEC 61340.

### 107 **4.1 Principles**

108 *Replace the final paragraph of 4.1 with the following text:*

109 WARNING – The test methods specified in this International Standard involve the use of  
110 high-voltage power supplies that might present hazards if handled incorrectly, particularly  
111 by unqualified or inexperienced personnel. Users of this International Standard are  
112 encouraged to carry out proper risk assessments and pay due regard to local regulations  
113 before undertaking any of the test procedures. Safety requirements for electrical  
114 equipment for measurements are given in IEC 61010-1 and IEC 61010-2-030.

#### 115 4.3.3 Corona charge deposition

116 *Replace the second paragraph of 4.3.3 with the following text:*

117 The corona duration shall be no more than 50 ms, and 10 ms or 20 ms is usually  
118 appropriate in order to achieve an adequate initial peak voltage for measurements.  
119 Excessively long deposition times (more than some seconds) can damage the material.

#### 120 4.3.4 Fieldmeter

121 *Replace the third paragraph of 4.3.4 with the following text:*

122 Any residual ionization shall contribute less than 20 V to the measurement of the surface  
123 voltage. Excess ionization shall be removed, for example, by using an air dam. This can  
124 be tested by measurements on a fully conducting test surface.

#### 125 4.4.1 Physical design features

126 *Replace Key 3 in Figure 2 in 4.4.1 with the following text:*

127 3 Conductive plate (e.g. nominal dimensions 150 mm × 150 mm)

128 *Replace second paragraph of 4.4.1 with the following text:*

129 The instrument to measure the charge dissipation of objects under test is the charged  
130 plate monitor (see Figure 2). The capacitance of the conductive plate shall be  $(20 \pm 2)$  pF  
131 when mounted in the test fixture. The dimensions of the plate do not significantly affect  
132 results and any practical size may be used (e.g. nominal dimensions 150 mm × 150 mm).  
133 The wire between the switch and the plate shall be as short as possible.

#### 134 4.4.2 Charge decay time ( $t_{sd}$ )

135 *Replace second paragraph of 4.4.2 with the following text:*

136 There might be occasions when the potential decay approaches a non-zero value. This  
137 final offset voltage is designated  $U_0$ .

138 *Replace the NOTE in Figure 4 in 4.4.2 with the following text:*

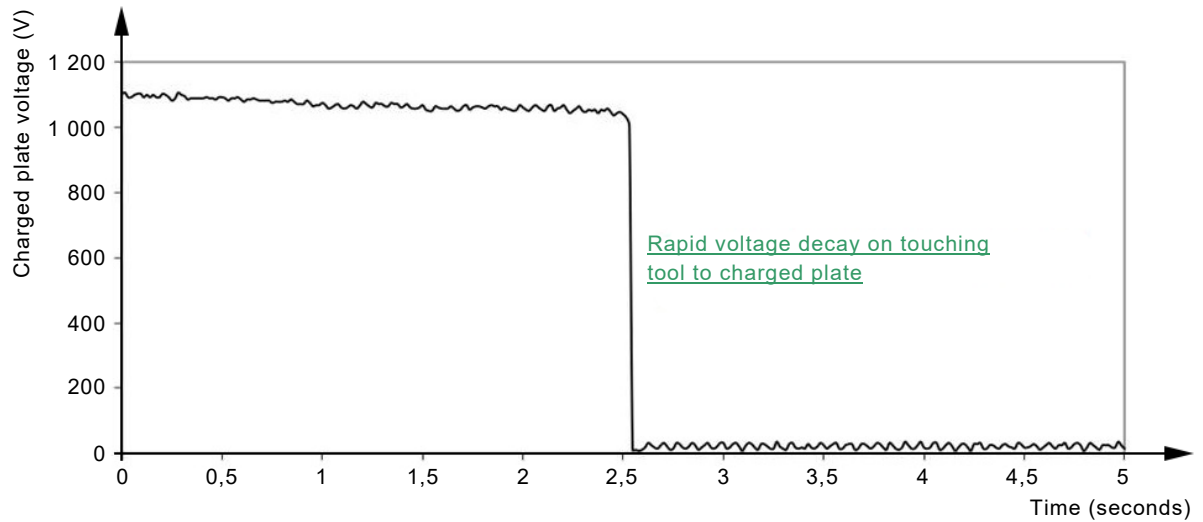
139 NOTE: The decay curve might or might not go down to 0 V.

#### 140 5.3.6 Test procedure for the charge decay properties of tools

141 *Add the following text and figures after step 11) of 5.3.6:*

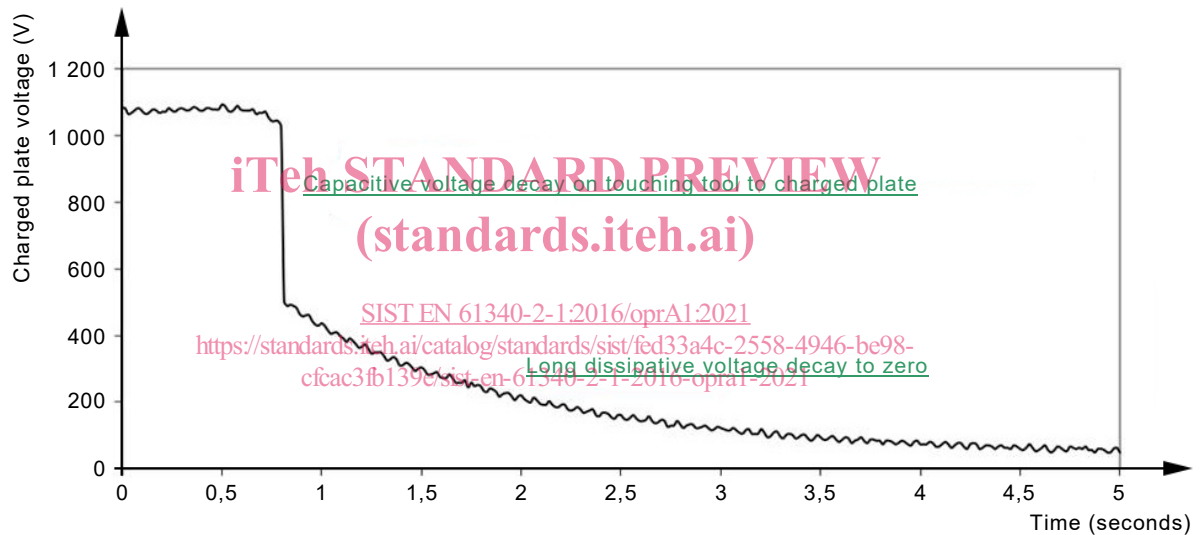
142 An example of a waveform for a tool showing a fast decay to low voltage is shown in  
143 Figure 5 a). A tool with a high resistance or insulating handle can sometimes give an  
144 initial apparent fast decay to an intermediate voltage, either followed by a slow decay for  
145 the remaining voltage (Figure 5 b)) or no further voltage decay (Figure 5 c)). The initial  
146 decay in these cases is caused by discharging of the charged plate into the capacitance  
147 between the tool and hand, rather than dissipation through resistance. In some cases, the  
148 voltage can fall rapidly below 100 V when the tool touches the charged plate, but then  
149 rise above 100 V again when the tool is removed, as shown in Figure 5 d). Performance  
150 requirements referencing this test procedure should take account of the possibility of  
151 these effects occurring.





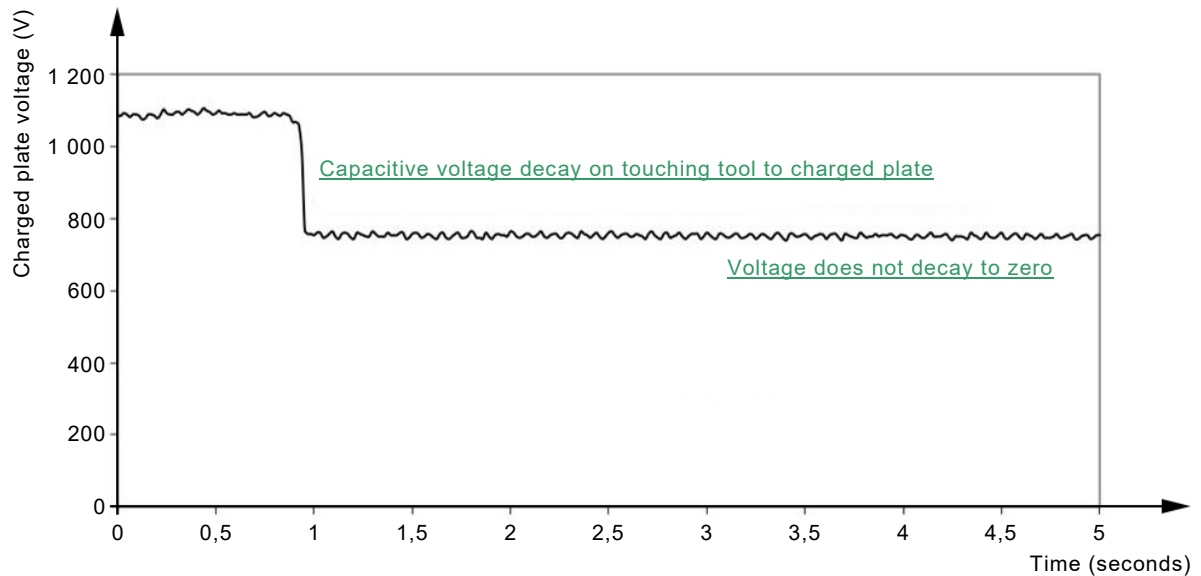
152

153 a) Example of a decay waveform for a tool showing a fast decay to low voltage



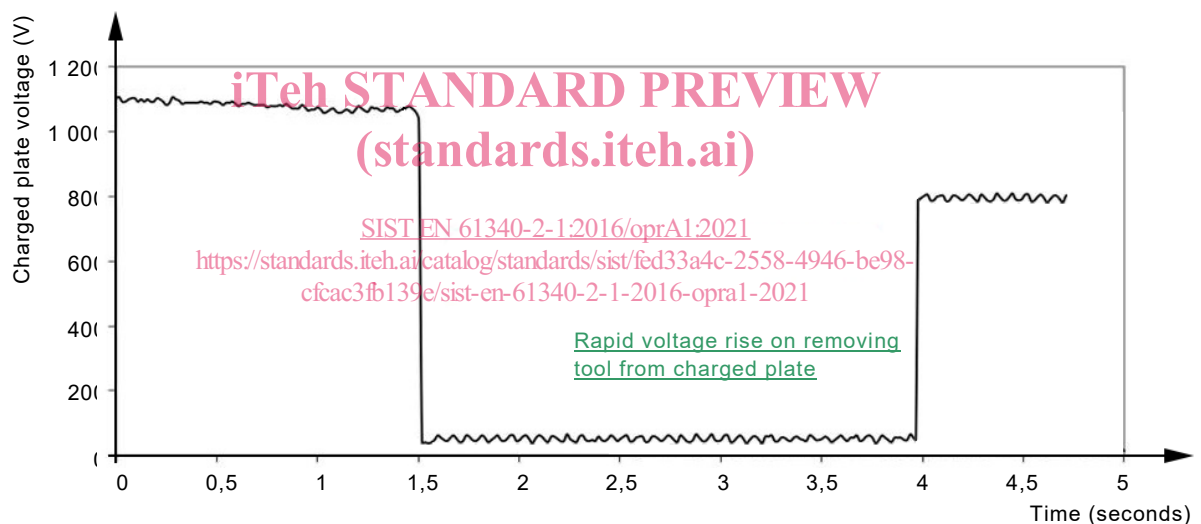
154

155 b) Example of a decay waveform showing initial fast decay caused by a  
156 capacitance effect, followed by slow decay via resistance



157

158 **c) Example of a decay waveform showing no further decay after initial fast decay**  
 159 **caused by a capacitance effect**



160

161 **d) Example of a waveform showing rapid changes in charged plate voltage caused**  
 162 **by a capacitance effect**

163 **Figure 5 – Example of decay waveforms when testing tools**

#### 164 **A.1.2 Surface potential sensitivity verification**

165 *Replace the paragraph of A.1.2 with the following text:*

166 The surface potential sensitivity verification is made in terms of a uniform potential on a  
 167 plane conducting surface covering the whole test aperture area. The voltage source shall  
 168 provide a stable, low ripple voltage of both polarities to at least 1 000 V. The voltage  
 169 measuring system shall cover the measurement of both polarities and be separate from  
 170 the voltage source so it can be formally verified independently. The accuracy of voltage  
 171 measurement shall be better than 0,2 %. The stability of the verification voltage shall be  
 172 0,2 %.

173