

DRAFT INTERNATIONAL STANDARD

ISO/DIS 630-4

ISO/TC 17/SC 3

Secretariat: **AFNOR**

Voting begins on:
2020-02-24

Voting terminates on:
2020-05-18

Structural steels —

Part 4: Technical delivery conditions for high-yield-strength quenched and tempered structural steel plates

Aciers de construction —

Partie 4: Conditions techniques de livraison pour tôles en acier de construction trempé et revenu à haute limite d'élasticité

ICS: 77.140.01

iTeh STANDARD PREVIEW
(standards.iteh.ai)
Full standard:
<https://standards.iteh.ai/catalog/standards/sist/02e30b8-ee70-4a4e-a64b-bb4c158282a7/iso-dis-630-4>

THIS DOCUMENT IS A DRAFT CIRCULATED FOR COMMENT AND APPROVAL. IT IS THEREFORE SUBJECT TO CHANGE AND MAY NOT BE REFERRED TO AS AN INTERNATIONAL STANDARD UNTIL PUBLISHED AS SUCH.

IN ADDITION TO THEIR EVALUATION AS BEING ACCEPTABLE FOR INDUSTRIAL, TECHNOLOGICAL, COMMERCIAL AND USER PURPOSES, DRAFT INTERNATIONAL STANDARDS MAY ON OCCASION HAVE TO BE CONSIDERED IN THE LIGHT OF THEIR POTENTIAL TO BECOME STANDARDS TO WHICH REFERENCE MAY BE MADE IN NATIONAL REGULATIONS.

RECIPIENTS OF THIS DRAFT ARE INVITED TO SUBMIT, WITH THEIR COMMENTS, NOTIFICATION OF ANY RELEVANT PATENT RIGHTS OF WHICH THEY ARE AWARE AND TO PROVIDE SUPPORTING DOCUMENTATION.

This document is circulated as received from the committee secretariat.



Reference number
ISO/DIS 630-4:2020(E)

© ISO 2020

iTeh STANDARD PREVIEW
(standards.iteh.ai)
Full standard:
<https://standards.iteh.ai/catalog/standards/sist/02e30b8-ee70-4a4e-a64b-bb4c158282a7/iso-dis-630-4>



COPYRIGHT PROTECTED DOCUMENT

© ISO 2020

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Classification and designation	2
4.1 Classification.....	2
4.2 Designation (grades and qualities).....	2
4.3 Normative annexes.....	2
5 Information to be supplied by the purchaser	2
5.1 Mandatory information.....	2
5.2 Options.....	2
6 Requirements	3
6.1 Steelmaking process.....	3
6.2 Delivery condition.....	3
6.3 Chemical composition.....	3
6.3.1 Heat analysis.....	3
6.3.2 Product analysis.....	3
6.3.3 Carbon equivalent value.....	3
6.4 Mechanical properties.....	3
6.4.1 Tensile properties.....	3
6.4.2 Charpy V-notch impact properties.....	3
6.5 Surface condition.....	3
6.6 Internal soundness.....	3
6.7 Dimensions, tolerances on dimensions and shape, mass.....	4
7 Inspection	4
8 Sampling – Frequency of testing	4
8.1 Verification.....	4
8.2 Test units.....	4
8.2.1 Annex A	4
8.2.2 Annex B	4
9 Test methods	4
10 Marking	4
Annex A (normative) Steel grades S460Q, S500Q, S550Q, S620Q, S690Q, S890Q and S960Q: Chemical composition and mechanical properties	5
Annex B (normative) Steel grades SG460Q, SG500Q, and SG700Q: Chemical composition and mechanical properties	8
Bibliography	10

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 17, Steels, Subcommittee SC 3, Steels for construction purposes.

This second edition cancels and replaces the first edition (ISO 630-4:2012), which has been technically revised.

The main changes compared to the previous edition are as follows:

- modification of the title to integrate wide flats;
- integration of wide flats in the text;
- applicable thickness ranges have been added in the scope;
- extension of applicable thicknesses for S890Q and S960Q;
- addition of quality F for grade S960Q;
- additional terms and definitions concerning heat treatments have been deleted because ISO 4885 is in normative references of ISO 630-1;
- list of options has been updated as part has been integrated in ISO 630-1;
- the formula for CEV has been deleted because given in ISO 630-1;
- test units have been updated;
- in Tables, the designation concerning thickness have been changed into “nominal thickness”;
- order of listing chemical elements has been updated for grades of [Annex A](#) in accordance with ISO 6306;
- the content of the document has been updated to harmonize with all parts of ISO 630.

A list of all parts in the ISO 630 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

Full standard:
<https://standards.iteh.ai/catalog/standards/sist/02e30b8-ee70-4a4e-a64b-bb4c158282a7/iso-dis-630-4>

iTeh STANDARD PREVIEW
(standards.iteh.ai)

Full standard:
[https://standards.iteh.ai/catalog/standards/sist/02e30b8-
ce70-4a4e-a64b-bb4c158282a7/iso-dis-630-4](https://standards.iteh.ai/catalog/standards/sist/02e30b8-
ce70-4a4e-a64b-bb4c158282a7/iso-dis-630-4)

Structural steels —

Part 4: Technical delivery conditions for high-yield-strength quenched and tempered structural steel plates

1 Scope

This document specifies qualities for high-yield-strength quenched and tempered structural steels. It applies to steel plates and wide flats rolled on a reversing mill which are used in the quenched and tempered condition and normally intended for welded or bolted structures.

This document covers 10 grades and 5 qualities. Grades S460Q, S500Q, S550Q, S620Q, S690Q, S890Q and S960Q are covered in [Annex A](#). Grades SG460Q, SG500Q, and SG700Q are covered in [Annex B](#). Not all grades are available in all qualities, and some qualities have Charpy V-notch requirements.

The steels specified in this document are applicable to hot-rolled flat products with a minimum nominal thickness of 3 mm and a maximum nominal thickness of 200 mm for grades S460Q, S500Q, S550Q, S620Q and S690Q, a maximum nominal thickness of 125 mm for grades S890Q and S960Q, a maximum nominal thickness of 100 mm for grades SG460Q and SG500Q and a maximum nominal thickness of 150 mm for grade SG700Q.

This document does not include the following structural steels, some of which are covered by other International Standards:

- Sheet and strip — refer to ISO TC 17/SC 12, Continuous mill flat rolled products;
- Tubular products — refer to ISO TC 5/SC 1, Steel tubes.

NOTE 1 Lists of standards covered by ISO/TC 17/SC 12 and ISO/TC 5/SC 1 are available on the ISO Web site.

NOTE 2 In all parts of ISO 630, the term of "thickness" is considered as "nominal thickness", unless otherwise stated.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 630-1, *Structural steels — Part 1: General technical delivery conditions for hot-rolled products*

ISO 643, *Steels — Micrographic determination of the apparent grain size*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 630-1 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <http://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1 fine-grain steel
steel with fine-grain structure with an equivalent index of grain size ≥ 6 determined in accordance with ISO 643

Note 1 to entry: See [6.1](#).

4 Classification and designation

4.1 Classification

The steel grades specified in this part of ISO 630 shall be classified as unalloyed or alloy steels.

4.2 Designation (grades and qualities)

This document specifies 10 steel grades. Grades S460Q, S500Q, S550Q, S620Q, S690Q, S890Q and S960Q are covered in [Annex A](#). Grades SG460Q, SG500Q, and SG700Q are covered in [Annex B](#).

Each grade is available in up to 5 qualities. These grades and qualities differ in their specified mechanical properties and impact energy requirements:

- Quality A: no impact test;
- Quality C: impact testing at 0 °C;
- Quality D: impact testing at -20 °C;
- Quality E: impact testing at -40 °C;
- Quality F: impact testing at -60 °C.

4.3 Normative annexes

The requirements of [Annex A](#) or [Annex B](#) are to be regarded separately. Each annex is independent of the other without combining in any way.

5 Information to be supplied by the purchaser

5.1 Mandatory information

The information that shall be supplied by the purchaser at the time of the order is specified in ISO 630-1.

5.2 Options

The options of ISO 630-1 may apply. In addition, the following options may apply to products according to this document. If the purchaser does not indicate a wish to implement any of these options at the time of the order, the products shall be supplied in accordance with the basic specification (see [5.1](#)).

- 1) Testing of tensile and impact properties at a frequency per each plate and wide flat as heat-treated.
- 2) On special request of the purchaser, the manufacturer shall inform the purchaser at the time of the order which of the alloying elements appropriate to the steel grade required will be deliberately added to the material to be delivered and reported in the heat analysis.
- 3) On special request of the purchaser, the manufacturer shall inform the purchaser at the time of the order which of the alloying elements appropriate to the steel grade required will be deliberately added to the material to be delivered and reported in the product analysis. The product analysis shall be carried out at an agreed frequency when specified at the time of the order.

6 Requirements

6.1 Steelmaking process

See ISO 630-1.

If a special steelmaking process has been specified, this shall be reported in the inspection document.

The steels shall contain sufficient amount of nitrogen-binding elements and have a fine-grain structure.

The steels specified in this specification shall be fully killed.

6.2 Delivery condition

The products covered by this document are delivered in the quenched and tempered condition. The delivery condition is indicated in the inspection document.

6.3 Chemical composition

6.3.1 Heat analysis

The chemical composition determined by heat analysis shall comply with the values specified in [Table A.1](#) or [Table B.1](#).

6.3.2 Product analysis

The product analysis of grades S460Q, S500Q, S550Q, S620Q, S690Q, S890Q and S960Q shall comply with the values given in [Table A.2](#).

The permitted deviations on analysis of grades SG460Q, SG500Q, and SG700Q, relative to the values for heat analysis, are given in [Table B.2](#).

6.3.3 Carbon equivalent value

The maximum carbon equivalent value (CEV) requirements for [Annex A](#) grades are given in [Table A.3](#) and for [Annex B](#) grades in [Table B.3](#).

6.4 Mechanical properties

6.4.1 Tensile properties

The tensile properties at room temperature shall comply with the values specified in [Table A.4](#) or [Table B.4](#).

6.4.2 Charpy V-notch impact properties

The impact properties of Charpy V-notch test pieces shall comply with the values specified in [Table A.5](#) or [Table B.5](#). The orientation of the specimens shall be longitudinal, unless a transverse orientation is agreed between the purchaser and manufacturer (see [5.2](#), ISO 630-1 and the values in [Table A.6](#)).

6.5 Surface condition

See ISO 630-1.

6.6 Internal soundness

See ISO 630-1.