

SLOVENSKI STANDARD **oSIST prEN IEC 60966-3-4:2022**

01-februar-2022

Sestavi radiofrekvenčnih in koaksialnih kablov - 3-4. del: Podrobna specifikacija za delno upogibljive kabelske sklope (skakalni), frekvenčno območje do 6 GHz, delno upogibljiv koaksialni kabel tipa 50-141

Radio frequency and coaxial cable assemblies - Part 3-4: Detail specification for semiflexible cable assemblies (jumper), Frequency range up to 6GHz, Type 50-141 semiflexible coaxial cable iTeh STANDARD

PREVIEW

(standards.iteh.ai)
Cordons coaxiaux et cordons pour fréquences radioélectriques - Partie 3-4 : Spécification particulière relative aux cordons semi-flexibles (câble de pontage), bande de fréquences jusqu'à 6 GHz, câble coaxial semi-flexible de type 50-141

https://standards.iteh.ai/catalog/standards/sist/d5f925dc-

d953-45ba-837b-8104aa97ab18/osist-pren-jec-60966-3-Ta slovenski standard je istoveten z: prEN IEC 60966-3-4:2021

ICS:

33.120.10 Koaksialni kabli. Valovodi Coaxial cables. Waveguides

oSIST prEN IEC 60966-3-4:2022 en oSIST prEN IEC 60966-3-4:2022

iTeh STANDARD PREVIEW (standards.iteh.ai)

oSIST prEN IEC 60966-3-4:2022 https://standards.iteh.ai/catalog/standards/sist/d5f925dc-d953-45ba-837b-8104aa97ab18/osist-pren-iec-60966-3-4-2022 PROJECT NUMBER: IEC 60966-3-4 ED1

DATE OF CIRCULATION:



46/845/CDV

COMMITTEE DRAFT FOR VOTE (CDV)

CLOSING DATE FOR VOTING:

	2021-12-03		2022-02-25			
	SUPERSEDES DOCUME	ENTS:				
	46/811/CD, 46/842	/CC				
IEC TC 46 : CABLES, WIRES, WAVEGUIDES,	RF CONNECTORS, RF A	ND MICROWAVE PASSI	VE COMPONENTS AND ACCESSORIES			
SECRETARIAT:		SECRETARY:				
United States of America		Mr David Wilson				
OF INTEREST TO THE FOLLOWING COMMITTEE	= Q·	PROPOSED HORIZONTAL STANDARD:				
SC 46A	=3.	PROPOSED HORIZONTAL STANDARD.				
i	Teh STA	Other TC/SCs are ruin this CDV to the se	equested to indicate their interest, if any, ecretary.			
FUNCTIONS CONCERNED:	DDEX	7117117				
☐ EMC ☐ ENVIRO	DINMENT PRE	Quality assuran	NCE SAFETY			
SUBMITTED FOR CENELEC PARALLEL VO	grandard	NOT SUBMITTED F	OR CENELEC PARALLEL VOTING			
Attention IEC-CENELEC parallel voting						
The attention of IEC National Committees Thembers Inc. 60966-3-4:2022 CENELEC, is drawn to the fact that this Committee Draft for Vote (CDV) is submitted for parallel voting dards. Itch avcatalog/standards/sist/d5f925dc- 4953-45ba-837b-8104aa97ab18/osist-pren-iec-60966-3- The CENELEC members are invited to vote through the CENELEC online voting system.						
CENELEC online voting system. 4-2022						
This decument is still under study and subject to change. It should not be used for reference numbers						
This document is still under study and subject to change. It should not be used for reference purposes.						
are aware and to provide supporting docu		nments, notification o	of any relevant patent rights of which they			
TITLE:	TITLE:					
Radio frequency and coaxial cable assemblies – Part 3-4: Detail specification for semi-flexible cable assemblies (jumper), Frequency range up to 6GHz, Type 50-141 semi-flexible coaxial cable						
PROPOSED STABILITY DATE: 2028						
NOTE FROM TC/SC OFFICERS:						

Copyright © 2021 International Electrotechnical Commission, IEC. All rights reserved. It is permitted to download this electronic file, to make a copy and to print out the content for the sole purpose of preparing National Committee positions. You may not copy or "mirror" the file or printed version of the document, or any part of it, for any other purpose without permission in writing from IEC.

RADIO FREQUENCY AND COAXIAL CABLE ASSEMBLIES -

Part 3-4: Detail specification for semi-flexible cable assemblies(Jumper), Frequency range up to 6 GHz, Type 50-141 semi-flexible coaxial cable

Scope 1

1

2

3 4

5

22

- This part of IEC 60966 is a detail specification that relates to semi-flexible cable assemblies 6
- composed of type 50-141 semi-flexible coaxial cables with polytetrafluoroethylene (PTFE) 7
- dielectric (IEC 61196-8-4) and connectors such as type 7-16 (IEC 61169-4), type 4,1-9,5 8
- (IEC 61169-11), type S7-16 (IEC 61169-53), type 4,3-10 (IEC 61169-54). It gives subfamily 9
- 10 detail requirements and severities which shall be applied.
- These cable assemblies are mainly used in the field of mobile communication base station 11
- 12 antenna system, terrestrial microwave communication and radar systems. The operating
- 13 frequency is up to 6000 MHz.
- The qualification will be conducted in accordance with IEC 60966-3. Once one variant obtain 14
- qualification approval, the other variant with same cable and connection type can obtain 15
- 16 qualification approval by conducting tests whose results might depend on the variants.
- Under capability approval, the qualification will be conducted on the relating CQCs (capability 17
- qualifying components) as defined in IEC 60966-3 and described in the CM(capability manual). 18
- 19
- Unless otherwise specified in the CM, only lot-by-lot tests from groups Ba and Eb will be conducted on delivered products, all other tests will be performed on CQCs as defined in 20
- IEC 60966-3 and described in the CM. 21

References documents tandards.iteh.ai)

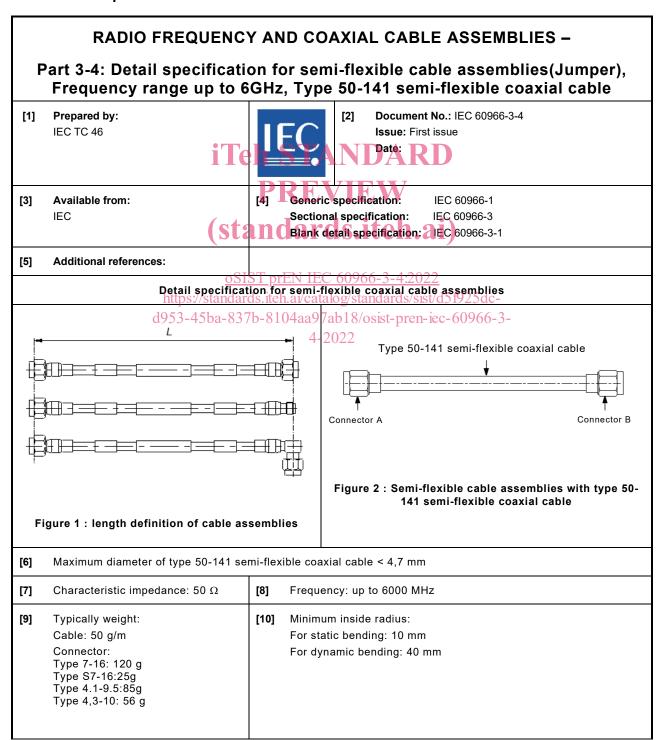
- IEC 60068-2-11, Basic environmental testing procedures Part 2: Tests Test Ka: Salt mist 23 oSIST prEN IEC 60966-3-4:2
- IEC 60410, Sampling plans and procedures for inspection by attributes 24
- 60966-1:2019.95 Radio- frequency a and 1 coaxia precable 60 assemblies Part 1: 25
- Genericspecification General requirements and test methods 26
- 27 IEC 60966-3, Radio frequency and coaxial cable assemblies - Part 3: Sectional specification
- 28 for semi-flexible coaxial cable assemblies
- IEC 60966-3-1, Radio frequency and coaxial cable assemblies Part 3-1: Blank detail 29
- specification for semi-flexible coaxial cable assemblies 30
- IEC 61169-4, Radio-frequency connectors Part 4: RF coaxial connectors with inner diameter 31
- of outer conductor 16 mm(0,63 in) with screw lock Characteristic impedance 50 Ω (type 7-32
- 33 16)
- IEC 61169-11, Radio-frequency connectors Part 11: Sectional specification RF coaxial 34
- connectors with inner diameter of outerconductor 9.5 mm (0,374 in) with screw coupling -35
- Characteristics impedance 50 Ω (type 4,1-9,5) 36
- IEC 61169-53, Radio-frequency connectors Part 53: Sectional specification RF coaxial 37
- connectors with inner diameter of outerconductor 16 mm (0,630 in) with screw coupling -38
- Characteristics impedance 50 Ω (type S7-16) 39
- IEC 61169-54, Radio-frequency connectors Part 54: Sectional specification RF coaxial 40
- connectors with inner diameter of outerconductor 10 mm (0,394 in) with screw coupling -41
- Characteristics impedance 50 Ω (type 4,3-10) 42
- IEC 61196-8-4, Coaxial communication cables Part 8-4: Detail specification for 50-141 type 43
- semi-flexible cables with solid polytetrafluoroethylene(PTFE) insulation 44

- 45 IEC 61726, Cable assemblies, cables, connectors and passive microwave components -
- Screening attenuation measurement by the reverberation chamber method

47 3 Terms and definitions

- 48 No terms and definitions are listed in this document.
- 49 ISO and IEC maintain terminological databases for use in standardization at the following
- 50 addresses:
- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

53 4 Detail specification



5	1
J	4

[11]	Climatic category: 40/70/21	[12] Applicable test group: Ba, Eh, Eb, Ez, Ep, Ee, Et, Mn, Vv, Vc, Vt, Vf
[13]	Connector reference number:	IEC 61169-4(type 7-16), IEC 61169-53(type S7-16) IEC 61169-11(type 4,1-9,5) IEC 61169-54(type 4,3-10)
	Type(series),style,sex of the connector	Type 7-16, Straight or Right angled, Male or Female Type 4,1-9,5, Straight or Right angled, Male or Female Type S7-16, Straight or Right angled, Male or Female Type 4,3-10, Straight or Right angled, Male or Female
	Reference no, type of the cable Marking method Marking text	IEC 61196-8-4, IEC-50-141 or equivalent (IEC 61196-8-4). Marking of the assembly shall be applied to the sheath of the cable. The marking shall consist at least of the IEC cable assembly type and IEC standard number. (See annex A.2).
[14]	Variants: See annex A.1	[15] Page 1 of 7 pages

55

[16] Inspection values, ratings or characteristics	[17] O IEC 60966-1:2019 Subclause	STAND181 RD	[19] Remarks
Electrical	ľ	KUVIUW	
Reflection properties (Return loss)	-	(1) With straight connector ≥ 26,45 dB(DC~3000 MHz) ≥ 19,10 dB(>3000 MHz~6000 MHz) 2) With right angled connector ≥ 23,13 dB(DC~3000 MHz) ∴ a/≥17,70 dB(>3000 MHz~6000 MHz)	
Uniformity of impedance d9	53-45b ₈₋₂ 837b-8	1943a 97a b 18/osist-pren-iec-60966-3	Rise time of pluse <150 ps
Insertion loss	8.3	4-2022 $\leq 0.01 \times a_f \times L + 2 \times 0.05 \sqrt{f}$ a_f : see IEC 61196-8-4, in dB/100 m L: see figure 1, in m f: in GHz	a_f : see IEC 61196-8-4
Propagation time	8.5	$(3,91 \text{ ns} \pm 0,05 \text{ ns})/\text{m}$	
Stability of electrical length	8.6	≤ 5°	DC~6GHz Mandrel radius: 40 mm Test method: 2 Bending test
Phase difference	8.7	≤ 4°	2 GHz
Phase variation with temperature	8.8	≤ 5°/GHz	Length of assemblies: 1 m Test temperature: - 40 °C~70 °C t: 30 min Cycles: 6

[16] Inspection values, ratings or characteristics	[17] IEC 60966-1:2019 Subclause	[18] Value	[19] Remarks		
Screening effectiveness	8.9	1) ≤ -90 dB (screw thread) 2) ≤ -70 dB (type 4,3-10 quick lock)	According to IEC 61726 1000 MHz~6000 MHz		
Voltage proof	8.10	1,5 kV	AC,1 min		
Insulation resistance	8.11	$\geq 5000~\text{M}\Omega$	Test voltage: 500 V, DC 60 s ± 5 s		
Inner and outer conductor continuity	8.12	Inner conductor and outer conductor shall be continuous	Test voltage ≤ 36 V DC		
Power rating	8.13	≥ 65 W	Temperature: 40 °C DC~6000 MHz		
Intermodulation level	8.14 iTeh	Test power: 2×20 ≤ -155 dBc Test frequency: 900 MHz, 1800 MHz, 2600 MHz			
Mechanical	D				
Tensile	(stan 9.1 osist p	Inner conductor and insulator positions shall be in accordance with interface dimensions No visual evidence of the movement of the cable relative to the connector Return loss shall meet 8.1	Force: 100 N Duration: 60 s Test: 8.1		
d9.	9.4	1)14 Inner conductor and insulator 0.966-positions shall be in accordance with interface dimensions 2) No visual evidence of the movement of the cable relative to the connector 3) Return loss shall meet 8.1	Force: 200 N Duration: 60 s Test: 8.1		
Torque	9.5	Inner conductor and insulator positions shall be in accordance with interface dimensions No visual damage in cable assembly Return loss shall meet 8.1	≥ 5 Ncm Test: 8.1		
Multiple bending	9.6	Inner conductor and insulator positions shall be in accordance with interface dimensions No visual damage in cable assembly Return loss shall meet 8.1	Cycles: 20		
Environmental					
Vibration	10.2	1) No visual damage in cable assembly 2) No electrical interruptions exceeding 1 µs	98 m/s ² (10 g) 10 Hz to 2000 Hz		
Bumps	10.2	No visual damage in cable assembly			

[16] Inspection values, ratings or characteristics	[17] IEC 60966-1:2019 Subclause	[18] Value	[19] Remarks
Shock	10.2	 No visual damage in cable assembly No electrical interruptions exceeding 1 μs 	147 m/s ² (15 g) Half-sine wave, 11 ms
Climatic sequence	10.3	No visual damage in cable assembly Insertion loss shall meet 8.3 Voltage proof shall meet 8.10 Insulation resistance shall meet 8.11	Cycles: 1 (connectors un-mated) Tests: 7.2, 8.3, 8.10, 8.11
Damp heat, steady state	10.4	No visual damage in cable assembly Insertion loss shall meet 8.3	Cycles: 1 Days: 21 (connectors un-mated) Tests: 7.2, 8.3
Rapid change of temperature	iTeh P	Inner conductor and insulator positions shall be in accordance with interface dimensions No visual damage in cable assembly Insertion loss shall meet 8.3 Voltage proof shall meet 8.10 Insulation resistance shall meet 8.11	Test temperature: T_A =-55 °C, T_B =125 °C t: 4 h Cycles: 5 Tests: 7.2, 8.3, 8.10, 8.11
Solvents and contaminating fluids	10 <u>@SIST p</u> tps://standards.ite	1) No visual damage in cable assembly 2) Insertion loss shall meet 8.3 13) / Insulation resistance shall meet dc-	Cycles: 5 (connectors un-mated) Tests: 7.2, 8.3, 8.11
Water immersion	10.7	Insertion loss shall meet 8.3 Insulation resistance shall meet 8.11	(connectors mated) Tests: 8.3, 8.11
Salt mist and sulphur dioxide	10.8	No visual damage in cable assembly Insertion loss shall meet 8.3 Insulation resistance shall meet 8.11	According to IEC 60068-2- 11 Duration of spraying: 96 h
Dust tests	10.9	No visual damage in cable assembly Insertion loss shall meet 8.3	Cycles: 5 Tests: 7.2, 8.3
Flammability	10.10	The cable shall not continue to burn for more than 15 s after removal fromthe flame. During the test, burning particles shall be not detached from the cable.	

Recommended grouping of test		Recommended severities				[27]		
[20] Group	[21] IEC60966-1:2019 Subclause	Test	[22] Periodicity	[23] IL°	[24] AQL	[25] nª	[26] c ^b	Length of specimen
	7.2	Visual inspection	Lot-by-lot	S3	4.0			
Ва	7.3	Dimensions inspection	Lot-by-lot	S3	4.0			
	8.1	Reflection properties (return loss)	Lot-by-lot	Ш	1.0			
Eh	8.3	Insertion loss	Lot-by-lot	Ш	1.0			
	8.14	Intermodulation level	Lot-by-lot	Ш	П			
	8.10	Voltage proof	Lot-by-lot	П	1.0			
Eb	8.11	Insulation resistance	Lot-by-lot	Ш	1.0			
	8.12	Inner and outer conductor continuity	Lot-by-lot	Ш	1.0			
Ez	8.2	Uniformity of impedance	Lot-by-lot	Ш	1.0			
	8.5	Propagation time	Lot-by-lot	100%				2
	8.6	Stability of electrical length	1 year	S3	4.0			
Ep	8.7	Phase difference REV	Lot-by-lot	100%				2
	8.8	Phase variation with temperature	3 years	ai)		3	0	1
Ee	8.9	Screening effectiveness	3 years	е	_	3	0	
Et	8.13	Power ratingST prEN IEC 6	09616year4:20) <u>22</u> I		1	0	
	9.1 http	•	•			3	0	
Mn	9.4 d953	-45ba-837b-8104aa97ab Cable assembly crushing 4-202	l 8/osist-prei 3 years 12	1-iec-6(1966-3	_		1
	9.5	Torque	3 years	е				
	9.6	Multiple bending	3 years	е				
Vv	10.2	Vibration, bumps and shock	3 years	е	_	3	0	
Vc	10.3	Climatic sequence	3 years	е	_	3	0	
	10.4	Damp heat, steady state	3 years	е	_			
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	10.5	Rapid change of temperature	3 years	е	_			
Vt	10.6	Solvents and contaminating fluids	1 year	е	_			
	10.8	Salt mist and sulphur dioxide	1 year	е	_			
	10.7	Water immersion	3 years	е	_			
Vf	10.9	Dust tests	3 years	е	_			
	10.10	Flammability	3 years	е	_			

^a n is the number of samples to be tested;

^b c is the acceptance criterion;

 $^{^{\}circ}$ IL is the inspection level according to IEC 60410;

 $^{^{\}mbox{\scriptsize d}}$ AQL is the acceptable quality level according to IEC 60410;

^e This periodic test shall be completed on a CQC(capablity qualifying component) defined between the customer and his supplier.

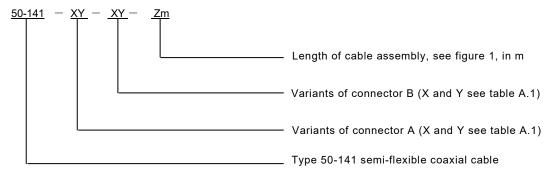
Annex A (Informative)

Identification and marking

A.1 Identification

A.1.1 Type name

Type name of cable assemblies shall consist of cable type, connector variants and length, as following:



iTeh STANDARD

Table A.1 - The meaning of connector variants

"X"	Connector series	"Y"	Connector style and sex		
D or 7-16	7-16	M	Straight male		
SD or S 7-16	s ₇ 56allua	rustien	Straight female		
L20 or 4,3-10	4,3-10	RM	Right angled male		
S20 or 4,1-9,5	4,1- <u>9:5IST prEN</u>	IEC 60R66-3-4:2	022 Right angled female		

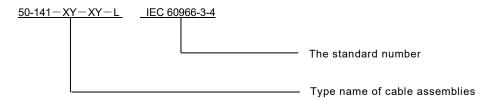
https://standards.iteh.ai/catalog/standards/sist/d5f925dc-

d953-45ba-837b-8104aa97ab18/osist-pren-iec-60966-3-

A.2 Cable assemblies marking

4-2022

Cable assemblies marking shall consist of type name of cable assembly and IEC standard number, as following:



For example: 50-141-DF-L20F-3m IEC 60966-3-4 means a semi-flexible cable assemblies consist of type 50-141 semi-flexible coaxial cable and 7-16 straight female connector and 4,3-10 straight female connector, 3 m length, according to IEC 60966-3-4 standard.