

SLOVENSKI STANDARD oSIST prEN 81-30:2022

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Varnostna pravila za konstruiranje in vgradnjo dvigal (liftov) - Dvigala za prevoz blaga - 30. del: Električna in hidravlična mala tovorna dvigala

Safety rules for the construction and installation of lifts - Lifts for the transport of goods only - Part 30: Electric and hydraulic service lifts

Sicherheitsregeln für die Konstruktion und den Einbau von Aufzügen - Aufzüge für den Transport von Gütern - Teil 30: Elektrisch und hydraulisch betriebene Kleingüteraufzüge

Règles de sécurité pour la construction et l'installation des ascenseurs - Partie 30 : Monte-charge électriques et hydrauliques

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Safety rules for the construction and installation of lifts -Lifts for the transport of goods only - Part 30: Electric and hydraulic service lifts

Règles de sécurité pour la construction et l'installation des ascenseurs - Partie 30 : Monte-charge électriques et hydrauliques Sicherheitsregeln für die Konstruktion und den Einbau von Aufzügen - Aufzüge für den Transport von Gütern -Teil 30: Elektrisch und hydraulisch betriebene Kleingüteraufzüge

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 10.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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European foreword

This document (prEN 81-30:2022) has been prepared by Technical Committee CEN/TC 10 "Lifts, escalators and moving walks", the secretariat of which is held by AFNOR.

This document is currently submitted to the CEN Enquiry.

This document is part of the EN 81 series of standards "Safety rules for the construction and installation of lifts". A list of all parts in a series can be found on the CEN website.

This document will supersede EN 81-3:2000+A1:2008.

In comparison with the previous edition, the following technical modifications have been made:

- All Essential Health and Safety Requirements from the Directive 2006/42/EC have been incorporated. Specifically added: EMC reference; verification of design; handbooks requirements for erection/test/breakdown;
- Requirements have been updated, taking into account EN 81-20:2020 and EN 81-50:2020.
 Specifically: carrier material flammability; machinery stopping; rope's retainers; strength of the doors and of the well, screens, partitions; definitions; data plates;
- Improvements in safety due to changes in proven technology have been reflected. Specifically: performance levels; doors locking; electrical equipment;
- Changes in the state of the art have been incorporated. Specifically: ropes and terminations; lighting; balancing weights; existing buildings; emergency electrical operation; fluid characteristics;
- Reported errors have been eliminated. Specifically: hydraulic formulae;
- The text has been clarified. Specifically: accessible/inaccessible well;
- References to other standards (according to the progress in that field) have been improved. All
 references now include a date;
- Informative Annex "List of significant hazards" has been added;
- Informative Annex "Building interface" has been added;
- Annex ZA replaces the previous Annex ZA and Annex ZB. The new informative Annex ZA (on the relationship with EU Directive 2006/42/EC) is now an integral part of this document.

This document has been prepared under a Standardization Request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s) / Regulation(s).

For relationship with EU Directive(s) / Regulation(s), see informative Annex ZA, which is an integral part of this document.

Introduction

0.1 General

This document is a type C standard as stated in EN ISO 12100:2010.

This document is of relevance, in particular, for the following stakeholder groups representing the market players with regard to machinery safety:

- machine manufacturers (small, medium and large enterprises);
- health and safety bodies (regulators, accident prevention organizations, market surveillance, etc.).

Others can be affected by the level of machinery safety achieved with the means of the document by the above-mentioned stakeholder groups:

- machine users/employers (small, medium and large enterprises);
- machine users/employees (e.g. trade unions, organizations for people with special needs);
- service providers, e.g. for maintenance (small, medium and large enterprises);
- consumers (in case of machinery intended for use by consumers).

The above-mentioned stakeholder groups have been given the possibility to participate in the drafting process of this document.

The machinery concerned and the extent to which hazards, hazardous situations and hazardous events are covered are indicated in the scope of this document.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for machines that have been designed and built according to the provisions of this type C standard.

0.2 General notes

0.2.1 The object of this document is to define safety rules related to service lifts with a view to safeguarding persons and objects against the risk of accidents associated with the normal use and maintenance operation of service lifts¹).

- a) Persons to be safeguarded:
 - 1) users;
 - 2) maintenance and inspection personnel;
 - 3) persons in the immediate surrounding area the service lift well and the machinery space(s).

¹⁾ Within CEN/TC 10 an interpretation committee has been established to answer questions about the spirit in which the experts have drafted the various clauses of this standard. All such interpretations are published within CEN/TS 81-11 until incorporated by amendment into the standards concerned.

- b) Property to be safeguarded:
 - 1) loads in the carrier;
 - 2) components of the service lift installation;
 - 3) building in which the service lift is installed;
 - 4) the immediate surrounding area of the service lift installation.

0.2.2 A study has been made of the various possible hazards with service lifts; see Annex I.

0.2.3 When the weight, size and/or shape of components prevent them from being moved by hand, they are either:

a) fitted with attachments for lifting gear, or

b) designed so that they can be fitted with such attachments (e.g. by means of threaded holes), or

c) shaped in such a way that standard lifting gear can be attached.

0.3 Principles

0.3.1 This document does not repeat all the general technical rules applicable to every electrical, mechanical, or building construction including the protection of building elements against fire.

It has, however, seemed necessary to establish certain requirements of good construction, either because they are peculiar to service lift manufacture or because in the case of service lift utilization the requirements can be more stringent than elsewhere.

0.3.2 This document addresses the Essential Health and Safety Requirements of the Annex I of Machinery Directive 2006/42/EC, and additionally states minimum rules for the installation of service lifts into buildings/constructions. In some countries there can be regulations for the construction of buildings, etc. which cannot be ignored.

Typical clauses affected by this are those defining minimum values for the height of the machine room, for their access doors dimensions and for protection from fire.

0.3.3 As far as possible the standard sets out only the requirements that materials and equipment have to meet in the interests of safe operation of service lifts.

0.4 Assumptions

0.4.1 Relevant risks have been considered of each component that may be incorporated in a complete service lift installation.

Rules have been drawn up accordingly.

0.4.2 Negotiations have been made between the customer and the manufacturer, or the manufacturer's authorized representative, and agreement reached about:

- a) the intended use of the service lift;
- b) environmental conditions such as temperature, humidity, exposure to sun or wind, snow, corrosive atmosphere;

- c) civil engineering problems (for example, building regulations);
- d) other aspects related to the place of installation, e.g. presence of unsupervised children;
- e) the type and mass of any handling devices intended to be used.

See also Annex H (information about access and maintenance with ladders).

0.4.3 Components are:

- a) designed in accordance with usual engineering practice and calculation codes, taking into account all failure modes;
- b) of sound mechanical and electrical construction;
- c) made of materials with adequate strength and of sound quality;
- d) free of defects;

e) free from harmful materials, e.g. asbestos.

0.4.4 Components, and where applicable well and machine room, are kept in good repair and working order, so that the required dimensions remain fulfilled despite wear. All service lift components are considered as requiring inspection to ensure safe continued operation during their use.

NOTE Components not requiring maintenance (e.g. maintenance free, sealed for life) are still required to be available for inspection.

0.4.5 Components are selected and installed so that foreseeable environmental influences and special working conditions do not affect the safe operation of the service lift.

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0.4.6 By design of the load bearing elements, a safe normal operation of the service lift is ensured for loads ranging from 0 % to 100 % of the rated load.

The overload of 25 % to be considered for test purpose as per 5.3.2.

0.4.7 The requirements of this document are such that the possibility of a failure of an electric safety device complying with all the requirements of this document needs not to be taken into consideration.

0.4.8 Users have to be safeguarded against their own negligence and unwitting carelessness when **using** the service lift in the intended way.

A user can, in certain cases, make one imprudent act. The possibility of two simultaneous acts of imprudence and/or the abuse of instructions for use is not considered.

0.4.9 Persons are not transported inside the well.

0.4.10 If in the course of maintenance work a safety device, normally not accessible to the users, is deliberately neutralized, safe operation of the service lift is no longer ensured, but compensatory measures will be taken to ensure users safety in conformity with maintenance instructions.

It is assumed that maintenance personnel are instructed and work according to the instructions.

0.4.11 Horizontal forces and energies to consider are indicated in the applicable clauses of the standard. Typically, where not otherwise specified in this document, the energy exerted by a person, resulting in an equivalent static force is:

a) 300 N;

b) 1 000 N where impact can occur.

0.4.12 With the exception of the items listed below, a mechanical device built according to good practice and the requirements of this document will not deteriorate to a point of creating hazard without the possibility of detection, provided that all of the instructions given by the manufacturer have been duly applied.

The following mechanical failures are considered:

a) breakage of the suspension;

- b) uncontrolled slipping of the ropes on the traction sheave;
- c) breakage and slackening of all linkage by auxiliary ropes, chains and belts;
- d) failure of a component associated with the main drive elements and the traction sheave;
- e) rupture in the hydraulic system (jack excluded);
- f) small leakage in the hydraulic system (jack included).

0.4.13 The possibility of devices providing protection against free fall or descent with excessive speed not setting, should the carrier free fall from a stationary position at the lowest landing, before the carrier strikes the buffer(s) or fixed stop(s) is considered acceptable.

0.4.14 When the speed of the carrier is linked to the electrical frequency of the mains the speed is assumed not to exceed 115 % of the rated speed.

0.4.15 From the scope, service lifts carriers are regarded as inaccessible for users who have purpose to work inside for loading/unloading goods.

0.4.16 Means of access are provided for the hoisting of heavy equipment (see 0.4.2 and 4.2.1.6).

0.4.17 This document does not address the health and safety of animals.

0.4.18 To ensure the correct functioning of the equipment in the well and machinery space(s), the ambient temperature in these spaces is assumed to be maintained between +5 °C and +40 °C.

To achieve this, the well and machinery space(s) may be ventilated, taking into consideration the national building regulations.

0.4.19 Access ways to the working areas are adequately lit.

0.4.20 The fixing system of guards, used specifically to provide protection against mechanical, electrical or any other hazards by means of a physical barrier, which have to be removed during regular maintenance and inspection, remains attached to the guard or to the equipment, when the guard is removed.

0.4.21 The fluids used for the operation of hydraulic lifts are according to EN ISO 6743-4:2015.

1 Scope

1.1 This document specifies the safety rules for the construction and installation of permanently installed new service lifts, with traction, positive, or hydraulic drive, serving defined landing levels, having a carrier the interior of which is regarded as inaccessible to persons on account of its dimensions and means of construction, suspended by ropes or chains or jack and moving between rigid guide rails inclined not more than 15° to the vertical.

This document covers service lifts with rated load not exceeding 300 kg and not intended to transport persons.

1.2 In addition to the requirements of this document, supplementary requirements have to be considered in special cases (potentially explosive atmosphere, extreme climate conditions, seismic conditions, transporting dangerous goods, etc.).

- **1.3** This document does not cover:
- a) service lifts with drives other than those stated in 1.1;
- b) services lifts having carrier with dimensions that exceed:
 - 1) for floor area, $1,0 \text{ m}^2$;
 - 2) for depth, 1,0 m; Teh STANDARD PREVIEW
 - 3) for height, 1,20 m. The height is not limited if the carrier comprises several permanent compartments, each of which satisfies the above dimensions.

NOTE Lifting equipment intended exclusively for the transportation of goods but having a carrier with dimensions exceeding any one of the figures above is not entered in the category 'service lifts';

- c) important modifications (see Annex C) to a service lift installed before this document is brought into application;
- d) lifting appliances, such as paternosters, mines lifts, theatrical lifts, appliances with automatic caging, skips and hoists for building and public works sites, ships hoists, platforms for exploration or drilling at sea, construction and maintenance appliances;
- e) safety during operations of transport, erection, repairs and dismantling of service lifts;
- f) use of glass for the walls of the well, for the carrier and for the landing doors including the vision panels;
- g) hydraulic service lifts where the setting of the pressure relief valve exceeds 50 MPa;
- h) any form of radiation except EMC (see 4.10.1.1.3).

However, this document can usefully be taken as a basis.

Noise and vibrations are not dealt with in this document as they are not considered a significant nor relevant hazard for the actual type of the service lift.

Fire propagation is not dealt with in this document.

1.4 The well is regarded as accessible to maintenance personnel if the opening giving access have dimensions of at least 0,40 m x 0,50 m, and:

- a) the horizontal depth of the well is greater than 1 m, or
- b) the area of the well is greater than 1 m², or
- c) the maintenance is intended to be carried out from the carrier roof or pit regardless the well dimensions.

1.5 The machinery space is regarded as accessible to maintenance personnel if:

- a) the openings giving access have dimensions of at least 0,60 m x 0,60 m, and
- b) the height of the moving area is at least 1,80 m.

1.6 This document covers the safety requirements for service lifts with rated speeds up to 1 m/s.

1.7 This document is not applicable to service lifts which are installed before the date of its publication as EN.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 81-50:2020, Safety rules for the construction and installation of lifts - Examinations and tests - Part 50: Design rules, calculations, examinations and tests of lift components

EN 10305-1:2016, Steel tubes for precision applications - Technical delivery conditions - Part 1: Seamless cold drawn tubes

EN 10305-2:2016, Steel tubes for precision applications - Technical delivery conditions - Part 2: Welded cold drawn tubes

EN 10305-3:2016, Steel tubes for precision applications - Technical delivery conditions - Part 3: Welded cold sized tubes

EN 10305-4:2016, Steel tubes for precision applications - Technical delivery conditions - Part 4: Seamless cold drawn tubes for hydraulic and pneumatic power systems

EN 10305-6:2016, Steel tubes for precision applications - Technical delivery conditions - Part 6: Welded cold drawn tubes for hydraulic and pneumatic power systems

EN 12015:2014, Electromagnetic compatibility - Product family standard for lifts, escalators and moving walks - Emission

EN 12016:2013, Electromagnetic compatibility - Product family standard for lifts, escalators and moving walks - Immunity

EN 12385-4:2002+A1:2008, Steel wire ropes - Safety - Part 4: Stranded ropes for general lifting applications

EN 12385-5:2002, Steel wire ropes - Safety - Part 5: Stranded ropes for lifts

EN 13015:2001+A1:2008, Maintenance for lifts and escalators - Rules for maintenance instructions

EN 13411-2:2001+A1:2008, Terminations for steel wire ropes - Safety - Part 2: Splicing of eyes for wire rope slings

EN 13411-3:2004+A1:2008, Terminations for steel wire ropes - Safety - Part 3: Ferrules and ferrulesecuring

EN 13411-4:2011, Terminations for steel wire ropes - Safety - Part 4: Metal and resin socketing

EN 13411-5:2003+A1:2008, Terminations for steel wire ropes - Safety - Part 5: U-bolt wire rope grips

EN 13411-6:2004+A1:2008, Terminations for steel wire ropes - Safety - Part 6: Asymmetric wedge socket

EN 13411-7:2006+A1:2008, Terminations for steel wire ropes - Safety - Part 7: Symmetric wedge socket

EN 13411-8:2011, Terminations for steel wire ropes - Safety - Part 8: Swage terminals and swaging

EN 13501-1:2007+A1:2009, Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests

EN 50214:2006, Flat polyvinyl chloride sheathed flexible cables

EN 60068-2-6:2008, Environmental testing - Part 2-6: Tests - Test Fc: Vibration (sinusoidal)

EN 60068-2-27:2009, Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock

EN 60204-1:2018, Safety of machinery - Electrical equipment of machines - Part 1: General requirements (IEC 60204-1:2016) OSIST prEN 81-30:2022

EN 60204-32:2008, Safety of machinery - Electrical equipment of machines - Part 32: Requirements for hoisting machines (IEC 60204-32:2008)

EN 60529:1991, Degrees of protection provided by enclosures (IP Code)

EN 60529:1991/A1:2000, Degrees of protection provided by enclosures (IP Code)

EN 60529:1991/A2:2013, Degrees of protection provided by enclosures (IP Code)

EN 60664-1:2007, Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests (IEC 60664-1:2007)

EN 60947-5-1:2017, Low-voltage switchgear and controlgear - Part 5-1: Control circuit devices and switching elements - Electromechanical control circuit devices (IEC 60947-5-1:2016)

EN 60947-5-5:1997, Low-voltage switchgear and controlgear - Part 5-5: Control circuit devices and switching elements - Electrical emergency stop device with mechanical latching function

EN 60947-5-5:1997/A1:2005, Low-voltage switchgear and controlgear - Part 5-5: Control circuit devices and switching elements - Electrical emergency stop device with mechanical latching function

EN 60947-5-5:1997/A2:2017, Low-voltage switchgear and controlgear - Part 5-5: Control circuit devices and switching elements - Electrical emergency stop device with mechanical latching function

EN 60947-5-5:1997/A11:2013, Low-voltage switchgear and controlgear - Part 5-5: Control circuit devices and switching elements - Electrical emergency stop device with mechanical latching function

EN 61800-5-2:2017, Adjustable speed electrical power drive systems - Part 5-2: Safety requirements - Functional

EN 61810-1:2015, Electromechanical elementary relays - Part 1: General and safety requirements

EN 61810-1:2015/A1:2020, Electromechanical elementary relays - Part 1: General and safety requirements

EN 61810-3:2015, Electromechanical elementary relays - Part 3: Relays with forcibly guided (mechanically linked) contacts

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