



Designation: ~~D882-09~~ Designation: D882 - 10

Standard Test Method for Tensile Properties of Thin Plastic Sheeting¹

This standard is issued under the fixed designation D882; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

These test methods have been approved for use by agencies of the Department of Defense to replace Method 1013 of Federal Test Method Standard 406.

1. Scope*

1.1 This test method covers the determination of tensile properties of plastics in the form of thin sheeting, including films, sheeting and films (less than 1.0 mm (0.04 in.) in thickness).

~~NOTE 1—Film has been arbitrarily defined as sheeting having nominal thickness not greater than 0.25 mm (0.010 in.).~~ 1—Film is defined in Terminology D883 as an optional term for sheeting having a nominal thickness no greater than 0.25 mm (0.010 in.).

NOTE 2—Tensile properties of plastics 1.0 mm (0.04 in.) or greater in thickness shall be determined according to Test Method D638.

~~1.2 This test method may be used to test all plastics within the thickness range described and the capacity of the machine employed.~~

~~1.2.1 Static Weighing, Constant-Rate-of-Grip Separation Test—This test method employs a constant rate of separation of the grips holding the ends of the test specimen.~~

~~1.3 Specimen extension may be measured in these test methods by grip separation, extension indicators, or displacement of gage marks.~~

~~1.4 A procedure for determining the tensile modulus of elasticity is included at one strain rate.~~

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1.4 The procedure for determining the tensile modulus of elasticity is included at one strain rate.

NOTE 3—The modulus determination is generally based on the use of grip separation as a measure of extension; however, the desirability of using extensometers, as described in 5.2, is recognized and provision for the use of such instrumentation is incorporated in the procedure.

1.5 Test data obtained by this test method is relevant and appropriate for use in engineering design.

1.6 The values stated in SI units are to be regarded as the standard. The values in parentheses are provided for information only.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

NOTE 4—This test method is similar to ISO 527-3, but is not considered technically equivalent. ISO 527-3 allows for additional specimen configurations, specifies different test speeds, and requires an extensometer or gage marks on the specimen.

2. Referenced Documents

2.1 ASTM Standards:²

D618 [Practice for Conditioning Plastics for Testing](#)

D638 [Test Method for Tensile Properties of Plastics](#)

D883 [Terminology Relating to Plastics](#)

D4000 [Classification System for Specifying Plastic Materials](#)

D5947 [Test Methods for Physical Dimensions of Solid Plastics Specimens](#)

D6287 [Practice for Cutting Film and Sheeting Test Specimens](#)

D6988 [Guide for Determination of Thickness of Plastic Film Test Specimens](#)

¹ These test methods are under the jurisdiction of ASTM Committee D20 on Plastics and are the direct responsibility of Subcommittee D20.19 on Film and Sheeting. Current edition approved Jan. 1, 2009. Published January 2009. Originally approved in 1946. Last previous edition approved in 2002 as D882-02. DOI: 10.1520/D0882-09 on Molded and Extruded Products.

Current edition approved April 1, 2010. Published June 2010. Originally approved in 1946. Last previous edition approved in 2009 as D882 - 09. DOI: 10.1520/D0882-10.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard.

E4 Practices for Force Verification of Testing Machines

E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

2.2 ISO Standard:

ISO 527-3 Plastics—Determination of Tensile Properties—Part 3: Test Conditions for Films and Sheets³

3. Terminology

3.1 *Definitions*—Definitions of terms and symbols relating to tension testing of plastics appear in the Annex to Test Method D638.

3.1.1 *line grips*—grips having faces designed to concentrate the entire gripping force along a single line perpendicular to the direction of testing stress. This is usually done by combining one standard flat face and an opposing face from which protrudes a half-round.

3.1.2

3.1.2 *flat grips*—grips having flat faces and lined with thin rubber, crocus-cloth, emery cloth, or pressure-sensitive tape.

3.1.3 *tear failure*—a tensile failure characterized by fracture initiating at one edge of the specimen and progressing across the specimen at a rate slow enough to produce an anomalous load-deformation curve.

4. Significance and Use

4.1 Tensile properties determined by this test method are of value for the identification and characterization of materials for control and specification purposes. Tensile properties may can vary with specimen thickness, method of preparation, speed of testing, type of grips used, and manner of measuring extension. Consequently, where precise comparative results are desired, these factors must be carefully controlled. This test method shall be used for referee purposes, unless otherwise indicated in particular material specifications. For many materials, there may can be a specification that requires the use of this test method, but with some procedural modifications that take precedence when adhering to the specification. Therefore, it is advisable to refer to that material specification before using this test method. Table 1 in Classification D4000 lists the ASTM materials standards that currently exist.

4.2 Tensile properties may can be utilized to provide data for research and development and engineering design as well as quality control and specification. However, data from such tests cannot be considered significant for applications differing widely from the load-time scale of the test employed.

4.3 The tensile modulus of elasticity is an index of the stiffness of thin plastic sheeting. The reproducibility of test results is good when precise control is maintained over all test conditions. When different materials are being compared for stiffness, specimens of identical dimensions must be employed.

4.4 The tensile energy to break (TEB) is the total energy absorbed per unit volume of the specimen up to the point of rupture. In some texts this property has been referred to as *toughness*. It is used to evaluate materials that may be are subjected to heavy abuse or that might can stall web transport equipment in the event of a machine malfunction in end-use applications. However, the rate of strain, specimen parameters, and especially flaws may can cause large variations in the results. In that sense, caution is advised in utilizing TEB test results for end-use design applications.

4.5 Materials that fail by tearing give anomalous data which cannot be compared with those from normal failure.

5. Apparatus

5.1 *Testing Machine*—A testing machine of the constant rate-of-crosshead-movement type and comprising essentially the following:

5.1.1 *Fixed Member*—A fixed or essentially stationary member carrying one grip.

5.1.2 *Movable Member*—A movable member carrying a second grip.

5.1.3 *Grips*—A set of grips for holding the test specimen between the fixed member and the movable member of the testing machine; grips can be either the fixed or self-aligning type. In either case, the gripping system must minimize both slippage and uneven stress distribution.

5.1.3.1 Fixed grips are rigidly attached to the fixed and movable members of the testing machine. When this type of grip is used, care must be taken to ensure that the test specimen is inserted and clamped so that the long axis of the test specimen coincides with the direction of pull through the center line of the grip assembly.

5.1.3.2 Self-aligning grips are attached to the fixed and movable members of the testing machine in such a manner that they will move freely into alignment as soon as a load is applied so that the long axis of the test specimen will coincide with the direction of the applied pull through the center line of the grip assembly. The specimens should be aligned as perfectly as possible with the direction of pull so that no rotary motion that may induce slippage will occur in the grips; there is a limit to the amount of misalignment self-aligning grips will accommodate.

5.1.3.3 The test specimen shall be held in such a way that slippage relative to the grips is prevented insofar as possible. Grips lined with thin rubber, crocus-cloth, or pressure-sensitive tape as well as file-faced or serrated grips have been successfully used for many materials. The choice of grip surface will depend on the material tested, thickness, etc. Line grips padded on the round

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

face with 1.0 mm (40 mil) blotting paper or filter paper have been found superior. Air-actuated grips have been found advantageous, particularly in the case of materials that tend to “neck” into the grips, since pressure is maintained at all times. In cases where samples frequently fail at the edge of the grips, it may be advantageous to increase slightly the radius of curvature of the edges where the grips come in contact with the test area of the specimen.

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NOTE 5—Caution needs to be taken when choosing the type of grips and the type of grip surfaces to use for testing specimens films composed of high strength LLDPE and VLDPE resins. Test results tend to differ more when comparing these types of specimens films tested with the grips lined with different materials.

NOTE 6—The gage of pressure sensitive tape, thin rubber, crocus-cloth, and emery cloth needs to be adequate enough to prevent slipping and premature failures of the test specimens (for example, pressure sensitive tape is used on the surface of the grips: the test specimen can may begin to tear at the edge of the grips during the test if the tape is too thin.)

NOTE 7—The grit size of crocus-cloth and emery cloth is suggested to be at least 800. The use of these materials helps to prevent test specimens from slipping in the grips. One must be cautious when using these materials so that premature failures of the test specimens do not occur.

5.1.4 *Drive Mechanism*—A drive mechanism for imparting to the movable member a uniform, controlled velocity with respect to the stationary member. The velocity shall be regulated as specified in Section 9.

5.1.5 *Load Indicator*—A suitable load-indicating mechanism capable of showing the total tensile load carried by the test specimen held by the grips. This mechanism shall be essentially free of inertial lag at the specified rate of testing (see Note 5Note 8). Unless a suitable extensometer is used (see 5.2), the motion of the weighing system shall not exceed 2 % of the specimen extension within the range being measured. The load indicator shall determine the tensile load applied to the specimen with an accuracy of ± 1 % of the indicated value, or better. The accuracy of the testing machine shall be verified in accordance with Practices E4.

5.1.6 *Crosshead Extension Indicator*—A suitable extension-indicating mechanism capable of showing the amount of change in the separation of the grips, that is, crosshead movement. This mechanism shall be essentially free of inertial lag at the specified rate of testing (see Note 5Note 8) and shall indicate the crosshead movement with an accuracy of ± 1 % of the indicated value, or better.

5.2 *Extensometer (Optional)*—A suitable instrument may, if desired, be used for determining the distance between two designated points on the test specimen as the specimen is stretched. The use of this type of instrument is optional and is not required in this test method. This apparatus, if employed, shall be so designed as to minimize stress on the specimen at the contact points of the specimen and the instrument (see 8.3). It is desirable that this instrument automatically record the distance, or any change in it, as a function of the load on the test specimen or of the elapsed time from the start of the test, or both. If only the latter is obtained, load-time data must also be taken. This instrument must be essentially free of inertial lag at the specified speed of testing (see Note 5Note 8).

5.2.1 *Modulus of Elasticity and Low-Extension Measurements*—Extensometers used for modulus of elasticity and low-extension (less than 20 % elongation) measurements shall, at a minimum, be accurate to ± 1 % and comply with the requirements set forth in Practice E83 for a Class C instrument.

5.2.2 *High-Extension Measurements*—Instrumentation and measuring techniques used for high-extension (20 % elongation or greater) measurements shall be accurate to ± 10 % of the indicated value, or better.

NOTE 5—A 8—A sufficiently high response speed in the indicating and recording system for the load and extension data is essential. The response speed required of the system will depend in part on the material tested (high or low elongation) and the rate of straining.

5.3 *Thickness Gage*—~~A dead-weight dial micrometer as prescribed in Method C of Test Methods Thickness Gauge—A~~ dead-weight dial or digital micrometer as described in Test Methods D5947, or an equivalent measuring device, reading to 0.0025 mm (0.0001 in.) or less, or D6988 as appropriate for the material or specimen geometry being tested.

5.4 *Width-Measuring Devices*—Suitable test scales or other width measuring devices capable of measuring 0.25 mm (0.010 in.) or less.

5.5 *Specimen Cutter*—~~For the apparatus and techniques for cutting film and sheeting used in this test method, refer to Practice —Refer to Practice D6287 —for the apparatus and techniques for cutting film and sheeting used in this test method.~~

5.5.1 Devices that use razor blades have proven especially suitable for materials having an elongation-at-fracture above 10 to 20 %.

~~5.5.2 The use of punch press or striking dies are not recommended because poor and inconsistent specimen edges may be produced.~~

5.5.2 The use of a punch press or a striking die is not recommended because of their tendency to produce poor and inconsistent specimen edges.

5.5.3 The use of a cutting template and a single razor blade is not recommended as it will affect the parallelism of the test specimen.

6. Test Specimens

6.1 The test specimens shall consist of strips of uniform width and thickness at least 50 mm (2 in.) longer than the grip separation used.

6.2 The nominal width of the specimens shall be not less than 5.0 mm (0.20 in.) or greater than 25.4 mm (1.0 in.).

6.3 A width-thickness ratio of at least eight shall be used. Narrow specimens magnify effects of edge strains or flaws, or both.

6.4 The utmost care shall be exercised in cutting specimens to prevent nicks and tears ~~which are likely to that~~ cause premature failures (see Note 69). The edges shall be parallel to within 5 % of the width over the length of the specimen between the grips.

NOTE 69—Microscopical examination of specimens ~~may can~~ be used to detect flaws due to sample or specimen preparation.

6.5 ~~Wherever possible, the test~~ Test specimens shall be selected so that thickness is uniform to within 10 % of the thickness over the length of the specimen between the grips in the case of ~~materials~~ specimens 0.25 mm (0.010 in.) or less in thickness and to within 5 % in the case of ~~materials~~ specimens greater than 0.25 mm (0.010 in.) in thickness but less than 1.00 mm (0.040 in.) in thickness.

~~NOTE 7—In~~ NOTE 10—In cases where thickness variations are in excess of those recommended in 6.5, results ~~may tend~~ not to be characteristic of the material under test.

6.6 If the material is suspected of being anisotropic, two sets of test specimens shall be prepared having their long axes respectively parallel with and normal to the suspected direction of anisotropy.

6.7 For tensile modulus of elasticity determinations, a specimen gage length of 250 mm (10 in.) shall be considered as standard. This length is used in order to minimize the effects of grip slippage on test results. When this length is not feasible, test sections as short as 100 mm (4 in.) ~~may can~~ be used if it has been shown that results are not appreciably affected. However, the 250-mm (10-in.) gage length shall be used for referee purposes. The speed of testing of shorter specimens must be adjusted in order for the strain rate to be equivalent to that of the standard specimen.

~~NOTE 8—Two~~ NOTE 11—Two round robin tests⁴ have shown that, for materials of less than 0.25-mm (~~10-mil~~) (0.010 in.) in thickness, line grips padded on the round side with 1.0-mm (~~40-mil~~) (0.040-in.) blotting paper give the same results with a 100-mm (4-in.) test section as a 250-mm (10-in.) test section produces with flat-face grips.

~~NOTE 9~~ NOTE 12—Excessive jaw slippage becomes increasingly difficult to overcome in cases where high modulus materials are tested in thicknesses greater than 0.25 mm (0.010 in.).

7. Conditioning

7.1 *Conditioning*—Condition the test specimens at $23 \pm 2^\circ\text{C}$ ($73.4 \pm 3.6^\circ\text{F}$) and $50 \pm 10\%$ relative humidity for not less than 40 h prior to test in accordance with Procedure A of Practice D618 unless otherwise specified by agreement or the relevant ASTM material specification. In cases of disagreement, the tolerances shall be $\pm 1^\circ\text{C}$ ($\pm 1.8^\circ\text{F}$) and $\pm 5\%$ relative humidity.

7.2 *Test Conditions*—Conduct the tests at $23 \pm 2^\circ\text{C}$ ($73.4 \pm 3.6^\circ\text{F}$) and $50 \pm 10\%$ relative humidity unless otherwise specified by agreement or the relevant ASTM material specification. In cases of disagreement, the tolerances shall be $\pm 1^\circ\text{C}$ ($\pm 1.8^\circ\text{F}$) and $\pm 5\%$ relative humidity.

8. Number of Test Specimens

8.1 In the case of isotropic materials, at least five specimens shall be tested from each sample.

8.2 In the case of anisotropic materials, at least ten specimens, five normal and five parallel with the principal axis of anisotropy, shall be tested from each sample.

~~8.3 Specimens that fail at some obvious flaw or that fail outside the gage length shall be discarded and retests made, unless such flaws or conditions constitute a variable whose effect is being studied. However, jaw breaks (failures at the grip contact point) are acceptable if it has been shown that results from such tests are in essential agreement with values obtained from breaks occurring within the gage length.~~

8.3 (Optional) A reduced number of test specimens may be tested and shall be noted in the report:

(1) No less than three test specimens shall be tested.

⁴ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D20-1058.

(2) No less than six test specimens in the case of anisotropic materials, three normal and three parallel with the principle axis of anisotropy, shall be tested.

(3) Allowed for in-line quality control sampling.

(4) Allowed for samples not sufficient in size to provide a minimum of five test specimens (10 test specimens for anisotropic materials).

(5) Standard deviation is not to be calculated nor reported due to the reduced number of data points.

Specimens that fail at some obvious flaw or that fail outside the gage length shall be discarded and retests made, unless such flaws or conditions constitute a variable whose effect is being studied. However, jaw breaks (failures at the grip contact point) are acceptable if it has been shown that results from such tests are in essential agreement with values obtained from breaks occurring within the gage length.

~~NOTE 10—In 13—~~In the cases of some materials, examination of specimens, prior to and following testing, under crossed optical polarizers (polarizing films) provides a useful means of detecting flaws, which ~~may~~ can be, or are, responsible for premature failure.

9. Speed of Testing

9.1 The speed of testing is the rate of separation of the two members (or grips) of the testing machine when running idle (under no load). This rate of separation shall be maintained within 5 % of the no-load value when running under full-capacity load.

9.2 The speed of testing shall be calculated from the required initial strain rate as specified in Table 1. The rate of grip separation may shall be determined for the purpose of these test methods from the initial strain rate as follows:

$$A = BC \quad (1)$$

where:

A = rate of grip separation, mm (or in.)/min,

B = initial distance between grips, mm (or in.), and

C = initial strain rate, mm/mm·min (or in./in.·min).

9.3 The initial strain rate shall be as in Table 1 unless otherwise indicated by the specification for the material being tested.

~~NOTE 14—~~Results obtained at different initial strain rates are not comparable; consequently, where direct comparisons between materials in various elongation classes are required, a single initial strain rate ~~should~~ must be used. For some materials it ~~may~~ be is advisable to select the strain rates on the basis of percent elongation at yield.

9.4 In cases where conflicting material classification, as determined by percent elongation at break values, results in a choice of strain rates, the lower rate shall be used.

9.5 If modulus values are being determined, separate specimens shall be used whenever strain rates and specimen dimensions are not the same as those employed in the test for other tensile properties.

10. Procedure

10.1 Select a load range such that specimen failure occurs within its upper two thirds. A few trial runs may could be necessary to select a proper combination of load range and specimen width.

10.2 Measure the cross-sectional area of the specimen at several points along its length. Measure the width to an accuracy of 0.25 mm (0.010 in.) or better. Measure the thickness to an accuracy of 0.0025 mm (0.0001 in.) or better for ~~films~~ specimens less than 0.25 mm (0.010 in.) in thickness and to an accuracy of 1 % or better for ~~films~~ specimens greater than 0.25 mm (0.010 in.) but less than 1.0 mm (0.040 in.) in thickness.

10.3 Set the initial grip separation in accordance with Table 1.

10.4 Set the rate of grip separation to give the desired strain rate, based on the initial distance between the grips, in accordance with Table 1. Zero the calibrated load weighing system, extension indicator(s) and recording system.

~~NOTE 12—~~Extensometers ~~may~~ 15—Extensometers can be used for modulus of elasticity determinations with the expectation of obtaining more accurate values than ~~may~~ can be obtained using grip separation as the effective gage length. Precautions ~~should~~ must be taken to ensure that extensometer slippage and undue stressing of the specimen do not occur. Refer also to 6.7.

10.5 In cases where it is desired to measure a test section other than the total length between the grips, mark the ends of the desired test section with a soft, fine wax crayon or with ink. Do not scratch these marks onto the surface since such scratches

TABLE 1 Crosshead Speeds and Initial Grip Separation

Percent Elongation at Break	Initial Strain Rate, mm/mm·min (in./in.·min)	Initial Grip Separation		Rate of Grip Separation	
		mm	in.	mm/min	in./min
Modulus of Elasticity Determination					
	0.1	250	10	25	1.0
Determinations other than Elastic Modulus					
Less than 20	0.1	125	5	12.5	0.5
20 to 100	0.5	100	4	50	2.0
Greater than 100	10.0	50	2	500	20.0

~~may~~ can act as stress raisers and cause premature specimen failure. Extensometers ~~may~~ can be used if available; in this case, the test section will be defined by the contact points of the extensometer.

NOTE 136—Measurement of a specific test section is necessary with some materials having high elongation. As the specimen elongates, the accompanying reduction in area results in a loosening of material at the inside edge of the grips. This reduction and loosening moves back into the grips as further elongation and reduction in area takes place. In effect, this causes problems similar to grip slippage, that is, exaggerates measured extension.

10.6 Place the test specimen in the grips of the testing machine, taking care to align the long axis of the specimen with an imaginary line joining the points of attachment of the grips to the machine. Tighten the grips evenly and firmly to the degree necessary to minimize slipping of the specimen during test.

10.7 Start the machine and record load versus extension.

10.7.1 When the total length between the grips is used as the test area, record load versus grip separation.

10.7.2 When a specific test area has been marked on the specimen, follow the displacement of the edge boundary lines with respect to each other with dividers or some other suitable device. If a load-extension curve is desired, plot various extensions versus corresponding loads sustained, as measured by the load indicator.

10.7.3 When an extensometer is used, record load versus extension of the test area measured by the extensometer.

10.8 If modulus values are being determined, select a load range and chart rate to produce a load-extension curve of between 30 and 60° to the X axis. For maximum accuracy, use the most sensitive load scale for which this condition can be met. The test may be discontinued when the load-extension curve deviates from linearity.

10.9 In the case of materials being evaluated for secant modulus, the test ~~may~~ can be discontinued when the specified extension ~~has been~~ is reached.

10.10 If tensile energy to break is being determined, some provision must be made for integration of the stress-strain curve. This ~~may~~ can be either an electronic integration during the test or a subsequent determination from the area of the finished stress-strain curve (see Annex A2).

11. Calculation

11.1 Toe compensation shall be made in accordance with Annex A1 unless it can be shown that the toe region of the curve is not due to the take-up of slack, seating of the specimen, or other artifact, but rather is an authentic material response.

11.2 *Breaking Factor* (nominal) shall be calculated by dividing the maximum load by the original minimum width of the specimen. The result shall be expressed in force per unit of width, usually newtons per metre (or pounds per inch) of width, and reported to three significant figures. The thickness of the film shall always be stated to the nearest 0.0025 mm (0.0001 in.).

Example—Breaking Factor = 1.75 kN/m (10.0 lbf/in.) of width for 0.1300-mm (0.0051-in.) thickness.

NOTE 14—~~This 17—This~~ method of reporting is useful for very thin films (0.13 mm (0.005 in.) and less) for which breaking load ~~may~~ is not be proportional to cross-sectional area and whose thickness ~~may be~~ is difficult to determine with precision. Furthermore, films which are in effect laminar due to orientation, skin effects, nonuniform crystallinity, etc., have tensile properties disproportionate to cross-sectional area.

11.3 *Tensile Strength* (nominal) ~~shall be calculated by dividing the maximum load by the original minimum cross-sectional area of the specimen. The result shall be expressed in force per unit area, usually megapascals (or pounds-force per square inch). This value shall be reported to three significant figures.~~ (nominal) shall be calculated by dividing the maximum load by the original minimum cross-sectional area of the specimen. The result shall be expressed in force per unit area, usually megapascals (or pounds-force per square inch). This value shall be reported to three significant figures. The maximum load can occur at the yield point, the breaking point, or in the area between the yield point and the breaking point.

NOTE 15—~~When 18—When~~ tear failure occurs, so indicate and calculate results based on load and elongation at which tear initiates, as reflected in the load-deformation curve.

11.4 *Tensile Strength at Break* (nominal) shall be calculated in the same way as the tensile strength except that the load at break shall be used in place of the maximum load (~~Note 15—Note 18~~ and ~~Note 16—Note 19~~).

NOTE 16—~~In many cases tensile strength and tensile strength at break are identical.~~ 19—In many cases tensile strength and tensile strength at break are identical, but not always.

11.5 *Percent Elongation at Break* shall be calculated by dividing the extension at the moment of rupture of the specimen by the initial gage length of the specimen and multiplying by 100. When gage marks or extensometers are used to define a specific test section, only this length shall be used in the calculation; otherwise the distance between the grips shall be used. The result shall be expressed in percent and reported to two significant figures (see Note ~~15~~ 18).

11.6 *Tensile Yield Strength*, where applicable, shall be calculated by dividing the load at the yield point by the original minimum cross-sectional area of the specimen. The result shall be expressed in force per unit area, usually megapascals (or pounds-force per square inch). This value shall be reported to three significant figures. Alternatively, for materials that exhibit Hookean behavior in the initial part of the curve, an offset yield strength ~~may~~ shall be obtained as described in the Appendix of Test Method D638. In this case the value ~~should~~ shall be given as “yield strength at —% offset.”

11.7 *Percent Elongation at Yield*, where applicable, shall be calculated by dividing the extension at the yield point by the initial gage length of specimen and multiplying by 100. When gauge marks or extensometers are used to define a specific test section, only this length shall be used in the calculation. Before calculating, correct the extension for “toe compensation” as described in