



**SLOVENSKI STANDARD**  
**oSIST prEN IEC 63330:2022**  
**01-december-2022**

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**Zahteve za ponovno uporabo sekundarnih baterij**

Requirements for reuse of secondary batteries

Prescriptions pour la ré-utilisation des batteries d'accumulateurs

**Ta slovenski standard je istoveten z: prEN IEC 63330:2022**

<https://standards.iteh.ai/catalog/standards/sist/483baa60-fb39-4904-9f17-9ed5227bbc2c/osist-pren-iec-63330-2022>

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TITLE:

**Requirements for reuse of secondary batteries**

PROPOSED STABILITY DATE: 2027

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## 49 INTERNATIONAL ELECTROTECHNICAL COMMISSION

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52 **General requirements for repurposing of secondary batteries**

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90 International Standard IEC 63330 has been prepared by IEC technical committee 21:  
 91 Secondary cells and batteries.

92 The text of this International Standard is based on the following documents:

FDIS	Report on voting
21/XX/FDIS	21/XX/RVD

93

94 Full information on the voting for the approval of this International Standard can be found in  
 95 the report on voting indicated in the above table.

96 This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

97 The committee has decided that the contents of this document will remain unchanged until the  
 98 stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to  
 99 the specific document. At this date, the document will be

- 100 • reconfirmed,
- 101 • withdrawn,
- 102 • replaced by a revised edition, or
- 103 • amended.
- 104

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## INTRODUCTION

106 Increasing concerns about the global warming, air quality and energy saving have been  
107 encouraging the utilization of rechargeable energy storage systems for different applications  
108 such as electric mobility. In parallel, technical advance in secondary batteries, especially in  
109 lithium-ion batteries, provides the market with practical option to repurpose the used batteries  
110 and battery systems that may maintain substantial performance even after the end of use of  
111 original equipment such as electric vehicle.

112 In order to foster such new business and to accelerate effective and safe utilization of energy  
113 source, it is indispensable to establish a basic international standard for evaluation of safety  
114 and performance of used batteries and battery systems, which derive from different  
115 equipment with different histories, and will be repurposed for different applications.

116 This document intends to provide basic requirements and procedure how to evaluate the  
117 performance and safety of used batteries and battery systems, and also provide general  
118 requirements for application of repurposed batteries.

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## General requirements for repurposing of secondary batteries

### 1 Scope

126 This document provides general requirements for repurposing of secondary cells, modules,  
127 battery packs and battery systems, herein also referred to as "PRODUCT", that are originally  
128 manufactured for other applications such as electric vehicles.

129 This document specifies the procedure to evaluate the performance and safety of used  
130 PRODUCT for repurposing.

131 This document also provides basic requirements for application of repurposed PRODUCT.

132 This document targets secondary lithium PRODUCT mainly, but not exclusively.

133 The redox flow batteries are not covered by this document.

134 NOTE - General guidance for reuse of secondary lithium cells and batteries is provided in IEC 63338 (under  
135 development).

### 2 Normative references

137 There are no normative references in this document.

### 3 Terms and definitions

139 For the purposes of this document, the following terms and definitions apply.

140 ISO and IEC maintain terminological databases for use in standardization at the following  
141 addresses:

- 142 • IEC Electropedia: available at <http://www.electropedia.org/>
- 143 • ISO Online browsing platform: available at <http://www.iso.org/obp>

#### 3.1 repurposing

146 operation by which PRODUCT that are not waste are used again in a different application to  
147 when first placed on the market

148 Note 1 to entry: In this document, PRODUCT is cell, battery, module, battery pack and battery system.

149 Note 2 to entry: The repurposing in this document includes usage of used battery for the same type of purpose as  
150 original equipment, with change of battery pack composition.

151 Note 3 to entry: Alternative common terms for repurposing include "second use" and "second life".

#### 3.2 secondary cell cell

155 basic manufactured unit providing a source of electrical energy by direct conversion of  
156 chemical energy, that consists of electrodes, separators, electrolyte, container and terminals,  
157 and that is designed to be charged electrically

158 **3.3**  
159 **module**  
160 group of cells connected together either in a series and/or parallel configuration with or  
161 without protective devices (e.g. fuse or positive temperature coefficient device) and  
162 monitoring circuitry

163 [SOURCE: IEC 62619: 202x, 3.10]

164 **3.4**  
165 **battery pack**  
166 energy storage device, which is comprised of one or more cells or modules electrically  
167 connected and has monitoring circuitry which provides information (e.g. cell voltage) to a  
168 battery system to influence the battery's safety, performance and/or service life

169 Note 1 to entry: It may incorporate a protective housing and be provided with terminals or other interconnection  
170 arrangements.

171 [SOURCE: IEC 62619: 202x, 3.10]

172 **3.5**  
173 **battery system**  
174 system which comprises one or more cells, modules or battery packs and has a battery  
175 management system capable of controlling current in case of overcharge, overcurrent,  
176 overdischarge, and overheating

177 Note 1 to entry: The battery system may have cooling or heating units. More than one battery systems may  
178 constitute a larger battery system. The battery system is sometimes also referred to as a battery.

179 [SOURCE: IEC 62619: 202x, 3.11, modified - The second preferred term and Note 1 have  
180 been deleted. ]

181 **3.6**  
182 **battery management system**  
183 **BMS**  
184 electronic system associated of a battery which has functions to control current in case of  
185 overcharge, overcurrent, overdischarge, and overheating and which monitors and/or manages  
186 its state, calculates secondary data, reports that data and/or controls its environment to  
187 influence the battery's safety, performance and/or service life

188 Note 1 to entry: Overdischarge cut off is not mandatory.

189 Note 2 to entry: The function of the BMS can be assigned to the battery pack or to equipment that uses the battery.

190 Note 3 to entry: The BMS can be divided and it can be found partially in the battery pack and partially on the  
191 equipment that uses the battery.

192 Note 4 to entry: The BMS is sometimes also referred to as a BMU (battery management unit)

193 [SOURCE: IEC 62619: 202x, 3.12, modified - Note 1 to Note 3 have been modified. ]

194 **3.7**  
195 **rated capacity**  
196  $C_n$   
197 capacity value of a cell or battery in ampere hour (Ah) determined under specified conditions  
198 and declared by the cell manufacturer

199 **3.8**  
200 **state of charge**  
201 **SOC**  
202 capacity in a battery expressed as a percentage of rated capacity

203 **3.9**  
204 **operating region**  
205 conditions during charging and discharging in which the cell operates within the range of  
206 voltage, current and temperature as specified by the cell manufacturer to ensure the safe use  
207 of the cell

208 Note 1 to entry: The limits of the operating region are specified for the minimum safety, and different from the  
209 charging voltage and temperature to optimize the performance of the cell such as cycle life.

210 **3.10**  
211 **operating range**  
212 conditions during charging and discharging in which the battery system operates within the  
213 range of voltage, current and temperature as specified by the system manufacturer to ensure  
214 the safe use of the battery system

215 Note 1 to entry: Figure B.2 shows the relation between the operating range and the operating region.

216 **3.11**  
217 **safety design**  
218 battery design to avoid or control systematic failures and to detect or control random  
219 hardware failures, or mitigate their harmful effects

220 **3.12**  
221 **systematic failure**  
222 failure related in a deterministic way to a certain cause, that can only be eliminated by a  
223 change of the design or of the manufacturing process, operational procedures, documentation  
224 or other relevant factors

225 **3.13**  
226 **random hardware failure**  
227 failure that can occur unpredictably during the lifetime of battery and that follows a probability  
228 distribution

229 **3.14**  
230 **failure**  
231 termination of an intended behavior of battery due to a fault manifestation

232 **3.15**  
233 **fault**  
234 abnormal condition that can cause battery to fail

235 **3.16**  
236 **service life**  
237 total period of useful life of PRODUCT in operation which is specified for original usage

238 Note 1 to entry - For secondary cells and batteries, the service life may be expressed in time, number of  
239 charge/discharge cycles, capacity in ampere hours (Ah) and operating conditions (temperature range, C rate,  
240 depth of discharge, etc.).

241 Note 2 to entry - The service life does not equal the guarantee or warranty period provided by the original  
242 manufacturer.

243 Note 3 to entry - The service life is not clearly specified for vehicle propulsion application.

244 [SOURCE: IEC 60050-482:2004, 482-03-46, modified]

245 **3.17**  
246 **residual usable period**  
247 remaining period of service life or estimated remaining period of useful life of battery in  
248 operation