



# SLOVENSKI STANDARD

## SIST EN 18003:2025

01-januar-2025

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### **Pristnost živil - Določanje vsebnosti 16-O-metilkafestola v surovi in praženi kavi - Metoda HPLC**

Food Authenticity - Determination of 16-O-methylcafestol content of green and roasted coffee - HPLC-method

Lebensmittelauthentizität - Bestimmung des Gehaltes an 16-O-Methylcafestol in Roh- und Röstkaffee - HPLC-Verfahren

Authenticité des aliments - Détermination de la teneur en 16-O-méthylcafestol du café vert et torréfié - Méthode CLHP

**Ta slovenski standard je istoveten z: EN 18003:2024**

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#### **ICS:**

67.140.20      Kava in kavni nadomestki      Coffee and coffee substitutes

**SIST EN 18003:2025**

**en,fr,de**



EUROPEAN STANDARD

EN 18003

NORME EUROPÉENNE

EUROPÄISCHE NORM

November 2024

ICS 67.140.20

English Version

## Food authenticity - Determination of 16-O-Methylcafestol content of green and roasted coffee - HPLC-method

Authenticité des aliments - Détermination de la teneur en 16-O-méthylcafestol du café vert et torréfié - Méthode CLHP

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This European Standard was approved by CEN on 2 September 2024.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
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## European foreword

This document (EN 18003:2024) has been prepared by Technical Committee CEN/TC 460 “Food authenticity”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2025, and conflicting national standards shall be withdrawn at the latest by May 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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## EN 18003:2024 (E)

### Introduction

This document was developed in response to demand for an efficient and reliable test method allowing the confirmation of coffee authenticity both for commercial quality control and for official food control.

The coffee species with the greatest commercial importance are *Coffea arabica* and *Coffea canephora var. robusta*, commonly known as “arabica” and “robusta”. Within these species, arabica coffees have a significantly higher market value than robusta coffees. For green and roasted coffee samples, the claim “100 % arabica”, “pure arabica” can be authenticated by analysing the mass fraction of 16-O-Methylcafestol (16-OMC). Whereas arabica coffees contain no detectable or only very small amounts of 16-OMC (<20 mg/kg), the mass fractions in robusta coffees are significantly higher in the approximate range of 800 mg/kg to 2 500 mg/kg.

NOTE These published values are quoted as an orientation only and not intended as strict threshold recommendations.

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## 1 Scope

This document specifies a high-performance liquid chromatography (HPLC) method for determining the 16-O-Methylcafestol content in green and roasted coffee.

The method is suitable for a content of 40 mg/kg to 1 600 mg/kg of 16-O-Methylcafestol of green and roasted coffee, respectively. The collaborative study has shown that mass fractions also between 20 mg/kg to 40 mg/kg can be successfully analysed depending on the laboratory equipment.

The compliance assessment process is not part of this document.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3310-1, *Test sieves — Technical requirements and testing — Part 1: Test sieves of metal wire cloth*

ISO 3696, *Water for analytical laboratory use — Specification and test methods*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp/>
- IEC Electropedia: available at <https://www.electropedia.org/>

### 3.1

#### 16-O-Methylcafestol content

mass fraction of 16-O-Methylcafestol in green coffee or roasted coffee

Note 1 to entry: 16-O-Methylcafestol content is expressed in mg/kg.

## 4 Principle

An aliquot of the ground and well-mixed sample is hydrolysed using ethanolic potassium hydroxide solution. Then, repeated shaking with *tert*-butylmethylether (*t*BME) isolates the unhydrolysable portion. The combined ether-extract phases are reduced to dryness after being washed. The residue is taken up in HPLC mobile phase, and the 16-O-Methylcafestol content is examined by HPLC.

The substance is identified by comparison of its retention time against that of the standard substance, and quantification is carried out by the external standard method based on peak areas.

## 5 Reagents

Unless otherwise stated, analytical grade reagents shall be used. The water used shall be of quality grade 1, as described in ISO 3696.

**5.1 Acetonitrile**, HPLC grade.

**5.2 L(+)-Ascorbic acid**, 99,5 %, suitable for analytical purposes.

**5.3 Ethanol**, HPLC grade.

**EN 18003:2024 (E)****5.4 Mobile phase, acetonitrile/aqua bidest or methanol/aqua bidest** (see 8.4.5).

The mixing ratio should be adjusted depending on the analysis system used.

**5.5 Potassium hydroxide pellets**, p.a. (quality grade).

**5.6 Ethanolic potassium hydroxide solution**, prepared by dissolving 10 g of potassium hydroxide in 10 ml of aqua bidest and making up to 100 ml with ethanol; the solution shall always be freshly prepared and may only be used for a maximum of two days.

**5.7 Methanol**, HPLC grade.**5.8 Sodium chloride**, p.a. (quality grade).

**5.9 Sodium chloride solution**, prepared by dissolving 2 g of sodium chloride in a 100 ml volumetric flask filled with water and making up to the calibration mark.

**5.10 tert-butylmethylether (tBME)**, HPLC grade.**5.11 liquid nitrogen or dry ice (optional)**, for cooling.**5.12 Standard 16-O-Methylcafestol solutions****5.12.1 Standard substance**

A 16-O-Methylcafestol standard shall be used that has a minimum purity of 95 %.

**5.12.2 Stock solution**

Weigh about 10 mg of 16-O-Methylcafestol into a 50 ml volumetric flask (approximately 200 µg/ml). Dissolve the substance in acetonitrile (5.1) using an ultrasonic bath, and then make up the flask to the mark with acetonitrile (5.1).

NOTE The stock solution will remain stable for at least 12 weeks, if refrigerated.

**5.12.3 Calibration solutions for high calibration range (160 mg/kg to 1 600 mg/kg)**

Dilute the stock solution (5.12.2) with acetonitrile (5.1) to produce five different dilute solutions for creating the five-point calibration and calculating the 16-O-Methylcafestol content, shown in Table 1.

NOTE The calibration solutions will remain stable for at least three weeks if refrigerated or stored at ambient temperature (20 °C) away from direct sunlight.

**Table 1 — Standard solutions for high calibration range (160 mg/kg to 1 600 mg/kg)**

Standard solution	$V_{16-OMC}$ ml	$\gamma_{16-OMC}$ µg/ml	$W_{16-OMC}$ mg/kg
H1	2,0	80	1 600
H2	1,5	60	1 200
H3	1,0	40	800
H4	0,5	20	400
H5	0,2	8	160

Pipette the specified volumes into a 5 ml volumetric flask and fill up with acetonitrile (5.1).



#### 5.12.4 Calibration solutions for low calibration range (16 mg/kg to 120 mg/kg)

Dilute the stock solution (5.12.2) with acetonitrile (5.1) 1:10 to produce a standard solution with 20 µg/ml (10 ml). Thereof prepare five different dilute solutions for creating the five-point calibration and calculating the 16-O-Methylcafestol content, shown in Table 2.

**Table 2 — Standard solutions for low calibration range (16 mg kg to 120 mg/kg)**

Standard solution	V <sub>16-OMC</sub> ml	γ <sub>16-OMC</sub> µg/ml	W <sub>16-OMC</sub> mg/kg
L1	1,5	6,0	120
L2	1,2	4,8	96
L3	0,8	3,2	64
L4	0,4	1,6	32
L5	0,2	0,8	16

Pipette the specified volumes into a 5 ml volumetric flask and fill up with acetonitrile (5.1).

If the content of the coffee measurement solution exceeds the highest value of the calibration curve, the measurement solution shall be diluted 1:5 or 1:10. The linearity of the calibration curves shall be checked individually.

## 6 Apparatus

Standard laboratory equipment shall be used, as well as the devices listed in 6.1 to 6.20.

**6.1 Coffee mill**, cold resistant and therefore suitable for grinding green coffee beans.

NOTE For example, cryogenic mills have been found to be suitable for grinding green coffee beans.

**6.2 Mill**, suitable for grinding roasted coffee beans.

NOTE For example, standard mills have been found to be suitable for grinding roasted coffee beans.

**6.3 Sieves**, with wire screens of mesh sizes 0,63 mm and 0,25 mm, which meet the requirements of ISO 3310-1.

**6.4 Glycerine bath or heating block.**

**6.5 Heating plate with integrated agitator.**

**6.6 Screw capped tubes<sup>1</sup> and caps for screw capped tubes<sup>2</sup>** (for hydrolysis).

**6.7 Magnetic rod**, triangular, 16 mm × 10 mm.

<sup>1</sup> DURAN® culture tubes (Z620262), 30 ml volume (180 mm × 18 mm, height × diameter) made of borosilicate glass are an example for commercially available screw capped tubes. This information is given for the convenience of users of this document and does not constitute an endorsement by CEN of this product.

<sup>2</sup> PBT cap for DURAN® (2924011), temperature-stable up to 180 °C, size GL 18 is an example for commercially available caps for screw capped tubes. This information is given for the convenience of users of this document and does not constitute an endorsement by CEN of this product.

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**6.8 Heating device for stripping solvents**<sup>3</sup>.

**6.9 Ultrasonic bath**, room temperature.

**6.10 Graduated cylinder**, 10 ml.

**6.11 Volumetric flask**, different sizes (5 ml, 10 ml, 50 ml, 100 ml).

**6.12 Pasteur pipettes**.

**6.13 Screw top vials with cap**, 60 ml volume (height x diameter 140 mm x 28 mm).

**6.14 Round bottom flask**, 50 ml.

**6.15 Vacuum rotary evaporator** or similar laboratory equipment.

**6.16 Membrane filter**, regenerated cellulose, pore size of 0,2 µm or similar membrane.

**6.17 HPLC Vials** 2 ml, clear glass or brown glass.

**6.18 High-performance liquid chromatograph with UV detector**, measurements at 224 nm, with evaluation system, preferably with a column oven.

**6.19 Analytical column**, Reversed Phase C<sub>18</sub><sup>4</sup>.

**6.20 Vessel**, stainless-steel, 600 ml.

## 7 Sampling

It is assumed that the sample will be representative.

## 8 Test method

### 8.1 General

**WARNING** — The use of this document can involve hazardous materials, operations and equipment. It does not purport to address all of the safety or environmental problems associated with its use.

The coffee sample (ground powder) shall be thoroughly homogenized to ensure the extracted sub-sample to be representative. Whole beans shall be thoroughly mixed, and then 200 g (or approximately 1 000 beans equally) shall be ground using a mill according to 6.1 or 6.2.

<sup>3</sup> Reacti-Therm™ by PIERCE is an example for commercially available stripping equipment. This information is given for the convenience of users of this document and does not constitute an endorsement by CEN of this product.

<sup>4</sup> Chromolith® HR (100 mm × 4,6 mm, length × diameter), Phenomenex Luna® 3 µm C18 (150 mm × 4,6 mm), LiChrospher™ 100 RP 18 (250 mm × 5mm), and Zorbax® Eclipse XDB-C18 (150 mm × 3 mm), among others, were used in the collaborative study and are examples for commercially available Reversed Phase C<sub>18</sub> HPLC columns. This information is given for the convenience of users of this document and does not constitute an endorsement by CEN of this product.