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Standard Specification for Performance of Engine Oils¹

This standard is issued under the fixed designation D4485; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

INTRODUCTION

This specification covers all the currently active American Petroleum Institute (API) engine oil performance categories that have been defined in accordance with the ASTM consensus process. There are organizations with specifications not subject to the ASTM consensus process, such as the International Lubricant Standardization and Approval Committee (ILSAC), American Petroleum Institute (API – SM Specification), and the Association des Constructeurs Europeans d' Automobiles (ACEA). Certain of these specifications, which have been defined primarily by the use of current ASTM test methods, have also been included in the Appendix of this document for information.

In the ASTM system, a specific API designation is assigned to each category. The system is open-ended, that is, new designations are assigned for use with new categories as each new set of oil performance characteristics are defined. Oil categories may be referenced by engine builders in making lubricant recommendations, and used by lubricant suppliers and customers in identifying products for specific applications. Where applicable, candidate oil programs are conducted in accordance with the American Chemistry Council (ACC) Petroleum Additives Product Approval Code of Practice.

Other service categories not shown in this document have historically been used to describe engine oil performance (SA, SB, SC, SD, SE, SF, SG and CA, CB, CC, CD, CD-II, CE, CF-2, CF-4, CG-4) (see 3.1.2). SA is not included because it does not have specified engine performance requirements. SG is not included because it was a category that could not be licensed for use in the API Service Symbol after Dec. 31, 1995. The others are not included because they are based on test methods for which engine parts, test fuel, or reference oils, or a combination thereof, are no longer available. Also, the ASTM 5-Car and Sequence VI Procedures are obsolete and have been deleted from the category Energy Conserving and Energy Conserving II (defined by Sequence VI). Information on excluded older categories and obsolete test requirements can be found in SAE J183.

1. Scope

- 1.1 This specification covers engine oils for light-duty and heavy-duty internal combustion engines used under a variety of operating conditions in automobiles, trucks, vans, buses, and off-highway farm, industrial, and construction equipment.
- 1.2 This specification is not intended to cover engine oil applications such as outboard motors, snowmobiles, lawn mowers, motorcycles, railroad locomotives, or oceangoing vessels.
- 1.3 This specification is based on engine test results that generally have been correlated with results obtained on reference oils in actual service engines operating with gasoline or diesel fuel. As it pertains to the API SL engine oil category, it is based on engine test results that generally have been correlated with results obtained on reference oils run in gasoline engine Sequence Tests that defined engine oil categories prior to 2000. It should be recognized that not all aspects of engine oil performance are evaluated by the engine tests in this specification. In addition, when assessing oil performance, it is desirable that the oil be evaluated under actual operating conditions.

¹ This specification is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.B0 on Automotive Lubricants.

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- 1.4 This specification includes bench and chemical tests that help evaluate some aspects of engine oil performance not covered by the engine tests in this specification.
 - 1.5The test procedures referred to in this specification that are not yet standards are listed in Table 1.
 - 1.6The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard. 1.6.1
 - 1.5 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.
- 1.5.1 Exceptions—The roller follower shaft wear in Test Method D5966 is in mils. Appendix X2 descriptions are verbatim API language, which contains a few non-SI units.

2. Referenced Documents

2.1 ASTM Standards:²

D92 Test Method for Flash and Fire Points by Cleveland Open Cup Tester

D93 Test Methods for Flash Point by Pensky-Martens Closed Cup Tester

D130 Test Method for Corrosiveness to Copper from Petroleum Products by Copper Strip Test

D874 Test Method for Sulfated Ash from Lubricating Oils and Additives

D892 Test Method for Foaming Characteristics of Lubricating Oils

D2622 Test Method for Sulfur in Petroleum Products by Wavelength Dispersive X-ray Fluorescence Spectrometry

D2887 Test Method for Boiling Range Distribution of Petroleum Fractions by Gas Chromatography

D3244 Practice for Utilization of Test Data to Determine Conformance with Specifications

D4171 Specification for Fuel System Icing Inhibitors

D4683 Test Method for Measuring Viscosity of New and Used Engine Oils at High Shear Rate and High Temperature by Tapered Bearing Simulator Viscometer at 150 C

D4684 Test Method for Determination of Yield Stress and Apparent Viscosity of Engine Oils at Low Temperature

D4951 Test Method for Determination of Additive Elements in Lubricating Oils by Inductively Coupled Plasma Atomic Emission Spectrometry

D5119 Test Method for Evaluation of Automotive Engine Oils in the CRC L-38 Spark-Ignition Engine

D5133 Test Method for Low Temperature, Low Shear Rate, Viscosity/Temperature Dependence of Lubricating Oils Using a Temperature-Scanning Technique

D5185 Test Method for Determination of Additive Elements, Wear Metals, and Contaminants in Used Lubricating Oils and Determination of Selected Elements in Base Oils by Inductively Coupled Plasma Atomic Emission Spectrometry (ICP-AES) D5290Test Method for Measurement of Oil Consumption, Piston Deposits, and Wear in a Heavy-Duty High-Speed Diesel Engine—NTC-400 Procedure³

D5293 Test Method for Apparent Viscosity of Engine Oils and Base Stocks Between 5 and 35C Using Cold-Cranking Simulator D5302 Test Method for Evaluation of Automotive Engine Oils for Inhibition of Deposit Formation and Wear in a Spark-Ignition Internal Combustion Engine Fueled with Gasoline and Operated Under Low-Temperature, Light-Duty Conditions

D5480 Test Method for Engine Oil Volatility by Gas Chromatography

D5481 Test Method for Measuring Apparent Viscosity at High-Temperature and High-Shear Rate by Multicell Capillary Viscometer

D5533 Test Method for Evaluation of Automotive Engine Oils in the Sequence IIIE, Spark-Ignition Engine

D5800 Test Method for Evaporation Loss of Lubricating Oils by the Noack Method

D5844 Test Method for Evaluation of Automotive Engine Oils for Inhibition of Rusting (Sequence IID) D5862Test Method for

Evaluation of Engine Oils in Two-Stroke Cycle Turbo-Supercharged 6V92TA Diesel Engine

D5966 Test Method for Evaluation of Engine Oils for Roller Follower Wear in Light-Duty Diesel Engine

D5967 Test Method for Evaluation of Diesel Engine Oils in T-8 Diesel Engine D5968Test Method for Evaluation of Corrosiveness of Diesel Engine Oil at 121C

D6082 Test Method for High Temperature Foaming Characteristics of Lubricating Oils

D6202 Test Method for Automotive Engine Oils on the Fuel Economy of Passenger Cars and Light-Duty Trucks in the Sequence VIA Spark Ignition Engine

D6278 Test Method for Shear Stability of Polymer Containing Fluids Using a European Diesel Injector Apparatus

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



D6335 Test Method for Determination of High Temperature Deposits by Thermo-Oxidation Engine Oil Simulation Test

D6417 Test Method for Estimation of Engine Oil Volatility by Capillary Gas Chromatography

D6483 Test Method for Evaluation of Diesel Engine Oils in T-9 Diesel Engine

D6557 Test Method for Evaluation of Rust Preventive Characteristics of Automotive Engine Oils

D6593 Test Method for Evaluation of Automotive Engine Oils for Inhibition of Deposit Formation in a Spark-Ignition Internal Combustion Engine Fueled with Gasoline and Operated Under Low-Temperature, Light-Duty Conditions

D6594 Test Method for Evaluation of Corrosiveness of Diesel Engine Oil at 135C

D6618 Test Method for Evaluation of Engine Oils in Diesel Four-Stroke Cycle Supercharged 1M-PC Single Cylinder Oil Test Engine

D6681 Test Method for Evaluation of Engine Oils in a High Speed, Single-Cylinder Diesel EngineCaterpillar 1P Test Procedure D6709 Test Method for Evaluation of Automotive Engine Oils in the Sequence VIII Spark-Ignition Engine (CLR Oil Test Engine)

D6750 Test Methods for Evaluation of Engine Oils in a High-Speed, Single-Cylinder Diesel Engine1K Procedure (0.4 % Fuel Sulfur) and 1N Procedure (0.04 % Fuel Sulfur)

D6794 Test Method for Measuring the Effect on Filterability of Engine Oils After Treatment with Various Amounts of Water and a Long (6-h) Heating Time

D6795 Test Method for Measuring the Effect on Filterability of Engine Oils After Treatment with Water and Dry Ice and a Short (30-min) Heating Time

D6837 Test Method for Measurement of Effects of Automotive Engine Oils on Fuel Economy of Passenger Cars and Light-Duty Trucks in Sequence VIB Spark Ignition Engine

D6838 Test Method for Cummins M11 High Soot Test

D6891 Test Method for Evaluation of Automotive Engine Oils in the Sequence IVA Spark-Ignition Engine

D6894 Test Method for Evaluation of Aeration Resistance of Engine Oils in Direct-Injected Turbocharged Automotive Diesel Engine

D6896 Test Method for Determination of Yield Stress and Apparent Viscosity of Used Engine Oils at Low Temperature

D6922 Test Method for Determination of Homogeneity and Miscibility in Automotive Engine Oils

D6923 Test Method for Evaluation of Engine Oils in a High Speed, Single-Cylinder Diesel EngineCaterpillar 1R Test Procedure

D6975 Test Method for Cummins M11 EGR Test

D6984 Test Method for Evaluation of Automotive Engine Oils in the Sequence IIIF, Spark-Ignition Engine

D6987/D6987M Test Method for Evaluation of Diesel Engine Oils in T-10 Exhaust Gas Recirculation Diesel Engine

D7097 Test Method for Determination of Moderately High Temperature Piston Deposits by Thermo-Oxidation Engine Oil Simulation TestTEOST MHT

D7109 Test Method for Shear Stability of Polymer Containing Fluids Using a European Diesel Injector Apparatus at 30 and 90 Cycles

ASTM D4485-10

D7156 Test Method for Evaluation of Diesel Engine Oils in the T-11 Exhaust Gas Recirculation Diesel Engine 85-10

D7216 Test Method for Determining Automotive Engine Oil Compatibility with Typical Seal Elastomers

D7320 Test Method for Evaluation of Automotive Engine Oils in the Sequence IIIG, Spark-Ignition Engine

D7422 Test Method for Evaluation of Diesel Engine Oils in T-12 Exhaust Gas Recirculation Diesel Engine

D7468 Test Method for Cummins ISM Test

D7484 Test Method for Evaluation of Automotive Engine Oils for Valve-Train Wear Performance in Cummins ISB Medium-Duty Diesel Engine

D7549 Test Method for Evaluation of Heavy-Duty Engine Oils under High Output ConditionsCaterpillar C13 Test Procedure E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E178 Practice for Dealing With Outlying Observations

2.2 Society of Automotive Engineers Standards:³

SAE J183 Engine Oil Performance and Engine Service Classification

SAE J300 Engine Oil Classification

SAE J1423 Passenger Car and Light-Duty Truck Energy-Conserving Engine Oil Classification

SAE J2643 Standard Reference Elastomers (SRE) for Characterizing the Effects on Vulcanized Rubber

2.3 American Petroleum Institute Publication:⁴

API 1509 Engine Oil Licensing and Certification System (EOLCS)

2.4 Government Standard:⁵

DOD CID A-A-52039A (SAE 5W-30, 10W-30, and 15W-40)

³ Available from Society of Automotive Engineers (SAE), 400 Commonwealth Dr., Warrendale, PA 15096-0001.

⁴ Available from American Petroleum Institute (API), 1220 L. St., NW, Washington, DC 20005-4070, http://www.api.org.

⁵ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401.

2.5 American Chemical Council Code:⁶

ACC Petroleum Additives Product Approval Code of Practice

3. Terminology

- 3.1 Definitions:
- 3.1.1 *automotive*, *adj*—descriptive of equipment associated with self-propelled machinery, usually vehicles driven by internal combustion engines.
- 3.1.2 *category*, *n*—*in engine oils*, a designation such as SH, SJ, SL, SM, CF-4, CF-2, CG-4, CH-4, CI-4, CJ-4, Energy Conserving, and so forth, for a given level of performance in specified engine and bench tests.
 - 3.1.3 classification, n—in engine oils, the systematic arrangement into categories in accordance with different levels of performance in specified engine and bench tests.
 - 3.1.4 *engine oil*, *n*—a liquid that reduces friction and wear between the moving parts within an engine, and also serves as a coolant.
 - 3.1.4.1 *Discussion*—It can contain additives to enhance certain properties. Inhibition of engine rusting, deposit formation, valve train wear, oil oxidation, and foaming are examples.
- 3.1.5 heavy duty, adj— in internal combustion engine operation, characterized by average speeds, power output, and internal temperatures that are generally close to the potential maximums.
- 3.1.6 *heavy-duty engine*, *n*—*in internal combustion engine types*, one that is designed to allow operation continuous at or close to its peak output.
- 3.1.6.1 *Discussion*—This type of engine is typically installed in large trucks and buses as well as farm, industrial, and construction equipment.
- 3.1.7 *light-duty*, *adj in internal combustion engine operation*, characterized by average speeds, power output, and internal temperatures that are generally much lower than the potential maximums.
- 3.1.8 *light-duty engine*, *n*—*in internal combustion engine types*, one that is designed to be normally operated at substantially less than its peak output.
 - 3.1.8.1 Discussion—This type of engine is typically installed in automobiles and small trucks, vans, and buses.
- 3.1.9 *lugging*, *adj—in internal combustion engine operation*, characterized by a combined mode of relatively low-speed and high-power output.
 - 3.2 Definitions of Terms Specific to This Standard:
 - 3.2.1 *C category*, *n*—the group of engine oils that are intended primarily for use in diesel and certain gasoline-powered vehicles.
- 3.2.2 Energy Conserving category, n—the group of engine oils that have demonstrated fuel economy benefits and are intended primarily for use in automotive gasoline engine applications, such as passenger cars, light-duty trucks, and vans.
- 3.2.3 *S category*, *n*—the group of engine oils that are intended primarily for use in automotive gasoline engine applications, such as passenger cars, light-duty trucks, and vans.

4. Performance Classification

- 4.1 Automotive engine oils are classified in three general arrangements, as defined in 3.2; that is, S, C, and Energy Conserving. These arrangements are further divided into categories with performance measured as follows:
 - 4.1.1 SH—Oil meeting the performance requirements measured in the following gasoline engine tests and bench tests:
- 4.1.1.1 Test Method D5844, the Sequence IID gasoline engine test, has been correlated with vehicles used in short-trip service prior to 1978,^{3,7} particularly with regard to rusting. (An alternative is Test Method D6557, the Ball Rust Test.)
- 4.1.1.2 Test Method D5533, the Sequence IIIE gasoline engine test, has been correlated with vehicles used in high-temperature service prior to 1988,⁸ particularly with regard to oil thickening and valve train wear. (Alternatives are Test Method D6984, the Sequence IIIF test, or Test Method D7320, the Sequence IIIG test.)
- 4.1.1.3 Test Method D5302, the Sequence VE gasoline engine test, has been correlated with vehicles used in stop-and-go service prior to 1988, particularly with regard to sludge and valve train wear. (An alternative is the combination of Test Method D6593, the Sequence VG test, and Test Method D6891, the Sequence IVA test.)
- 4.1.1.4 Test Method D5119, the L-38 gasoline engine test, is used to measure copper-lead bearing weight loss under high-temperature operating conditions. (An alternative is Test Method D6709, the Sequence VIII test.)
- (1) Test Method D5119 (or Test Method D6709) is also used to determine the ability of an oil to resist permanent viscosity loss due to shearing in an engine.
- 4.1.1.5 In addition to passing performance in the engine tests, specific viscosity grades shall also meet bench test requirements (see <u>Table 2 Table 1</u>), which are discussed in the following subsections:

⁶ Available from American Chemical Council, 1300 Wilson Blvd., Arlington, VA 22209.

⁷ Available from ASTM International in STP 3151 (Part 1). Also available from the Society of Automotive Engineers as Technical Paper No. 780931.

Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1225.

⁹ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1226.



	TABLE	Continued		
	API SH	I Category		
Engine Test Method	Rated or Mea	sured Parameter	Primary Pe	erformance Criteria
D5844 ^{A,B} (Sequence IID)	Average engine rust ra	ating, ^C min		8.5
	Number stuck lifters	_		none
or D6557 ^A (Ball Rust Test)	Average gray value, m	in		100
D5533 ^{B,D} (Sequence IIIE)	Hours to 375 % kinem			64
20000 (00400.100 1.1.2)	increase at 40 °C, min			•
	Average engine sludge			9.2
	Average piston skirt va			8.9
	Average oil ring land d			3.5
	Lifter sticking	leposit rating, min		none
				none
	Scuffing and wear			
	Cam or lifter scuffing			none
	Cam plus lifter wear	, μm		
	Average, max			30
	Maximum, max	. 0		64
_	Ring sticking (oil-relate			none
or D6984 (Sequence IIIF) ^D		increase at 40 °C, max		325 ^H
	Average piston skirt va	arnish rating, ^F min		8.5 ¹
	Weighted piston depos	sit rating, J min		3.2 ¹
		n-plus-lifter wear, µm, max		20 ^{I,K}
	Hot stuck rings			none ¹
or D7320 (Sequence IIIG) ^L		increase at 40 °C, max		150
	Weighted piston depos			3.5
	Cam-plus-lifter wear a			60
	Hot stuck rings	vg, µm, max		
D5302 ^{B,N} (Sequence VE)	Average engine sludge	rating E min		none
D5302 (Sequence VE)				9.0
	Rocker arm cover slud	ige rating, min		7.0
	Average piston skirt va			6.5
	Average engine varnis	h rating, min		5.0
	Oil ring clogging, %			report
	Oil screen clogging, %	, max		20.0
	Compression ring stick	king (hot stuck)		none
	Cam wear, µm			
	Average, max			127
	Maximum, max			380
or D6891 (Sequence IVA) ^N	Average cam wear, µn	10		120
plus, D6593 ^N (Sequence VG)	Average engine sludge			7.8
plus, Bosso (ocquerice va)	Rocker arm cover slud			8.0
	Average piston skirt va			7.5
	Average engine varnis			8.9
	Oil screen clogging, %			20
nttrD5119 ^Q (L-38) ds. iteh.ai/catalog/stand	Hot stuck compression	ng, max2ce-4bd0-a2		none
111 D51194 (L-38) US. 11CH. al Catalog Staric	Bearing weight loss, m	ig, max200-4000-a2.		8U40 d4485-1U
	Shear stability			
or D6709 ^Q (Sequence VIII)	Bearing weight loss, m	ig, max		26.4
	Shear stability			
		Visc	cosity Grade Performance Crit	eria ^s
Bench Test and Measured Parameter (effective J	anuary 1, 1992) -	SAE 5W-30	SAE 10W-30	SAE 15W-40
T IM II I DECCE I I III T				
Test Method D5800 volatility loss, % max ^T	T	25	20	18
Test Method D2887 volatility loss at 371 °C, % m		20	17	15
Test Method D6795 (EOFT), % flow reduction, ma	ax	50	50	$NR^{\mathcal{U}}$
Test Method D4951 or D5185, mass fraction phos		0.12	0.12	NR
Test Method D4951 or D5185, mass fraction phos	sphorus %, min	0.06	0.06	0.06
(all viscosity grades)				
(unless valid passing Test Method D5302 result	ts are obtained)			
Test Method D92 flash point, °C, min ^V	,	200	205	215
Test Method D93 flash point, °C, min ^V		185	190	200
Test Method D892 foaming tendency (Option A)		. 30	. 30	
Sequence I, max, foaming/settling ^W		10/0	10/0	10/0
Sequence II, max, foaming/settling ^W		50/0	50/0	50/0
			10/0	10/0
Sequence III, max, foaming/settling ^W		10/0		
Toot Mothed Decor (antional blanding or "		report ^X	report ^x	report ^x
Test Method D6082 (optional blending required) Test Method D6922 homogeneity and miscibility				
Test Method D6922 homogeneity and miscibility		Category		
		Category ured Parameter	Primary P	erformance Criteria
Test Method D6922 homogeneity and miscibility Engine Test Method	Rated or Meas	ured Parameter	Primary P	
Test Method D6922 homogeneity and miscibility Engine Test Method D5844 ^{A,B} (Sequence IID) Aver	Rated or Meas rage engine rust rating, C	ured Parameter	Primary P	8.5
Test Method D6922 homogeneity and miscibility Engine Test Method D5844 ^{A,B} (Sequence IID) Aver	Rated or Meas	ured Parameter	Primary P	



TABLE Continued

Engine Test Method	Rated or Measured Parameter	Primary Performance Criteria
	Average engine sludge rating, ^E min	9.2
	Average piston skirt varnish rating, F min	8.9
	Average piston skill varnish rating, fining Average oil ring land deposit rating, fining	3.5
	Lifter sticking	
		none
	Scuffing and wear	
	Cam or lifter scuffing	none
	Cam plus lifter wear, µm	
	Average, max	30
	Maximum, max	64
	Ring sticking (oil-related) ^G	none
or D6984 (Sequence II- IF) ^D	Kinematic viscosity, % increase at 40 °C, max	325 ^H
,	Average piston skirt varnish rating, min	8.5 ¹
	Weighted piston deposit rating, min	3.2 ¹
	Screened average cam-plus-lifter wear, µm, max	20 ^{I,K}
	Hot stuck rings	none [/]
or D7320 (Sequence II- IG) ^L	Kinematic viscosity, % increase at 40 °C, max	150
- 2-7	Weighted piston deposit rating, ^M min	3.5
	Cam-plus-lifter wear avg, µm, max	60
	Hot stuck rings	none
D5302 ^{B,N} (Sequence VE)	Average engine sludge rating, ^E min	9.0
DOODZ (Ocquerioe VL)	Rocker arm cover sludge rating, finin	7.0
	Average piston skirt varnish rating, F min	6.5
	Average engine varnish rating, finin	5.0
	Oil ring clogging, %	report
	Oil screen clogging, %, max	20.0
	Compression ring sticking (hot stuck) Cam wear, µm	none
	Average, max	127
	Maximum, max	380
D0004 (0		
or D6891 (Sequence IVA) ^N	Average cam wear, µm ^o	120
plus, D6593 ^N	Average engine sludge rating, ^E min	7.8
(Sequence VG)	Rocker arm cover sludge rating, ^E min	8.0
	Average piston skirt varnish rating, min	7.5
	Average engine varnish rating, min	8.9
	Oil screen clogging, %, max	20
	Hot stuck compression rings	none
D5119 ^Q (L-38)	Bearing weight loss, mg, max 14485110	40
,	Shear stability	R
or D6709 ^Q (Sequence teh ai/C		612cc816/a 26.4-d4485-
VIII)	Shear stability	R

	Viscosity Grade Performance Criteria		
Bench Test and Measured Parameter	SAE 0W-20, SAE 5W-20, SAE 5W-30, SAE 10W-30	All Others	
Test Method D5800 volatility loss, % max ^Z	22	20 ^{AA}	
Test Method D6417 volatility loss at 371 °C, % max ^Z	17	15 ^{AA}	
Test Method D5480 volatility loss at 371 °C, % max ^Z	17	15 ^{AA}	
Test Method D6795 (EOFT), % flow reduction, max	50	50	
Test Method D6794 (EOWTT), % flow reduction, max			
with 0.6 % H ₂ 0	report	report	
with 1.0 % H ₂ 0	report	report	
with 2.0 % H ₂ 0	report	report	
with 3.0 % H ₂ 0	report	report	
Test Method D4951 or D5185, mass fraction phosphorus, %, max	0.10 ^{AB}	$NR^{\mathcal{U}}$	
Test Method D4951 or D5185, mass fraction phosphorus, %, min	0.06	0.06	
(unless valid passing Test Method D5302 results are obtained) Test Method D92 flash point, °C, min ^V	200	$NR^{\mathcal{U}}$	
Test Method D93 flash point, °C, min ^V	185	$^{NR^{\mathcal{U}}}$	
Test Method D892 foaming tendency (Option A)	100	1411	
Sequence I, max, foaming/settling ^{AC}	10/0	10/0	
Sequence II, max, foaming/settling ^{AC}	50/0	50/0	
Sequence III, max, foaming/settling ^{AC}	10/0	10/0	
Test Method D6082 (optional blending required) Static foam, max,	200/50 ^{AD}	200/50 ^{AD}	
tendency/stability			
Test Method D6922 homogeneity and miscibility	Y	Y	



TABLE Continued

	Viscosity Grade Performance Criteria		
Bench Test and Measured Parameter	SAE 0W-20, SAE 5W-20, SAE 5W-30, SAE 10W-30	All Others	
Test Method D6335 High temperature deposits (TEOST 33), deposit wt, mg, max	60	60	
Test Method D5133 Gelation Index, max	12	NR^{υ}	

Engine Test Method	Rated or Measured Parameter	Primary Performance Criteria
D6984 (Sequence IIIF)	Kinematic viscosity, % increase at 40 °C, max	275
	Average piston skirt varnish rating, min	9.0
	Weighted piston deposit rating, min	4.0
	Screened average cam-plus-lifter wear, µm, max	20 ^K
	Hot Stuck Rings	none
	Low temperature viscosity performance ^{AE}	report
or D7320 (Sequence IIIG) ^L	Kinematic viscosity, % increase at 40 °C, max	150
	Weighted piston deposit rating, M min	3.5
	Cam-plus-lifter wear avg, µm, max	60
	Hot stuck rings	none
	Low temperature viscosity performance ^{AF}	report
D6891 (Sequence IVA)	Cam wear average, µm, ^O max	120
D5302 ^B	Cam wear average, µm, max	127
(Sequence VE ^{AG}) D6593	Cam wear max, µm, max	380
(Sequence VG)	Average engine sludge rating, ^E min	7.8
	Rocker arm cover sludge rating, E min	8.0
	Average piston skirt varnish rating, min	7.5
	Average engine varnish rating, min	8.9
	Oil screen clogging, %, max	20
	Hot stuck Compression rings	none
	Cold stuck rings	report
	Oil screen debris, %	report
	Oil ring clogging, %	report
D6709	Bearing weight loss, mg, max	26.4
(Sequence VIII)	Shear stability	R

Bench Test and Measured Parameter	Performance Criteria
Test Method D6557 (Ball Rust Test), average gray value, min \(\lambda 4 \lambda 5 \) 1 \(\lambda \)	100
Test Method D5800 volatility loss, % max	15
https://sta Test Method D6417 volatility loss at 371 °C, % max a 0e2b48-42ce-4bd0-a22	f-5165612cc816/10stm-d4485-10
D6795 (EOFT), % flow reduction, max	50
D6794 (EOWTT), % flow reduction, max	
With 0.6 % H ₂ O	50
With 1.0 % H ₂ O	50
With 2.0 % H ₂ O	50
With 3.0 % H ₂ O	50
Test Method D4951 or D5185, mass fraction phosphorus %, max ^{AH}	0.10 ^{AB}
Test Method D4951 or D5185, mass fraction phosphorus %, min	0.06
(unless valid passing Test Method D5302 results are obtained)	
Test Method D892 foaming tendency (Option A)	
Sequence I, max, foaming/settling ^{AC}	10/0
Sequence II, max, foaming/settling ^{AC}	50/0
Sequence III, max, foaming/settling ^{AC}	10/0
Test Method D6082 (optional blending required) static foam max,	100/0 ^{AD}
tendency/stability	
Test Method D6922 homogeneity and miscibility	Y
Test Method D7097 high temperature deposits (TEOST MHT-4),	
deposit wt, mg, max	45
Test Method D5133 (Gelation Index), max ^{AH}	12 ^{AI}

^A Demonstrate passing performance in either Test Method D5844 or D6557.

^B Monitoring of this test method was discontinued in June 20, 2001. Valid test results shall predate the end of the last calibration period for the test stand in which this test method was conducted.

CRC Rust Rating Manual No. 7, available from Coordinating Research Council, 219 Perimeter Center Pkwy., Atlanta, GA 30346.

Demonstrate passing performance in either Test Method D5533 or D6984. However, an oil passing Test Method D6984 and containing less than 0.08 % mass phosphorus in the form of ZDDP shall also pass the wear limits in Test Method D5302 (see also footnote L).

ECRC Sludge Rating Manual No. 12, available from Coordinating Research Council, 219 Perimeter Center Pkwy., Atlanta, GA 30346.

F CRC Varnish Rating Manual No. 14, available from Coordinating Research Council, 219 Perimeter Center Pkwy., Atlanta, GA 30346.

G An oil-related stuck ring occurs on a piston with an individual oil ring land deposit rating <2.6.

^H Determine at 60 h.

Determine at 80 h.



- ^J Determine weighted piston deposits by rating the following piston areas and applying the corresponding weightings: undercrown, 10 %; second land, 15 %; third land, 30 %; piston skirt, 10 %; first groove, 5 %; second groove, 10 %; and third groove, 20 %. Use CRC Varnish Rating Manual No. 14 for all ratings.
- K Calculate by eliminating the highest and lowest cam-plus-lifter wear results and then calculating an average based on the remaining ten rating positions.
- ^L For oils containing at least 0.06 % mass phosphorus in the form of ZDDP, demonstrating passing performance in the Sequence IIIG test obviates the need to also conduct Test Method D5302 (Sequence VE), which was previously required for oils with less than 0.08 % mass phosphorus.
 - M Unlike the Sequence IIIF test, piston skirt varnish rating is not required in the Sequence IIIG test.
- ^N Demonstrate passing performance in Test Method D5302, or alternatively, in both Test Method D6891 and Test Method D6593.
- O Determine cam wear according to Test Method D6891. Seven wear measurements are made on each cam lobe and the seven measured values are added to obtain an individual cam lobe wear result. The overall cam wear value is the average of the twelve individual cam lobe wear results.
- P Determine the average engine varnish rating by averaging the piston skirt, right rocker arm cover, and left rocker arm cover varnish ratings. Use the CRC Varnish Rating Manual No. 14 for all ratings.
 - ^Q Demonstrate passing performance in either Test Method D5119 or D6709.
- ^R Ten-hour stripped kinematic viscosity (oil shall remain in original viscosity grade).
- S Passing bench test performance is only required for SAE 5W-30, SAE 10W-30, and SAE 15W-40 viscosity grades as defined in SAE J300.
- ⁷ Meet either Test Method D5800 or Test Method D2887 volatility requirement.
- UNR stands for Not Required.
- ^V Meet either Test Method D92 or Test Method D93 flash point requirement.
- $^{\it W}$ Determine settling volume at 5 min.
- X Report kinetic foam volume (mL), static foam volume (mL), and collapse time, s.
- YHomogeneous with SAE reference oils.
- ^Z Meet the volatility requirement in either Test Method D5800, D5480, or D6417.
- AA Passing volatility loss only required for SAE 15W-40 oils.
- ^{AB} This is a noncritical specification as described in Practice D3244.
- AC Determine settling volume, in mL, at 10 min.
- AD Determine settling volume, in mL, at 1 min.
- AE Evaluate the 80-h test oil sample by Test Method D4684 at the temperature indicated by the low temperature grade of oil as determined on the 80-h sample by Test Method D5293.
- AF Measure the viscosity of the EOT oil sample by Test Method D4684. The measured viscosity shall meet the requirements of the original grade or the next higher grade. The EOT sample can be either from a Sequence IIIG or a Sequence IIIGA test. (A Sequence IIIGA test is identical to a Sequence IIIG test, except only low temperature viscosity performance is measured.) Additional details are provided in the Sequence IIIG test method, in Section 13.6.
 - AG Not required for oils containing a minimum of 0.08 % mass phosphorus in the form of ZDDP.
 - AH Requirement applies only to SAE 0W-20, 5W-20, 0W-30, 5W-30, and 10W-30 viscosity grades.
- ^{AI} For gelation temperatures at or above the W grade pumpability temperature as defined in SAE J300.
- (1) The volatility of engine oils relates to engine oil consumption.
- (2) Test Method D6795, the Engine Oil Filterability Test (EOFT) screens for the formation of precipitates that can cause oil filter plugging.
- (3) Phosphorus compounds can cause glazing of automotive catalysts and exhaust gas oxygen sensors and, thereby, deactivate them. Control of the phosphorus level in the engine oil may reduce this tendency.
 - (4) The flash point can indicate if residual solvents and low-boiling fractions remain in the finished oil.
- (5) Foaming in engine oil can cause valve lifter collapse and a loss of lubrication due to the presence of air in the oil. Test Methods D892 and D6082 empirically rate the foaming tendency and stability of oils.
 - (6) Test Method D6922, the H and M Test indicates the compatibility of an oil with standard test oils.
- 4.1.1.6 Licensing of the API SH category requires that candidate oils meet the performance requirements in this specification, and that the oils be tested in accordance with the protocols described in the ACC Petroleum Additives Product Approval Code of Practice. The methodology detailed in the ACC Code will help ensure that an engine oil meets its intended performance specification. (See Appendix X3 for more information.)
 - 4.1.2 SJ—Oil meeting the performance requirements measured in the following gasoline engine tests and bench tests:
- 4.1.2.1 Test Method D5844, the Sequence IID, gasoline engine test has been correlated with vehicles used in short-trip service prior to 1978, particularly with regard to rusting. (An alternative is Test Method D6557, the Ball Rust Test.)
- 4.1.2.2 Test Method D5533, the Sequence IIIE gasoline engine test, has been correlated with vehicles used in high-temperature service prior to 1988, particularly with regard to oil thickening and valve train wear. (Alternatives are Test Method D6984, the Sequence IIIF test, or Test Method D7320, the Sequence IIIG test.)
- 4.1.2.3 Test Method D5302, the Sequence VE gasoline engine test, has been correlated with vehicles used in stop-and-go service prior to 1988, particularly with regard to sludge and valve train wear. (An alternative is the combination of Test Method D6593, the Sequence VG test, and Test Method D6891, the Sequence IVA test.)
- 4.1.2.4 Test Method D5119, the L-38 gasoline engine test, is used to measure copper-lead bearing weight loss under high-temperature operating conditions. (An alternative is Test Method D6709, the Sequence VIII test.)
- (1) Test Method D5119 (or Test Method D6709) is also used to determine the ability of an oil to resist permanent viscosity loss due to shearing in an engine.
- 4.1.2.5 In addition to passing performance in the engine tests, specific viscosity grades shall also meet bench test requirements (see <u>Table 2Table 1</u>), which are discussed in the following subsections:
 - (1) The volatility of engine oils is one of several factors that relates to engine oil consumption.
- (2) Test Method D6795, the EOFT screens for the formation of precipitates and gels that form in the presence of water and can cause oil filter plugging.
- (3) Phosphorus compounds in excessive amounts can cause glazing of automotive catalysts and exhaust gas oxygen sensors and, thereby, deactivate them. Control of the phosphorus level in the engine oil may reduce this tendency.

- (4) The flash point may indicate if residual solvents and low-boiling fractions remain in the finished oil.
- (5) Excessive foaming in engine oil can cause valve lifter collapse and a loss of lubrication due to the presence of air in the oil. Test Methods D892 and D6082 empirically rate the foaming tendency and stability of oils.
 - (6) Test Method D6922, the H and M Test indicates the compatibility of an oil with standard test oils.
- (7) Newer engines designed to provide increased power and improved driveability and to meet future federal emissions and fuel economy requirements may be sensitive to internal deposits caused by elevated engine operating temperatures. Test Method D6335, the TEOST test, may be useful in determining the deposit control of oils recommended for these engines.
- (8) Test Method D5133, the Gelation Index technique, might identify oils susceptible to air binding and might provide low temperature protection not adequately measured by the Test Method D4684.
- 4.1.2.6 Licensing of the API SJ category requires that candidate oils meet the performance requirements in this specification, and that the oils be tested in accordance with the protocols described in the ACC Petroleum Additives Product Approval Code of Practice. The methodology detailed in the ACC Code will help ensure that an engine oil meets its intended performance specification.
 - 4.1.3 SL—Oil meeting the performance requirements measured in the following gasoline engine tests and bench tests:
- 4.1.3.1 Test Method D6984, the Sequence IIIF gasoline engine test, is used to measure oil thickening and piston deposits under high temperature conditions and provides information about valve train wear. (An alternative is Test Method D7320, the Sequence IIIG test.)
- 4.1.3.2 Test Method D6891, the Sequence IVA gasoline engine test, has been correlated with the Sequence VE gasoline engine test in terms of overhead cam and slider follower wear control.¹¹
- 4.1.3.3 Test Method D5302, the Sequence VE gasoline engine test, has been correlated with vehicles used in stop-and-go service prior to 1988, with regard to valve train wear. It is included in the SL performance specification to augment assessment of the wear control performance of oils containing less than 0.08 % mass of phosphorus from ZDDP additive.

Note 1—Prior to May 2004, the API SH, SJ, and SL categories required that oils with passing Test Method D6984 (Sequence IIIF) results, and containing less than 0.08 % mass phosphorus in the form of ZDDP, also demonstrate passing performance in Test Method D5302 (Sequence VE). This requirement was included to address concerns over adequate wear protection with low levels of ZDDP. However, Test Method D5302 has not been available to industry for some time, and an alternative method was needed. In a related activity, the next level of gasoline engine oil performance, the ILSAC GF-4 standard, was developed outside the normal ASTM consensus process. Deliberations during the GF-4 development process included careful consideration of the suitability of Test Method D7320, the Sequence IIIG, a new test, to evaluate the wear protection of oils with less than 0.08 % mass phosphorus. Data on oils with less than 0.08 % mass phosphorus in the form of ZDDP were reviewed by members of the D02.B0 Passenger Car Engine Oil Classification Panel (PCEOCP). These data were from Test Method D7320 (Sequence IIIG) tests and from field tests on large populations of older vehicles with different engine types. Based on these data, the PCEOCP recommended a ballot to allow the use of Test Method D7320 (Sequence IIIG) as an alternative to Test Method D6984 (Sequence IIIF) plus Test Method D5302 (Sequence VE) for demonstration of acceptable API SH, SJ, and SL performance on low phosphorus oils, establishing at least the mass fraction of phosphorus is 0.06 % as the minimum level. That ballot was approved by Subcommittee D02.B0 in May 2004.

- 4.1.3.4 Test Method D6593, the Sequence VG gasoline engine test, has been correlated with the Sequence VE gasoline engine test and with vehicles used in stop-and-go service prior to 2000, with regard to sludge and varnish deposit control.
- 4.1.3.5 Test Method D6709, the Sequence VIII gasoline engine test, is used to measure copper-lead bearing weight loss under high-temperature operating conditions and has been shown to correlate with the L-38 gasoline engine test.¹²
- (1) The Sequence VIII gasoline engine test is also used to determine the ability of an oil to resist permanent viscosity loss due to shearing in an engine.
- 4.1.3.6 In addition to passing performance in the engine tests, oils shall also meet bench test requirements (see <u>Table 2Table</u> 1), which are discussed in the following subsections:
- (1) Test Method D6557 (Ball Rust Test), was developed to replace the Sequence IID gasoline engine test, and evaluates the ability of an oil to prevent the formation of rust under short-trip service conditions.
- (2) The volatility of engine oils is one of several factors that relates to engine oil consumption. For this engine oil category, volatility is measured by Test Methods D5800 and D6417.
- (3) Test Method D6795, the Engine Oil Filterability Test (EOFT) and Test Method D6794, the Engine Oil Water Tolerance Test (EOWTT) screen for the formation of precipitates and gels which form in the presence of water and can cause oil filter plugging.
- (4) Phosphorus compounds in excessive amounts can cause glazing of automotive catalysts and exhaust gas oxygen sensors and, thereby, deactivate them. Control of the phosphorus level in the engine oil may reduce this tendency. For this engine oil category, phosphorus content is measured by either Test Method D4951 or D5185.
- (5) Excessive foaming in engine oil can cause valve lifter collapse and a loss of lubrication due to the presence of air in the oil. Test Methods D892 and D6082 empirically rate the foaming tendency and stability of oils.
 - (6) Test Method D6922, the H and M Test indicates the compatibility of an oil with standard test oils.

¹⁰ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1391.

¹¹ This specification is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.B0 on Automotive Lubricants.

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¹² Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1471.

- (7) Newer engines designed to provide increased power and improved driveability and to meet future federal emissions and fuel economy requirements may be sensitive to internal deposits caused by elevated engine operating temperatures. Test Method D7097, the TEOST MHT-4 test may be useful in determining the piston deposit control capability of oils recommended for these engines.
- (8) Test Method D5133, the Gelation Index technique, might identify oils susceptible to air binding and might provide low-temperature protection not adequately measured by Test Method D4684.
- 4.1.3.7 Licensing of the API SL category requires that candidate oils meet the performance requirements in this specification, and that the oils be tested in accordance with the protocols described in the ACC Petroleum Additives Product Approval Code of Practice. The methodology detailed in the ACC Code will help ensure that an engine oil meets its intended performance specification.
 - 4.1.4 *CF-4*—Oil meeting the performance requirements in the following diesel and gasoline engine tests and bench test:
- 4.1.4.1Test Method D6750, the 1K diesel engine test, has been correlated with vehicles equipped with engines used in high-speed operation prior to 1989, particularly with regard to deposits and oil consumption.
- 4.1.4.2The T-6 has been correlated with vehicles equipped with engines used in high-speed operation prior to 1980, particularly with regard to deposits, oil consumption, and ring wear. (An alternative is Test Method D6987/D6987M, the T-10 diesel engine test. See 4.1.9.2.)
- 4.1.4.3The T-7 test has been correlated with vehicles equipped with engines operated largely under lugging conditions prior to 1984, particularly with regard to oil thickening.
- 4.1.4.4 Test Method D5968, the bench corrosion test, has been shown to predict corrosion of engine oil-lubricated copper, lead, or tin-containing components used in diesel engines. Test Method D5290, the NTC-400 diesel engine test, has been correlated with vehicles equipped with engines in highway operation prior to 1983, particularly with regard to oil consumption control, deposits, and wear. Test Method D5290 is not listed in Table 3, as calibrated test stands are no longer available due to unavailability of critical test parts. It has been demonstrated that the 1K test, in combination with Test Method D5968, can be substituted for the NTC-400 test as an acceptable means to demonstrate performance against this category; however, data from NTC-400 tests, run in calibrated stands, can be used to support this category in accordance with the provisions of Specification D4485–94.
- 4.1.4.5Test Method D6709, the Sequence VIII gasoline engine test, is used to measure copper-lead bearing weight loss under high temperature operating conditions and has been shown to correlate with the L-38 gasoline engine test. 12
 - 4.1.5CF—Oil meeting the performance requirements in the following diesel and gasoline engine tests:
 - 4.1.5.1Test Method
- 4.1.4.1 Test Method D6618, the 1M-PC diesel engine test, has been shown to provide correlation with engine oil performance when used in naturally aspirated, turbocharged, or supercharged indirect injection engines.
 - 4.1.5.2Test Method D670913
- 4.1.4.2 Test Method D6709, the Sequence VIII gasoline engine test, is used to measure copper-lead bearing weight loss under high temperature operating conditions and has been shown to correlate with the L-38 gasoline engine test.¹²
- 4.1.54.3 Licensing of the API CF category requires that candidate oils meet the performance requirements of this specification, and that the oils be tested in accordance with the protocols described in the ACC Petroleum Additives Product Approval Code of Practice. The methodology detailed in the ACC Code will help ensure that an engine oil meets its intended performance specification.
 - 4.1.6CF-2—Oil meeting the performance requirements in the following diesel and gasoline engine tests:
- 4.1.6.1Test Method D6618, the 1M-PC diesel engine test, has been shown to provide correlation with engine oil performance when used in naturally aspirated, turbocharged, or supercharged indirect injection engines, with modified piston deposit rating methodology to relate to effective piston and ring groove deposit control for two-stroke cycle diesel engines.
- 4.1.6.2Test Method D5862, the 6V92TA diesel engine test, has been correlated with two-stroke cycle diesel engines in heavy-duty service, particularly with regard to ring face distress and liner scuffing.
- 4.1.6.3Test Method D6709, the Sequence VIII gasoline engine test, is used to measure copper-lead bearing weight loss under high temperature operating conditions and has been shown to correlate with the L-38 gasoline engine test. 12
- 4.1.6.4Licensing of the API CF-2 category requires that candidate oils meet the performance requirements of this specification, and that the oils be tested in accordance with the protocols described in the ACC Petroleum Additives Product Approval Code of Practice. The methodology detailed in the ACC Code will help ensure that an engine oil meets its intended performance specification.
 - 4.1.7CG-4—Oil meeting the performance requirements in the following diesel and gasoline engine tests and bench tests:
- 4.1.7.1Test Method D6750, the 1N diesel engine test, has been used to predict piston deposit formation in four-stroke cycle, direct injection, diesel engines that have been calibrated to meet 1994 U.S. federal exhaust emissions requirements for heavy-duty engines operated on fuel containing the mass fraction of sulfur less than 0.05%.
- 4.1.7.2Test Method D5967, the T-8 diesel engine test, has been shown to generate soot-related oil thickening in a manner similar to 1992 emission-controlled heavy-duty diesel engines using mechanical injection control systems.

¹³ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1273. RR:D02-1320.



Category	Test Method	Rated or Measured Parameter		Primary Performance (Criteria	
CF-4	D6709 (Sequence VIII)		-33.0	T milary i oriomianoo (Ontona	_
⊍F-4	T-6	Bearing weight loss, mg, max Merit rating, ^A min				
	D6483 (T-9) ^B	Top piston ring weight loss, ^C average, mg, max Liner wear, µm, max	— 150 — 40			
	or, D6987/D6987M (T-10)	Top ring weight loss, mg, max Liner wear, µm, max	— <u>180</u> — 47			
	T-7	Average rate of kinematic viscosity increase during last				
	Of	50 h, mm ² /s at 100 °C/h, max				
	D5967 (T-8A) ^B	Average rate of kinematic viscosity increase from 100-to 150 h. mm²/s at 100 °C/h. max	0.20			
	D5968 (CBT) ^D	Copper, mg/kg increase, max	20			
		Lead, mg/kg increase, max	60			
		Tin, mg/kg increase, max	report			
		Copper strip rating, E max	3 Two-test^F	Three-test ^F	Four-test ^F	
	D6750 (1K)	A 1K test program ^F with a minimum of two tests, acceptable according to the limits shown in the columns to the				
		right, is required to demonstrate performance for this category.				
		Weighted demerits (WDK), G.H max	- 332	339	342	
		Top groove fill (TGF), G %, max	24	26	27	
		Top land heavy carbon (TLHC), G % max	-4	4	5	
		Average oil consumption, g/MJ, (0-252 h), max	0.139	0.139	0.139	
		Final Oil consumption, g/MJ, (228-252 h) max Piston, ring, and liner scutfing	 0.075	0.075	0.075	
		Number of tests allowed	none	none ^E	none!	
		Piston ring sticking	— none	none	none	
CF CF	D6618 (1M-PC) D6618 (1M-PC)	Tep greeve fill (TGF), G %, max Top greeve fill (TGF), A %, max Weighted total demerits (WTD), G max	$\frac{-70^{J}}{70^{B}}$	MTAC ^J	MTAC- ^J	MTAC ^B
		Weighted total demerits (WTD), ^A max Piston ring sticking Piston, ring and liner scuffing	240 ^B none none			
		1 istori, ring and inter souning	One-Test	Two-Test ^K	Three-Test ^K	
			0.10 1001	TWO-TEST	111100-1031	
			One-Test	Two-Test ^C	Three-Test ^C	_
	D6709 (Sequence VIII)	Document Prev Bearing weight loss, mg, max				<u> </u>
CF-2	D6709 (Sequence VIII)		One-Test	Two-Test ^C	Three-Test ^C	<u> </u>
	D6618 (1M-PC)	Bearing weight loss, mg, max Weighted total demerits (WTD), a max AS 1 M 104485-10	One-Test 29.3	<u>Two-Test^C</u> 31.9	Three-Test ^C 33.0	— — —
	D6618 (1M-PC)	Bearing weight loss, mg, max	29.3 —100 ^J	Two-Test ^C 31.9 MTAC ^J	Three-Test ^C 33.0 MTAC ^J	
	D6618 (1M-PC)	Bearing weight loss, mg, max Weighted total demerits (WTD), a max AS 1 M 104485-10	29.3	Two-Test ^C 31.9 MTAC ^J MTAC ^J	Three-Test ^C 33.0 MTAC ^J MTAC ^J	
	D6618 (1M-PC) s://standards.iteh.ai/ca	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS 1 M D D 4485-10 Italog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max	One-Test 29.3 -100 ^{-/} -100 ^{-/} One-Test One-Test -45.0 -2	31.9 MTAC-/ MTAC-/ MTAC-/ Two-Test-/ MTAC-/ MTAC	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L	
	D6618 (1M-PC) s://standards.iteh.ai/ca	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS 1 M D4485-10 Italog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area,	One-Test 29.3 —100-/ —100-/ —100-/ —45.0	31.9 MTAC ^J MTAC ^J MTAC ^J -48.0	Three-Test ^C 33.0 MTAC ^J MTAC ^J H C Three-Test ^L -50.0	
	D6618 (1M-PC) s://standards.iteh.ai/ca	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS LIVI D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area, —Average, % max —Single cylinder, % max Piston rings face distress demerits	One-Test 29.3 -100 ^{-/} -100 ^{-/} One-Test One-Test -45.0 -2 -5	Two-Test ^C 31.9 MTAC ^J MTAC ^J Two-Test ^L -48.0 -2 -5	Three-Test ^C 33.0 MTAC- ^J MTAC- ^J Three-Test ^L -50.0 -2 -5	
	D6618 (1M-PC) s://standards.iteh.ai/ca	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IVI D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, max Cylinder liner port plugging area, Average, max Single cylinder, max Piston rings face distress demerits No. 1 (fire ring), max	One-Test 29.3 -100 ^{-/-} -100 ^{-/-} One-Test One-Test -45.0 -2 -5 -0.23	Two-Test ^C 31.9 MTAC ^J MTAC ^J Two Test ^L - 48.0 -2 -5 -0.24	33.0 MTAC-/ MTAC-/ Three-Test-/ -50.0 -2 -5 -0.26	
	D6618 (1M-PG) S://standards.iteh.ai/ea D5862 (6V 92TA)	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IVI D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, max Cylinder liner port plugging area, Average, max Single cylinder, max Piston rings face distress demerits No. 1 (fire ring), max Average of No. 2 and 3, max	One-Test 29.3 -100 ^{-/}	Two-Test ^C 31.9 MTAC ^J MTAC ^J O 1 2 Two-Test ^L S III -48.0 -2 -5 -0.24 -0.21	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22	
	D6618 (1M-PC) s://standards.iteh.ai/ca	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IVI D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, max Cylinder liner port plugging area, Average, max Single cylinder, max Piston rings face distress demerits No. 1 (fire ring), max	One-Test 29.3 -100 ² -100 ² One-Test One-Test -45.0 -2 -5 -0.23 -0.20 -29.3	Two-Test ^C 31.9 MTAC ^J MTAC ^J Two Test ^L -48.0 -2 -5 -0.24 -0.21 -31.9 ^K	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII)	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IM D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area, — Average, % max — Single cylinder, % max Piston rings face distress demerits — No. 1 (fire ring), max — Average of No. 2 and 3, max Bearing weight loss, mg, max	One-Test 29.3 -100 ^{-/} -100 ^{-/} One-Test One-Test -2 -5 -0.23 -0.20 -29.3 One-Test	Two-Test ^C 31.9 MTAC ^J MTAC ^J O 1 2 Two-Test ^L SU1 -48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test ^M	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M	
http	D6618 (1M-PG) S://standards.iteh.ai/ea D5862 (6V 92TA)	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS IVI D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area, —Average, % max —Single cylinder, % max Piston rings face distress demerits —No. 1 (fire ring), max —Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) G.N	One-Test 29.3 -100 ² -100 ² One-Test One-Test -2 -5 -0.23 -0.20 -29.3 One-Test 286.2	Two-Test ^C 31.9 MTAC ^J MTAC ^J O 1 2 Two Test ^L SIII -48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test ^M 311.7	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII)	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS I VI D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, max Cylinder liner port plugging area, Average, max Single cylinder, max Piston rings face distress demerits No. 1 (fire ring), max Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) G.N Top groove fill (TGF), amax	One-Test 29.3 -100 ^{-/} -100 ^{-/} One-Test -45.0 -2 -5 -0.23 -0.20 -29.3 One-Test 286.2 20	Two-Test ^C 31.9 MTAC ^J MTAC ^J Two Test ^L -48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test ^M 311.7 23	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII)	Bearing weight loss, mg, max Weighted total demerits (WTD), a max AS I VI D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area, Average, % max Single cylinder, % max Piston rings face distress demerits No. 1 (fire ring), max Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) A max Top groove fill (TGF), w, max Top land heavy carbon (TLHG), max Top land heavy carbon (TLHG), max	One-Test 29.3 -100 ^{-/}	Two-Test ^C 31.9 MTAC ^J MTAC ^J Two Test ^L -48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two Test ^M 311.7 23 4	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII)	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IM D4485-10 Italog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner seuffing area, max Cylinder liner port plugging area, —Average, % max —Single cylinder, % max Piston rings face distress demerits —No. 1 (fire ring), max —Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) M, max Top groeve fill (TGF), max Top land heavy carbon (TLHC), max Oil consumption, g/MJ (0 250) h, max Piston, ring, and liner seuffing	One-Test 29.3 -100 ² -100 ² One-Test -45.0 -2 -5 -0.23 -0.20 -29.3 One-Test 286.2 29 3 0.5	Two-Test ^C 31.9 MTAC ^J MTAC ^J MTAC ^J -48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test ^M 311.7 23 4 0.5	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII)	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IM D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area, — Average, % max — Single cylinder, % max Piston rings face distress demerits — No. 1 (fire ring), max — Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN). max Top land heavy carbon (TLHC), max Top land heavy carbon (TLHC), max Piston, ring, and liner scuffing — Number of tests allowed	One-Test 29.3 -100 ² -100 ² One-Test -45.0 -2 -5 -0.23 -0.20 -29.3 One-Test 286.2 20 3 0.5 none	Two-Test ^C 31.9 MTAC ^J MTAC ^J MTAC ^J -48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test ^M 311.7 23 4 0.5 none	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5	
http	D6618 (1M-PC) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII) D6750 (1N)	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS IVI D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area, —Average, % max —Single cylinder, % max Piston rings face distress demerits —No. 1 (fire ring), max —Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) Max Top groove fill (TGF), max Top land heavy carbon (TLHC), max Piston, ring, and liner scuffing —Number of tests allowed Piston ring sticking	One-Test 29.3 -100 ² -100 ² One-Test -45.0 -2 -5 -0.23 -0.20 -29.3 One-Test 286.2 20 3 0.5 none none	Two-Test ^C 31.9 MTAC ^J MTAC ^J MTAC ^J 50.12 Two Test ^L SIII -48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test ^M 311.7 23 4 0.5 none none	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none ^J none	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII)	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS IVID4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area, —Average, % max —Single cylinder, % max Piston rings face distress demerits —No. 1 (fire ring), max —Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN)am Top groove fill (TGF), max Top land heavy carbon (TLHC), max Piston, ring, and liner scuffing —Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max	One-Test 29.3 -100 ^{-/}	Two-Test ^C 31.9 MTAC ^J MTAC ^J Two Test ^L -48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test ^M 311.7 23 4 0.5 none none 12.5	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none ^J none 13.0	
http	D6618 (1M-PC) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII) D6750 (1N)	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS I VI D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, max Cylinder liner port plugging area, — Average, max — Single cylinder, max Piston rings face distress demerits — No. 1 (fire ring), max — Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) Max Top groove fill (TGF), max Top land heavy carbon (TLHC), max Piston, ring, and liner scuffing — Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max Filter plugging, differential pressure, kPa, max	One-Test 29.3 -100 ¹ -100 ² One-Test -45.0 -2 -5 -0.23 -0.20 -29.3 One-Test 286.2 20 3 0.5 none none 11.5 138	Two-Test ^C 31.9 MTAC ^J MTAC ^J MTAC ^J - 48.0 - 2 - 5 - 0.24 - 0.21 - 31.9 ^K Two-Test ^M 311.7 23 4 0.5 none none 12.5 138	Three-Test ^C 33.0 MTAC- ^J MTAC- ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none- ^J none 13.0 138	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII) D6750 (1N)	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS IVID4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, max Cylinder liner port plugging area, — Average, max — Single cylinder, max Piston rings face distress demerits — No. 1 (fire ring), max — Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) Max Top groove fill (TGF), amax Top land heavy carbon (TLHC), amax Noil consumption, g/MJ (0-250) h, max Piston, ring, and liner scuffing — Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max Filter plugging, differential pressure, kPa, max Oil consumption, g/MJ, max	One-Test 29.3 -100 ^{-/}	Two-Test ^C 31.9 MTAC ^J MTAC ^J MTAC ^J -48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test ^M 311.7 23 4 0.5 none none 12.5 138 0.0844	Three-Test ^C 33.0 MTAC- ^J MTAC- ^J Three Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none ^J none 13.0 138 0.0844	
http	D6618 (1M-PC) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII) D6750 (1N)	Bearing weight loss, mg, max Weighted total demerits (WTD), a max AS IM D4485-10 Italog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner seuffing area, % max Cylinder liner port plugging area, —Average, % max —Single cylinder, % max Piston rings face distress demerits —No. 1 (fire ring), max —Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) M max Top land heavy carbon (TLHC), M max Top land heavy carbon (TLHC), M max Piston, ring, and liner seuffing —Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max Filter plugging, differential pressure, kPa, max Oil consumption, g/MJ, max	One-Test 29.3 -100 ¹ -100 ² One-Test -45.0 -2 -5 -0.23 -0.20 -29.3 One-Test 286.2 20 3 0.5 none none 11.5 138	Two-Test ^C 31.9 MTAC ^J MTAC ^J MTAC ^J - 48.0 - 2 - 5 - 0.24 - 0.21 - 31.9 ^K Two-Test ^M 311.7 23 4 0.5 none none 12.5 138	Three-Test ^C 33.0 MTAC- ^J MTAC- ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none- ^J none 13.0 138	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII) D6750 (1N) D5967 (T-8) ^Q D6984 (Sequence IIIF)	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IM D4485-10 Malog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area, — Average, % max — Single cylinder, % max Piston rings face distress demerits — No. 1 (fire ring), max — Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) max Top land heavy carbon (TLHC), max Piston, ring, and liner scuffing — Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max Filter plugging, differential pressure, kPa, max Cil consumption, g/MJ, max Cil rease from 10 min sample, %, max	One-Test 29.3 -100 ² -100 ² One-Test One-Test -45.0 -2 -5 -0.23 -0.20 -29.3 One-Test 286.2 20 3 0.5 none none 11.5 138 0.0844 325	31.9 MTAC-/ MTAC-/ MTAC-/ 30 12 Two Test-/ - 48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test-/ 311.7 23 4 0.5 none none 12.5 138 0.0844 349	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none ^J none 13.0 138 0.0844 360	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII) D6750 (1N) D5967 (T-8) ^Q D6984 (Sequence IIIF) or D7320 (Sequence IIIG) ^P	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS IM D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area, —Average, % max —Single cylinder, % max Piston rings face distress demerits —No. 1 (fire ring), max —Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN)amax —Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN)amax Oil consumption, g/MJ (0-250) h, max Piston, ring, and liner scuffing —Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max Filter plugging, differential pressure, kPa, max Oil consumption, g/MJ, max 60 h viscosity (at 40 °C) increase from 10 min sample, %, max Kinematic viscosity, % increase at 40 °C max	One-Test 29.3 -100 ² -100 ² One-Test One-Test -45.0 -2 -5 -0.23 -0.20 -29.3 One-Test 286.2 20 3 0.5 none none 11.5 138 0.0844 325 150	31.9 MTAC-/ MTAC-/ MTAC-/ 50 12 Two Test-/ - 48.0 - 2	Three-Test ^C 33.0 MTAC ^J MTAC ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none l none 13.0 138 0.0844 360 184	
	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII) D6750 (1N) D5967 (T-8) ^Q D6984 (Sequence IIIF)	Bearing weight loss, mg, max Weighted total demerits (WTD), amax AS I VI D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner scuffing area, % max Cylinder liner port plugging area, — Average, % max — Single cylinder, % max Piston rings face distress demerits — No. 1 (fire ring), max — Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN)amax Top land heavy carbon (TLHC), amax Top land heavy carbon (TLHC), amax Piston, ring, and liner scuffing — Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max Filter plugging, differential pressure, kPa, max Oil consumption, g/MJ, max 60 h viscosity (at 40°C) increase from 10 min sample, %, max Kinematic viscosity, % increase at 40°C max Bearing weight loss, mg, max Used oil viscosity, mm²/s greater than SAE	One-Test 29.3 -100 ² -100 ² One-Test One-Test -45.0 -2 -5 -0.23 -0.20 -29.3 One-Test 286.2 20 3 0.5 none none 11.5 138 0.0844 325	31.9 MTAC ^J MTAC ^J MTAC ^J MTAC ^J - 48.0 - 2 - 5 - 0.24 - 0.21 - 31.9 ^K Two-Test ^M 311.7 23 4 0.5 none none 12.5 138 0.0844 349 173 31.9 ^K	Three-Test ^C 33.0 MTAC- ^J MTAC- ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none- ^J none 13.0 138 0.0844 360 184 33.0 ^K	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V-92TA) D6709 (Sequence VIII) D6750 (1N) D5967 (T-8) ^Q D6984 (Sequence IIIF) or D7320 (Sequence VIII)	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IM D4485-10 talog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner seuffing area, % max Cylinder liner port plugging area, —Average, % max —Single cylinder, % max Piston rings face distress demerits —No. 1 (fire ring), max —Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN)GN Top groove fill (TGF), max Top land heavy carbon (TLHC), max Piston, ring, and liner seuffing —Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max Filter plugging, differential pressure, kPa, max Oil consumption, g/MJ, max Oil	One-Test 29.3 -100 ^{-/}	Two-Test ^C 31.9 MTAC ^J MTAC ^J	Three-Test ^C 33.0 MTAC- ^J MTAC- ^J Three Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none ^J none 13.0 138 0.0844 360 184 33.0 ^K 0.5	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII) D6750 (1N) D5967 (T-8) ^Q D6984 (Sequence IIIF) or D7320 (Sequence IIIG) ^P	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IM D4485-10 Malog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner seuffing area, % max Cylinder liner port plugging area, —Average, % max —Single cylinder, % max Piston rings face distress demerits —No. 1 (fire ring), max —Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) Top groove fill (TGF), Weighted demerits (WDN) Top groove fill (TGF), Top land heavy carbon (TLHC), Top land heavy carbon (TLHC), Top land heavy carbon (TLHC), Weiston, ring, and liner seuffing —Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max Filter plugging, differential pressure, kPa, max Oil consumption, g/MJ, max 60 h viscosity (at 40 °C) increase from 10 min sample, %, max Kinematic viscosity, % increase at 40 °C max Bearing weight loss, mg, max Used oil viscosity, mm²/s greater than SAE —J300 lower limit for grade, min Wear, mils, max	One-Test 29.3 -100 ² -100 ² One-Test On	31.9 MTAC-/ MTAC-/ MTAC-/ 30.12 Two-Test-/ - 48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test-/ 311.7 23 4 0.5 none none 12.5 138 0.0844 349 173 31.9 ^K 0.5 0.5	Three-Test ^C 33.0 MTAC- ^J MTAC- ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none ^J none 13.0 138 0.0844 360 184 33.0 ^K 0.5 0.50	
	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V 92TA) D6709 (Sequence VIII) D6750 (1N) D5967 (T-8) ^Q D6984 (Sequence IIIF) or D7320 (Sequence IIIG) ^Q D6709 (Sequence VIII) D5966 (RFWT)	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IM D4485-10 Malog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner seuffing area, % max Cylinder liner port plugging area, — Average, % max — Single cylinder, % max Piston rings face distress demerits — No. 1 (fire ring), max — Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) max — Average of No. 2 and 7, max Bearing weight loss, mg, max Weighted demerits (WDN) max Top land heavy carbon (TLHC), max Piston, ring, and liner scuffing — Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max Filter plugging, differential pressure, kPa, max Cil consumption, g/MJ, max 60 h viscosity (at 40 °C) increase from 10 min sample, %, max Kinematic viscosity, % increase at 40 °C max Bearing weight loss, mg, max Used oil viscosity, minrede, min ^Q Wear, mils, max — (μm) max	One-Test 29.3 -100 ^{-/}	Two-Test ^C 31.9 MTAC ^J MTAC ^J	Three-Test ^C 33.0 MTAC- ^J MTAC- ^J Three Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none ^J none 13.0 138 0.0844 360 184 33.0 ^K 0.5	
http	D6618 (1M-PG) s://standards.iteh.ai/ca D5862 (6V-92TA) D6709 (Sequence VIII) D6750 (1N) D5967 (T-8) ^Q D6984 (Sequence IIIF) or D7320 (Sequence VIII)	Bearing weight loss, mg, max Weighted total demerits (WTD), max AS IM D4485-10 Malog/standards/sist/aa0e2b48-42ce-4bd Cylinder liner seuffing area, % max Cylinder liner port plugging area, —Average, % max —Single cylinder, % max Piston rings face distress demerits —No. 1 (fire ring), max —Average of No. 2 and 3, max Bearing weight loss, mg, max Weighted demerits (WDN) Top groove fill (TGF), Weighted demerits (WDN) Top groove fill (TGF), Top land heavy carbon (TLHC), Top land heavy carbon (TLHC), Top land heavy carbon (TLHC), Weiston, ring, and liner seuffing —Number of tests allowed Piston ring sticking Viscosity increase at 3.8 % soot, mm²/s, max Filter plugging, differential pressure, kPa, max Oil consumption, g/MJ, max 60 h viscosity (at 40 °C) increase from 10 min sample, %, max Kinematic viscosity, % increase at 40 °C max Bearing weight loss, mg, max Used oil viscosity, mm²/s greater than SAE —J300 lower limit for grade, min Wear, mils, max	One-Test 29.3 -100 ² -100 ² One-Test On	31.9 MTAC-/ MTAC-/ MTAC-/ 30.12 Two-Test-/ - 48.0 -2 -5 -0.24 -0.21 -31.9 ^K Two-Test-/ 311.7 23 4 0.5 none none 12.5 138 0.0844 349 173 31.9 ^K 0.5 0.5	Three-Test ^C 33.0 MTAC- ^J MTAC- ^J Three-Test ^L -50.0 -2 -5 -0.26 -0.22 -33.0 ^K Three-Test ^M 323.0 25 5 0.5 none ^J none 13.0 138 0.0844 360 184 33.0 ^K 0.5 0.50	