



SLOVENSKI STANDARD
oSIST prEN ISO 18674-8:2022

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Geotehnično preiskovanje in preskušanje - Geotehnične meritve - 8. del: Merjenje sil: obremenilne celice (ISO/DIS 18674-8:2022)

Geotechnical investigation and testing - Geotechnical monitoring by field instrumentation - Part 8: Measurement of forces: Load cells (ISO/DIS 18674-8:2022)

Geotechnische Erkundung und Untersuchung - Geotechnische Messungen - Teil 8: Messung von Kräften: Kraftmessdosen (ISO/DIS 18674-8:2022)

Reconnaissance et essais géotechniques - Surveillance géotechnique par instrumentation in situ - Partie 8: Mesure des forces : capteurs de force (ISO/DIS 18674-8:2022)

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	Gradnja temeljev. Dela pod zemljo	Foundation construction. Underground works

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Geotechnical investigation and testing — Geotechnical monitoring by field instrumentation —

Part 8: Measurement of loads: Load cells

*Reconnaissance et essais géotechniques — Surveillance géotechnique par instrumentation in situ —
Partie 8: Mesure des forces : capteurs de force*

ICS: 93.020

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 182, *Geotechnics*.

A list of all parts in the ISO 18674 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Geotechnical investigation and testing — Geotechnical monitoring by field instrumentation —

Part 8: Measurement of loads: Load cells

IMPORTANT — The electronic file of this document contains colours which are considered to be useful for the correct understanding of the document. Users should therefore consider printing this document using a colour printer.

1 Scope

This document specifies the measurement of forces by means of load cells carried out for geotechnical monitoring. For measuring forces by means of strain or displacement gauges, see ISO 18674-7. General rules of performance monitoring of the ground, of structures interacting with the ground, of geotechnical fills and of geotechnical works are presented in ISO 18674-1:2015.

This document is applicable to:

- performance monitoring of geotechnical structures such as anchors, end-anchored rock bolts, tiebacks, piles, struts, props and steel linings;
- checking geotechnical designs and adjustment of construction in connection with the Observational Design procedure;
- evaluating stability during or after construction.

Not subject of this document are devices where the load is purposely applied to geotechnical structures in the wake of geotechnical field tests such as calibrated hydraulic jacks for pull-out tests of anchors or load tests of piles.

NOTE This document fulfils the requirements for the performance monitoring of the ground, of structures interacting with the ground and of geotechnical works by the means of load cells as part of the geotechnical investigation and testing in accordance with References [1] and [2].

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7500-1:2018, *Metallic materials — Calibration and verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system*

ISO 18674-1:2015, *Geotechnical investigation and testing — Geotechnical monitoring by field instrumentation — Part 1: General rules*

ISO 18674-7:2023, *Geotechnical investigation and testing – Geotechnical monitoring by field instrumentation – Part 7: Measurement of strain: Strain*

ISO 22477-5:2018, *Geotechnical investigation and testing — Testing of geotechnical structures — Part 5: Testing of grouted anchors*

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3 Terms and definitions

For the purposes of this document the terms and definitions given in ISO 18674-1 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

load cell

field instrument for monitoring forces acting in geotechnical structures

Note 1 to entry: Load cells are commonly placed at an end of a structural member where forces are transmitted from one member to another.

EXAMPLE Load cell at the anchor head where the force acting in the anchor tendon is transmitted to a retaining wall.

Note 2 to entry: Common are electric (see 3.2) and hydraulic (see 3.3) measuring principles.

Note 3 to entry: Indispensable components of load cells are a load bearing element and load distribution plates for transmitting forces between structural members.

3.2

electric load cell

instrument with an elastically-behaving body which deforms under the applied force, where the resulting deformation is measured by electric sensors

Note 1 to entry: An example of such body is a steel cylinder (see Figure 2).

Note 2 to entry: For typical electric sensors, see 5.2.4.

3.3

hydraulic load cell

instrument with a flat liquid-filled compartment where the force to be monitored acts normal to the flat distribution plates on the sides of the compartment and where the pressure in the liquid of the compartment is measured by a pressure measuring device.

Note 1 to entry: See Figure 3.

Note 2 to entry: The compartment is formed by two steel plates, welded together around their peripheries, where the intervening cavity is filled with a liquid (de-gassed fluid).

3.4

anchor load cell

purpose-designed load cell with a centric passage to accommodate the anchor tendon.

Note 1 to entry: See Figure 4.

Note 2 to entry: The tendon typically comprises a bar, strands or wires.

3.5

nominal range

the range over which the load cell is calibrated

Note 1 to entry: Other terms which are used in practice are, for example, load range, nominal load, capacity, full-scale capacity or measuring range.

Note 2 to entry: Outside of the nominal range, the load cell is not calibrated and therefore the measurements are not reliable.

3.6

over range

the maximum load that can be applied on the load cell, without damaging the load cell.

Note 1 to entry: Other terms which are used in practice are, for example, “overrange capacity” or “overload”.

Note 2 to entry: Typically, the over range of commercially available load cells is up to 1,5 times the nominal range.

4 Symbols and abbreviated terms

Symbol	Name	Unit
A	largest dimension in cross section of structural member	m
B	smallest dimension in cross section of structural member	m
D_o	outer diameter	m
F	axial force acting in a member	N
FS	Full scale	-
H	height	m
P_a	installation load	N
P_e	effective axial load	N
F_R	reaction force in the anchor head	N
P	axial load	N
R_S	pile shaft resistance	N
R_T	pile toe resistance	N
S	shear force	N
t	elapsed time	day
z	depth	m
α	angle between the tendon at the anchor head and the anchor axis	degree

5 Instruments

5.1 General

5.1.1 A load cell can be either electric (see [5.2](#)) or hydraulic (see [5.3](#)).

NOTE Other types of load cells, such as mechanical or photo-elastic are not considered in this document.

5.1.2 The maximum load anticipated in the lifetime of the monitoring project plus a margin of 10 to 30 % shall not exceed the nominal range of the load cell.

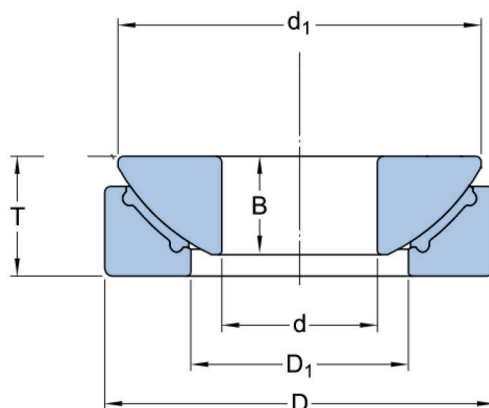
NOTE 1 Too large a margin reduces the accuracy of the measurements.

NOTE 2 The measurement in the lower end (5 % to 10 %) of the nominal range is often less accurate.

5.1.3 At the measuring location, the force acting in a structural member shall be transmitted through the load cell via load distribution plates. Spherical distribution plates may be used to improve an aligned load distribution.

NOTE See [Figure 1](#) for an example of a spherical distribution plate.

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**Key**

d, d_1, D, D_1, T, B dimensions of the spherical load distribution plate

Figure 1 — Spherical load distribution plate (example)

5.1.4 The load cell shall have a specified load bearing element.

EXAMPLES See 1 in [Figure 2](#) and 2 to 4 in [Figure 3](#).

5.1.5 The material of the load bearing element (1 in [Figure 2](#)) of the cell should be mechanically stable.

EXAMPLE Heat-treated steel grade S355J2+N according to EN 10027-1.

5.1.6 The influence of temperature on the load measurement shall be considered and documented. Exposure of the load cell to direct sunlight or other heat sources should be avoided or minimised. The load cells should be designed to minimize temperature errors.

NOTE 1 The readings of load cells are affected by temperature changes. The use of temperature-compensated sensors decreases the influence of temperature changes on the measurements. Information for temperature correction of the load cell may be provided by the manufacturer.

NOTE 2 Independent temperature measurements in the vicinity of the load cell assist in the evaluation of the load measuring results.

NOTE 3 Temperature changes can also affect the loads within the structural members, see ISO 18674-1:2015, 5.3.1.

5.2 Electric load cells

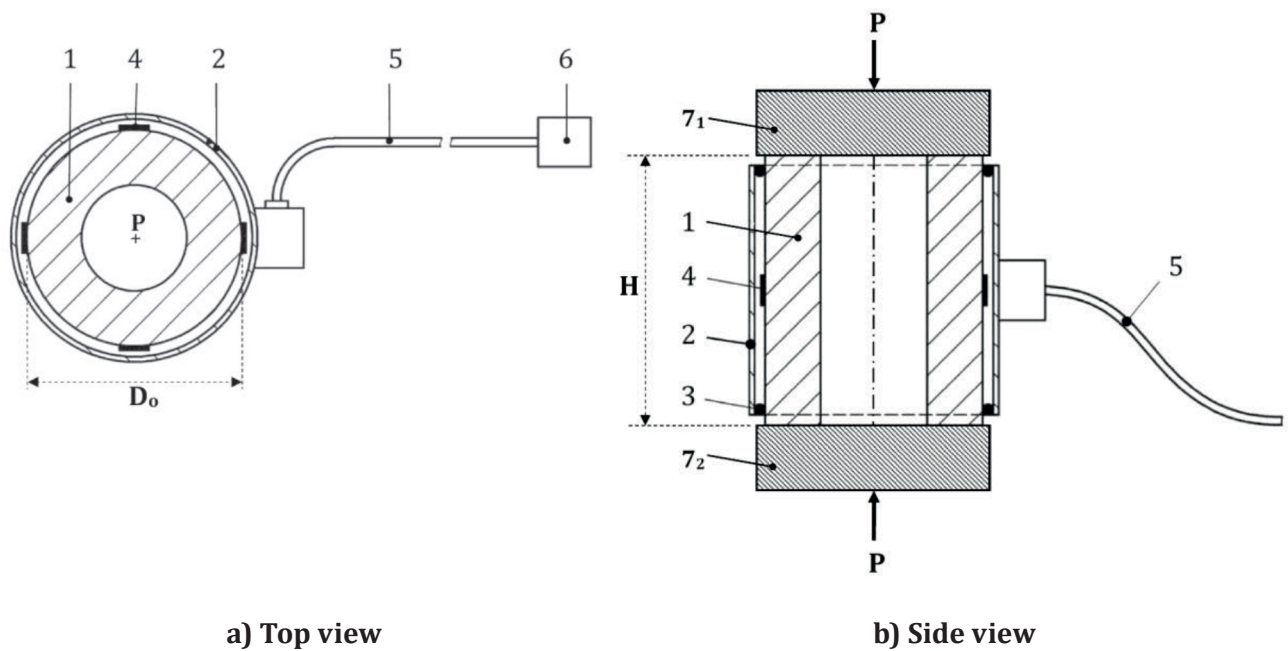
5.2.1 Electric load cells should have features as shown in [Figure 2](#).

NOTE The load bearing element is usually either a solid cylinder or a hollow cylinder, see 1 in [Figure 2](#).

5.2.2 Cylindrical load bearing elements should have a height H to outer diameter D_0 ratio within the range of $0,1 \leq H/D_0 \leq 2$.

NOTE 1 $H/D_0 > 2$ tends to decrease the stability of the load cell assembly.

NOTE 2 The quality of the measurements of load cells with low ratios of H/D_0 may be more sensitive to imperfections on alignment, placement and load distribution plates.



Key

- | | | | |
|-------|--|----------------|---|
| D_o | outer diameter of load bearing element (1) | 3 | O-ring |
| P | load | 4 | electric sensor (here: full-bridge strain gauges) |
| H | height of load bearing element (1) | 5 | electric cable |
| 1 | load bearing element (here: hollow cylinder) | 6 | control and readout unit |
| 2 | protective cylindrical cover | 7 ₁ | upper load distribution plate |
| | | 7 ₂ | lower load distribution plate |

Figure 2 — Features of an electric load cell (example, see Reference [4])

5.2.3 The deformation of the load bearing element shall be measured by electrical sensors.

5.2.4 The sensor can be based on either strain gauge, piezo-electric, vibrating wire or capacitive measuring principles, configured in such a way that the influence of eccentric loading is minimised.

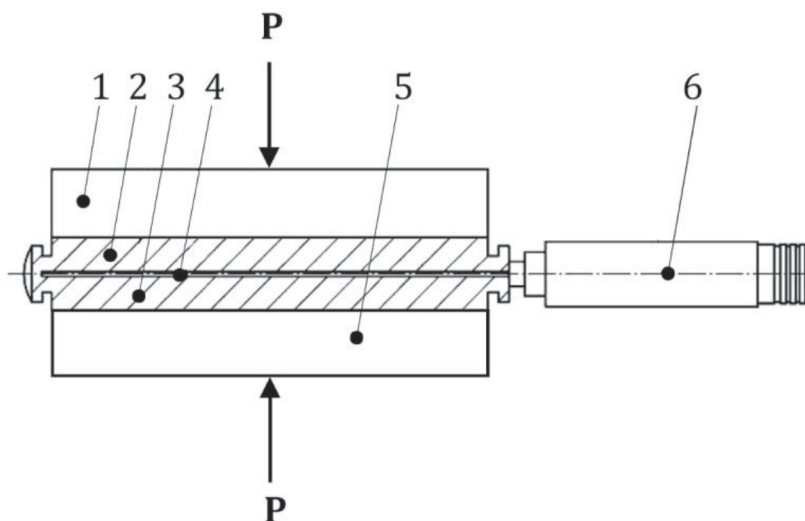
NOTE 1 The influence of eccentric loading is typically minimised by using multiple sensors spaced evenly around the cylinder and at equal distance from the axis.

NOTE 2 The output signal of an electrical strain gauge load cell might depend on the power supply of the logging device, when not properly designed.

5.3 Hydraulic load cells

5.3.1 Hydraulic load cells should have features as shown in [Figure 3](#).

NOTE Elements 2, 3 and 4 of [Figure 3](#) form a liquid-filled compartment. Any change in the magnitude of the load P results in a change of the pressure of the liquid in the compartment (4 in [Figure 3](#)).



Key

P	load	4	liquid-filled compartment
1	upper load distribution plate	5	lower load distribution plate/bearing plate
2/3	load cell plates	6	pressure measuring unit (here: electric pressure transducer)

Figure 3 — Features of a hydraulic load cell
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5.3.2 The pressure measuring unit (6 in [Figure 3](#)) should be positioned as close as practically feasible to the liquid-filled compartment.

NOTE An increased spacing between the liquid-filled compartment (4) and the pressure measuring unit (6) results in a decreased stiffness of the load measuring system influencing the measurement.

5.3.3 The pressure measuring unit can be either a Bourdon Gauge or an electric pressure transducer.

5.4 Instruments for specific applications

5.4.1 Anchor load cells

5.4.1.1 Anchor load cells shall have an axial centric passage to accommodate the anchor tendon.

NOTE See [Figures 1](#) and [4](#).

5.4.1.2 Anchor load cells can be of an electric (see [5.2](#)) or hydraulic type (see [5.3](#)).

5.4.1.3 At the measuring location, the anchor load shall be transmitted through the load cell via load distribution plates. The load distribution plates shall be designed to withstand yielding at capacity load and to limit distortions when distributing the load to the structure.

NOTE 1 See 7_1 and 7_2 in [Figure 2](#) and 1 and 5 in [Figure 3](#).

NOTE 2 Common are heat-treated steel load distribution plates of a H/D-ratio of about 0,22 to 0,30.

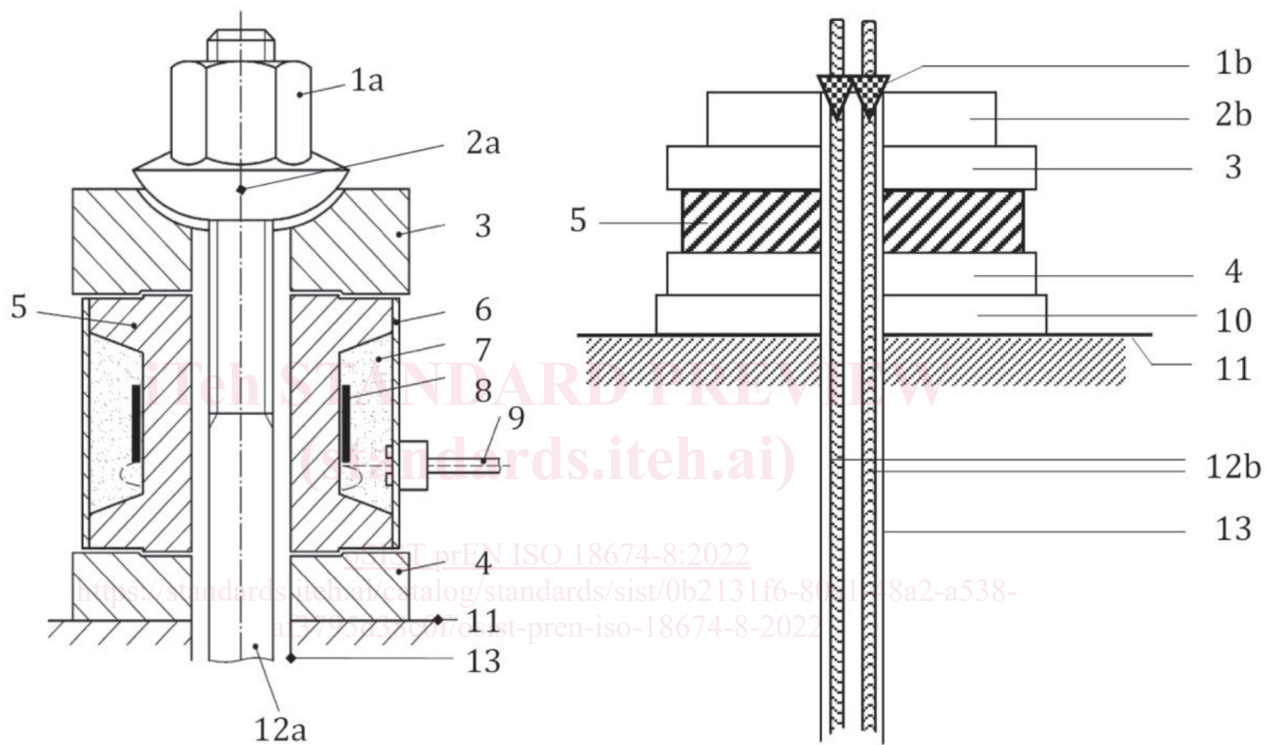
NOTE 3 The plate between the bearing element and the load cell (7_2 in [Figure 2](#) and 5 in [Figure 3](#)) is commonly referred to as bearing plate.

5.4.1.4 The hole for feeding the anchor tendon through a load distribution plate shall be in the centre of the plate.

5.4.1.5 For anchor tendons, spherical seats or wedges may be used to improve aligned load distribution.

NOTE 1 See [Figures 4a and b](#).

NOTE 2 Deviations from the perpendicular alignment between the load distribution plates and the anchor tendon generate a force component which acts in transverse direction of the load cell. This effect, which affects the accuracy of the anchor load measurement, cannot be avoided by a spherical nut or wedges, see [6.1.1.4](#) to [6.1.1.6](#).



a) Spherical seat for a bar tendon

b) Wedges for two strand tendons

Key

- | | | |
|---------------------------------|-----------------------------|-------------------|
| 1a nut | 5 load bearing element | 10 bearing plate |
| 1b wedge | 6 protection sleeve | 11 ground surface |
| 2a spherical seat | 7 potting | 12a bar tendon |
| 2b head plate | 8 electric sensor | 12b strand tendon |
| 3 upper load distribution plate | 9 electric cable to readout | 13 borehole wall |
| 4 lower load distribution plate | | |

Figure 4 — Schematic layout of anchor head devices for aligning different types of tendons

5.4.2 Load cell for cast-in-place concrete piles

5.4.2.1 When monitoring the performance of a cast-in-place concrete pile, a load cell may be located at the toe of the pile. The layout of the load cell should be as in [Figure 5](#).

NOTE 1 The load at the top of the pile is commonly measured by means of strain gauges, see ISO 18674-7.