



**SLOVENSKI STANDARD**  
**SIST EN ISO 9073-18:2024**

**01-februar-2024**

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**Vlaknovine, netkani materiali - Metode preskušanja - 18. del: Ugotavljanje pretržne sile in raztezka ob pretrgu z nateznim preskusom (grab tensile test) (ISO 9073-18:2023)**

Nonwovens - Test methods - Part 18: Determination of tensile strength and elongation at break using the grab tensile test (ISO 9073-18:2023)

Vliesstoffe - Prüfverfahren - Teil 18: Bestimmung der Höchstzugkraft und der Höchstzugkraftdehnung von Vliesstoffen mit dem Grab-Zugversuch (ISO 9073-18:2023)

Nontissés - Méthodes d'essai - Partie 18: Détermination de la résistance à la traction et de l'allongement à la rupture par l'essai d'arrachement par traction (ISO 9073-18:2023)

**Ta slovenski standard je istoveten z: EN ISO 9073-18:2023**

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**ICS:**

59.080.30      Tkanine      Textile fabrics

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EUROPEAN STANDARD

EN ISO 9073-18

NORME EUROPÉENNE

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ICS 59.080.30

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English Version

**Textiles - Test methods for nonwovens - Part 16:  
Determination of resistance to penetration by water  
(hydrostatic pressure) (ISO 9073-18:2023)**

Textiles - Méthodes d'essai pour nontissés - Partie 16:  
Détermination de la résistance à la pénétration de l'eau  
(pression hydrostatique) (ISO 9073-18:2023)

Vliesstoffe - Prüfverfahren - Teil 18: Bestimmung der  
Höchstzugkraft und der Höchstzugkraftdehnung von  
Vliesstoffen mit dem Grab-Zugversuch (ISO 9073-  
18:2023)

This European Standard was approved by CEN on 25 November 2023.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## European foreword

This document (EN ISO 9073-18:2023) has been prepared by Technical Committee ISO/TC 38 "Textiles" in collaboration with Technical Committee CEN/TC 248 "Textiles and textile products" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2024, and conflicting national standards shall be withdrawn at the latest by May 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 9073-18:2008.

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# INTERNATIONAL STANDARD

# ISO 9073-18

Second edition  
2023-11

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## Nonwovens — Test methods —

Part 18:

### Determination of tensile strength and elongation at break using the grab tensile test

*Nontissés — Méthodes d'essai —*

*Partie 18: Détermination de la résistance à la traction et de  
l'allongement à la rupture par l'essai d'arrachement par traction*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 38, *Textiles*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 248, *Textiles and textile products*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 9073-18:2007), which has been technically revised.

The main changes are as follows:

- the title has been changed from "Determination of breaking strength and elongation of nonwoven material using the grab tensile test" to "Determination of tensile strength and elongation at breaking the grab tensile test";
- the Scope has been clarified and made precise;
- new terms have been added to the list of terms in [Clause 3](#);
- new following new Clauses have been added and subsequent clauses have been renumbered:
  - [Clause 7](#), Sampling;
  - [Clause 8](#), Conditioning;
  - [Clause 9](#), Preparation of specimens;
  - [Clause 10](#), Preparation, calibration and verification of apparatus;
  - [Clause 13](#), Expression of results;