



**SLOVENSKI STANDARD**  
**oSIST prEN IEC 60068-3-1:2022**  
**01-september-2022**

---

**Okoljsko preskušanje - 3-1. del: Podporna dokumentacija in navodila - Preskus z mrazom in suho vročino**

Environmental testing - Part 3-1: Supporting documentation and guidance - Cold and dry heat tests

iTeh STANDARD PREVIEW  
(standards.iteh.ai)

Essais d'environnement - Partie 3-1: Documentation d'accompagnement et recommandations - Essais de froid et de chaleur sèche

<https://standards.iteh.ai/catalog/standards/sist/e658a882-0d32-4d31-b8e7-032045/sist-pr-en-iec-60068-3-1-2022>

**Ta slovenski standard je istoveten z: prEN IEC 60068-3-1:2022**

---

**ICS:**

19.040	Preskušanje v zvezi z okoljem	Environmental testing
--------	-------------------------------	-----------------------

<b>oSIST prEN IEC 60068-3-1:2022</b>	<b>en</b>
--------------------------------------	-----------





# 104/932/CDV

## COMMITTEE DRAFT FOR VOTE (CDV)

PROJECT NUMBER:  
**IEC 60068-3-1 ED3**

DATE OF CIRCULATION:  
**2022-06-24**

CLOSING DATE FOR VOTING:  
**2022-09-16**

SUPERSEDES DOCUMENTS:  
**104/911/CD, 104/924A/CC**

IEC TC 104 : ENVIRONMENTAL CONDITIONS, CLASSIFICATION AND METHODS OF TEST	
SECRETARIAT: Sweden	SECRETARY: Mr Henrik Lagerström
OF INTEREST TO THE FOLLOWING COMMITTEES:	PROPOSED HORIZONTAL STANDARD: <input type="checkbox"/> Other TC/SCs are requested to indicate their interest, if any, in this CDV to the secretary.
FUNCTIONS CONCERNED: <input type="checkbox"/> EMC <input type="checkbox"/> ENVIRONMENT <input type="checkbox"/> QUALITY ASSURANCE <input type="checkbox"/> SAFETY	
<input checked="" type="checkbox"/> SUBMITTED FOR CENELEC PARALLEL VOTING	<input type="checkbox"/> NOT SUBMITTED FOR CENELEC PARALLEL VOTING
<p><b>Attention IEC-CENELEC parallel voting</b></p> <p>The attention of IEC National Committees, members of CENELEC, is drawn to the fact that this Committee Draft for Vote (CDV) is submitted for parallel voting.</p> <p>The CENELEC members are invited to vote through the CENELEC online voting system.</p>	

This document is still under study and subject to change. It should not be used for reference purposes.

Recipients of this document are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

TITLE:

**Environmental testing - Part 3-1: Supporting documentation and guidance - Cold and dry heat tests**

PROPOSED STABILITY DATE: 2027

NOTE FROM TC/SC OFFICERS:

**Copyright © 2022 International Electrotechnical Commission, IEC.** All rights reserved. It is permitted to download this electronic file, to make a copy and to print out the content for the sole purpose of preparing National Committee positions. You may not copy or "mirror" the file or printed version of the document, or any part of it, for any other purpose without permission in writing from IEC.

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39

# CONTENTS

FOREWORD.....	3
1 Scope .....	5
2 Normative references .....	5
3 Terms and definitions .....	5
4 Selection of test procedures .....	6
4.1 General background .....	6
4.1.1 General .....	6
4.1.2 Ambient temperature.....	6
4.1.3 Specimen temperatures .....	6
4.1.4 Specimens without heat dissipation .....	6
4.1.5 Specimens with heat dissipation .....	6
4.2 Mechanisms of heat transfer .....	7
4.2.1 Convection .....	7
4.2.2 Radiation.....	10
4.2.3 Thermal conduction.....	11
4.2.4 Forced air circulation .....	11
4.3 Test chambers.....	11
4.3.1 General .....	11
4.3.2 Methods of achieving the required conditions in the test chamber .....	12
4.4 Measurements.....	12
4.4.1 Temperature .....	12
4.4.2 Air velocity.....	12
Annex A (informative) Effect of airflow on chamber conditions and on surface temperatures of test specimens.....	13
Figure 1 – Experimental data on the effect of airflow on surface temperature of a wire-wound resistor – Radial airflow .....	8
Figure 2 – Experimental data on the effect of airflow on surface temperature of a wire-wound resistor – Axial airflow.....	9
Figure 3 – Temperature distribution on a cylinder with homogeneous heat generation in airflow of velocities (0,5, 1 and 2) m·s <sup>-1</sup> .....	10
Table 1 – Influence parameters when testing heat-dissipating specimens.....	12

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

## ENVIRONMENTAL TESTING –

**Part 3-1: Supporting documentation and guidance –  
Cold and dry heat tests**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60068-3-1 has been prepared by IEC technical committee 104: Environmental conditions, classification and methods of test.

This fourth edition cancels and replaces the third edition, published in 2011, and constitutes a technical revision.

The main changes with regard to the previous edition are as follows:

- changes to some of the wording and editorial corrections made for clarification.

88 The text of this standard is based on the following documents:

FDIS	Report on voting
104/555/FDIS	104/558/RVD

89

90 Full information on the voting for the approval of this standard can be found in the report on  
91 voting indicated in the above table.

92 This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

93 A list of all parts in the IEC 60068 series, under the general title *Environmental testing* can be  
94 found on the IEC website.

95 The committee has decided that the contents of this publication will remain unchanged until the  
96 stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to  
97 the specific publication. At this date, the publication will be

98 • reconfirmed,

99 • withdrawn,

100 • replaced by a revised edition, or

101 • amended.

102

103

104

iTeh STANDARD PREVIEW  
(standards.iteh.ai)

[oSIST prEN IEC 60068-3-1:2022](https://standards.iteh.ai/catalog/standards/sist/e658a882-0d32-4d31-b8e7-30715623c985/osist-pren-iec-60068-3-1-2022)

<https://standards.iteh.ai/catalog/standards/sist/e658a882-0d32-4d31-b8e7-30715623c985/osist-pren-iec-60068-3-1-2022>

105  
106  
107  
108  
109  
110  
111

## ENVIRONMENTAL TESTING –

### Part 3-1: Supporting documentation and guidance – Cold and dry heat tests

#### 112 **1 Scope**

113 This part of IEC 60068 provides guidance regarding the performance of cold and dry heat tests.

#### 114 **2 Normative references**

115 The following referenced documents are indispensable for the application of this document. For  
116 dated references, only the edition cited applies. For undated references, the latest edition of  
117 the referenced document (including any amendments) applies.

118 IEC 60068-1, *Environmental testing – Part 1: General and guidance*

119 IEC 60068-2-1, *Environmental testing – Part 2-1: Tests – Test A: Cold*

120 IEC 60068-2-2, *Environmental testing – Part 2-2: Tests – Test B: Dry heat*

121 IEC 60068-2-14, *Environmental testing – Part 2-14: Tests – Test N: Change of temperature*

#### 122 **3 Terms and definitions**

123 ISO and IEC maintain terminological databases for use in standardization at the following  
124 addresses:

125 - IEC Electropedia: available at <http://www.electropedia.org/>

126 - ISO online browsing platform: available at <http://www.iso.org/obp>

127  
128  
129

For the purpose of this part of IEC 60068, the following definitions apply.

##### 130 **3.1**

##### 131 **heat-dissipating specimen**

132 specimen on which the hottest point on its surface, measured in free-air conditions and under  
133 the air pressure as specified in IEC 60068-1, is more than 5 K above the ambient temperature  
134 of the surrounding atmosphere after thermal stability has been reached.

##### 135 **3.2**

##### 136 **non heat-dissipating specimen**

137 specimen on which the hottest point on its surface, measured in free-air conditions and under  
138 the air pressure as specified in IEC 60068-1, is less than 5 K above the ambient temperature  
139 of the surrounding atmosphere after thermal stability has been reached.

##### 140 **3.3**

##### 141 **free-air conditions**

142 conditions within an infinite space where the movement of the air is affected only by the heat-  
143 dissipating specimen.

144 These conditions can apply to the laboratory environment, the conditions during the  
145 measurement should be stated in the test report (if not specified otherwise).

## 146 **4 Selection of test procedures**

### 147 **4.1 General background**

#### 148 **4.1.1 General**

149 Specimen performance may be influenced or limited by the temperatures in which the specimen  
150 is operated. The level of influence may be affected by test gradients that exist within the test  
151 system (climatic or environmental chamber) and internal temperatures within the specimen  
152 itself. In order to determine the level of influence that exists and to ensure that the specimen is  
153 designed appropriately, cold and/or dry heat tests are performed.

#### 154 **4.1.2 Ambient temperature**

155 The maximum and minimum values of the ambient temperature where the specimen will be  
156 subjected to should be known. Preferred values for testing purposes are provided in IEC 60068-  
157 2-1 and/or IEC 60068-2-2.

158 Difficulties can arise due to the fact that heat transfer causes temperature variations in the area  
159 surrounding the specimen. Consequently, the effect from the transfer of heat to the ambient  
160 temperature of the surrounding atmosphere should be considered. Air flow related to spacing  
161 between specimens should also be considered when performing a test.

#### 162 **4.1.3 Specimen temperatures**

163 The performance of the specimen can be affected by its own temperature in the case of heat-  
164 dissipating specimens. Because of this, when controlling the test environment, it may be  
165 necessary to measure the temperature of the specimen under test at different locations, both  
166 internally and externally.

167 The change of temperature at a point on the surface of a specimen follows approximately an  
168 exponential law. Inside large specimens, temperature equalization may be reached with  
169 significant delay.

170 In case of doubt, how the temperature change is reflected by the specimen, the monitoring of  
171 the temperature of the specimens at a representative point (or points) is recommended.

172 NOTE For further information on the influence of test temperatures on specimen IEC 60068-2-14 might be helpful.

#### 173 **4.1.4 Specimens without heat dissipation**

174 If the ambient temperature is uniform and constant and there is no generation of heat within the  
175 specimen, heat will flow from the ambient atmosphere into the specimen if the ambient  
176 atmosphere is at a higher temperature. Conversely, heat will flow from the specimen into the  
177 ambient atmosphere if the specimen is at a higher temperature. This heat transfer will continue  
178 until the specimen has completely reached thermal equilibrium with the surrounding  
179 atmosphere. From that moment on, the heat transfer ceases and will not start again unless the  
180 ambient temperature changes.

#### 181 **4.1.5 Specimens with heat dissipation**

182 If heat is generated within the specimen the temperature of the specimen will rise to a  
183 stabilization point above the ambient temperature. It follows that if a steady temperature is  
184 reached, heat will flow continuously from the specimen by convection, radiation, and/or  
185 conduction into the atmosphere whereby the specimen is cooled.

186 If more than one specimen is subjected to a dry heat test in the same chamber, it is necessary  
187 to ensure that all specimens are in the same ambient temperature and have identical mounting  
188 conditions. It might become necessary to differentiate between testing of single specimens and  
189 multiple specimens when the cold test is being performed.



190 NOTE If more than one specimen is tested in the same test chamber, a uniform incoming airflow could be  
191 disturbed.

## 192 **4.2 Mechanisms of heat transfer**

### 193 **4.2.1 Convection**

194 Heat transfer through convection is an important factor when testing heat-dissipating  
195 specimens. The coefficient of heat transfer from the surface of the test specimen to the ambient  
196 air is affected by the velocity and density of the surrounding air. The greater the air velocity,  
197 the more efficient the heat transfer is. Therefore, the higher the air velocity, the lower the  
198 surface temperature of the test specimen will be with the same temperature of the ambient air.  
199 This effect is illustrated in Figures 1 and 2.

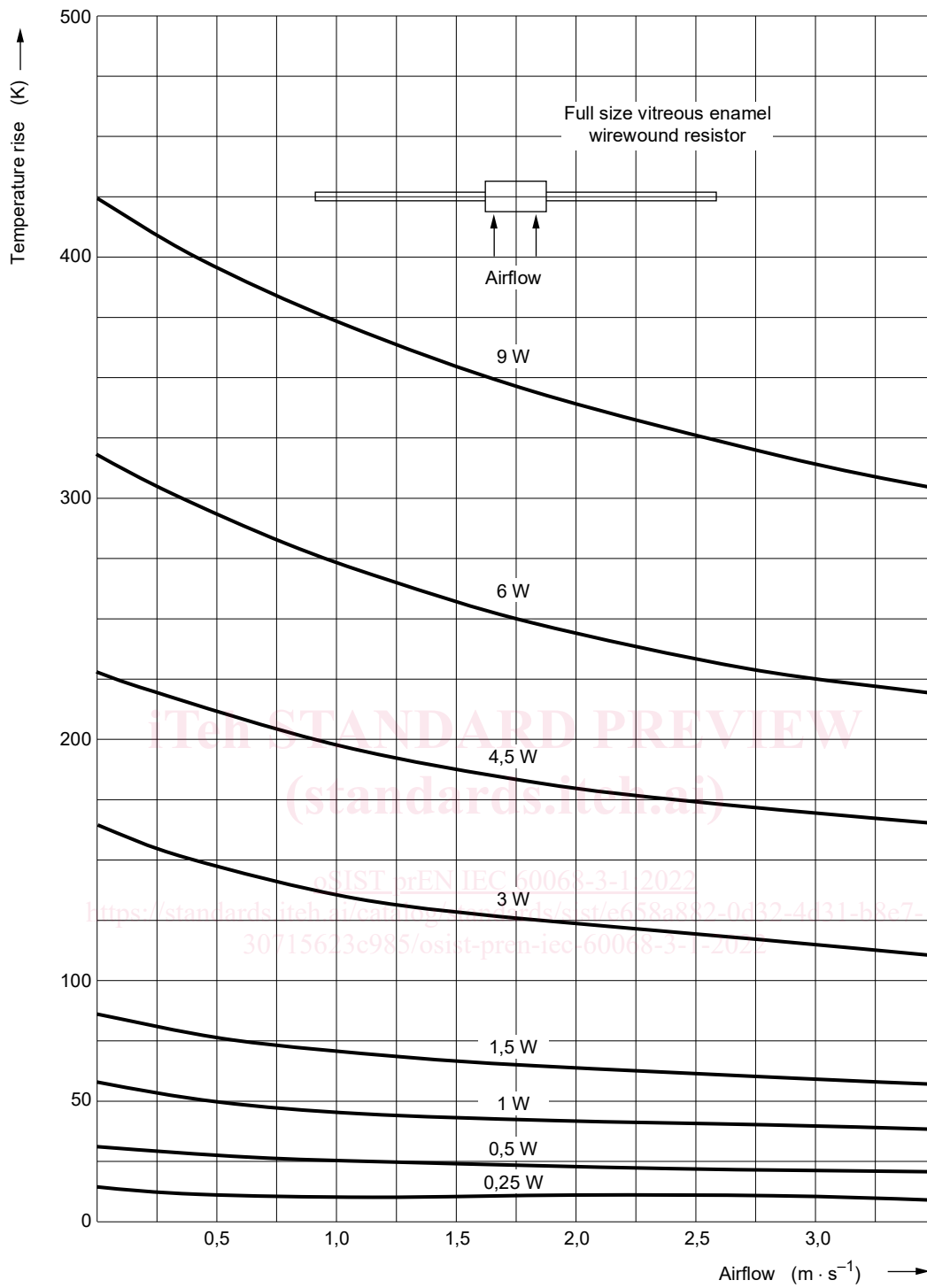
200 Air density also has a significant influence to heat transfer. Cold air is denser than warm air.  
201 Therefore, hot air causes a lower heat transfer than cold air.

202

iTeh STANDARD PREVIEW  
(standards.iteh.ai)

[oSIST prEN IEC 60068-3-1:2022](https://standards.iteh.ai/catalog/standards/sist/e658a882-0d32-4d31-b8e7-30715623c985/osist-pren-iec-60068-3-1-2022)

<https://standards.iteh.ai/catalog/standards/sist/e658a882-0d32-4d31-b8e7-30715623c985/osist-pren-iec-60068-3-1-2022>



203

204  
205

**Figure 1 – Experimental data on the effect of airflow on surface temperature of a wire-wound resistor – Radial airflow**