

01-junij-2022**Nadomešča:****SIST EN 1389:2004****SIST EN 623-2:2000**

Fina keramika (sodobna keramika, sodobna tehnična keramika) - Določanje gostote in navidezne poroznosti (ISO 18754:2020)

Fine ceramics (advanced ceramics, advanced technical ceramics) - Determination of density and apparent porosity (ISO 18754:2020)

Hochleistungskeramik - Bestimmung der Dichte und der scheinbaren Porosität (ISO 18754:2020)

Céramiques techniques - Détermination de la masse volumique et de la porosité apparente (ISO 18754:2020)

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Ta slovenski standard je istoveten z: EN ISO 18754:2022

ICS:

81.060.30

Sodobna keramika

Advanced ceramics

SIST EN ISO 18754:2022**en,fr,de**

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EUROPEAN STANDARD

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English Version

Fine ceramics (advanced ceramics, advanced technical ceramics) - Determination of density and apparent porosity (ISO 18754:2020)

Céramiques techniques - Détermination de la masse volumique et de la porosité apparente (ISO 18754:2020)

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This European Standard was approved by CEN on 27 March 2022.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

The text of ISO 18754:2020 has been prepared by Technical Committee ISO/TC 206 "Fine ceramics" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 18754:2022 by Technical Committee CEN/TC 184 "Advanced technical ceramics" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2022, and conflicting national standards shall be withdrawn at the latest by October 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1389:2003 and EN 623-2:1993.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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The text of ISO 18754:2020 has been approved by CEN as EN ISO 18754:2022 without any modification.

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INTERNATIONAL
STANDARD

ISO
18754

Third edition
2020-04

**Fine ceramics (advanced ceramics,
advanced technical ceramics) —
Determination of density and
apparent porosity**

*Céramiques techniques — Détermination de la masse volumique et de
la porosité apparente*

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ISO 18754:2020(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 206, *Fine ceramics*.

This third edition cancels and replaces the second edition (ISO 18754:2013), which has been technically revised. The main changes compared to the previous edition are as follows:

- clarification of the different methods covered by the document;
- extension of the applicability field of the method to ceramic matrix composites (including the fibre reinforced matrix);
- incorporation of specific requirements in terms of geometry and sizes of the test specimens in this case.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Fine ceramics (advanced ceramics, advanced technical ceramics) — Determination of density and apparent porosity

1 Scope

This document specifies methods for the determination of the apparent solid density, bulk density, apparent porosity and geometric bulk density of fine ceramics, including all ceramic matrix composites.

Two methods are described and are designated as Methods A and B, as follows:

- Method A: Determination of bulk density, apparent solid density and apparent porosity by liquid displacement (Archimedes' method).

NOTE 1 This method is not appropriate for the determination of an apparent porosity greater than 10 %. For materials with higher porosity, the accuracy of the measurement might not be satisfactory. This method might also not give a satisfactory open porosity result if it is less than 0,5 %.

NOTE 2 This method is also not suitable for materials which are known to have an average pore size of greater than 600 µm.

- Method B: Determination of bulk density only, by measurement of geometric dimensions and mass.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 386, *Liquid-in-glass laboratory thermometers — Principles of design, construction and use*

ISO 758, *Liquid chemical products for industrial use — Determination of density at 20 °C*

ISO 13385-1, *Geometrical product specifications (GPS) — Dimensional measuring equipment — Part 1: Design and metrological characteristics of callipers*

ISO/IEC 17025, *General requirements for the competence of testing and calibration laboratories*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

open pore

pore that is penetrated by an immersion liquid, or that is connected to the atmosphere, either directly or via one another