



SLOVENSKI STANDARD SIST EN ISO 12224-1:2024

01-oktober-2024

Nadomešča:

SIST EN ISO 12224-1:2001

Mehke spajke v obliki žice, palice in strženske žice - Popisi in preskusne metode - 1. del: Razvrstitev in zahteve za lastnosti (ISO 12224-1:2024)

Solder wire, solid and flux-cored - Specification and test methods - Part 1: Classification and performance requirements (ISO 12224-1:2024)

Massive Lotdrähte und flussmittelgefüllte Röhrenlote - Festlegungen und Prüfverfahren - Teil 1: Einteilung und Anforderungen (ISO 12224-1:2024)

Fils d'apport de brasage tendre, pleins et à flux incorporé - Spécifications et méthodes d'essai - Partie 1: Classification et exigences de performance (ISO 12224-1:2024)

Ta slovenski standard je istoveten z: EN ISO 12224-1:2024

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ICS:

25.160.50 Trdo in mehko lotanje Brazing and soldering

SIST EN ISO 12224-1:2024

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NORME EUROPÉENNE

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Supersedes EN ISO 12224-1:1998

English Version

Solder wire, solid and flux-cored - Specification and test methods - Part 1: Classification and performance requirements (ISO 12224-1:2024)

Fils d'apport de brasage tendre, pleins et à flux incorporé - Spécifications et méthodes d'essai - Partie 1: Classification et exigences de performance (ISO 12224-1:2024)

Massive Lotdrähte und flussmittelgefüllte Röhrenlote - Festlegungen und Prüfverfahren - Teil 1: Einteilung und Anforderungen (ISO 12224-1:2024)

This European Standard was approved by CEN on 2 December 2023.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	3

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[SIST EN ISO 12224-1:2024](https://standards.itih.ai/catalog/standards/sist/499d415f-f3ae-49a7-8c15-ce862496a000/sist-en-iso-12224-1-2024)

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European foreword

This document (EN ISO 12224-1:2024) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2024, and conflicting national standards shall be withdrawn at the latest by November 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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The text of ISO 12224-1:2024 has been approved by CEN as EN ISO 12224-1:2024 without any modification.

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International Standard

ISO 12224-1

Solder wire, solid and flux-cored — Specification and test methods —

Part 1:

Classification and performance requirements

*Fils d'apport de brasage tendre, pleins et à flux incorporé —
Spécifications et méthodes d'essai —*

Partie 1: Classification et exigences de performance

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**Second edition
2024-05**

ISO 12224-1:2024(en)

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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

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ISO 12224-1:2024(en)

Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Classification and designation	1
4.1 Solder alloy designation.....	1
4.2 Flux classification.....	2
4.3 Designation of flux-cored solder wire.....	2
5 Requirements	2
5.1 Solder alloy composition of solid and flux-cored solder wire.....	2
5.2 Flux composition of flux-cored solder wire.....	2
5.3 Flux content.....	2
5.4 Dimensions and tolerances.....	3
5.5 Copper corrosion test.....	3
5.6 Influence of flux vapours on insulation resistance (applicable only to flux-cored solder wires containing type 1 and type 22 fluxes).....	4
6 Sampling	4
6.1 Sampling for chemical analysis of the solder.....	4
6.2 Sampling for tests to determine the properties of the flux core (i.e. tests as described in the ISO 9455 series).....	4
6.3 Sampling for tests to determine the flux content and the diameter of the flux-cored solder wire.....	4
7 Marking, labelling and packaging	4
Annex A (normative) Method for the solvent extraction of the flux from flux-cored solder wire	6
Annex B (normative) Measurement of mean diameter of wire	9
Annex C (informative) Guidance on the use of test methods	10
Bibliography	11

ISO 12224-1:2024(en)

Foreword

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 12, *Soldering materials*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 12224-1:1997), which has been technically revised.

The main changes are as follows:

- [Table 1](#): greater nominal contents added;
- former 5.5 and Table 3 deleted because the spread test is not commonly used;
- former 5.6.1 deleted because the test method was withdrawn;
- [6.1](#): reference to ISO 10564, which has been withdrawn, replaced by a recommended method;
- in [Table A.1](#) the column for method D was deleted;
- in [Table C.1](#) withdrawn standards were deleted and flux types were grouped;
- designations aligned with ISO 9454-1.

A list of all parts in the ISO 12224 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html. Official interpretations of ISO/TC 44 documents, where they exist, are available from this page: <https://committee.iso.org/sites/tc44/home/interpretation.html>.