
**Wood flooring and parquet —
Vocabulary**

Planchers en bois et parquets — Vocabulaire

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 218, *Timber*.

This second edition cancels and replaces the first edition (ISO 5323:1984), which has been technically revised.

The main changes compared to the previous edition are as follows:

- almost all definitions have been updated and put in consistency with existing national standards in the world.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Wood flooring and parquet — Vocabulary

1 Scope

This document establishes terms and definitions for expressing as correctly as possible concepts relating to wood flooring, parquet and raw parquet blocks.

This document aims to clarify terms and definition of wood floorings and parquet and avoid any confusion with other types of floorings.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

wood

lignocellulosic substance between the pith and bark of a tree or a shrub

<https://standards.iteh.ai/catalog/standards/sist/01c143c4-9172-41a8-a458-40d1c2974307-iso-5323-2019>

Note 1 to entry: Dicotyledones or dicots are characterized by cotyledons (seeds with two embryonic leaves) and produce wood by the activity of the cambium. For the dicots, it is the cambium as secondary meristem which is responsible for the growth of thickness. Intervascular and vascular cambium together form the lateral meristem between the xylem and phloem. By that wood is built up inwards as secondary xylem.

[SOURCE: ISO 24294:2013, 3.1, modified — Original Notes 1 and 2 to entry have been removed; new Note 1 to entry has been added.]

3.2

lignified material other than wood

lignocellulosic material deriving from the bark of a tree or shrub or from monocotyledonous plants which due to the lack of a growth layer (cambium) are not able to form *wood* (3.1)

EXAMPLE Bamboo, rattan or palm.

3.3

solid wood

timber which may have been worked but which has not been reconstituted in any way

Note 1 to entry: Worked means sawn, planed, sliced, peeled or otherwise machined. Wood is considered reconstituted when it has been pulped, wafered, defribated, etc, and/or other materials, such as adhesives or binders, have been added.

Note 2 to entry: A solid wood product may usually have been dried.

3.4

raw parquet element

unfinished piece of *solid wood* (3.3) having flat and reasonably parallel faces and rectangular cross section, obtained by sawing, and having the dimensions required for the manufacture of *parquet strips* (3.13)

Note 1 to entry: See [Figure 1](#).

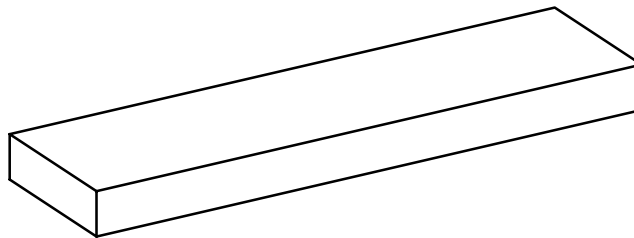


Figure 1 — Raw parquet element

3.5

wood flooring board

solid wood (3.3) *element* (3.11) with parallel sides and generally longitudinal grain orientation, prepared to a regular thickness and constant profile(s) with or without profiled edges and/or ends, capable of being assembled with other analogous *elements* (3.1)

3.6

face

finished or unfinished upper *wood* (3.1) surface intended to be the visible side when the floor is installed

3.7

top layer

finished or unfinished upper layer made of *solid wood* (3.3) intended to be the visible side when the floor is installed

3.8

back

side opposite to the *face* (3.6)

3.9

wear-layer

wearing area

layer on which wearing occurs

3.10

backing

back layer

layer opposite to the wear-layer used to balance and stabilize the product

Note 1 to entry: A backing is supposed to exist when a product has more than two layers.

3.11

element

smallest individual piece or the smallest piece as delivered prior to installation

Note 1 to entry: In USA, element is called component.

3.12

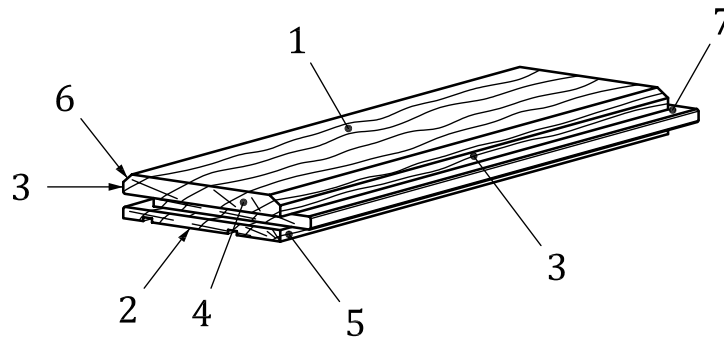
mosaic parquet finger

element (3.11) of *solid wood* (3.3) of small dimensions and regular shape having flat edges

3.13**parquet strip**

wood (3.1) *element* (3.11) with a flat or structured *face* (3.6), having consistent regular thickness and a constant profile, intended to form *parquet* (3.23) by assembly with other similar *elements* (3.11)

Note 1 to entry: See [Figure 2](#).

**Key**

1	face	5	backing
2	back	6	chamfer
3	edge	7	tongue
4	top layer		

Figure 2 — Parquet strip (revise the notation, include groove)
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3.14**tongue**

continuous protruding part machined along the edge and/or the end of an *element* (3.11)

Note 1 to entry: There are two types of tongues: integral and detachable. The detachable tongue is independent and used to join grooved elements edge (end) to edge (end).

3.15**lip**

part above or below the *groove* (3.16)

3.16**groove**

continuous slot cut in the edge and end of a *parquet strip* (3.13) and intended to receive a *tongue* (3.14)

3.17**chamfer****bevelled edge**

slanting cut along an arsis

3.18**interlocking system**

system of assembly based upon a male and a female profile that does not have a load-bearing function, allowing the positioning of *elements* (3.11) during installation

3.19**right-handed element**

element (3.11) having the end *tongue* (3.14) on the right side when viewed on the *face* (3.6) with the side *tongue* (3.14) directed towards the observer

Note 1 to entry: See [Figure 3](#).

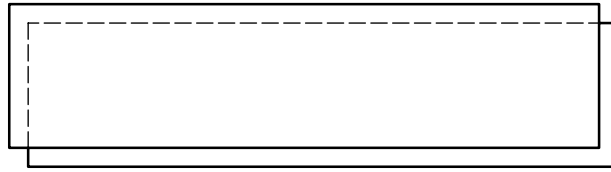


Figure 3 — Right-handed element

3.20
left-handed element

element (3.11) having the end *tongue* (3.14) on the left side when viewed on the *face* (3.6) with the side *tongue* (3.14) directed towards the observer

Note 1 to entry: See [Figure 4](#).

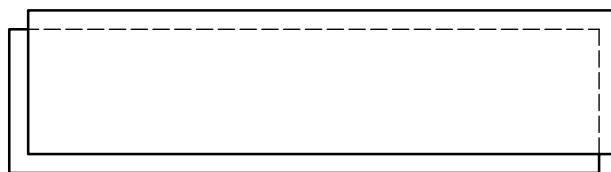


Figure 4 — Left-handed element

3.21
frame block

piece of *wood* (3.1) shaped on two, three or four sides intended to form the frame of a *parquet* (3.23) or of an assembly of *elements* (3.11)

3.22
wood flooring

assembly of *wood* (3.1) *elements* (3.11) installed either on the primary structure or on the sub-floor

3.23
parquet

wood flooring (3.22) system consisting of a *top layer* (3.7) of *solid wood* (3.3) of at least 2,5 mm thickness with or without additional layer(s)

Note 1 to entry: Parquet is either solid parquet or multilayer parquet.

3.24
solid parquet

wood flooring (3.22) system with one layer of *solid wood* (3.3) of at least 2,5 mm thickness

3.25
multi-layer parquet

multi-layer *wood flooring* (3.22) system with a *top layer* (3.7) of *solid wood* (3.3) of at least 2,5 mm thickness, where *wood* (3.1), wood-based and/or lignified material constitute at least 75 % of the mass of the assembly

3.26
wood block paving

elements (3.11) of flooring made of square-edged wood blocks that are installed individually in paved areas so that an end grain surface serves as a wear area

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3.27**wood floor covering**

wood flooring (3.22) system with a *top layer* (3.7) of *solid wood* (3.3) of more than 0,3 mm and less than 2,5 mm thickness prior to installation

Note 1 to entry: This term applies for a work which is not structural and visible.

3.28**core layer**

supporting layer of a multi-layer construction with more than two layers

3.29**parquet panel**

pre-assembled laying unit made up of *parquet* (3.23) *elements* (3.11)

Note 1 to entry: See [Figure 5](#).

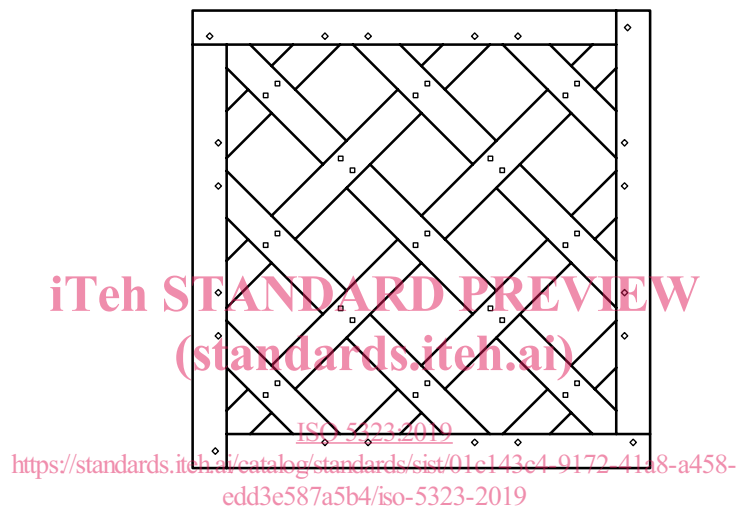


Figure 5 — Example of a parquet panel

3.30**pattern**

parquet (3.23) composed of *parquet strips* (3.13) positioned in a particular design

3.31**strip-pattern parquet flooring**

parquet (3.23) made up of strips of equal width and random lengths

Note 1 to entry: See [Figure 6](#).

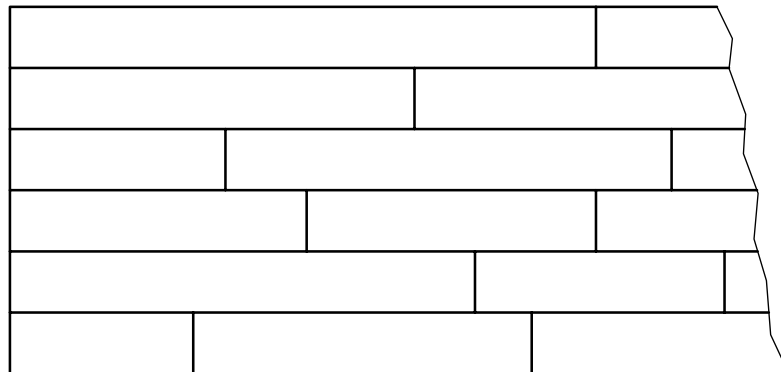


Figure 6 — Strip-pattern parquet flooring