



SLOVENSKI STANDARD SIST EN ISO 1133-1:2022

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Polimerni materiali - Ugotavljanje masnega (MFR) in prostorninskega pretoka taline (MVR) plastomerov - 1. del: Standardna metoda (ISO 1133-1:2022)

Plastics - Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics - Part 1: Standard method (ISO 1133-1:2022)

Kunststoffe - Bestimmung der Schmelze-Massefließrate (MFR) und der Schmelze-Volumenfließrate (MVR) von Thermoplasten - Teil 1: Allgemeines Prüfverfahren (ISO 1133-1:2022)

Plastiques - Détermination de l'indice de fluidité à chaud des thermoplastiques, en masse (MFR) et en volume (MVR) - Partie 1: Méthode normale (ISO 1133-1:2022)

Ta slovenski standard je istoveten z: EN ISO 1133-1:2022

ICS:

83.080.20 Plastomeri

Thermoplastic materials

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English Version

**Plastics - Determination of the melt mass-flow rate (MFR)
and melt volume-flow rate (MVR) of thermoplastics - Part
1: Standard method (ISO 1133-1:2022)**

Plastiques - Détermination de l'indice de fluidité à
chaud des thermoplastiques, en masse (MFR) et en
volume (MVR) - Partie 1: Méthode normale (ISO 1133-
1:2022)

Kunststoffe - Bestimmung der Schmelze-
Massefließrate (MFR) und der Schmelze-
Volumenfließrate (MVR) von Thermoplasten - Teil 1:
Allgemeines Prüfverfahren (ISO 1133-1:2022)

This European Standard was approved by CEN on 25 June 2022.

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European foreword

This document (EN ISO 1133-1:2022) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2023, and conflicting national standards shall be withdrawn at the latest by January 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 1133-1:2011.

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Endorsement notice

The text of ISO 1133-1 has been approved by CEN as EN ISO 1133-1:2022 without any modification.

INTERNATIONAL STANDARD

ISO
1133-1

Second edition
2022-06

Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics —

Part 1: Standard method

*Plastiques — Détermination de l'indice de fluidité à chaud des
thermoplastiques, en masse (MFR) et en volume (MVR) —*

Partie 1: Méthode normale

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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 5, *Physical-chemical properties*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 1133-1:2011), of which it constitutes a minor revision. The changes are as follows:

- references to withdrawn standards in [Annex B](#) (informative), [Annex D](#) (informative) and Bibliography have been updated;
- editorial corrections.

A list of all parts in the ISO 1133 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

ISO 1133-1:2022(E)**Introduction**

For stable materials that are not rheologically sensitive to the time-temperature history experienced during melt flow rate testing, this document is recommended.

For materials whose rheological behaviour is sensitive to the test's time-temperature history, e.g. materials which degrade during the test, ISO 1133-2 is recommended. Also, ISO 1133-2 is considered to be particularly relevant for moisture-sensitive plastics.

NOTE At the time of publication, there is no evidence to suggest that the use of ISO 1133-2 for stable materials results in better precision in comparison with the use of this document.

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