



Designation: C616-08 Designation: C616/C616M – 10

Standard Specification for Quartz-Based Dimension Stone¹

This standard is issued under the fixed designation C616/C616M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers the material characteristics, physical requirements, and sampling appropriate to the selection of quartz-based dimension stone for general building and structural purposes. Refer to Guides C1242 and C1528 for the appropriate selection and use of quartz-based dimension stone.

1.2 Quartz-based dimension stone shall include stone that is sawed, cut, split, or otherwise finished or shaped, and shall specifically exclude molded, cast, or otherwise artificially aggregated units composed of fragments, and also crushed and broken stone.

1.3 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

2. Referenced Documents

2.1 ASTM Standards:²

C9797/C97M Test Methods for Absorption and Bulk Specific Gravity of Dimension Stone

C9999/C99M Test Method for Modulus of Rupture of Dimension Stone

C119 Terminology Relating to Dimension Stone

C170170/C170M Test Method for Compressive Strength of Dimension Stone

C241241/C241M Test Method for Abrasion Resistance of Stone Subjected to Foot Traffic

C1242 Guide for Selection, Design, and Installation of Dimension Stone Attachment Systems

C1353 Test Method for Abrasion Resistance of Dimension Stone Subjected to Foot Traffic Using a Rotary Platform, Double-Head Abraser

C1528 Guide for Selection of Dimension Stone

3. Terminology

3.1 *Definitions*—All definitions are in accordance with Terminology C119.

4. Classification

4.1 Quartz-based dimension stone sandstone shall be classified according to the free silica content as follows:

4.1.1 *I Sandstone*, with 60 % minimum free silica content.³

4.1.2 *II Quartzitic Sandstone*, with 90 % minimum free silica content.

4.1.3 *III Quartzite*, with 95 % minimum free silica content.

5. Physical Properties

5.1 Quartz-based dimension stone supplied under this specification shall conform to the physical requirements in Table 1.

5.2 Quartz-based dimension stone shall be sound, durable, and free of spalls, cracks, open seams, pits, or other defects that are likely to impair its structural integrity in its intended use.

5.3 The desired color and texture, with their permissible natural variations in material characteristics for all material to be produced for the project, shall be established by control samples. Select representative samples by viewing a sufficient number of

¹ This specification is under the jurisdiction of ASTM Committee C18 on Dimension Stone and is the direct responsibility of Subcommittee C18.03 on Material Specifications.

Current edition approved Jan. Sept. 1, 2008-2010. Published January 2008-October 2010. Originally approved in 1968. Last previous edition approved in 20032008 as C616 – 038. DOI: 10.1520/C0616_C0616M-108.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Free silica consists of detrital quartz grains plus authigenic silica.