



SLOVENSKI STANDARD
oSIST prEN IEC 61300-2-26:2022
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Naprave za spajanje optičnih vlaken in pasivne komponente - Osnovni preskusni in merilni postopki - 2-26. del: Preskusi - Slana megla

Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-26: Tests - Salt mist

Lichtwellenleiter - Verbindungselemente und passive Bauteile - Grundlegende Prüf- und Messverfahren - Teil 2-26: Prüfungen - Salznebel

Dispositifs d'interconnexion et composants passifs à fibres optiques - Méthodes fondamentales d'essais et de mesures - Partie 2-26: Essais - Brouillard salin

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TITLE:

Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-26: Tests - Salt mist

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NOTE FROM TC/SC OFFICERS:

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35 INTERNATIONAL ELECTROTECHNICAL COMMISSION

36

37 **FIBRE OPTIC INTERCONNECTING DEVICES**
38 **AND PASSIVE COMPONENTS –**
39 **BASIC TEST AND MEASUREMENT PROCEDURES –**
4041 **Part 2-26: Tests – Salt mist**
4243 **FOREWORD**

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74 International Standard IEC 61300-2-26 has been prepared by subcommittee 86B: Fibre optic
75 interconnecting devices and passive components, of IEC technical committee 86: Fibre optics.

76 This third edition cancels and replaces the second edition published in 2006. This edition
77 constitutes a technical revision.

78 This edition includes the following significant technical changes with respect to the previous
79 edition:

- 80 a) addition of clause 3, Terms and definitions;
- 81 b) harmonisation with IEC 61753-1:2018 and addition of Table 2;
- 82 c) harmonisation with IEC 60068-2-11:2021.
- 83

84 The text of this standard is based on the following documents:

FDIS	Report on voting
86B/XXXX/FDIS	86B/XXXX/RVD

85

86 Full information on the voting for the approval of this standard can be found in the report on
87 voting indicated in the above table.

88 This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

89 A list of all parts of the IEC 61300 series, published under the general title *Fibre optic interconnecting*
90 *devices and passive components – Basic test and measurement procedures*, can be found on
91 the IEC website.

92 The committee has decided that the contents of this publication will remain unchanged until the
93 maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data
94 related to the specific publication. At this date, the publication will be

- 95 • reconfirmed;
- 96 • withdrawn;
- 97 • replaced by a revised edition, or
- 98 • amended.

99

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101 **FIBRE OPTIC INTERCONNECTING DEVICES**
102 **AND PASSIVE COMPONENTS –**
103 **BASIC TEST AND MEASUREMENT PROCEDURES –**
104 **Part 2-26: Tests – Salt mist**
105

106 **1 Scope**

107 This part of IEC 61300 provides a test to determine the corrosion resistance of the metals used
108 in the construction of fibre optic interconnecting devices and passive components which include
109 connectors, field mountable connectors (FMC), passive components, splices, hardened
110 connectors, street cabinets, boxes and closures. This document determines if dissimilar metals
111 have been well finished to prevent corrosion. The requirements of the tests for these devices
112 are defined in IEC 61753-1.

113 **2 Normative references**

114 The following referenced documents are indispensable for the application of this document. For
115 dated references, only the edition cited applies. For undated references, the latest edition of
116 the referenced document (including any amendments) applies.

117 IEC 60068-2-11, *Environmental testing – Part 2: Tests – Test Ka: Salt mist*

118 IEC 61300-1, *Fibre optic interconnecting devices and passive components – Basic test and*
119 *measurement procedures – Part 1: General and guidance*

120 IEC 61300-2-38, *Fibre optic interconnecting devices and passive components – Basic test and*
121 *measurement procedures – Part 2-38: Tests – Sealing for pressurized fibre optic closures*

122 IEC 61300-3-1, *Fibre optic interconnecting devices and passive components – Basic test and*
123 *measurement procedures – Part 3-1: Examinations and measurements – Visual examination*

124 IEC 61300-3-4, *Fibre optic interconnecting devices and passive components – Basic test and*
125 *measurement procedures – Part 3-4: Examinations and measurements – Attenuation*

126 IEC 61300-3-6, *Fibre optic interconnecting devices and passive components – Basic test and*
127 *measurement procedures – Part 3-6: Examinations and measurements – Return loss*

128 **3 Terms and definitions**

129 For the purposes of this document, the terms and definitions given in IEC 61300-1 apply.

130 ISO and IEC maintain terminological databases for use in standardization at the following
131 addresses:

- 132 • IEC Electropedia: available at <https://www.electropedia.org/>
- 133 • ISO Online browsing platform: available at <https://www.iso.org/obp>

134 **4 General description**

135 This procedure is conducted in accordance with IEC 60068-2-11, test Ka. The device under test
136 (DUT) is exposed to a salt mist environment within a test chamber maintained at a temperature
137 of 35 °C.

138 WARNING – This document can involve hazardous materials, operations and equipment. This
139 document does not purpose to address all of the safety concerns, if any, associated with its
140 use. It is the responsibility of the user of this document to establish appropriate safety and
141 health practices ad determine the applicability of regulatory limitations prior to use.

142 The relationship between the deterioration provided by this test and long-term exposure of
143 products to salt laden atmospheres cannot be readily determined. But it provides a useful
144 means of comparing resistance of products to deterioration from salt laden atmospheres.

145 **5 Salt solution**

146 **5.1 Preparation of salt solution**

147 Dissolve a sufficient mass of sodium chloride in distilled or deionized water with a conductivity
148 not higher than $20 \mu\text{S}/\text{cm}$ at $(25 \pm 2) ^\circ\text{C}$ to produce a concentration of $(50 \pm 5) \text{ g/l}$. The sodium
149 chloride concentration of the sprayed solution collected shall be $(50 \pm 5) \text{ g/l}$. The specific gravity
150 range for a $(50 \pm 5) \text{ g/l}$ solution is 1,029 to 1,036 at $25 ^\circ\text{C}$.

151 The sodium chloride shall not contain a mass fraction of the heavy metals copper (Cu), nickel
152 (Ni), and lead (Pb) in total more than 0,005 %. It shall not contain a mass fraction of sodium
153 iodide more than 0,1 % and a mass fraction of total impurities more than 0,5 %, calculated for
154 dry salt.

155 **5.2 pH adjustment**

156 If necessary, adjust the pH of the salt solution so that pH of the sprayed solution collected within
157 the test chamber is 6,5 to 7,2 at $(25 \pm 2) ^\circ\text{C}$. Check the pH using electrometric measurement.
158 Measurements of pH shall be done using electrodes suitable for measuring in weakly buffered
159 sodium chloride solution in deionized water.

160 Make any necessary corrections by adding hydrochloric acid, sodium hydroxide or sodium
161 bicarbonate solution of analytical grade.

162 **5.3 Filtration**

163 If necessary, filter the solution before placing it in the reservoir of the apparatus, to remove any
164 solid matter which might block the apertures of spraying device.

165 **5.4 Re-use**

166 The sprayed solution shall not be re-used.

167 **6 Apparatus**

168 **6.1 Chamber**

169 The chamber for this test shall be constructed of such materials that will not influence the
170 corrosive effects of the salt mist.

171 The detailed construction of the chamber, including the method of producing the mist, is optional,
172 provided that:

- 173 a) the operating conditions in the chamber shall be within the limits specified;
- 174 b) the chamber shall have sufficient volume and performance that the introduction of the
175 DUTs will not detrimentally affect the control of the conditions;
- 176 c) the solution shall not be sprayed directly onto the DUTs but rather spread throughout
177 the test detrimentally after the control of the conditions;

- 178 d) the upper parts of the chamber shall be designed so that drops of sprayed solution
179 formed on its surface do not fall on the DUTs being tested;
- 180 e) the chamber shall be properly vented to prevent pressure build-up and allow uniform
181 distributed of salt mist. The discharge end of the vent shall be protected from strong air
182 currents which can have a negative effect to the air flow;
- 183 f) the test temperature shall be measured at least 100 mm from walls and radiant heat
184 sources.

185 6.2 Atomizer

186 The atomizer(s) used shall be of such design and construction as to produce a finely divided,
187 wet, dense mist. The atomizer(s) shall be made of material that is non-reactive to the salt
188 solution.

189 6.3 Air supply

190 The compressed air entering the atomizer(s) shall be essentially free from all impurities, such
191 as oil and dust.

192 Means shall be provided to humidify and warm the compressed air as required to meet the
193 operating conditions. The atomizing pressure shall be at an over pressure of 70 kPa to 170 kPa.
194 The pressure is typically (98 ± 10) kPa but can vary depending on the type of the chamber and
195 atomizer used. The appropriate temperature depends on the pressure used and on the type of
196 atomizer. Temperature, pressure or humidification, or a combination thereof, shall be adjusted
197 so that the rate of collection of the spray in the chamber and the concentration of the collected
198 spray are kept within the specified limits. A commonly used humidifier is the saturation tower,
199 where temperature and pressure are controllable. Table 1 gives suggested values on
200 temperature and pressure combinations for the saturation tower. Distilled or deionized water
201 with a conductivity not higher than 20 mS/cm at (25 ± 2) °C shall be used for humidification of
202 spray air.

203 **Table 1 – Suggested values for the temperature of the hot water in the saturation tower**

Atomizing overpressure kPa	Suggested values for the temperature of the hot water in the saturation tower when performing the salt mist test °C
70	45
84	46
98	48
112	49
126	50
140	52
160	53
170	54

204

205 6.4 Collecting devices

206 At least two collecting devices shall be used to check the homogeneity of the spray of the
207 chamber. A collecting device shall consist of a collecting funnel which has a diameter of 100
208 mm \pm 2 mm, corresponding to a collecting area of approximately 80 cm². The funnel should be
209 mate of chemically inert material and its stem inserted into a suitable measuring container.

210 7 Verification of the corrosivity of the apparatus

211 The corrosivity of the apparatus, especially the chamber should be verified at regular intervals
212 to check the reproducibility of the test results. IEC 60068-2-11 describes the detail information.
213 A suitable method for evaluating corrosivity of the apparatus by use of a reference DUT.

214 8 DUT

215 The number and type of DUT, their shape and their dimensions shall be selected in accordance
216 with the relevant specification.

217 9 Procedure

218 9.1 Preparation of DUT

219 Prepare the DUT in accordance with the manufacturer's instructions.

220 Visually check by IEC 61300-3-1 that the attachment of the cable to the fibre optic device is not
221 damaged.

222 9.2 Preconditioning

223 The relevant specification shall specify the cleaning method to be applied immediately before
224 the test. The cleaning method used shall not interfere with the effect of the salt mist on the DUT.

225 Expose the DUT for at least 2 h at the standard atmospheric conditions as defined in IEC 61300-
226 1, unless otherwise specified in the relevant specification.

227 9.3 Initial examinations and measurements

228 Complete initial visual examinations and measurements on the DUT as required by the relevant
229 specification. IEC 61300-3-1 and, IEC 61300-3-4 and IEC 61300-3-6 shall be referred for the
230 visual examinations, and the measurements of attenuation and return loss, respectively, unless
231 otherwise stated in the relevant specification.

232 9.4 Conditioning

233 Conduct the procedure in accordance with IEC 60068-2-11, test Ka. The angle at which the
234 surface of the DUT is exposed in the chamber is very important. Unless otherwise specified,
235 DUTs shall be mounted at an angle of $20^\circ \pm 2^\circ$ to the vertical, with the area of primary interest
236 facing up.

237 Unless otherwise specified, the DUT shall be subjected to the test in a non-operational mode.

238 Stabilize the chamber and the DUT to standard atmospheric conditions. Place the DUT in the
239 chamber in its normal operating position including hook-ups to peripheral equipment (when
240 required).

241 Adjust the chamber temperature, humidity, salt concentration and pH to the specified severity.

242 Table 2 summarises the test conditions.

243