

ISO/TC 172/SC 7

Secretariat: DIN

Voting begins on:  
**2020-04-01**

Voting terminates on:  
**2020-05-27**

## Ophthalmic optics — Spectacle frames — Measuring system and vocabulary

*Optique ophtalmique — Montures de lunettes — Système de mesure  
et terminologie*

**ITeH STANDARD PREVIEW**  
(standards.iteh.ai)  
Full standard:  
<https://standards.iteh.ai/catalog/standards/sist/cc99ddce-d9dd-424f-a202-345dbb3e78f9/iso-fdis-8624>

RECIPIENTS OF THIS DRAFT ARE INVITED TO SUBMIT, WITH THEIR COMMENTS, NOTIFICATION OF ANY RELEVANT PATENT RIGHTS OF WHICH THEY ARE AWARE AND TO PROVIDE SUPPORTING DOCUMENTATION.

IN ADDITION TO THEIR EVALUATION AS BEING ACCEPTABLE FOR INDUSTRIAL, TECHNOLOGICAL, COMMERCIAL AND USER PURPOSES, DRAFT INTERNATIONAL STANDARDS MAY ON OCCASION HAVE TO BE CONSIDERED IN THE LIGHT OF THEIR POTENTIAL TO BECOME STANDARDS TO WHICH REFERENCE MAY BE MADE IN NATIONAL REGULATIONS.

**ISO/CEN PARALLEL PROCESSING**



Reference number  
ISO/FDIS 8624:2020(E)

© ISO 2020

**iTeh STANDARD PREVIEW**  
(standards.iteh.ai)  
Full standard:  
<https://standards.iteh.ai/catalog/standards/sist/cc99ddee-d9dd-424f-a202-345dbb3e7809/iso-fdis-8624>



## **COPYRIGHT PROTECTED DOCUMENT**

© ISO 2020

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Fax: +41 22 749 09 47  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

# Contents

	Page
Foreword .....	iv
<b>1 Scope .....</b>	<b>1</b>
<b>2 Normative references .....</b>	<b>1</b>
<b>3 Terms and definitions .....</b>	<b>1</b>
3.1 Principal terms of the boxed lens system .....	1
3.2 Complementary terms of the boxed lens system .....	6
<b>4 Measuring system .....</b>	<b>12</b>
<b>Annex A (informative) Measurement of 3-dimensionally shaped spectacle frames .....</b>	<b>13</b>
<b>Bibliography .....</b>	<b>16</b>

iTeh STANDARD PREVIEW  
 (standards.iteh.ai)  
 Full standard:  
<https://standards.iteh.ai/catalog/standards/sist/cc99ddce-d9dd-424f-a202-345dbb3e7809/iso-fdis-8624>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 172, *Optics and photonics*, Subcommittee SC 7, *Ophthalmic optics and instruments*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 170, *Ophthalmic optics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 8624:2011), which has been technically revised. It also incorporates the Amendment ISO 8624:2011/Amd.1.

The main changes compared to the previous edition are as follows:

- the informative annex with its complementary definitions has been transferred to [3.2](#);
- minor asymmetry of only the nasal bearing surfaces has been included in this edition. Since such asymmetry does not affect the lens shapes, only the definition of bridge height is affected, see the explanation in [3.2.6](#), Note 2 to entry.
- the plane of the lens shape has been redefined and now relates to the orientation and position of the vertical centre line, in turn based on the apex of the groove in the frame and not a dummy lens;
- the definition of overall length of side for those without joints has been amended slightly, while the Figures now take account of the 3-dimensional nature of spectacle fronts where there is a significant face form angle;
- an informative annex ([Annex A](#)) has been added to discuss measurement of 3-dimensional spectacle frames.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Ophthalmic optics — Spectacle frames — Measuring system and vocabulary

## 1 Scope

This document specifies a measuring system for spectacle frames and related vocabulary. It is applicable to spectacle frames with fronts that are intended to be symmetrical.

## 2 Normative references

There are no normative references in this document.

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <http://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

### 3.1 Principal terms of the boxed lens system<sup>1)</sup>

#### 3.1.1

##### **boxed lens system**

system of measurement and definitions of spectacle frames based on rectangular boxes that circumscribe the lens shapes and that are used for the determination of the dimensions of the spectacle front and in which the upper tangent is both common to the right and left lens shapes and regarded as being horizontal

Note 1 to entry: In the case of spectacle frames having a significant *face form angle*, the line touching the uppermost edges of the right and left *lens shapes* shall be regarded as horizontal.

Note 2 to entry: For measurement of a lens aperture, the measurements should be taken as if projected onto the base of the rectangular box which is regarded as being tangential to the plane of the lens shape at its boxed centre. This plane is close to that formed by the upper and lower tangents to the *lens shape*. For frame measurements, the aperture is taken to be the size of the hypothetical lens that fits the frame. Measurements to the apex of the groove or equivalent can give slightly different values.

Note 3 to entry: Since the tangent common to the right and left *lens shapes* is regarded as being horizontal, the lines at right angles to it, e.g. the two of the sides of the box either side of the *lens shape*, are called "vertical". While the frame is worn, the horizontal lines will remain horizontal if the head is held erect, but the vertical lines will frequently not be vertical but, although in a vertical plane, will have their lower ends tipped in towards the cheeks (see the *as-worn pantoscopic angle* in ISO 13666).

1) This clause contains the three most important dimensions for spectacle frames, horizontal boxed lens size, distance between lenses and overall length of side. Tolerances on these are specified in ISO 12870.

### 3.1.2

#### boxed centre

C

intersection of the *horizontal centreline* (3.2.1) and *vertical centreline* (3.2.2) of the rectangular box that circumscribes the *lens shape* (3.2.10)

Note 1 to entry: See [Figure 1](#).

### 3.1.3

#### horizontal boxed lens size

#### horizontal lens size

a

distance between the two vertical sides of the rectangular box that circumscribes the *lens shape* (3.2.10)

Note 1 to entry: For spectacle frames having a significant *face form angle*, the *horizontal boxed lens size* shall be measured in the respective *plane of the lens shape*.

Note 2 to entry: See [Figure 1](#).

### 3.1.4

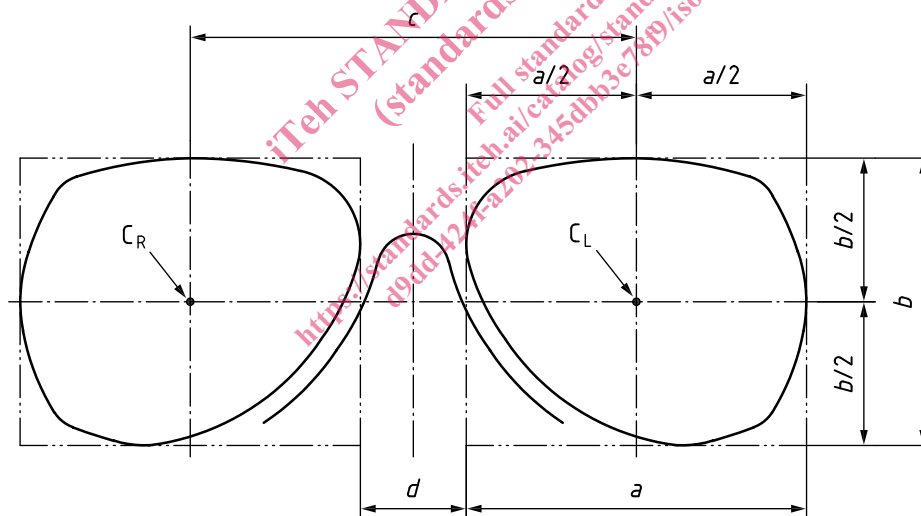
#### vertical boxed lens size

#### vertical lens size

b

distance between the two horizontal sides of the rectangular box that circumscribes the *lens shape* (3.2.10)

Note 1 to entry: See [Figure 1](#).



#### Key

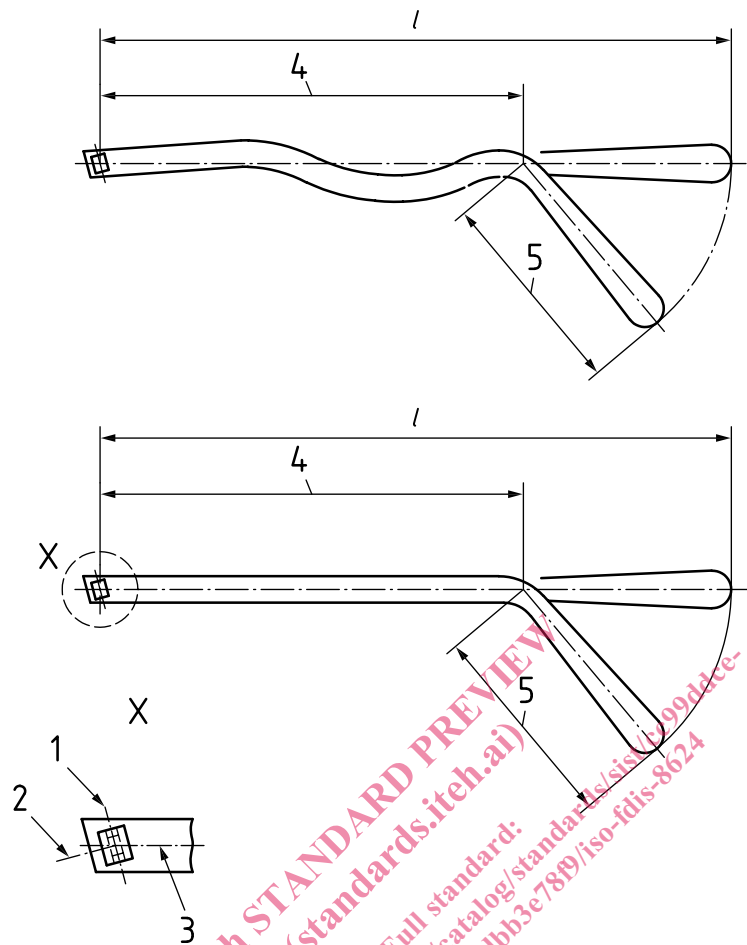
- $C_R, C_L$  right, left boxed centre
- $a$  horizontal boxed lens size
- $b$  vertical boxed lens size
- $c$  boxed centre distance
- $d$  distance between lenses

**Figure 1 — Measurements related to spectacle frames — Spectacle fronts**

**3.1.5****boxed centre distance***c*horizontal distance between the *boxed centres* (3.1.2)Note 1 to entry: See [Figure 1](#).Note 2 to entry: For spectacle frames having a significant *face form angle*, the *boxed centre distance* shall be measured between the *vertical centrelines* passing through the groove of the frame aperture. See [Figure 4](#).**3.1.6****distance between lenses***d*horizontal distance between the nasal vertical sides of the rectangular boxes that circumscribe the right and left *lens shapes* (3.2.10)Note 1 to entry: See [Figure 1](#).**3.1.7****overall length of side***l*

length from the intersection of the dowel screw's axis with the median plane of the joint to the end of the side and parallel to the centreline of it, the drop having been straightened

Note 1 to entry: See [Figure 2](#).Note 2 to entry: For sides without a joint, the side should be held open at  $(90 \pm 5)^\circ$  to the front or to that part of the side that is intended to be attached to the front, and the length measurement is from the end of the side to the back surface of the lug less 10 mm. See [Figure 3](#).



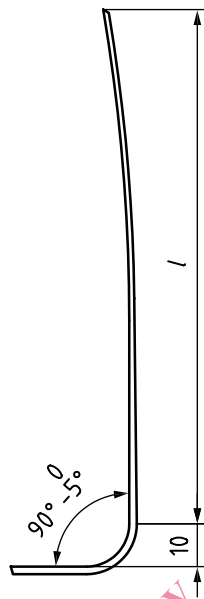
**Key**

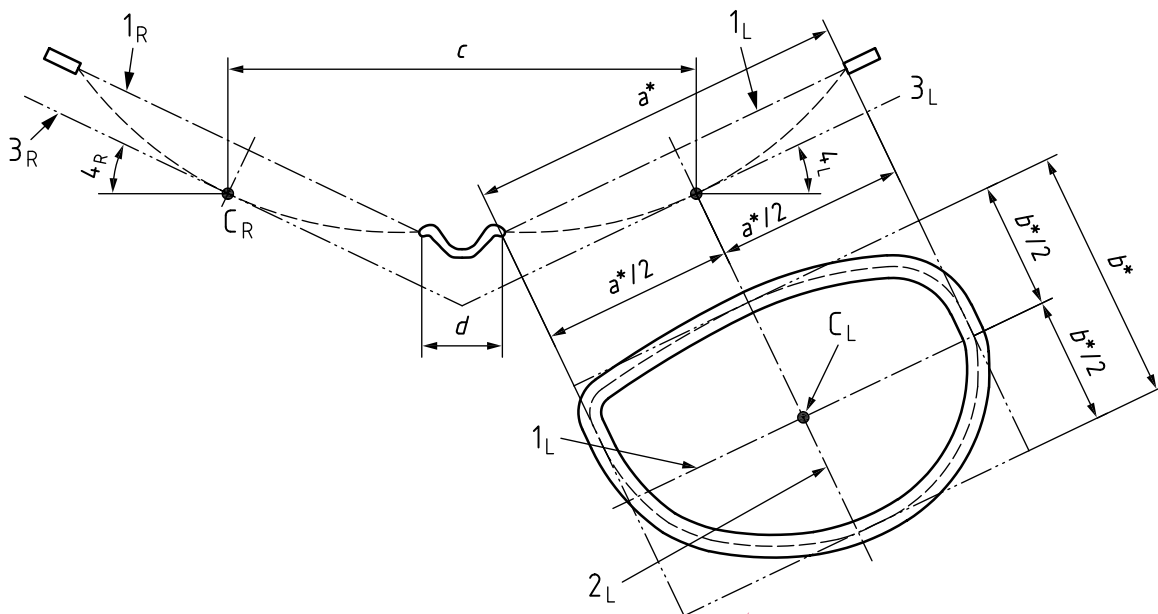
- 1 axis of hinge or dowel screw axis
- 2 median plane of joint
- 3 centreline of side
- 4 length to bend (see 3.2.7)
- 5 length of drop (see 3.2.8)
- $l$  overall length of side ( $l = \text{dimensions } 4 + 5$ )
- $X$  detail of the measurement position at the intersection of the three lines at the joint

**Figure 2 — Measurements related to spectacle frames — Spectacle sides**



Dimension in millimetres

**Key** $l$  overall length of side**Figure 3 — Measurement of overall length of side for sides without a joint**

**Key**

$C_R, C_L$	right, left boxed centre
$a^*$	horizontal boxed lens size
$b^*$	vertical boxed lens size
$c$	boxed centre distance
$d$	distance between lenses
$1_R, 1_L$	right, left horizontal centreline
$2_L$	left vertical centreline
$3_R, 3_L$	right, left plane of the lens shape
$4_R, 4_L$	right, left face form angle

NOTE In this Figure,  $a^*$  and  $b^*$  are related to the size measured to the apex of the groove.

**Figure 4 — Measurement of boxed centre distance in frame having significant face form angle**  
(the dashed lines represent the apex of the groove in the spectacle frame)

## 3.2 Complementary terms of the boxed lens system

### 3.2.1

#### horizontal centreline

horizontal straight line located at an equal distance from the two horizontal tangents of the *boxed lens system* (3.1.1)

Note 1 to entry: The *horizontal centreline* is based on the apex of the groove or equivalent.

Note 2 to entry: For rimless and semi-rimless frames, the centre of the edge of an afocal lens mounted in the frame is to be regarded as equivalent.

Note 3 to entry: See Figures 4, 5 and 6.

### 3.2.2

#### vertical centreline

vertical straight line located at an equal distance from the vertical sides of the rectangular box that circumscribes the *lens shape* (3.2.10)

Note 1 to entry: The *vertical centreline* is based on the apex of the groove or equivalent.