



**SLOVENSKI STANDARD**  
**SIST EN ISO 20753:2024**

**01-februar-2024**

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**Polimerni materiali - Preskušanci (ISO 20753:2023)**

Plastics - Test specimens (ISO 20753:2023)

Kunststoffe - Probekörper (ISO 20753:2023)

Plastiques - Éprouvettes (ISO 20753:2023)

**Ta slovenski standard je istoveten z: EN ISO 20753:2023**

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**ICS:**

83.080.01 Polimerni materiali na splošno  
Plastics in general

**SIST EN ISO 20753:2024**

**en,fr,de**



EUROPEAN STANDARD

EN ISO 20753

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2023

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Supersedes EN ISO 20753:2018

English Version

## Plastics - Test specimens (ISO 20753:2023)

Plastiques - Éprouvettes (ISO 20753:2023)

Kunststoffe - Probekörper (ISO 20753:2023)

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[SIST EN ISO 20753:2024](https://standards.iteh.ai)

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## European foreword

This document (EN ISO 20753:2023) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by SIS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2024, and conflicting national standards shall be withdrawn at the latest by June 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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# INTERNATIONAL STANDARD

**ISO**  
**20753**

Third edition  
2023-11

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## Plastics — Test specimens

*Plastiques — Éprouvettes*

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## ISO 20753:2023(E)

### Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 2, *Mechanical behavior*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 20753:2018), which has been technically revised.

The main changes are as follows:

- Clarified overview of dimensions for reduced-scale dumb bell specimen type A.
  - That it contains harmonization of all tolerances for radii, widths and lengths, calculation of the total tolerance for  $l_2$  (the length  $l_1$  including radii), which now includes the summary of tolerances of the single dimensions.
  - That dimension  $l_2$  is most important for a testing lab, as it needs to be observed to ensure distance between grips at tensile test.
- Change of dimension of test specimen type CP. The dimension is now consistent with type 3 of ISO 8256. The former dimension refers to type 2 of ISO 8256. However, the new dimension tends to be used for high-speed tensile tests for crash simulation.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).