

DRAFT AMENDMENT ISO 13918:2017/DAM 1

ISO/TC 44/SC 10

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Welding — Studs and ceramic ferrules for arc stud welding AMENDMENT 1

Soudage — Goujons et bagues céramiques pour le soudage à l'arc des goujons
AMENDEMENT 1

ICS: 21.060.10; 25.160.10

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This document was prepared by Technical Committee [or Project Committee] ISO/TC [or ISO/PC] ###, [name of committee], Subcommittee SC ##, [name of subcommittee].

This second/third/... edition cancels and replaces the first/second/... edition (ISO #####:#####), which has been technically revised.

The main changes compared to the previous edition are as follows:

— xxx xxxxxxxx xxx xxx

A list of all parts in the ISO ##### series can be found on the ISO website.

This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Quality management in the field of welding*.

The main changes compared to the previous edition are as follows:

- Replacement of abrivation CEV by CE;
- correction of wrong figure for ceramic ferrules designation MD in table 17;
- addition of formula for calculation of CE.

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Welding — Studs and ceramic ferrules for arc stud welding

AMENDMENT 1

1 Addition in [clause 2](#)

Add reference to ISO/TR 17671-2 in [clause 2](#).

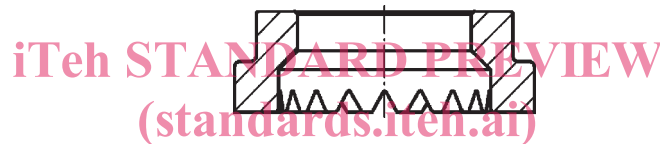
2 Modifications in 5.3.3, Table 2

Replace CEV by CE in Table 2 and add the following note in Table 2:

NOTE $CE = C + \frac{Mn}{6} + \frac{Cr + Mo + V}{5} + \frac{Ni + Cu}{15}$ in% (see ISO/TR 17671-2).

3 Correction of figure for ceramic ferrules designation MD in Table 17

Replace figure for ceramic ferrules designation MD by the following:



[ISO 13918:2017/DAmD 1](#)

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