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**Specification and qualification of  
welding procedures for metallic  
materials — Welding procedure test —**

**Part 1:**

**Arc and gas welding of steels and arc  
welding of nickel and nickel alloys**

**AMENDMENT 1**

*Descriptif et qualification d'un mode opératoire de soudage pour  
les matériaux métalliques — Épreuve de qualification d'un mode  
opératoire de soudage —*

*Partie 1: Soudage à l'arc et aux gaz des aciers et soudage à l'arc du  
nickel et des alliages de nickel*

*AMENDEMENT 1*



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ISO 15614-1:2017/Amd.1:2019  
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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Quality management in the field of welding*.

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# Specification and qualification of welding procedures for metallic materials — Welding procedure test —

Part 1:

**Arc and gas welding of steels and arc welding of nickel and nickel alloys**

## AMENDMENT 1

8.5.2.3

Replace the entire subclause with the following text:

### **8.5.2.3 Transfer mode**

For solid and metal cored wires, the qualification using short circuiting transfer qualifies only short-circuiting transfer. Qualification using spray, pulse or globular transfer qualifies spray, pulse and globular transfer.

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