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Standard Specification for Backer Material for Use with Cold- and Hot-Applied Joint Sealants in Portland-Cement Concrete and Asphalt Joints¹

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1. Scope

1.1 This specification covers backer material for cold- and hot-applied joint sealant for use in portland-cement concrete or asphalt-pavement joints.

1.2 This specification establishes basic requirements for sealant-backer material either in rod or strip form, that can withstand the temperature of hot- or cold-applied sealants without excessive deformation.

1.3 Sealant backer material serves one or more of the following purposes:

1.3.1 Limits the amount and depth of sealant applied to a joint,

1.3.2 Acts as a barrier interface to prevent backside adhesion (bondbreaker), and

1.3.3 Provides a form to assist the sealant in developing a shape factor.

1.4 The values stated in inch-pound units are to be regarded as the standard. The values in parentheses are for information purposes only.

1.5 The following safety hazards caveat pertains only to the test methods described in this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

C670 Practice for Preparing Precision and Bias Statements for Test Methods for Construction Materials

C1016 Test Method for Determination of Water Absorption of Sealant Backing (Joint Filler) Material

C1253 Test Method for Determining the Outgassing Potential of Sealant Backing

D545 Test Methods for Preformed Expansion Joint Fillers for Concrete Construction (Nonextruding and Resilient Types)

D1622 Test Method for Apparent Density of Rigid Cellular Plastics

D1623 Test Method for Tensile and Tensile Adhesion Properties of Rigid Cellular Plastics

D5535 Terminology Relating to Formed-in-Place Sealants for Joints and Cracks in Pavements

E1 ~~Specification for ASTM Liquid-in-Glass Thermometers~~ Specification for ASTM Liquid-in-Glass Thermometers

E220 Test Method for Calibration of Thermocouples By Comparison Techniques

3. Terminology

3.1 For definitions, refer to Terminology D5535.

4. Classification

4.1 Sealant backer material is available in three types:

4.1.1 *Type 1*, shall be round rods of various diameters intended for use with cold- and hot-applied sealants.

4.1.2 *Type 2*, shall be sheets or strips of various thicknesses, laminated or skived by the manufacturer but capable of being field laminated and used with cold- and hot-applied sealants.

4.1.3 *Type 3*, shall be round rods of various diameters limited for use with cold-applied sealants.

4.2 *Type 1* and *Type 3* rod materials are intended for use primarily where there is a reservoir, either already existing or formed, such as a contraction joint, where the rod will limit the sealant depth and prevent the sealant from bonding to the bottom of the joint reservoir (bond-breaker) thus eliminating bottom-side adhesion.

¹ This specification is under the jurisdiction of ASTM Committee D04 on Road and Paving Materials and is the direct responsibility of Subcommittee D04.33 on Formed-In-Place Sealants for Joints and Cracks in Pavements.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

4.3 Type 2 strip material is intended primarily for use where there is an opening the full depth of the pavement, such as an expansion joint for which it is desirable to have a filler material completely fill the opening and prevent or minimize the accumulation of water or incompressible materials below the sealant.

5. Ordering Information

5.1 Types 1, 2, and 3 backer material are available in a range of sizes, lengths, and diameters; they are available on reels, in coils, or in straight lengths. Consult the manufacturer for information on how to order.

5.2 Backer material must be ordered by diameter or size in relation to the joint opening, usually 25 to 35 % larger than the joint width.

6. Materials

6.1 Sealant backer material shall be easily compressed and installed in the joint reservoir. This material shall be heat resistant when used with hot-applied sealants.

7. Physical Properties

7.1 Physical properties of the sealant backer material shall conform to the requirements of Table 1.

8. Workmanship, Finish, and Appearance

8.1 The product shall be clean, free of scale or foreign matter, oil, or water which could wipe off on a joint sidewall and interfere with the proper cure or adhesion of the sealant.

9. Test Methods

9.1 *Water Absorption*— Tests for water absorption of the Types 1 and 3 backing material shall be made in accordance with Test Method C1016, Procedure B. Type 2 material shall be tested in accordance with Test Method D545.

9.1.1 For Type 2 material:

$$WA = \frac{W \times 100}{262t}$$

(1)

where:

WA = water absorption by volume, %,

W = weight of water absorbed, from tests made according to Test Methods D545, g, and

t = thickness of 4 in. by 4 in. specimen, inches.

9.1.2 For the purposes of this calculation, 1 g of water occupies 0.061 in.³ at test conditions.

9.2 *Density*—Tests for density of Types 1 and 3 materials shall be made in accordance with Test Method D1622. Tests for density of Type 2 material shall be made in accordance with Test Methods D545.

9.3 *Tensile Strength*— Tests for tensile strength of Types 1 and 3 materials shall be made in accordance with Test Method D1623.

9.4 *Compression Deflection and Recovery*—Type 2 material shall be tested in accordance with Test Methods D545. Type 1 and 3 materials shall be tested in accordance with the following procedure.

9.4.1 *Significance and Use*—This test method covers a procedure for measuring the force necessary to compress the backer material, and the percentage recovery of original dimensions after removal of the compression load.

9.4.2 *Apparatus*:

9.4.2.1 An apparatus shall be provided having a flat compression plate larger than the specimen to be tested, connected to a force measuring device, and mounted in such a manner that the specimen can be deflected (compressed) at a speed of 0.5 to 2 in./min. The apparatus shall be arranged to support the specimen on a level horizontal plate. The apparatus shall be capable of measuring the distance between the movable plate and the stationary plate.

TABLE 1 Physical Property Requirements

Property	Type 1	Type 2	Type 3
Density, lb/ft ³ (kg/m ³), max	6 (96.1)	4 (64.1)	6 (96.1)
Tensile strength, psi (kgf/cm ²), min	20 (1.41)	N/A	20 (1.41)
Water absorption, by volume, % max	0.5	0.5	0.5
25 % Compression deflection force, psi (kgf/cm ²), max	15 (1.06)	15 (1.06)	15 (1.06)
Compression recovery, %, min	90	90	90
Heat resistance, °F	392 ± 5	392 ± 5	N/A
°C	200 ± 2.8	200 ± 2.8	N/A
Maximum shrinkage, %	10 %	10 %	N/A