
**Dentistry — Compatibility testing for
metal-ceramic and ceramic-ceramic
systems**

*Médecine bucco-dentaire — Essais de compatibilité pour systèmes
métallo-céramiques et céramo-céramiques*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 106, *Dentistry*, Subcommittee SC 2, *Prosthetic materials*.

This third edition cancels and replaces ISO 9693-1:2012 and ISO 9693-2:2016, which have been technically revised.

The main changes compared to the previous editions are as follows:

- this document focuses only on the compatibility of veneering ceramics fired on to metallic or ceramic substrate materials. Tests of dental veneering ceramics themselves, whether for either metal or ceramic substructures, are now contained in ceramics standard ISO 6872;
- some clauses are relevant for all materials (e.g. measurement of thermal expansion coefficients);
- the de-bonding test (formerly denoted the Schwickerath bond characterization test) for veneering ceramic fired to a substrate is retained for metallic substrates and for ceramic substrates with an elastic modulus less than 250 GPa;
- a new requirement has been added for metal-ceramic systems to undergo thermal shock testing according to either of two protocols.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Dental veneering ceramics and metal alloys or substructure ceramics are suitable materials for the fabrication of dental restorations. Compatibility between the veneering ceramic and the substructure material under mechanical and thermal loading is essential if they are to function in a prosthetic construction.

This document specifies requirements and test methods for assessing the risk of failure associated with masticatory forces and the oral environment.

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