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**SIST EN IEC 60034-27-2:2025**

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**Električni rotacijski stroji - 27-2 del: Sprotno merjenje delnih razelektritev na izolaciji statorskega navitja (IEC 60034-27-2:2023)**

Rotating electrical machines - Part 27-2: On-line partial discharge measurements on the stator winding insulation (IEC 60034-27-2:2023)

Drehende elektrische Maschinen - Teil 27-2: OnlineTeilentladungsmessungen an der Ständerwicklungsisolierung drehender elektrischer Maschinen (IEC 60034-27-2:2023)

Machines électriques tournantes - Partie 27-2: Mesurages en fonctionnement des décharges partielles effectués sur le système d'isolation(IEC 60034-27-2:2023)

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**Rotating electrical machines - Part 27-2: On-line partial  
discharge measurements on the stator winding insulation  
(IEC 60034-27-2:2023)**

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Ständerwicklungsisolierung drehender elektrischer  
Maschinen  
(IEC 60034-27-2:2023)

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## EN IEC 60034-27-2:2024 (E)

### European foreword

The text of document 2/2153/FDIS, future edition 1 of IEC 60034-27-2, prepared by IEC/TC 2 "Rotating machinery" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60034-27-2:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2024-10-11
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2027-01-11

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## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cencenelec.eu](http://www.cencenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60034-27-1	2017	Rotating electrical machines - Part 27-1: Off-line partial discharge measurements on the winding insulation	EN IEC 60034-27-1	2018
IEC 60034-27-3	-	Rotating electrical machines - Part 27-3: Dielectric dissipation factor measurement on stator winding insulation of rotating electrical machines	EN 60034-27-3	-
IEC 60060-1	-	High-voltage test techniques - Part 1: General definitions and test requirements	EN 60060-1	-
IEC 60068-2-6	-	Environmental testing - Part 2-6: Tests - Test Fc: Vibration (sinusoidal)	EN 60068-2-6	-
IEC 60068-2-27	-	Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock	EN 60068-2-27	-
IEC 60112	-	Method for the determination of the proof and the comparative tracking indices of solid insulating materials	EN IEC 60112	-
IEC 60270	2000	High-voltage test techniques - Partial discharge measurements	EN 60270	2001
IEC 62271-1	-	High-voltage switchgear and controlgear - Part 1: Common specifications for alternating current switchgear and controlgear	EN 62271-1	-
IEC TS 62478	-	High voltage test techniques - Measurement of partial discharges by electromagnetic and acoustic methods	-	-
ISO 8528-9	-	Reciprocating internal combustion engine driven alternating current generating sets - Part 9: Measurement and evaluation of mechanical vibration	-	-





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# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



**Rotating electrical machines –  
Part 27-2: On-line partial discharge measurements on the stator winding  
insulation**

**Machines électriques tournantes –  
Partie 27-2: Mesurages en fonctionnement des décharges partielles effectués  
sur le système d'isolation**

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## CONTENTS

FOREWORD.....	6
INTRODUCTION.....	8
1 Scope.....	10
2 Normative references .....	10
3 Terms and definitions .....	11
4 Cause and effects of on-line PD .....	13
5 Noise and disturbances .....	14
5.1 General.....	14
5.2 Noise and disturbance sources .....	14
6 Measuring techniques and instruments.....	15
6.1 General.....	15
6.2 Pulse propagation in windings.....	16
6.3 Signal transfer characteristics .....	16
6.4 PD sensors .....	19
6.4.1 General .....	19
6.4.2 Design of PD sensors .....	19
6.4.3 Reliability of PD sensors.....	20
6.5 PD measuring device.....	20
6.6 PD measuring parameters.....	21
6.6.1 General .....	21
6.6.2 PD magnitude.....	21
6.6.3 Additional PD parameters .....	21
7 Installation of measuring systems .....	21
7.1 General.....	21
7.2 Installation of PD sensors .....	21
7.3 Outside access point and cabling.....	22
7.4 Installation of the PD measuring device .....	23
7.5 Installation of operational data acquisition systems.....	23
8 Normalization of measurements.....	24
8.1 General.....	24
8.2 Normalization for low frequency systems .....	24
8.2.1 General .....	24
8.2.2 Normalization procedure.....	24
8.3 Normalization / sensitivity check for high and very high frequency systems.....	25
8.3.1 Specification for the electronic pulse generation .....	25
8.3.2 Configuration of the machine .....	27
8.3.3 Sensitivity check.....	27
9 Measuring procedures .....	27
9.1 General.....	27
9.2 Machine operating parameters.....	28
9.3 Baseline measurement.....	28
9.3.1 General .....	28
9.3.2 Comprehensive test procedure .....	28
9.4 Periodic measurements.....	29
9.5 Continuous measurements.....	30
10 Visualization of measurements .....	30



10.1	General.....	30
10.2	Visualization of trending parameters .....	31
10.3	Visualization of PD patterns .....	31
11	Interpretation of on-line measurements.....	34
11.1	General.....	34
11.2	Evaluation of basic trend parameters .....	34
11.3	Evaluation of PD patterns .....	35
11.3.1	General .....	35
11.3.2	PD pattern interpretation.....	36
11.4	Effect of machine operating factors .....	36
11.4.1	General .....	36
11.4.2	Machine operating factors.....	36
11.4.3	Steady state load conditions .....	37
11.4.4	Transient load conditions.....	37
12	Test report.....	38
Annex A	(informative) Nature of PD in rotating electrical machines .....	41
A.1	Types of PD in rotating electrical machines.....	41
A.1.1	General .....	41
A.1.2	Internal discharges .....	41
A.1.3	Slot discharges.....	42
A.1.4	Discharges in the end-winding .....	42
A.1.5	Conductive particles .....	42
A.2	Arcing and sparking .....	42
A.2.1	General .....	42
A.2.2	Arcing at broken conductors .....	43
A.2.3	Vibration sparking.....	43
Annex B	(informative) Disturbance rejection and signal separation .....	44
B.1	General.....	44
B.2	Frequency domain separation .....	44
B.3	Time domain separation.....	44
B.4	Combination of frequency and time domain separation .....	45
B.5	Synchronous multi-channel measurement .....	46
B.6	Signal gating.....	47
B.7	Pattern recognition.....	48
Annex C	(informative) Examples of Phase Resolved Partial Discharge (PRPD) pattern.....	50
C.1	General.....	50
C.2	Principal appearance of phase resolved PD patterns .....	50
C.3	Example of typical PRPD patterns recorded in laboratory .....	53
C.3.1	General .....	53
C.3.2	Internal discharges .....	53
C.3.3	Slot partial discharges .....	55
C.3.4	Discharges in the end-winding .....	56
C.4	Example of typical PRPD patterns recorded on-line .....	59
C.4.1	General .....	59
C.4.2	Internal discharges .....	59
C.4.3	Slot partial discharges .....	61
C.4.4	Discharges in the end-winding .....	62
C.5	Other complex examples.....	65

Annex D (normative) Specifications for conventional PD coupling capacitors .....	67
D.1 General.....	67
D.2 Datasheet information .....	67
D.3 Type tests .....	67
D.3.1 General .....	67
D.3.2 Voltage endurance.....	67
D.3.3 Tracking resistance .....	68
D.3.4 Lightning impulse test.....	68
D.3.5 Dissipation factor.....	68
D.3.6 Capacitance stability in temperature .....	68
D.3.7 Thermal cycling .....	68
D.3.8 Frequency response .....	68
D.4 Mechanical vibration and shock capabilities .....	68
D.5 Routine tests.....	69
D.5.1 General .....	69
D.5.2 Dielectric withstand test at power frequency .....	69
D.5.3 Partial discharge extinction voltage test.....	69
D.5.4 Capacitance and dissipation factor .....	69
Figure 1 – Generic overview of PD measuring system and its subsystems .....	15
Figure 2 – Cascade of frequency response channels .....	16
Figure 3 – Idealized frequency response of a PD pulse at the PD source and at the machine terminals; frequency response of different PD measuring systems: a) low frequency range, b) high frequency range, c) very high frequency range.....	17
Figure 4 – Measuring object, during normalization, neutral point in same condition as during operation.....	25
Figure 5 – Arrangement for sensitivity check.....	26
Figure 6 – Recommended test procedure with consecutive load and temperature conditions .....	29
Figure 7 – Example of the trend in peak PD activity in three phases over an 18-year interval using periodic measurements .....	31
Figure 8 – Examples of a PRPD pattern.....	32
Figure 9 – Phase to phase PD PRPD plots where the PD is caused by insufficient spacing between the endwindings of phases B and C .....	33
Figure B.1 – Example for time domain separation by time of pulse arrival.....	45
Figure B.2 – Combined time and frequency domain disturbance separation (time frequency map).....	46
Figure B.3 – 3 phase star diagram of multi-channel measurement .....	47
Figure C.1 – Phase-earth driven PD – PD predominantly centered on 45° and 225° after zero crossing of phase-to-earth voltage .....	51
Figure C.2 – PD events and other sources, e.g. non-PD sources, that are not centered on 45° and 225° after zero crossing of phase-to-earth voltage .....	52
Figure C.3 – Example of internal void discharges PRPD pattern, recorded during laboratory simulation.....	54
Figure C.4 – Example of internal delamination PRPD pattern, recorded during laboratory simulation.....	54
Figure C.5 – Example of delamination between conductor and insulation PRPD pattern, recorded during laboratory simulation .....	55

Figure C.6 – Slot partial discharges activity and corresponding PRPD pattern, recorded during laboratory simulation .....	56
Figure C.7 – Corona activity at the S/C and stress grading coating, and corresponding PRPD pattern, recorded during laboratory simulation .....	56
Figure C.8 – Surface tracking activity along the end arm and corresponding PRPD pattern, recorded during laboratory simulation .....	57
Figure C.9 – Surface discharges at the junction between stress control and conductive slot coatings:a) Insulating tape simulating a bad electrical connection between conductive slot coating and stress control coating and the corresponding PRPD;b) and c) the connection is completely interrupted .....	58
Figure C.10 – Gap type discharge activities and corresponding PRPD patterns, recorded during laboratory simulations .....	59
Figure C.11 – Example of internal void discharges PRPD pattern, recorded on-line .....	60
Figure C.12 – Example of internal delamination PRPD pattern, recorded on-line.....	60
Figure C.13 – Example of delamination between conductor and insulation PRPD pattern, recorded on-line.....	61
Figure C.14 – PD pattern of phase 2 recorded on-line in April 2012 without any filtering indicating slot PD.....	62
Figure C.15 – Picture of a bar removed for expertise chosen to be the one with the highest level on phase 2 and close to line side when scanning slots using the TVA probe in January 2014 .....	62
Figure C.16 – PD pattern recorded on-line on phase 2 in September 2016 (maximum scale is 1 V).....	62
Figure C.17 – PRPD plot and photo of a stator bar in the same phase of a large air-cooled turbine generator showing signs of deterioration of the slot conductive coating, as well deterioration of the interface between the slot conductive coating and the stress control coating.....	63
Figure C.18 – Surface tracking activity along the end arm and corresponding PRPD pattern, recorded on-line.....	63
Figure C.19 – Degradation caused by gap type discharges and corresponding PRPD patterns, recorded on-line.....	64
Figure C.20 – PRPD pattern recorded on-line, illustrating multiple PD sources showing the complexity.....	65
Figure C.21 – Three phase PRPD showing phase to phase PD between A and B phases as well as B and C phases; photo showing the as-found PD in the endwinding area due to inadequate separation between the phases.....	66
Table 1 – Operating condition stability to obtain valid trends in PD .....	30

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

## ROTATING ELECTRICAL MACHINES –

Part 27-2: On-line partial discharge measurements  
on the stator winding insulation

## FOREWORD

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The text of this International Standard is based on the following documents:

Draft	Report on voting
2/2153/FDIS	2/2166/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

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## INTRODUCTION

Partial Discharge (PD) on-line measurement of rotating electrical machines has gained widespread acceptance as it could reveal the presence of localized weak points of the stator insulation system and also various arcing and sparking phenomena. Nevertheless, it has emerged from several studies that not only are there many different methods of measurement in existence, but also the criteria and methods of analysing and finally assessing the measured data are often very different and not really comparable. Consequently, there is a need to have an International Standard (IS) to give defined guidelines to the users of on-line PD measurements to assess the condition of their insulation systems.

On-line PD measurements are recorded with the rotating electrical machine experiencing all of the operating stresses; thermal, electrical, environmental and mechanical. Due to the realistic stress impact on the winding during measurement and due to the fact that the measurement is performed during all kinds of normal operation like base load and peak load, PD on-line testing could identify changes of the winding insulation system at a premature stage and enables real-time condition assessment as part of predictive maintenance strategies.

PD trend evaluation and comparisons with machines of similar design and similar insulation system measured under similar conditions, using the same measuring equipment, are recommended to ensure reliable assessment of the condition of the stator winding insulation. The trending information provides a good measure for early indication of a change in insulation condition. This gives time for planning further standstill examination in terms of visual inspection and off-line testing during next inspection outage.

This document does not deal with on-line PD measurements on converter driven electrical machines because different measuring techniques are needed to distinguish between noise from the converter and PD from the winding.

Limitations: PD on-line tests on stator windings produce comparative, rather than absolute measurements. This creates a fundamental limitation for the interpretation of PD data. Therefore, acceptance criteria with simple limits for new or rewound stator windings cannot be established as the following reasons demonstrate:

- There are many types of PD sensors as well as recording and analysing instruments. Generally, they are incompatible and will produce different results for the same PD activity.
- Even with the same measuring system, the high frequency partial discharge pulses will interact with the winding capacitance and inductance on their way from point of origin to the measuring point, e.g. at the winding terminals. Thus, PD measurements taken at machines with different winding design and rating produce different PD results, even though the actual type of PD source is the same.
- Different types of winding defects produce different PD magnitudes and have different impact on insulation destruction. There is no strong correlation between high PD and high risk of insulation failure.
- PD activity may occur close or far from the PD sensor. In general, if the PD source is inside the winding coils far away from the PD sensor, it will produce a smaller response at the PD sensor at the terminals compared to a PD source at the phase connections nearby due to pulse attenuation.

Users should also be aware that there is no evidence that the time to failure of the stator winding insulation can be estimated using any PD quantity, alone or even in combination. In order to more comprehensively describe the condition of the stator insulation, PD measurements are required to be supplemented by other electrical tests. Also, determining the root cause of an insulation deterioration process using PD pattern recognition, especially if more than one process is occurring, is still somewhat subjective, although the digital analysing technology is evolving rapidly.