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Pohištveno okovje - Trdnost in trajnost izvlečnih elementov in njihovih sestavnih delov

Hardware for furniture - Strength and durability of extension elements and their components

Möbelbeschläge - Festigkeit und Dauerhaltbarkeit von Auszügen und deren Komponenten

Quincaillerie d'ameublement - Résistance mécanique et endurance des éléments extractibles et de leurs composants

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Hardware for furniture - Strength and durability of extension elements and their components

Quincaillerie d'ameublement - Résistance mécanique et endurance des éléments extractibles et de leurs composants

Möbelbeschläge - Festigkeit und Dauerhaltbarkeit von Auszügen und deren Komponenten

This European Standard was approved by CEN on 7 July 2024.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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EN 15338:2024 (E)

European foreword

This document (EN 15338:2024) has been prepared by Technical Committee CEN/TC 207 “Furniture”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2025, and conflicting national standards shall be withdrawn at the latest by February 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15338:2007+A1:2010.

EN 15338:2024 includes the following significant technical changes with respect to EN 15338:2007+A1:2010:

- updating of normative references;
- revision of 6.4 “Corrosion resistance”;
- deletion of A.6 “Corrosion test”.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Introduction

The aim of this document is to provide furniture manufacturers, designers and developers with comparable information regarding the performance of extension elements and drawers.

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EN 15338:2024 (E)

1 Scope

This document specifies test methods and requirements for the strength and durability of all types of extension elements and their components for all fields of application, except table extensions.

The tests consist of the application of loads, forces and velocities simulating normal functional use, as well as misuse, that can reasonably be expected to occur.

With the exception of the corrosion test in 6.4, the tests are designed to evaluate properties without regard to materials, design/construction or manufacturing processes.

The strength and durability tests only relate to the extension elements and the parts used for the attachment, e.g. screws.

The strength and durability tests are carried out in a test frame with specified properties. The test results are only used as a guide to the performance of a piece of furniture.

The test results are only valid for the extension element tested.

Ageing and influences of heat and humidity are not included.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 320, *Particleboards and fibreboards — Determination of resistance to axial withdrawal of screws*

EN 323, *Wood-based panels — Determination of density*

EN 17737, *Hardware for furniture — Test and evaluation methods for the corrosion resistance of furniture fittings*

EN ISO 6270-2, *Paints and varnishes — Determination of resistance to humidity — Part 2: Condensation (in-cabinet exposure with heated water reservoir) (ISO 6270-2)*

EN ISO 10289, *Methods for corrosion testing of metallic and other inorganic coatings on metallic substrates — Rating of test specimens and manufactured articles subjected to corrosion tests (ISO 10289)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at <https://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

3.1

catch device

device which keeps or pulls an extension element in place, but does not require a second action in order to release it

EXAMPLE A magnetic catch or a self-closing or self-opening mechanism.

3.2

extension element

components that can be pulled out and pushed in

EXAMPLE Drawers, suspended pocket files, keyboard trays.

3.3

loading capacity

M

mass in kg, as specified by the manufacturer, for which the extension element will fulfil the strength and durability requirements

Note 1 to entry: The loading capacity includes the extension element and the load in/on the extension element. In other EN standards, this is referred to as total mass.

3.4

damper

mechanism which gently brings the extension element to a stop

4 General test conditions

4.1 Preliminary preparation

The extension element shall be assembled/mounted according to the instructions supplied with it.

If mounting or assembly instructions are not supplied, the most adverse configuration shall be used and the mounting or assembly method shall be recorded in the test report. Fittings shall be tightened before testing and shall not be re-tightened unless specifically required in the manufacturer's instructions. If it is necessary to change the configuration to produce the worst-case conditions, this shall be recorded in the test report.

For testing a range of related extension elements, only worst case(s) shall be tested.

<https://www.iso.org/standard/68815.html>
The tests shall be carried out in indoor ambient conditions at a temperature between 15 °C and 25 °C. If during a test the temperature is outside of the range of 15 °C to 25 °C, the maximum and/or minimum temperature shall be recorded in the test report.

Extension elements which include structural hardware parts made of hygroscopic plastic materials, e.g. polyamide shall be conditioned at (23 ± 5) °C and a relative humidity of (50 ± 5) % for at least 7 days before testing.

In the case of designs not addressed in the test procedures, the test shall be carried out as far as possible as described, and deviations from the test procedure shall be recorded in the test report.

Before beginning the testing, the extension element shall be inspected visually thoroughly. Any defects shall be recorded so that they are not assumed to have been caused by the tests. If specified, measurements shall be carried out.

4.2 Test equipment

Unless otherwise specified, the tests may be applied by any suitable device, because results are not dependent upon the apparatus.

The equipment shall not inhibit deformation of the extension element, i.e. it shall be able to move so that it can follow the deformation of the extension element during testing.

All loading pads shall be capable of pivoting in relation to the direction of the applied force. The pivot point shall be as close as practically possible to the load surface.

EN 15338:2024 (E)**4.3 Application of forces**

The forces in the static load tests shall be applied sufficiently slowly to ensure that negligible dynamic force is applied. Unless otherwise specified, each force shall be maintained for not less than 10 s and not more than 15 s.

The forces in durability tests shall be applied at a rate to ensure that excessive heating does not occur.

The forces may be replaced by masses. The relation $10\text{ N} = 1\text{ kg}$ may be used for this purpose.

4.4 Tolerances

Unless otherwise stated, the following tolerances are applicable:

Forces: $\pm 5\%$ of the nominal force;

Velocities: $\pm 5\%$ of the nominal velocity;

Masses: $\pm 1\%$ of the nominal mass;

Dimensions: $\pm 1\text{ mm}$ of the nominal dimension;

Angles: $\pm 2^\circ$ of the nominal angle;

The accuracy for the positioning of loading pads shall be $\pm 5\text{ mm}$.

4.5 Sequence of testing

The tests shall be carried out in the same sequence as the clauses are numbered in this document. If the clause sequence is not followed, the sequence shall be recorded in the test report.

4.6 Inspection and assessment of results

Before and after completion of each test, the inspection shall be carried out as specified, after using adjustment devices, if available.

Before any measurements are taken, the loaded extension shall be moved 10 times over the total extension length.

Any changes that have taken place since the initial inspection shall be recorded. The inspection shall include at least the following:

- a) the fracture of any component or joint;
- b) the loosening of any joint intended to be rigid, which can be demonstrated by hand pressure;
- c) the deformation or wear of any part or component such that its functioning is impaired;
- d) the loosening of any means of fixing components;
- e) any impaired function of a component or part.

These results may be used to represent the performance of production models provided that the tested model is representative of the production model.

5 Test apparatus**5.1 Loading pad**

Rigid disc 100 mm in diameter (or 50 mm to be used in limited space), with a flat face and a 12 mm front edge blend radius.