



SLOVENSKI STANDARD
oSIST prEN IEC 60793-1-45:2023
01-junij-2023

Optična vlakna - 1-45. del: Merilne metode in postopki preskušanja - Premer polja načina

Optical fibres - Part 1-45: Measurement methods and test procedures - Mode field diameter

Lichtwellenleiter - Teil 1-45: Messmethoden und Prüfverfahren - Modenfelddurchmesser

Fibres optiques - Partie 1-45 : Méthodes de mesure et procédures d'essai - Diamètre du champ de mode

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SECRETARIAT: France	SECRETARY: Mr Laurent Gasca
OF INTEREST TO THE FOLLOWING COMMITTEES:	PROPOSED HORIZONTAL STANDARD: <input type="checkbox"/> Other TC/SCs are requested to indicate their interest, if any, in this CDV to the secretary.
FUNCTIONS CONCERNED: <input type="checkbox"/> EMC <input type="checkbox"/> ENVIRONMENT <input type="checkbox"/> QUALITY ASSURANCE <input type="checkbox"/> SAFETY	
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<p>Attention IEC-CENELEC parallel voting</p> <p>The attention of IEC National Committees, members of CENELEC, is drawn to the fact that this Committee Draft for Vote (CDV) is submitted for parallel voting.</p> <p>The CENELEC members are invited to vote through the CENELEC online voting system.</p>	

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- any relevant "in some countries" clauses to be included should this proposal proceed. Recipients are reminded that the enquiry stage is the final stage for submitting "in some countries" clauses. See AC/22/2007.

TITLE:

Optical fibres - Part 1-45: Measurement methods and test procedures - Mode field diameter

PROPOSED STABILITY DATE: 2027

NOTE FROM TC/SC OFFICERS:

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

OPTICAL FIBRES –

Part 1-45: Measurement methods and test procedures –
Mode field diameter

FOREWORD

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International Standard IEC 60793-1-45 has been prepared by subcommittee 86A: Fibres and cables, of IEC technical committee 86: Fibre optics.

This third edition cancels and replaces the second edition published in 2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Modification of the minimum distance between the fiber end and the detector for the direct far field scan (Annex A).
- b) Generalization of the requirement for the minimum dynamic range for all fibre types (Annex A).

158 The text of this International Standard is based on the following documents:

CDV	Report on voting
86A/1758/CDV	86A/1802/RVC

159

160 Full information on the voting for the approval of this International Standard can be found in the
161 report on voting indicated in the above table.

162 This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

163 A list of all parts in the IEC 60793 series, published under the general title *Optical fibres*, can
164 be found on the IEC website.

165 The committee has decided that the contents of this document will remain unchanged until the
166 stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to
167 the specific document. At this date, the document will be

- 168 • reconfirmed,
- 169 • withdrawn,
- 170 • replaced by a revised edition, or
- 171 • amended.

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OPTICAL FIBRES –

Part 1-45: Measurement methods and test procedures – Mode field diameter

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181 **1 Scope**

182 This part of IEC 60793 establishes uniform requirements for measuring the mode field diameter
183 (MFD) of single-mode optical fibre, thereby assisting in the inspection of fibres and cables for
184 commercial purposes.

185 **2 Normative references**

186 The following documents are referred to in the text in such a way that some or all of their content
187 constitutes requirements of this document. For dated references, only the edition cited applies.
188 For undated references, the latest edition of the referenced document (including any
189 amendments) applies.

190 IEC 60793-1-40:2001, *Optical fibres – Part 1-40: Measurement methods and test procedures –*
191 *Attenuation*

192 IEC 60793-2, *Optical fibres – Part 2: Product specifications – General*

193 **3 Terms and definitions**

194 No terms and definitions are listed in this document.

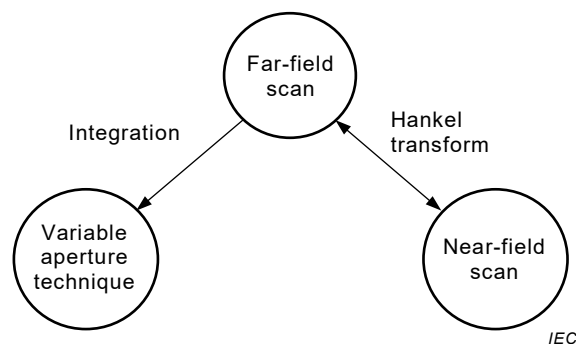
195 ISO and IEC maintain terminological databases for use in standardization at the following
196 addresses:

- 197 • IEC Electropedia: available at <http://www.electropedia.org/>
- 198 • ISO Online browsing platform: available at <http://www.iso.org/obp>

199 **4 General consideration about mode field diameter**

200 The mode field diameter measurement represents a measure of the transverse extent of the
201 electromagnetic field intensity of the guided mode in a fibre cross section, and it is defined from
202 the far-field intensity distribution as a ratio of integrals known as the Petermann II definition.
203 See Equation (1).

204 The definitions of mode field diameter are strictly related to the measurement configurations.
205 The mathematical equivalence of these definitions results from transform relationships between
206 measurement results obtained by different implementations summarized in Figure 1 as follows.



207

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Figure 1 – Transform relationships between measurement results

209 Four methods are described for measuring mode field diameter:

- 210 – method A: direct far-field scan;
- 211 – method B: variable aperture in the far field;
- 212 – method C: near-field scan;
- 213 – method D: bi-directional backscatter using an optical time domain reflectometer (OTDR).

214 All four methods apply to all categories of type B single-mode fibre shown in IEC 60793-2 and
 215 operating near 1 310 nm or 1 550 nm. Method D is not recommended for the measurement of
 216 fibres of unknown type or design.

217 Information common to all four methods is contained in Clauses 1 to 11, and information
 218 pertaining to each individual method appears in annexes A, B, C and D, respectively.

219 5 Reference test method

220 Method A, direct far-field scan, is the reference test method (RTM), which shall be the one used
 221 to settle disputes.

222 6 Apparatus

223 6.1 General

224 The following apparatus is common to all measurement methods. Annexes A, B, C and D include
 225 layout drawings and other equipment requirements for each of the four methods, respectively.

226 6.2 Light source

227 For methods A, B and C, use a suitable coherent or non-coherent light source, such as a
 228 semiconductor laser or a sufficiently powerful filtered white light source. The source shall
 229 produce sufficient radiation at the intended wavelength(s) and be stable in intensity over a time
 230 period sufficient to perform the measurement.

231 A monochromator or interference filter(s) may be used, if required, for wavelength selection.
 232 The detail specification shall specify the wavelength of the source. The full width half maximum
 233 (FWHM) spectral line width of the source shall be less than or equal to 10 nm, unless otherwise
 234 specified.

235 See Annex D for method D.

236 **6.3 Input optics**

237 For method A, B, and C, an optical lens system or fibre pigtail may be employed to excite the
238 specimen. It is recommended that the power coupled into the specimen be relatively insensitive
239 to the position of its input end face. This can be accomplished by using a launch beam that
240 spatially and angularly overfills the input end face.

241 If using a butt splice, employ index-matching material between the fibre pigtail and the specimen
242 to avoid interference effects. The coupling shall be stable for the duration of the measurement.

243 See Annex D for method D.

244 **6.4 Input positioner**

245 Provide means of positioning the input end of the specimen to the light source. Examples
246 include the use of x-y-z micropositioner stages, or mechanical coupling devices such as
247 connectors, vacuum splices, three-rod splices. The position of the fibre shall remain stable over
248 the duration of the measurement.

249 **6.5 Cladding mode stripper**

250 Use a device that extracts cladding modes. Under some circumstances, the fibre coating will
251 perform this function.

252 **6.6 High-order mode filter**

253 Use a means to remove high-order propagating modes in the wavelength range that is greater
254 than or equal to the cut-off wavelength of the specimen. For example, a one-turn bend with a
255 radius of 30 mm on the fibre is generally sufficient for most B-652, B-653, B-654, B-655, B-656
256 and B-657 fibres. For some B-657 fibres, smaller radius, multiple bends or longer specimen
257 length can be applied to remove high-order propagating modes.

258 **6.7 Output positioner**

259 Provide a suitable means for aligning the fibre output end face in order to allow an accurate
260 axial adjustment of the output end, such that, at the measurement wavelength, the scan pattern
261 is suitably focused on the plane of the scanning detector. Such coupling may include the use
262 of lenses, or may be a mechanical connector to a detector pigtail.

263 Provide means such as a side-viewing microscope or camera with a crosshair to locate the fibre
264 at a fixed distance from the apertures or detectors. It may be sufficient to provide only
265 longitudinal adjustment if the fibre is constrained in the lateral plane by a device such as a
266 vacuum chuck (this depends mainly upon the size of the light detector).

267 **6.8 Output optics**

268 See the appropriate annex: A, B, C or D.

269 **6.9 Detector**

270 See the appropriate annex: A, B, C or D.

271 **6.10 Computer**

272 Use a computer to perform operations such as controlling the apparatus, taking intensity
273 measurements, and processing the data to obtain the final results. For individual details, see
274 the appropriate annex: A, B, C or D.

275 7 Sampling and specimens

276 7.1 Specimen length

277 For methods A, B and C, the specimen shall be a known length, typically 2 m ± 0,2 m for most
278 B-652, B-653, B-654, B-655, B-656 and B-657 fibres. For some B-657 fibres, longer specimen
279 length can be used to avoid high-order propagating modes, 22 m for example.

280 For method D, OTDR, the sample shall be long enough to exceed (or be positioned beyond)
281 the dead zone of the OTDR, with both ends accessible, as described in the backscatter test
282 method IEC 60793-1-40.

283 7.2 Specimen end face

284 Prepare a flat end face, orthogonal to the fibre axis, at the input and output ends of each
285 specimen.

286 8 Procedure

287 See Annexes A, B, C and D for methods A, B, C and D, respectively.

288 9 Calculations

289 9.1 Basic equations

290 The basic equations for calculating mode field diameter by methods A, B and C are given below.
291 For additional calculations, see the appropriate annex: A, B, C or D. Sample data sets for
292 methods A, B and C are included in Annex E.

293 9.2 Method A – Direct far-field scan

294 The following equation defines the mode field diameter for method A in terms of the
295 electromagnetic field emitted from the end of the specimen.

296 Calculate the mode field diameter by scanning the far-field data and evaluating the Petermann
297 II integral, which is defined from the far-field intensity distribution:

$$298 \quad 2W_0 = \frac{\lambda\sqrt{2}}{\pi} \left[\frac{\int_0^{\pi/2} P_F(\theta) \sin(\theta) \cos(\theta) d\theta}{\int_0^{\pi/2} P_F(\theta) \sin^3(\theta) \cos(\theta) d\theta} \right]^{1/2} \quad (1)$$

299 where

300 $2W_0$ is the mode field diameter in μm ;

301 $P_F(\theta)$ is the far-field intensity distribution;

302 λ is the wavelength of measurement in μm ;

303 θ is the angle in the far-field measurement from the axis of the fibre.

304 NOTE 1 The integration limits are shown to be from zero to $\pi/2$, but it is understood that the integrands approach
305 zero with increasing argument so that, in practice, the integrals can be truncated.

306 NOTE 2 P_F is $F^2(\theta)$ in ITU-T documents.

307 The far-field method for obtaining the mode field diameter of a single-mode fibre is a two-step
308 procedure. First, measure the far-field radiation pattern of the fibre. Second, use a mathematical