



Designation: D3424 – 11

Standard Practice for Evaluating the Relative Lightfastness and Weatherability of Printed Matter¹

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1. Scope

1.1 This standard describes procedures for the determination of the relative lightfastness and weatherability of printed matter under the following conditions, which involve exposure to natural daylight or accelerated procedures in the laboratory:

1.1.1 *Method 1*—Daylight behind window glass,

1.1.2 *Method 2*—Outdoor weathering,

1.1.3 *Method 3*—Xenon-arc apparatus with window glass filters to simulate daylight behind window glass,

1.1.4 *Method 4*—Xenon-arc apparatus with water spray and daylight filters to simulate outdoor weathering,

1.1.5 *Method 7*—Fluorescent lamp apparatus to simulate indoor fluorescent lighting in combination with window-filtered daylight.

1.1.6 *Method 8*—Fluorescent lamp apparatus operating with fluorescent cool white lamps to simulate indoor fluorescent lighting.

NOTE 1—Previous versions of this standard included Methods 5 and 6 that are based on enclosed carbon-arc exposures. These methods are described in [Appendix X1](#). The spectral irradiance of the enclosed carbon-arc is a very poor simulation of solar radiation, window glass filtered solar radiation, or the emission of lamps used for interior lighting. In addition, enclosed carbon-arc devices are no longer readily available or commonly used.

1.2 These methods require that a suitable print or other control (reference standard) be run along with the test sample. Color changes due to conditions of exposure may be evaluated by visual examination or instrumental measurement.

1.3 These methods are applicable to prints on any flat substrate including paper, paperboard, metallic foil, metal plate, and plastic film, and are produced by any printing process including letterpress, offset lithography, flexography, gravure, and silk screen.

1.4 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

¹ This practice is under the jurisdiction of ASTM Committee D01 on Paint and Related Coatings, Materials, and Applications and are the direct responsibility of Subcommittee D01.56 on Printing Inks.

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1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For specific hazard statements, see Section 8.

2. Referenced Documents

2.1 *ASTM Standards*:²

D1729 Practice for Visual Appraisal of Colors and Color Differences of Diffusely-Illuminated Opaque Materials

D2244 Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates

D2616 Test Method for Evaluation of Visual Color Difference With a Gray Scale

D4302 Specification for Artists' Oil, Resin-Oil, and Alkyd Paints

D4674 Practice for Accelerated Testing for Color Stability of Plastics Exposed to Indoor Office Environments

D5067 Specification for Artists' Watercolor Paints

D5098 Specification for Artists' Acrylic Dispersion Paints

E284 Terminology of Appearance

E991 Practice for Color Measurement of Fluorescent Specimens Using the One-Monochromator Method

E1331 Test Method for Reflectance Factor and Color by Spectrophotometry Using Hemispherical Geometry

E1347 Test Method for Color and Color-Difference Measurement by Tristimulus Colorimetry

E1349 Test Method for Reflectance Factor and Color by Spectrophotometry Using Bidirectional (45°:0° or 0°:45°) Geometry

G7 Practice for Atmospheric Environmental Exposure Testing of Nonmetallic Materials

G24 Practice for Conducting Exposures to Daylight Filtered Through Glass

G113 Terminology Relating to Natural and Artificial Weathering Tests of Nonmetallic Materials

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

G151 Practice for Exposing Nonmetallic Materials in Accelerated Test Devices that Use Laboratory Light Sources

G153 Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials

G154 Practice for Operating Fluorescent Ultraviolet (UV) Lamp Apparatus for Exposure of Nonmetallic Materials

G155 Practice for Operating Xenon Arc Light Apparatus for Exposure of Non-Metallic Materials

2.2 *ANSI Standard:*

PH 2.30 for Graphic Arts and Photography—Color Prints, Transparencies and Photomechanical Reproductions, Viewing Conditions³

2.3 *ISO Standard:*

ISO 9370 Plastics — Instrumental determination of radiant exposure in weathering tests—General guidance and basic test method³

3. Terminology

3.1 Definitions relating to weathering tests are covered in Terminology **G113**. Definitions relating to color attributes and color differences are covered in Practices **D1729** and **D2244**. Other appearance terms used in these test methods are defined in Terminology **E284**.

4. Summary of Exposure Methods

4.1 Printed specimens of the test and control are simultaneously exposed under conditions appropriate to the end-use application, or as agreed upon between the producer and the user.

4.2 The color changes of the exposed prints are periodically evaluated visually or instrumentally versus either an exposed control or an unexposed file specimen.

4.3 The endpoint is reached when it is established that the test print is equal to, better than, or worse than the control after equal exposure periods or based on duration of exposures required to produce a predetermined color change in each.

5. Significance and Use

5.1 Lightfastness or weatherability for specified periods of time is pertinent for certain types of printed matter such as magazine and book covers, posters and billboards, greeting cards and packages. Since the ability of printed matter to withstand color changes is a function of the spectral-power distribution of the light source to which it is exposed, it is important that lightfastness be assessed under conditions appropriate to the end-use application.

5.2 The accelerated procedures covered in these exposure methods provide means for the rapid evaluation of lightfastness or weatherability under laboratory conditions. Test results are useful for specification acceptance between producer and user and for quality control.

5.2.1 The xenon-arc lamp with an appropriate filter system exhibits a spectral-power distribution that corresponds more closely to that of daylight than the carbon-arc. In turn,

accelerated tests using xenon-arc apparatus may be expected to correlate better with exposure to natural daylight than do those using carbon-arc apparatus.

5.3 To accommodate variations in light intensity among days, seasons, locations, or instruments, duration of exposure is preferably expressed as the radiant exposure in specific band-passes rather than time. In either case, the inclusion of an appropriate control serves to minimize effects of variations in test conditions.

5.4 Color changes are not a linear function of duration of exposure. The preferred method of determining lightfastness or weatherability is to expose the prints for a number of intervals and to assess the time or radiant exposure required to obtain a specified color difference.

5.5 For a given printing ink, lightfastness and weatherability or both depend on the type of substrate, the film thickness of the print, and the area printed (solid versus screen). Therefore, it is important that the nature of the test and control specimens correspond to that expected under actual use conditions.

NOTE 2—Specifications **D4302**, **D5067**, and **D5098** provide useful guides to the lightfastness of pigments in several types of artists' paints after 1260 MJ/m² total window glass filtered solar radiant exposure (equivalent to about 2 or 3 months' exposure to window glass filtered solar radiation in accordance with Practice **G24** at a tilt angle of 45 degrees). However, because of major differences between printing inks and artists' colors, especially in applied film thickness, it cannot be assumed that the lightfastness categories of printed ink films containing these pigments will be comparable to those indicated in the three specifications.

6. Apparatus

6.1 *Exposure Apparatus:*

6.1.1 *Exposure Method 1 Daylight Behind Window Glass*—Outdoor exposure cabinet conforming to Method A of Practice **G24**.

6.1.2 *Exposure Method 2 Outdoor Weathering*—Outdoor exposure rack conforming to Practice **G7**.

6.1.3 Exposure Methods 1 and 2 require a broad band UV radiometer meeting the requirements of ISO 9370.

NOTE 3—In Method 1, the glass typically removes most short wavelength UV radiation up to about 310 nm. Commercial suppliers of exposures conducted according to Method 1 or Method 2 measure a variety of climate parameters including temperature and relative humidity during these exposures, and can provide this data upon request.

6.1.4 *Exposure Method 3 Xenon-Arc with Window Glass Filters*—Xenon-arc apparatus equipped with a window glass filter to simulate solar radiation filtered through window glass as specified in the Apparatus sections of Practices **G151** and **G155**.

6.1.5 *Exposure Method 4 Xenon-arc with Daylight Filters and Water Spray*—Xenon-arc apparatus equipped with a daylight filter and water spray to simulate outdoor weathering as specified in the Apparatus sections of Practices **G151** and **G155**.

6.1.6 *Exposure Method 7 Fluorescent UV/Cool White Lamp Apparatus*—Exposure cabinet conforming to Practice **D4674**, Method 1. This exposure uses soda lime glass filtered fluorescent UVA340 or UVB lamps in combination with very high output (VHO) cool white fluorescent lamps. Conditions

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

are adjusted to produce a defined condition of UV exposure measured from 250 nm to 400 nm and are conducted to a time agreed upon by interested parties.

6.1.7 *Exposure Method 8 Fluorescent-Lamp Apparatus* conforming to the requirements of Practice **G154**. Fluorescent cool white lamps to conform to the requirements of Practice **D4674**, Annex A2.

6.2 Apparatus for Print Evaluation:

6.2.1 *Standard Daylight*, (for visual evaluation), preferably a D50 light source conforming to ANSI Standard PH 2.30.

6.2.2 *Gray Scale Chart and Masks*, (optional, for visual evaluation) conforming to Test Method **D2616**.

6.2.3 *Color Measuring Instrument*, (for instrumental evaluation), such as a spectrophotometer conforming to Test Method **E1331** or **E1349**, or a tristimulus colorimeter conforming to Test Method **E1347**, or, if the specimens are fluorescent, to Practice **E991**.

7. Materials

7.1 *Control (Reference Standard)*, preferably a printed specimen of known lightfastness or weatherability; alternatively, AATCC Blue Wool Lightfastness Standards in accordance with Practice **G151**.

7.2 *Mounting Material*, such as light-weight card stock, on which to mount non-rigid specimens (paper, plastic, or foil) during exposure tests.

7.3 *Masking Material*, (optional), such as white card stock, aluminum foil, or other opaque material with a non-UV-reflecting surface.

7.4 *Unprinted Stock*, (optional), identical to that used for the printed specimens.

7.5 *Backing Material*, (for use during instrument measurements on nonopaque specimens), such as several sheets of the unprinted stock, a standard white (card) stock, or a spare calibration standard.

8. Hazards

8.1 **Precaution:** Never look directly at the sun or the operating light source of an accelerated aging apparatus unless wearing UV protective eyewear.

8.2 Newer accelerated apparatus are equipped with safety switches that turn the lamps off prior to gaining access. Users of very old carbon-arc apparatus must be certain to turn the switch off before opening the test chamber door.

8.3 Users of carbon-arc apparatus are cautioned that burning carbon rods become very hot. After the device is turned off, wait at least 15 min for the arcs to cool, and wear canvas or other protective work gloves when changing the rods. Avoid inhaling ash dust.

9. Test Specimens

9.1 These exposure methods do not cover preparation of printed specimens. The test print should match the control print in color, substrate, print area, and ink film thickness.

9.2 It may be useful to include the unprinted substrate and a vehicle print in exposure tests so as to determine the contribution of paper or vehicle yellowing to color changes.

9.3 Unless otherwise agreed upon, at least two specimens are to be exposed at each set of test conditions. The test specimens shall be of uniform color, gloss, and texture; clean and free of fingerprints.

9.3.1 **Warning:** When handling test specimens, be careful not to contaminate the surface by touching with fingers.

9.4 For visual evaluation, the specimen size indicated in Practice **D1729** is a minimum of 90 by 165 mm. For instrumental evaluation, the specimen must be large enough to cover the specimen port; a minimum size of 35 mm² is satisfactory for many instruments. In the case of samples intended for xenon-lamp or carbon-arc exposure, the specimens should be of sufficient dimensions to be accommodated in the specimen holders.

9.5 Prepare file specimens (unexposed controls) in the following manner:

(1) For visually evaluated tests, set aside a replicate print or cut off a segment of suitable size; store in a dark dry place.

(2) For instrumentally evaluated tests, make color measurements on the relevant specimen area(s) prior to exposure; see **11.3.1** and **11.3.2**.

NOTE 4—The file specimen should not be a masked specimen. Even though shielded from radiation, some materials may undergo color changes due to the heat or moisture present during the test.

9.6 Mount nonrigid specimens onto cardstock. If masking is specified in order to obtain multiple exposures on a single specimen, make certain that the size of each exposed area conforms to **9.4**. Place specimens intended for xenon-arc or carbon-arc exposure in specimen holders; provide a sufficient number of blanks so as to fill the specimen rack.

10. Procedures for Light and Weather Exposure

10.1 Expose the test specimens simultaneously with the control in the apparatus and under the conditions agreed upon between the producer and the user. When conditions have not been specified, use the following guidelines:

EXPOSURE METHOD 1 DAYLIGHT BEHIND WINDOW GLASS

10.1.1 Common commercial exposure sites are southern Florida (a high humidity area) and Arizona (a low humidity area). **Table 1** shows the average daily solar ultraviolet radiation for exposures conducted in Miami and Phoenix.

NOTE 5—Solar UV radiation data in **Table 1** is for 1996 through 2006.

10.1.2 Mount the test and control specimens under glass on open racks at an angle of 45° facing the equator.

10.1.3 Monitor cumulative ultraviolet radiant exposure of the glass-filtered daylight (for example, 295 to 385 nm, little of which will be below 310 nm), relative humidity, and air temperature, in accordance with Practice **G24**.