

SLOVENSKI STANDARD **SIST ENV 12281:1997**

01-september-1997

Papir - Tiskovni papir in papirji za poslovne namene - Zahteve za kopirni papir pri uporabi suhega tonerja v prahu

Paper - Printing and business paper - Requirements for copy paper for dry toner imaging processes

Papier - Druck- und Büropapiere - Anforderungen an Kopierpapier für Vervielfältigen mit Trockentoner iTeh STANDARD PREVIEW

Papier - Papier d'impression et de bureau - Spécifications pour papier pour photocopie pour procédés de reproduction par toner sec 12281:1997

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Ta slovenski standard je istoveten z: ENV 12281-1997

ICS:

85.080.10 Pisarniški papir Office paper

SIST ENV 12281:1997 en **SIST ENV 12281:1997**

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<u>SIST ENV 12281:1997</u> https://standards.iteh.ai/catalog/standards/sist/f233722e-404a-4636-859a-91b68b1239a7/sist-env-12281-1997 EUROPEAN PRESTANDARE

ENV 12281

PRÉNORME EUROPÉENNE

EUROPÄISCHE VORNORM

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D. C. SEC.

October 1996

ICS 35.260.20; 85.080

Descriptors:

paper, printing paper, photocopying, specifications, dimensions, specific area

English version

Paper - Printing and business paper -Requirements for copy paper for dry toner imaging processes

Papier - Druck- und Büropapiere - Anforderungen Papier - Papier d'impression et de bureau an Kopierpapier für Spécifications pour papier pour photocopie pour DA Vervielfältigen mit Trockentoner procédés de reproduction par toner sec

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REPUBLIKA-enSLOVENIJA MINISTRSTVO ZA ZNANOST IN TEHNOLOGIJO Urad RS za standardizacijo in meroslovje LJUBLJANA

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PREVZET PO METODI RAZGLASITVE

This European Prestandard (ENV) was approved by CEN on 1996-10-05 as a prospective standard for provisional application. The period of validity of this ENV is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the ENV can be converted into an European Standard (EN).

CEN members are required to announce the existance of this ENV in the same way as for an EN and to make the ENV available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the ENV) until the final decision about the possible conversion of the ENV into an EN is reached.

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European Committee for Standardization Comité Européan de Normalisation Europäisches Komitee für Normung

Central Segretariat: rue de Stassart, 36 8-1050 Brussels

<u>.</u> 4996

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Foreword

This European Prestandard has been prepared by Technical Committee CEN/TC 172 "Pulp, paper and board", the secretariat of which is held by DIN.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to announce this European Prestandard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

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- 3.5.3 curl paper machine direction K_{MD} : Measurement of curl as the reciprocal of the radius of curvature in the grain direction of paper. This means that for long grain paper, the curl of the 210 mm edge of a sheet or a group of ten sheets, is measured.
- 3.5.4 curl paper cross direction K_{CD}: Measurement of curl as reciprocal of the radius of curvature in the grain direction of paper. This means that for short grain paper, the curl of the 297 mm edge of a sheet or a group of ten sheets, is measured.
- 3.5.5 angle of curl: The angle of curl is the angle measured between the axis of the machine direction of the paper, and the axis around which the paper is curling. It is positive if the calculated angle of the axis of curl towards machine direction is clockwise. The range is between 0° and 90°. Angle of curl is expressed in degrees.

4 Principle

Printability and runnability are the main functional properties and a number of characteristics related to these properties are specified. Some of these properties are also very much dependent on the machines and the required limits should be agreed between customer and supplier. These properties are curl before and after copy, and toner adhesion.

For some properties, limiting values are now given in this European Prestandard, these are jamming, moisture content and surface resistivity. For opacity, a minimum value is given for paper to be used for duplex copying.

Full tolerance values will be set for coefficient of friction (see ENV 12448), edge dust (see ENV 12282) and cutting quality at a future date as the test methods for these properties are either new, or are not frequently used for this type of paper. Until more experience is gained only target values or no limit values will be specified. Those with experience of abrasion resistance testing may use this in place of surface strength test. As this test method is very much machine dependant, low tolerance limits have been set.

To fully describe the kind of papers, it is recommended to test also some other properties. These are grammage, thickness and whiteness.

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Provision is made to prevent harmfull contamination of machinery by paper or packaging components.

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5 Sampling

Samples shall be taken in accordance with EN ISO 186.

For the testing of jamming, curl, moisture content and cutting quality, the samples are to be taken directly out of the package.

6 Conditioning

The sample from which the specimens are taken shall be conditioned under standard atmosphere 23/50 in accordance with EN 20187, unless specifically stated otherwise.

7 Requirements

The performance requirements for copy paper are listed in table 1.

Table 1: Requirements for copy paper

	m¹ see ISO/DIS 14968 m² see Annex A see FNV 12282 20 m/s see FNV 12283 % 4,7 ± 0,9 brights see FN 12283 % 4,7 ± 0,9 brights see FN 12283 % 4,7 ± 0,9 brights see FN 12283 % 5 see FN 12283 % 6 see FN 12283 % 6 see FN 12283 % 7 ± 0,9 brights see FN 12283 % 8 see FN 20287 mm 1 18 57 56 15 57 56 15 1475 mm 2 see FN 150 536 mm 3 see FN 150 536 mm 3 see FN 150 536 mm 5 see FN 150 536 mm 5 see FN 150 536 mm 7 see FN 150 536 mm 8 see FN 150 536 mm 8 see FN 150 536 20 57 57 57 57 57 57 57 57 57 57 57 57 57	Characteristic	Unit	Values	Toot Matheda	
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85 - 40 - 40 - 40 - 40 - 40 - 40 - 40 - 4	85 - 859 - 86 ENV 12283 87 ENV 12283 87 ENV 12283 87 ENV 12283 88 EN	coefficient of static friction		(recommended values)	see ENV 12448	Gross direction of activities
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41-4636-85	√IEW 4a-463€-859a	machine direction		407	see EN 20216	4.4
ee clause 4.	63€-859a	ly agreement between custom	er and supplier	4a-4	see EN 644	
-85	№	ee clause 4.		636	EV	
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8 Migratory substances

Paper manufacturer's should control the paper raw materials and production processes in order to keep the presence of any migratory material that could contaminate the imaging systems to the lowest practical level. Dispersed migratory chemicals and spot contaminants are considered to be migratory materials; in either case all efforts shall be made to avoid their presence at or near the sheet surface.

Examples of migratory substances are talc, wax, sticky resin.

9 Packaging

9.1 Physical packaging

To protect the sheets from harmful effects of mechanical forces, atmospheric conditions and contamination during in-house storage and use, the paper shall be packed as specified below. The inner packing is typically a ream, or box.

For transport purposes a second (all-weather) protective packing is necessary.

The inner packing shall be tightly closed. The packing material is recommended to have a moisture barrier with migration coefficient ≤ 10 g/m² per day.

9.2 Absence of contamination

Packaging materials (from moisture protective coatings and low melting adhesives) should not contaminate the paper. The maximum number of packages, having major contamination defects should not be greater than 2 per 1000. A major defect is defined as having at least one dimension ≥ 1 mm.

NOTE: Since quality inspection would be destructive to the packages, this quality standard may be met by providing a certificate from the converting manufacturer, stating that a procedure for prevention of harmful contamination, in line with said limits, has been used.

10 Test report

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The test report shall refer to this European Prestandard and state:

- a) precise identification of the paper lot tested;
- SIST ENV 12281:1997

b) date and place of testing: https://standards.iteh.ai/catalog/standards/sist/f233722e-404a-4636-859a-

- c) type of copier or printer used; 91b68b1239a7/sist-env-12281-1997
- d) the test results obtained when testing as specified in table 1, expressed as stated in the relevant standards;
- e) any other observations made, or statement of conformance supplied by the manufacturers, that may be of importance for the function of the paper in a copier machine;
- f) a statement that the paper either meets or fails to meet the requirements of this European Prestandard. As some of the requirements are to be agreed by customer and supplier, these limits should be specified separately;
- g) test conditions and any deviation from specified test conditions.

Annex A (normative)

Runnability

A.1 Basis of the procedure

The runnability test comprises a copy/print sequence under defined conditions that are as close as possible to the practice. The nature and the number of performance problems found, should enable a judgemet to be made regarding the paper volume demand of copiers and printers. Accordingly, three categories have been defined using the criterion "image-speed".

Table A.1: Classification of imaging machines

		• • • • • • • • • • • • • • • • • • • •	
machine category	low volume	mid volume	
image speed in images/-		- Columb	high volume
min	< 30	30 to 49	≥ 50
			_ **

A.2 Preparation of imaging machine

The test machine shall be clean and set up according to the manufacturer's specifications. All components should have adequate capability and remaining service life to meet the volumes of the test run planned. Substitution may be required in case a previous test has caused abnormal effects.

If applicable, other supplies such as developer, silicone oil and the like shall be renewed.

It is also compulsory to warm-up the machine by running blank sheets (without the image to be printed) for two minutes before testing.

A.3 Test master

For the purpose of the test, a special CEN test master has been designated (see Annex B).

A.4 Runnability test conditions

Conditions of test

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- a) sampling in accordance with EN ISO 186;
- b) the test shall be carried out under initial ambient temperature and humidity conditions defined by EN 20187. Any deviation during the test shall be reported;997
- c) paper shall be at ambient temperature;
- d) paper shall be loaded immediately after unwrapping without fanning unless manufacturer instructs otherwise;
- e) CEN test master to be rotated 180° every 1000 images.

NOTE: Tests for curl should be made concurrent with the use of the machine.

In order to give a runnability test representative of a printer's or copiers's typical usage, table A.2 sets out the proportions of paper to be run in available print modes according to the machine category.