

INTERNATIONAL STANDARD

ISO
2702

Second edition
1992-04-01

Heat-treated steel tapping screws — Mechanical properties

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Reference number
ISO 2702:1992(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 2702 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Sub-Committee SC 1, *Mechanical properties of fasteners*.

This second edition cancels and replaces the first edition (ISO 2702:1974), which has been technically revised.

[ISO 2702:1992](#)

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Introduction

The primary objective of this International Standard is to ensure that tapping screws will form mating threads in materials into which they are normally driven without deforming their own thread and without breaking during assembly or service.

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