

Standard Guide for Selection of Booms for Oil-Spill Response¹

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1. Scope

1.1 This guide covers the selection of boom for the containment and recovery of marine oil spills.

1.2 This guide does not address the compatibility of spillcontrol equipment with spill products. It is the user's responsibility to ensure that any equipment selected is compatible with anticipated products and conditions.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

2.1 ASTM Standards:²

F818 Terminology Relating to Spill Response Barriers

- F1093 Test Methods for Tensile Strength Characteristics of Oil Spill Response Boom
- F1523 Guide for Selection of Booms in Accordance With Water Body Classifications
- F2152 Guide for In-Situ Burning of Spilled Oil: Fire-Resistant Boom

3. Significance and Use

3.1 This guide is intended to aid in the selection of oil spill containment boom for various response conditions. It is not intended to define rigid sets of boom selection standards.

3.2 This guide is intended to be used by persons generally familiar with the practical aspects of oil spill cleanup opera-

tions including on-scene response coordinators, planners, oil spill management teams, oil spill removal organizations, and plan evaluators.

3.3 Minimum requirements for boom dimensions, buoyancy, and tensile strength are specified in Guide F1523. This guide provides additional qualitative information to aid in boom selection.

3.4 Seven general types of boom systems are described in this standard. Each description includes a summary of the operating principle and a list of selection considerations.

3.5 Definitions relating to boom design, boom types, boom components, boom characteristics, and boom performance can be found in Terminology F818.

3.6 Selection considerations are included to help the user on the selection of a particular boom type or category. Users are cautioned that within each category there may be a wide variation in performance among the various booms.

4. Boom Selection Considerations

4.1 Selecting a boom for a particular application involves examining the boom's likely performance with regards to a range of operational requirements. The following recommendations are a guide to this process with the requirements grouped together according to the operating environment, the slick conditions, and boom performance criteria. Comments on each of these operational requirements, specific to each boom type, are given in Section 6.

4.2 The general statements below describe likely boom performance with regards to individual design elements, and should be used with the understanding that overall performance is affected by a combination of design elements. For example, lower than typical buoyancy may be counteracted by providing increased longitudinal flexibility.

4.3 *Wave and Current Conditions*—In general, booms work best in calm conditions or in a long, gentle swell with no current. Performance is degraded in high waves, in short, choppy or breaking waves, and in strong currents.

4.4 *Roll Response in Currents*—Good roll response is important to effective containment in high currents and waves. Roll response is improved with: sufficient ballast; ballast located low on the skirt; flotation located away from the boom centerline; and tension members located low on the skirt.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

4.5 *Heave Response in Waves*—Good heave response will reduce losses due to splashover. Heave response is a function of the buoyancy, boom mass, and the float water plane area. Heave response is improved with increased waterplane area and buoyancy-to-weight ratio.

4.5.1 Heave response is also a function of the longitudinal flexibility of a boom as a wave moves along its length. Boom freeboard and draft are reduced if a boom is too rigid to move with the wave pattern. Water plane area and buoyancy are good measures of heave response if a boom has the flexibility to move with the wave pattern. Good flexibility helps a boom follow the surface of a moving wave. Boom flexibility is generally enhanced by shorter float sections and closer float spacing, providing flex between floats is allowed by the fabric. Good flexibility is also provided by a continuous, but limber floatation material, such as a continuously inflated flotation chamber.

4.5.2 Calm Water booms should have a gross buoyancy-toweight (BW) ratio of at least 3:1, Protected Water booms 4:1, and Open Water booms 8:1. (See "Recommendations for Selection of Spill Containment Booms," Guide F1523.)

4.5.3 In general, booms with buoyancy-to-weight ratios lower than those specified in Guide F1523 may not be as effective in other than benign conditions (that is, no wind, waves, or currents). Exceptions to the specified minimum BW ratios include booms designed for special applications, such as boom designed for static containment (that is, not towed), fire-resistant boom, and permanent boom. The latter two types of boom typically have low buoyancy-to-weight ratios as a result of their use of heavy, durable materials for fire-resistance and long-term deployment, respectively. These booms may have BW ratios lower than the minimums listed in Guide F1523.

4.6 *Freeboard Height and Skirt Depth*—Adequate freeboard is desirable to prevent splashover losses. Excessive freeboard can lead to problems in high winds, with the wind depressing the freeboard and raising the skirt if the appropriate relationships between freeboard, draft, and ballast are not maintained.

4.6.1 Skirt depth is typically half to two-thirds of the total boom height. A deeper skirt does not contain more oil and may be detrimental in high current conditions. In a fast current, water accelerates to move around the bottom of the skirt, which is likely to cause entrainment losses. Generally a skirt should not be deeper than 6 in. (150 mm) in a current greater than 1.5 knots and 3 in. (75 mm) for speeds greater than 3 knots.³In shallow water, the skirt should be no greater than $\frac{1}{3}$ rd to $\frac{1}{5}$ th the depth of the water or the acceleration of the skirt and the stream bed may cause entrainment losses.

4.7 Forces on a Boom:

4.7.1 Straight-line drag force is tension on a boom caused by towing it from one end. This may limit transit speed of vessels en route to a spill. Tow speed should be adjusted to account for the strength of the towline, strength of the boom tension members, strength of end connectors where the towline is attached, and stability of the boom under tow.

4.7.2 Towing a boom in a catenary configuration (U or J) will generate much higher drag forces than towing in a straight line. Booms are towed in this way at very low speeds, typically (0.5 to 0.75 knots). Tow forces are easily estimated as a function of boom draft, length, gap ratio, and tow or current speed.^{4,5}

4.8 Boom Strength Criteria—Tensile strength is an important boom criterion and also one of the most difficult to measure accurately and to understand. There are several problems. If a boom is stressed to failure, tension members may not all fail together. This means that the strength of a boom is not necessarily equal to the aggregate strength of its assembled components. Although all tension members contribute to overall strength, boom strength may be determined by its weakest component. For example, boom connectors may fail long before the tension members, so boom strength would be limited to the strength of the weakest component. The only way to accurately determine boom strength is to test a sample to failure. (See Test Methods F1093.)

5. Boom Selection Checklist

5.1 The primary selection criteria are generally draft and freeboard dimensions, strength, and buoyancy-to-weight ratio. Buoyancy-to-weight ratios greater than those listed may result in improved boom performance under certain conditions; however, further research is required before minimum values greater than those shown can be established. As a result, users should be alert to special requirements that would demand higher buoyancy-to-weight ratios than those listed in the guide. The user should be particularly alert when selecting heavy, permanent boom. Many of these products have size and strength appropriate for Protected Water or Open Water, but some have very low buoyancy-to-weight ratios and therefore may not be as effective except in Calm Water.

5.2 Boom flexibility is important for applications in medium swells and short-period waves. Shorter flotation elements generally provide better flexibility. Further, the distance between flotation sections should be less than one half the average wave length to prevent out of phase motions being set up. Good flexibility is also provided by a continuous but flexible flotation material or an inflated flotation chamber.

5.3 External flotation, rigging lines, or other surface features may interrupt the fluid flow along the boom. A boom that has a consistent profile along its length, and that is free of surface irregularities will promote laminar fluid flow along the boom and reduce losses related to eddy currents. A consistent profile is also less prone to collecting debris.

5.4 Materials should be strong enough to resist puncture by debris. With air flotation booms, puncture resistance is a prime consideration.

³ Hansen, K. and Coe, T., Oil Spill Response in Fast Currents: A Field Guide, U.S. Coast Guard Report CG-D-01-02, 2001.

⁴ World Catalog of Oil Spill Response Products, 9th Edition, 2008.

⁵ Schulze, R. and Potter, S. "Estimating Forces on Oil Spill Containment Booms," *Spill Technology Newsletter*, Vol 27, Jan-Dec 2002, Environment Canada, Ottawa, Ontario.



TABLE 1 Boom Selection Criteria

Boom Type	Typical	General	Buoyancy	Roll	Heave
	Applications	Comments		Response	Response
Fence	Permanent or long-term	Easy to deploy,	Generally low,	Generally low;	Generally low;
	deployment;	resistant to	varies with	may be improved	may be improved
	fueling areas,	damage, but	design.	by ballast and	by increasing water
	around ships,	relatively bulky	Ū	off-center float	plane area and
	power plant	for storage.		area.	B:W ratio.
	outfalls, and other	5			
	calm and protected				
	water applications.				
Curtain, internal	Various calm and	Fairly easy	B:W ratios	Good; helped by	Good; improved
foam flotation	protected water	to store.	generally in the	flexibility and	by short float
	applications.		range of 2 to 8.	bottom tension	sections to increase
				member.	flexibility.
Curtain, external	Industrial, permanent,	Durable. Easy to	B:W ratios	Good; helped by	Fair to good;
foam flotation	and other calm	store and deploy;	generally in the	flexible fabric and	helped by B:W
foam notation				ballast.	
	and protected water	generally more expensive than	range of 2 to 8.	Danast.	ratio and flexibility.
	applications.	curtain boom			
		with internal			
		foam.	D.W. antina		
Self-inflatable	Calm, protected,	Rapid deployment.	B:W ratios	Good; good	Good resulting
curtain	and open water	Low storage	generally >10.	flexibility and	from high B:W
	applications.	volume. Typically	Buoyancy could	bottom tension	and flexibility.
	Generally not used	stored	be lost from puncture	help roll.	
	for industrial	on reels.	or leaking valve.		
	applications or				
	long-term				
	deployment.				
Pressure-inflatable	Calm, protected,	Deployment	B:W ratios	Good due to	Good due to high
curtain	and open water	somewhat slower	generally >10.	bottom tension	B:W ratio and
	applications.	than self-inflatable	Buoyancy could	and flexibility.	flexibility.
	Generally not	curtain. Typically	be lost from puncture		
	used for industrial	stored on reels.	or leaking valve.	6	
	applications or			Ĩ	
	long-term				
	deployment.	c•//ctan	dards if	eh ai)	
Fire resistant	Used to contain	Generally designed	B:W ratios	Generally poor	Generally poor
	an oil slick for	for one burn	generally in the range	due to weight and	due to weight and
	in situ burning.	application; some	of 2 to 5;	low B:W:	low B:W:
	Conventional	can be stored	generally low	depends on boom	depends on
	booms may be used	and reused.	due to use of	type.	boom type.
	to direct oil into		relatively heavy	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
	burn pocket of		fire-resistant		
	fire-resistant	ASTM	materials.		
	boom. j/ootolog/stor	1 1 / 1 / 1 1			0/ / 0/00 11
Tidal coal	Used in the	Llood to bridge	Only onough	Generally good;	Poor due to low
Tidal seal		Used to bridge	Only enough		
	intertidal zone,	the gap between	to rise with tide;	controlled by	B:W (note: generally
	perpendicular or	land and water.	controlled by	buoyancy and	not an issue in
	parallel to shore,		water ballast.	ballast.	intertidal applications).
	to prevent oil			1	
	from moving				
	along shoreline			1	
	or into intertidal				
	areas.	1	1	1	

 $5.5\,$ Anchor points are recommended at about 50 ft (15 m) intervals.

5.6 Booms should be packaged for ease in transportation. Storage volume is important for storage and handling.

5.7 Booms should be easy to assemble, deploy, and retrieve.

5.8 Handles located along the top of the boom aid in deployment and handling.

5.9 Booms can deteriorate in storage, particularly when exposed to the elements, to extreme temperatures, to extreme humidity, and when handled in extreme temperatures. Selection of appropriate fabrics and good storage practices are important to slow deterioration and extend the life of the boom.

6. Description of Boom Types

6.1 The following describes the operating principles and key selection considerations of seven main types of boom systems. In some cases, subcategories are used to describe different configurations of a common operating principle. Selection considerations are summarized in Table 1 at the end of this section.

6.2 Fence Boom:

6.2.1 A fence boom is rigid or nearly rigid in the vertical plane, a condition that is achieved either by using vertical stiffeners in flexible boom material or by using heavy fabric that is stiff vertically but free to bend in the horizontal plane to