



~~Designation: B231/B231M-04~~ Designation: B231/B231M - 11

Standard Specification for Concentric-Lay-Stranded Aluminum 1350 Conductors¹

This standard is issued under the fixed designation B231/B231M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers aluminum 1350-H19 (extra hard), 1350-H16 or -H26 ($\frac{3}{4}$ hard), 1350-H14 or -H24 ($\frac{1}{2}$ hard), and 1350-H142 or -H242 ($\frac{1}{2}$ hard), bare concentric-lay-stranded conductors constructed with a straight round central wire surrounded by one or more layers of helically layed wires. The conductors are for general use for electrical purposes (Explanatory Note 1 and Note 2).

1.2 The values stated in ~~inch-pound~~ either SI units or SI inch-pound units are to be regarded separately as standard. The values stated in each system ~~are~~ may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the ~~specification~~ standard.

1.2.1 For density, resistivity and temperature, the values stated in SI units are to be regarded as standard.

NOTE 1—Prior to 1975, aluminum 1350 was designated as EC aluminum.

NOTE 2—The aluminum and temper designations conform to ANSI Standard H35.1/H35.1M. Aluminum 1350 corresponds to Unified Numbering System A91350 in accordance with Practice E527.

NOTE 3—Sealed conductors that are intended to prevent longitudinal water propagation and are further covered/insulated are also permitted within the guidelines of this specification.

2. Referenced Documents

2.1 The following documents of the issue in effect on date of material purchase form a part of this specification to the extent referenced herein:

2.2 *ASTM Standards:*²

B193 Test Method for Resistivity of Electrical Conductor Materials

B230/B230M Specification for Aluminum 1350H19 Wire for Electrical Purposes

B263 Test Method for Determination of Cross-Sectional Area of Stranded Conductors

B354 Terminology Relating to Uninsulated Metallic Electrical Conductors

B609/B609M Specification for Aluminum 1350 Round Wire, Annealed and Intermediate Tempers, for Electrical Purposes

B682 Specification for Metric Sizes of Electrical Conductors

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

2.3 *ANSI Documents:*³

ANSI H35.1 American National Standard Alloy and Temper Designation System for Aluminum

ANSI H35.1M American National Standard Alloy and Temper Designation Systems for Aluminum [Metric]

2.4 *NIST Document:*⁴

NBS Handbook 100—Copper Wire Tables

2.5 *Aluminum Association Document:*⁵

Publication 50, Code Words for Overhead Aluminum Electrical Conductors

¹ This specification is under the jurisdiction of ASTM Committee B01 on Electrical Conductors and is the direct responsibility of Subcommittee B01.07 on Conductors of Light Metals.

Current edition approved April 1, 2004/2011. Published May 2004/2011. Originally approved in 1948. Last previous edition approved in 1999/2004 as B231/B231M-99-B231/B231M-04. DOI: 10.1520/B0231_B0231M-04.11.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036.

⁴ Available from National Technical Information Service (NTIS), U.S. Department of Commerce, 5285 Port Royal Rd., Springfield, VA 22161.

⁵ Available from the Aluminum Association, Inc., 900 19th Street, NW, Suite 300, Washington, DC 20006.

3. Classification

3.1 For the purpose of this specification, conductors are classified as follows (Explanatory Note 1 and Note 2):

3.1.1 *Class AA*—For bare conductors usually used in overhead lines.

3.1.2 *Class A*—For conductors to be covered with weather-resistant materials, and for bare conductors where greater flexibility than is afforded by Class AA is required. Conductors intended for further fabrication into tree wire or to be insulated and laid helically with or around aluminum or ACSR messengers, shall be regarded as Class A conductors with respect to direction of lay only (see 7.4).

3.1.3 *Class B*—For conductors to be insulated with various materials such as rubber, paper, varnished cloth, and so forth, and for the conductors indicated under Class A where greater flexibility is required.

3.1.4 *Classes C and D*—For conductors where greater flexibility is required than is provided by Class B conductors.

TABLE 1 Construction Requirements and Recommended Reel Sizes and Shipping Lengths of Aluminum Conductors, Concentric-Lay-Stranded, Class AA, and Class A

NOTE 1—Metric values listed represent a soft conversion and as such they may not be the same as those masses which are calculated from the basic metric density.

Conductor Size		Required Construction			Mass		Rated Strength		Recommended Package Sizes ^A				
cmils ^B or AWG	mm ²	Code Words ^C	Class	Number of Wires	Diameter of Wire		Per 1000 ft, lb	Per km, kg	kips	kN	Reel Designation ^D	Nominal Length of Each Piece, ft ^B	Nominal Mass of Each Length, lb ^B
					in.	mm							
3 500 000	1773	Bluebonnet	A	127	0.1660	4.22	3345	4977	58.7	261	RMT 90.45	2840	9530
3 000 000	1520	Trillium	A	127	0.1537	3.90	2840	4226	50.3	223	RMT 90.45	3350	9530
2 750 000	1393	Bitterroot	A	91	0.1738	4.42	2602	3872	46.1	205	RMT 90.45	3490	9100
2 500 000	1267	Lupine	A	91	0.1657	4.21	2365	3519	41.9	186	RMT 90.45	3840	9100
2 250 000	1140	Sagebrush	A	91	0.1572	3.99	2128	3166	37.7	167	RMT 90.45	4270	9100
2 000 000	1013	Cowslip	A	91	0.1482	3.77	1873	2787	34.2	153	RMT 90.45	4850	9100
1 750 000	886.7	Jessamine	AA	61	0.1694	4.30	1641	2442	29.7	132	RMT 90.45	5940	9760
1 590 000	805.7	Coreopsis	AA	61	0.1614	4.10	1489	2216	27.0	120	RMT 90.45	6540	9760
											RM 68.38	3270	4880
1 510 500	765.4	Gladiolus	AA, A	61	0.1574	4.00	1417	2108	25.6	114	RMT 90.45	6880	9760
											RM 68.38	3440	4880
1 431 000	725.1	Carnation	AA, A	61	0.1532	3.89	1342	1997	24.3	108	RMT 90.45	7270	9760
											RM 68.38	3635	4880
1 351 000	694.8	Columbine	AA, A	61	0.1488	3.78	1266	1884	23.4	104	RMT 90.45	7690	9760
											RM 68.38	3845	4880
1 272 000	644.5	Narcissus	AA, A	61	0.1444	3.67	1192	1774	22.0	98.1	RMT 90.45	8170	9760
											RM 68.38	4085	4880
1 192 500	604.2	Hawthorn	AA, A	61	0.1398	3.55	1117	1662	21.1	93.5	RMT 90.45	9340	9760
											RM 68.38	4360	4880
1 113 000	564.0	Marigold	AA, A	61	0.1351	3.43	1044	1553	19.7	87.3	RMT 90.45	9340	9760
											RM 68.38	4670	4880
1 033 500	523.7	Bluebell	AA	37	0.1671	4.25	968.4	1441	17.7	78.8	RMT 84.45	7630	7400
											RM 66.32	3815	3700
											NR 48.28	1910	1850
1 033 500	523.7	Larkspur	A	61	0.1302	3.31	969.2	1442	18.3	81.3	RMT 90.45	10 060	9760
											RM 68.38	5030	4880
1 000 000	506.7	Hawkweed	AA	37	0.1644	4.18	937.3	1395	17.2	76.2	RMT 84.45	7880	7400
											RM 66.32	3940	3700
											NR 48.28	1970	1850
1 000 000	506.7	Camellia	A	61	0.1280	3.25	936.8	1394	17.7	78.3	RMT 90.45	10 400	9760
											RM 68.38	5200	4880
954 000	483.4	Magnolia	AA	37	0.1606	4.08	894.5	1331	16.4	72.6	RMT 84.45	8260	7400
											RM 66.32	4130	3700
											NR 48.28	2065	1850
954 000	483.4	Goldenrod	A	61	0.1251	3.18	894.8	1331	16.9	75.0	RMT 90.45	10 900	9760
											RM 68.38	5450	4880
900 000	456.0	Cockscomb	AA	37	0.1560	3.96	844.0	1256	16.4	68.4	RMT 84.45	8760	7400
											RM 66.32	4390	3700
											NR 48.28	2190	1850
900 000	456.0	Snapdragon	A	61	0.1215	3.09	844.0	1256	15.9	70.8	RMT 90.45	11 550	9760
											RM 68.38	5775	4880
795 00	402.8	Arbutus	AA	37	0.1466	3.72	745.3	1109	13.9	61.8	RMT 84.45	9920	7400
											RM 66.32	4960	3700
											NR 48.28	2480	1850
795 000	402.8	Lilac	A	61	0.1142	2.90	745.7	1110	14.3	63.8	RMT 90.45	13 080	9760
											RM 68.38	6540	4880
750 000	380.0	Petunia	AA	37	0.1424	3.62	703.2	1046	13.1	58.6	RMT 84.45	10 510	7400
											RM 66.32	5255	3700
											NR 48.28	2630	1850

**B231/B231M – 11****TABLE 1** *Continued*

Conductor Size		Required Construction				Mass		Rated Strength		Recommended Package Sizes ^A			
cmils ^B or AWG	mm ²	Code Words ^C	Class	Number of Wires	Diameter of Wire		Per 1000 ft, lb	Per km, kg	kips	kN	Reel Designation ^D	Nominal Length of Each Piece, ft ^E	Nominal Mass of Each Length, lb ^F
					in.	mm							
750 000	380.0	Cattail	A	61	0.1109	2.82	703.2	1046	13.5	60.3	RMT 90.45	13 860	9760
											RM 68.38	6930	4880
715 500	362.6	Violet	AA	37	0.1391	3.53	671	998.5	12.8	56.7	RTM 84.45	11 020	7400
											RM 66.32	5510	3700
											NR 48.28	2755	1850
715 500	362.6	Nasturtium	A	61	0.1083	2.75	671	998.5	13.1	58.4	RMT 90.45	14 530	9760
											RM 68.38	7265	4880
700 000	354.7	Verbena	AA	37	0.1375	3.49	655.7	975.7	12.5	55.4	RMT 84.45	11 260	7400
											RM 66.32	5630	3700
											NR 48.28	2815	1850
700 000	354.7	Flag	A	61	0.1071	2.72	655.8	975.8	12.9	57.1	RMT 90.45	14 850	9760
											RM 68.38	7425	4880
650 000	329.4	Heuchera	AA	37	0.1326	3.37	609.8	907.4	11.6	51.7	RMT 84.45	12 130	7400
											RM 66.32	6065	3700
											NR 48.28	3035	1850
636 000	322.3	Orchid	AA, A	37	0.1311	3.33	596.0	886.9	11.4	50.4	RMT 84.45	12 400	7400
											RM 66.32	6200	3700
											NR 48.28	3100	1850
600 000	304.0	Meadowsweet	AA, A	37	0.1273	3.23	562.0	836.3	10.7	47.5	RMT 84.45	13 140	7400
											RM 66.32	6570	3700
											NR 48.28	3285	1850
556 500	282.0	Dahlia	AA	19	0.1711	4.35	521.4	775.8	9.75	43.3	RM 66.32	7270	3800
											NR 48.28	3635	1900
											NR 42.28	2425	1265
556 500	282.0	Mistletoe	A	37	0.1226	3.12	521.3	775.7	9.94	44.3	RMT 84.45	14 170	7400
											RM 66.32	7085	3700
											NR 48.28	3545	1850
500 000	253.3	Zinnia	AA	19	0.1622	4.12	468.5	697.1	8.76	38.9	RM 66.32	8100	3800
											NR 48.28	4050	1900
											NR 42.28	2700	1265
500 000	253.3	Hyacinth	A	37	0.1162	2.95	468.3	696.8	9.11	40.5	RMT 84.45	15 760	7400
											RM 66.32	7880	3700
											NR 48.28	3940	1850
477 000	241.7	Cosmos	AA	19	0.1584	4.02	446.8	664.8	8.36	37.0	RM 66.32	8490	3800
											NR 48.28	4245	1900
											NR 42.28	2830	1265
477 000	241.7	Syringa	A	37	0.1135	2.88	446.8	664.8	8.69	38.6	RMT 84.45	16 530	7400
											RM 66.32	8265	3700
											NR 48.28	4135	1850
450 000	228.0	Goldentuft	AA	19	0.1539	3.91	421.8	627.6	7.89	35.0	RM 66.32	9000	3800
											NR 48.28	4500	1900
											NR 42.28	3000	1265
397 500	201.4	Canna	AA, A	19	0.1447	3.67	372.9	554.9	7.11	31.6	RM 66.32	10 180	3800
											NR 48.28	5090	1900
											NR 42.28	3395	1265
350 000	177.3	Daffodil	A	19	0.1357	3.45	327.9	487.9	6.39	28.4	RM 66.32	11 560	3800
											NR 48.28	5780	1900
											NR 42.28	3855	1265
336 400	170.5	Tulip	A	19	0.1331	3.38	315.5	469.5	6.15	27.3	RM 66.32	12 030	3800
											NR 48.28	6015	1900
											NR 42.28	4010	1265
300 000	152.0	Peony	A	19	0.1257	3.19	281.4	418.3	5.48	24.3	RM 66.32	13 490	3800
											NR 48.28	6745	1900
											NR 42.28	4495	1265
266 800	135.2	Daisy	AA	7	0.1953	4.96	250.2	372.3	4.83	21.4	NR 42.28	5590	1400
											NR 36.22	2795	700
266 800	135.2	Laurel	A	19	0.1185	3.01	250.1	372.2	4.97	22.1	RM 66.32	15 170	3800
											NR 48.28	7585	1900
											NR 42.28	5055	1265
250 000	126.7	Sneezewort	AA	7	0.1890	4.80	234.4	348.8	4.52	20.1	NR 42.28	5970	1400
											NR 36.22	2985	700
250 000	126.7	Valerian	A	19	0.1147	2.91	234.3	348.6	4.66	20.7	RM 66.32	16 190	3800
											NR 48.28	8095	1900
											NR 42.28	5395	1265
4/0	107.2	Oxlip	AA, A	7	0.1739	4.42	198.4	295.2	3.83	17.0	NR 42.28	7050	1400
											NR 36.22	3525	700
3/0	85.0	Phlox	AA, A	7	0.1548	3.93	157.2	233.9	3.04	13.5	NR 42.28	8890	1400
											NR 36.22	4445	700

TABLE 1 *Continued*

Conductor Size		Required Construction			Mass		Rated Strength		Recommended Package Sizes ^A				
cmils ^B or AWG	mm ²	Code Words ^C	Class	Number of Wires	Diameter of Wire		Per 1000 ft, lb	Per km, kg	kips	kN	Reel Designation ^D	Nominal Length of Each Piece, ft ^B	Nominal Mass of Each Length, lb ^B
					in.	mm							
2/0	67.4	Aster	AA, A	7	0.1379	3.50	124.8	185.7	2.51	11.1	NR 42.28 NR 36.22	11 210 5605	1400 700
1/0	53.5	Poppy	AA, A	7	0.1228	3.12	98.9	147.2	1.99	8.84	NR 42.28 NR 36.22	14 130 7065	1400 700
1	42.4	Pansy	AA, A	7	0.1093	2.78	78.4	116.6	1.64	7.30	NR 42.28 NR 36.22	17 830 8915	1400 700
2	33.6	Iris	AA, A	7	0.0974	2.47	62.2	92.6	1.35	5.99	NR 42.28 NR 36.22	22 470 11 235	1400 700
4	21.1	Rose	A	7	0.0772	1.96	39.1	58.2	0.881	3.91	NR 42.28 NR 36.22	35 710 17 855	1400 700
6	13.3	Peachbell	A	7	0.0612	1.56	24.6	36.6	0.563	2.53	NR 42.28 NR 36.22	56 910 28 455	1400 700

^A For information only.

^B Conversion factors: 1 cmil = 5.067 E-04 mm², 1 mil + 2.54 E-02 mm, 1 lb/1000 ft = 1.488 E+00 kg/km, 1 ft = 3.048 E-01 m, 1 lb = 4.536 E-01 kg, 1 lbf = 4.448 E-03 kN.

^C Code words shown in this column are from, "Publication 50, Code Words for Overhead Aluminum Electrical Conductors," by the Aluminum Association. They are provided here for information only.

^D See Table 9 for dimensions of standard reels.

4. Ordering Information

4.1 Orders for material under this specification shall include the following information:

- 4.1.1 Quantity,
- 4.1.2 Conductor size: square millimetres, if cross-sectional area is specified as a requirement (Section 8 and Tables 1-4),
 - 4.1.2.1 Conductor size, number, and diameter of wires for Class B, C, or D conductors, if cross-sectional area is not specified as a requirement (see 8.2),
- 4.1.3 Class (see 3.1),
- 4.1.4 Temper (see 5.1),
- 4.1.5 Details of special-purpose lays, when required (see 7.2 through 7.5),
- 4.1.6 Special tension tests if required (see 14.1 and 15.1),
- 4.1.7 Package size and type (see 17.1 and Table 1 or Table 2),
- 4.1.8 Special package marking, if required (Section 19),
- 4.1.9 Heavy wood lagging, if required (see 18.2),
- 4.1.10 Place of inspection (Section 17), and
- 4.1.11 Method of cross-sectional area determination if not optional (see 12.1).

5. Requirements for Wires

5.1 Aluminum wire employed in Classes AA and A conductors shall be 1350-H19, unless otherwise specified. The purchaser shall designate the temper of conductors of Classes B, C, and D.

5.1.1 For conductor tempers other than 1350-H19, when temper designations are not more specific in the inquiry and purchase order, the manufacturer shall have the following options on manufacturing method:

- 5.1.1.1 Strand the conductor from wires drawn to final temper;
- 5.1.1.2 Strand the conductor from wires drawn to H19 temper and annealed to final temper prior to stranding;
- 5.1.1.3 Strand the conductor from 1350-H19 wires and anneal the stranded conductor to final temper.

5.2 Before stranding, the aluminum wire used shall meet the requirements of Specifications B230/B230M or B609/B609M, whichever is applicable.

5.3 All wires in the conductor shall be of the same temper.

6. Joints

6.1 Only cold-pressure joints or electric-butt, cold-upset joints may be made in the six outer finished wires of (1) Class AA conductors composed of seven wires or (2) Class A conductors composed of seven wires used in overhead lines. In other conductors, electric-butt welds, cold-pressure welds, or electric-butt, cold-upset welds may be made in the finished wires composing conductors, but such welds shall not be closer than prescribed in Table 5 (Explanatory Note 3).

7. Lay

7.1 For Class AA conductors composed of seven wires or more, the preferred lay of a layer of wires is 13.5 times the outside diameter of that layer, but the lay shall be not less than 10 nor more than 16 times this diameter.

TABLE 2 Construction Requirements and Recommended Reel Sizes and Shipping Lengths of Aluminum Conductors, Concentric Lay-Stranded, Classes AA and A

NOTE 1—Sizes selected from Specification B682.

Conductor Size, mm ²	Class	Stranding		Mass, kg/km	Rated Strength 1350-H19, kN	Recommended Package Sizes ^A		
		Number of Wires	Diameter, mm			Reel Designation ^B	Nominal Length of Each Piece, m	Nominal Mass of Each Length, kg
2000	A	127	4.48	5632	294	RMT 90.45	770	4325
1600	A	127	4.01	4512	236	RMT 90.45	960	4325
1250	A	91	4.18	3479	183	RMT 90.45	1185	4130
1120	A	91	3.96	3123	165	RMT 90.45	1320	4130
1000	A	91	3.74	2785	151	RMT 90.45	1495	4130
900	AA	61	4.33	2478	133	RMT 90.45	1785	4425
800	AA, A	61	4.09	2211	119	RMT 90.45	2000	4425
						RM 68.38	1000	2215
710	AA, A	61	3.85	1959	105	RMT 90.45	2260	4425
						RM 68.38	1130	2215
630	AA, A	61	3.63	1742	96.6	RMT 90.45	2540	4425
						RM 68.38	1270	2215
560	AA, A	61	3.42	1546	85.7	RMT 90.45	2860	4425
						RM 68.38	1430	2215
500	AA	37	4.15	1381	75.1	RMT 84.45	2430	3355
						RM 66.32	1215	1680
						NR 48.28	610	840
500	A	61	3.23	1379	76.5	RMT 90.45	3210	4425
						RM 68.38	1605	2215
450	AA	37	3.94	1245	67.7	RMT 84.45	2695	3355
						RM 66.32	1350	1680
						NR 48.28	675	840
450	A	61	3.06	1238	68.6	RMT 90.45	3575	4425
						RM 68.38	1790	2215
400	AA	37	3.71	1104	61.9	RMT 84.45	3040	3355
						RM 66.32	1520	1680
						NR 48.28	760	840
400	A	61	2.89	1104	63.0	RMT 90.45	4010	4425
						RM 68.38	2005	2215
355	AA	37	3.50	982	55.1	RMT 84.45	3415	3355
						RM 66.32	1710	1680
						NR 48.28	855	840
355	A	61	2.72	978	57.4	RMT 90.45	4525	4425
						RM 68.38	2265	2215
315	AA, A	37	3.29	868	48.7	RMT 84.45	3865	3355
						RM 66.32	1935	1680
						NR 48.28	970	840
280	AA	19	4.33	772	42.9	RM 66.32	2235	1725
						NR 48.28	1115	860
						NR 42.28	745	575
280	A	37	3.10	771	43.2	RMT 84.45	4350	3355
						RM 66.32	2180	1680
						NR 48.28	1090	840
250	AA	19	4.09	689	38.3	RM 66.32	2505	1725
						NR 48.28	1250	860
						NR 42.28	835	575
250	A	37	2.93	688	39.7	RMT 84.45	875	3355
						RM 66.32	2440	1680
						NR 48.28	1220	840
224	AA	19	3.87	617	34.3	RM 66.32	2795	1725
						NR 48.28	1395	860
						NR 42.28	930	575
200	AA, A	19	3.66	552	31.6	RM 66.32	3125	1725
						NR 48.28	1560	860
						NR 42.28	1040	575
180	A	19	3.47	496	28.4	RM 66.32	3480	1725
						NR 48.28	1730	860
						NR 42.28	1160	575
160	A	19	3.27	440	25.2	RM 66.32	3920	1725
						NR 48.28	1955	860
						NR 42.28	1305	575
140	AA	7	5.05	387.0	22.2	NR 42.28	1640	635
						NR 36.22	830	320
140	A	19	3.06	386	22.1	RM 66.32	4470	1725
						NR 48.28	2230	860
						NR 42.28	1490	575
125	AA	7	4.77	345	19.8	NR 42.28	1840	635
						NR 36.22	930	320



TABLE 3 Construction Requirements of Aluminum Conductors, Concentric-Lay-Stranded, Class B, C, and D

Conductor Size		Hard-Drawn Copper Equivalent		Stranding									Direct Current Resistance at 20°C	
				Class B		Class C		Class D			Reverse Concentric Compressed Class B Diameter, in.	Unilay Compressed Class B Diameter, in.	Ω/1000 ft	Ω/km
cmils ^A	AWG	cmils ^A	AWG	Number of Wires	Diameter of Wire, mils ^B	Number of Wires	Diameter of Wire, mils ^A	Number of Wires	Diameter of Wire, mils ^A	Number of Wires				
4 000 000	...	2 520 000	...	217	135.8	271	121.5	271	121.5	0.00442	0.0145	
3 500 000	...	2 200 000	...	169	143.9	217	127.0	271	113.6	0.00505	0.0166	
3 000 000	...	1 890 000	...	169	133.2	217	117.6	271	105.2	0.00584	0.0192	
2 500 000	...	1 570 000	...	127	140.3	169	121.6	217	107.3	0.00701	0.0229	
2 000 000	...	1 260 000	...	127	125.5	169	108.8	217	96.0	1.583	1.533	0.00867	0.0284	
1 900 000	...	1 195 000	...	127	122.3	169	106.0	217	93.6	1.542	1.494	0.00913	0.0299	
1 800 000	...	1 132 000	...	127	119.1	169	103.2	217	91.1	1.502	1.454	0.00963	0.0316	
1 750 000	...	1 101 000	...	127	117.4	169	101.8	217	89.8	1.480	1.434	0.0099	0.0325	
1 700 000	...	1 069 000	...	127	115.7	169	100.3	217	88.5	1.459	1.413	0.0102	0.0335	
1 600 000 ^C	...	1 006 000	...	127	112.2	169	97.3	217	85.9	1.415	1.371	0.0109	0.0357	
1 500 000	...	943 000	...	91	128.4	127	108.7	169	94.2	1.370	1.327	0.0116	0.0380	
1 400 000	...	880 000	...	91	124.0	127	105.0	169	91.0	1.323	1.282	0.0124	0.0407	
1 300 000	...	818 000	...	91	119.5	127	101.2	169	87.7	1.275	1.236	0.0133	0.0436	
1 250 000^C	...	786 000	...	91	117.2	127	99.2	169	86.0	1.250	1.212	0.0138	0.0453	
1 250 000 ^C	...	786 000	...	91 ^D	117.2	127	99.2	169	86.0	1.250	1.212	0.0138	0.0453	
1 200 000	...	755 000	...	91	114.8	127	97.2	169	84.3	1.225	1.187	0.0144	0.0472	
1 200 000	...	755 000	...	91 ^D	114.8	127	97.2	169	84.3	1.225	1.187	0.0144	0.0472	
1 100 000	...	692 000	...	91	109.9	127	93.1	169	80.7	1.173	1.137	0.0158	0.0518	
1 100 000	...	692 000	...	91 ^D	109.9	127	93.1	169	80.7	1.173	1.137	0.0158	0.0518	
1 000 000 ^B	...	629 000	...	61	128.0	91	104.8	127	88.7	1.117	1.084	0.0173	0.0568	
900 000	...	566 000	...	61	121.5	91	99.4	127	84.2	1.060	1.028	0.0193	0.0633	
800 000 ^C	...	503 000	...	61	114.5	91	93.8	127	79.4	1.000	0.969	0.0217	0.0712	
750 000	...	472 000	...	61	110.9	91	90.8	127	76.8	0.968	0.939	0.0231	0.0758	
700 000	...	440 000	...	61	107.1	91	87.7	127	74.2	0.935	0.907	0.0248	0.0814	
650 000	...	409 000	...	61	103.2	91	84.5	127	71.5	0.901	0.874	0.0267	0.0876	
636 000	...	400 000	
600 000	...	377 000	...	61	99.2	91	81.2	127	68.7	0.866	0.840	0.0289	0.0948	
550 000	...	346 000	...	61	95.0	91	77.7	127	65.8	0.829	0.804	0.0315	0.103	
500 000	...	314 000	...	37	116.2	61	90.5	91	74.1	0.789	0.766	0.0347	0.114	
477 000	...	300 000	
450 000	...	283 000	...	37	110.3	61	85.9	91	70.3	0.749	0.727	0.0385	0.126	
400 000 ^C	...	252 000	...	37	104.0	61	81.0	91	66.3	0.706	0.685	0.0434	0.142	
350 000	...	220 000	...	37	97.3	61	75.7	91	62.0	0.661	0.641	0.0495	0.162	
336 400	0000	
300 000	...	188 700	...	37	90.0	61	70.1	91	57.4	0.611	0.594	0.0578	0.187	
266 800	000	
250 000	...	157 200	...	37	82.2	61	64.0	91	52.4	0.558	0.542	0.0694	0.228	
211 600	0000	...	00	19	105.5	37	75.6	61	58.9	0.512	0.498	0.0820	0.269	
167 800	000	...	0	19	94.0	37	67.3	61	52.4	0.456	0.443	0.103	0.338	
133 100	00	...	1	19	83.7	37	60.0	61	46.7	0.405	0.395	0.130	0.427	
105 600	0	...	2	19	74.5	37	53.4	61	41.6	0.362	0.352	0.164	0.538	
83 690	1	...	3	19	66.4	37	47.6	61	37.0	0.322	0.313	0.207	0.679	
66 360	2	...	4	7	97.4	19	59.1	37	42.4	0.283	...	0.261	0.856	
52 620	3	...	5	7	86.7	19	52.6	37	37.7	0.252	...	0.330	1.08	
41 740	4	...	6	7	77.2	19	46.9	37	33.6	0.225	...	0.416	1.36	
33 090	5	...	7	7	68.8	19	41.7	37	29.9	0.200	...	0.523	1.72	
26 240	6	...	8	7	61.2	19	37.2	37	26.6	0.178	...	0.661	2.17	
20 820	7	...	9	7	54.5	19	33.1	37	23.7	0.159	...	0.834	2.74	
16 510	8	...	10	7	48.6	19	29.5	37	21.1	0.142	...	1.05	3.44	
13 090	9	...	11	7	43.2	19	26.2	37	18.8	0.126	...	1.32	4.33	
10 380	10	...	12	7	38.5	19	23.4	37	16.7	0.113	...	1.67	5.48	
...	11	0.100	...	2.11	6.92	
6530	12	...	14	7	30.5	19	18.5	37	13.3	0.089	...	2.67	8.76	
...	13	0.080	...	3.34	10.96	
4110	14	...	16	7	24.2	19	14.7	37	10.5	0.071	...	4.22	13.8	
2580	16	...	18	7	19.2	19	11.7	6.71	22.0	
1620	18	...	20	7	15.2	10.7	35.1	
1020	20	...	22	7	12.1	16.9	55.4	

^A See Footnote B of Table 1.

^B This size is sensibly equivalent to size 1 033 500 cmils within a difference of 3.24 %.

^C These sizes are sensibly equivalent to sizes 1 590 000; 1 272 000; 795 000; and 397 500 mil respectively within the cross-sectional area tolerances stipulated by this specification and associated Specifications B230/B230M and B609/B609M.

^D 61 As agreed upon between the manufacturer and the customer, these sizes may be produced with 61 wire construction of the appropriate wire size and with the corresponding change in overall diameter.