



SLOVENSKI STANDARD

SIST-TS CEN ISO/TS 23406:2024

01-junij-2024

Jedrski sektor - Zahteve za organe, ki izvajajo presojo in certificiranje sistemov vodenja kakovosti za organizacije, ki dobavljajo proizvode in storitve, pomembne za jedrsko varnost (ITNS) (ISO/TS 23406:2023)

Nuclear sector - Requirements for bodies providing audit and certification of quality management systems for organizations supplying products and services important to nuclear safety (ITNS) (ISO/TS 23406:2024)

Nuklearsektor - Anforderungen an Stellen, die Qualitätsmanagementsysteme für Organisationen prüfen und zertifizieren, die für die nukleare Sicherheit wichtige Produkte und Dienstleistungen (ITNS) liefern (ISO/DTS 23406:2023)

Secteur nucléaire - Exigences pour les organismes procédant à l'audit et à la certification des systèmes de management de la qualité d'organisations fournissant des produits et services importants pour la sûreté nucléaire (IPSN) (ISO/TS 23406:2024)

Ta slovenski standard je istoveten z: CEN ISO/TS 23406:2024

ICS:

03.120.20	Certificiranje proizvodov in podjetij. Ugotavljanje skladnosti	Product and company certification. Conformity assessment
27.120.01	Jedraska energija na splošno	Nuclear energy in general

SIST-TS CEN ISO/TS 23406:2024 en,fr,de

TECHNICAL SPECIFICATION
SPÉCIFICATION TECHNIQUE
TECHNISCHE SPEZIFIKATION

CEN ISO/TS 23406

April 2024

ICS 03.120.20; 27.120.01

Supersedes CEN ISO/TS 23406:2021

English Version

**Nuclear sector - Requirements for bodies providing audit
and certification of quality management systems for
organizations supplying products and services important
to nuclear safety (ITNS) (ISO/TS 23406:2024)**

Secteur nucléaire - Exigences pour les organismes
procédant à l'audit et à la certification des systèmes de
management de la qualité d'organisations fournissant
des produits et services importants pour la sûreté
nucléaire (IPSN) (ISO/TS 23406:2024)

Nuklearsektor - Anforderungen an Stellen, die
Qualitätsmanagementsysteme für Organisationen
prüfen und zertifizieren, die für die nukleare Sicherheit
wichtige Produkte und Dienstleistungen (ITNS) liefern
(ISO/DTS 23406:2023)

This Technical Specification (CEN/TS) was approved by CEN on 5 April 2024 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.

[SIST-TS CEN ISO/TS 23406:2024](https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024)

<https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024>



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	3

iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[SIST-TS CEN ISO/TS 23406:2024](#)

<https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024>

European foreword

This document (CEN ISO/TS 23406:2024) has been prepared by Technical Committee ISO/TC 85 "Nuclear energy, nuclear technologies, and radiological protection" in collaboration with Technical Committee CEN/TC 430 "Nuclear energy, nuclear technologies, and radiological protection" the secretariat of which is held by AFNOR.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes CEN ISO/TS 23406:2021.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Endorsement notice

The text of ISO/TS 23406:2024 has been approved by CEN as CEN ISO/TS 23406:2024 without any modification.

[SIST-TS CEN ISO/TS 23406:2024](https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024)

<https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024>



Technical Specification

ISO/TS 23406

Nuclear sector — Requirements for bodies providing audit and certification of quality management systems for organizations supplying products and services important to nuclear safety (ITNS)

*Secteur nucléaire — Exigences pour les organismes procédant
à l'audit et à la certification des systèmes de management de
la qualité d'organisations fournissant des produits et services
importants pour la sûreté nucléaire (IPSN)*

**Second edition
2024-03**

[SIST-TS CEN ISO/TS 23406:2024](https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024)

<https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024>

ISO/TS 23406:2024(en)

iTeh Standards (<https://standards.iteh.ai>) Document Preview

[SIST-TS CEN ISO/TS 23406:2024](https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024)

<https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024>



COPYRIGHT PROTECTED DOCUMENT

© ISO 2024

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

ISO/TS 23406:2024(en)

Contents

Page

Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Principles	1
5 General requirements	1
5.1 Legal and contractual matters.....	1
5.2 Management of impartiality.....	2
5.3 Liability and financing.....	2
6 Structural requirements	2
6.1 Organizational structure and top management.....	2
6.2 Operational control.....	2
7 Resource requirements	2
7.1 Competence of personnel.....	2
7.1.1 General considerations.....	2
7.1.2 Determination of competence criteria.....	2
7.1.3 Evaluation processes.....	2
7.1.4 Other considerations.....	3
7.2 Personnel involved in the certification activities.....	3
7.3 Use of individual external auditors and external technical experts.....	3
7.4 Personnel records.....	3
7.5 Outsourcing.....	3
8 Information requirements	3
8.1 Public information.....	3
8.2 Certification documents.....	4
8.3 Reference to certification and marks.....	4
8.4 Confidentiality.....	4
8.5 Information exchange between a certification body and its client.....	4
9 Process requirements	4
9.1 Pre-certification activities.....	4
9.1.1 Application.....	4
9.1.2 Application review.....	4
9.1.3 Audit programme.....	4
9.1.4 Determining audit time.....	4
9.1.5 Multi-site sampling.....	6
9.1.6 Multiple management systems standards.....	7
9.1.7 Organization that does not supply ITNS products and services at the time of the initial certification audit.....	7
9.2 Planning audits.....	7
9.3 Initial certification.....	7
9.4 Conducting audits.....	7
9.5 Certification decision.....	8
9.6 Maintaining certification.....	8
9.7 Appeals.....	9
9.8 Complaints.....	9
9.9 Client records.....	9
10 Management system requirements for certification bodies	9
Annex A (normative) Required knowledge and skills to determine competence	10
Annex B (informative) Summary of audit results	15

ISO/TS 23406:2024(en)

Annex C (normative) Eligibility criteria for multi-site sampling..... 16
Bibliography..... 17

iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[SIST-TS CEN ISO/TS 23406:2024](https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024)

<https://standards.iteh.ai/catalog/standards/sist/9c9c8d6d-7664-43dc-8f6a-9e35b86ac55c/sist-ts-cen-iso-ts-23406-2024>