
Cranes — Information to be provided —

Part 5:

Overhead travelling cranes and portal bridge cranes

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Reference number
ISO 9374-5:2021(E)

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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

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This document was prepared by Technical Committee ISO/TC 96, *Cranes*, Subcommittee SC 9, *Bridge and gantry cranes*.

This second edition cancels and replaces the first edition (ISO 9374-5:1991), which has been technically revised.

[ISO 9374-5:2021](https://standards.iteh.ai/iso/64492020_8b99_4ada-8acc-4d049574cf7d/iso-9374-5-2021)

The main changes compared to the previous edition are as follows:

- new [Clause 3](#) Terms and definitions has been added;
- [Figures 1 to 6](#) have been redrawn;
- [Annex A](#) has been rearranged.

A list of all parts in the ISO 9374 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Cranes — Information to be provided —

Part 5: Overhead travelling cranes and portal bridge cranes

1 Scope

This document specifies information to be provided by:

- a) a purchaser in enquiring about or ordering an overhead travelling crane or portal bridge crane;
- b) a manufacturer in tendering for or supplying an overhead travelling crane or portal bridge crane.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7363, *Cranes and lifting appliances — Technical characteristics and acceptance documents*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/4d049574cf7d/iso-9374-5-2021>
- IEC Electropedia: available at <https://www.electropedia.org/>

4 Information to be provided by the purchaser with the enquiry or order

The purchaser should provide the information given in [Annex A](#) to enable the crane manufacturer to offer or to supply the most suitable overhead travelling crane or portal bridge crane and equipment to satisfy the duty requirements and service conditions.

5 Information to be provided by the manufacturer

5.1 Technical information

The information provided by the manufacturer shall include:

- a) technical information and test certificates for the crane to facilitate its installation, testing and use in accordance with ISO 7363 and as appropriate for the appliance;
- b) an instruction manual which should include details of routine servicing, inspection and maintenance of the crane;
- c) erection information, when requested.

All loads applied by the crane to its runway should be calculated in accordance with ISO 8686-5 or as agreed between the manufacturer and the purchaser.

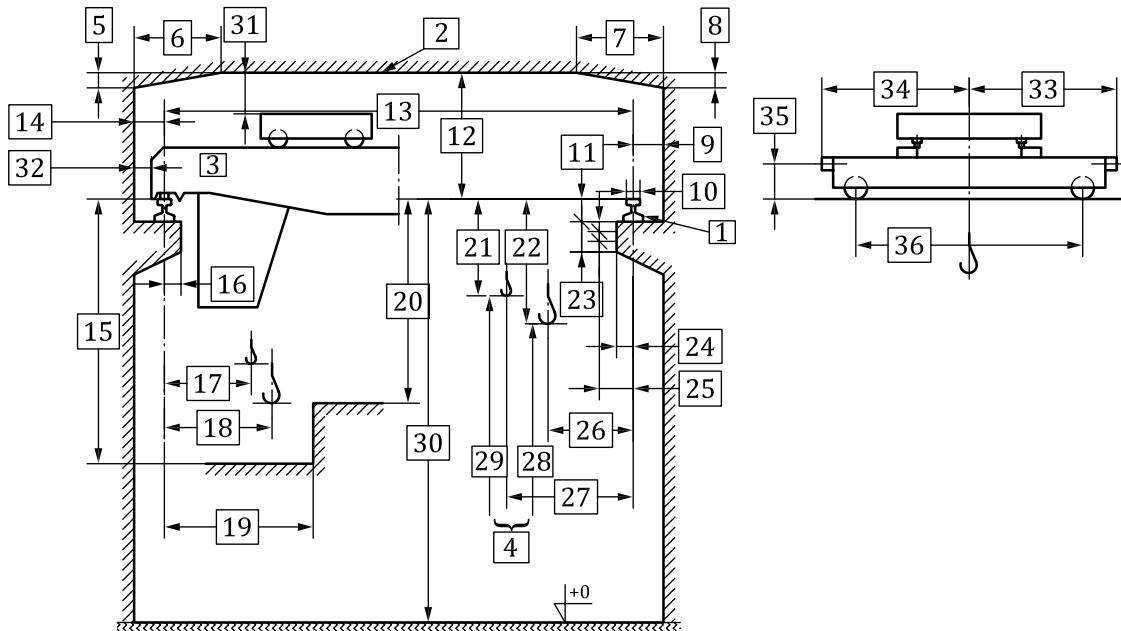
5.2 Dimensions

The manufacturer should provide general arrangement drawings, with dimensions, showing that the purchaser's requirements, including the restrictions stated in [Figures 1 to 6](#), are met.

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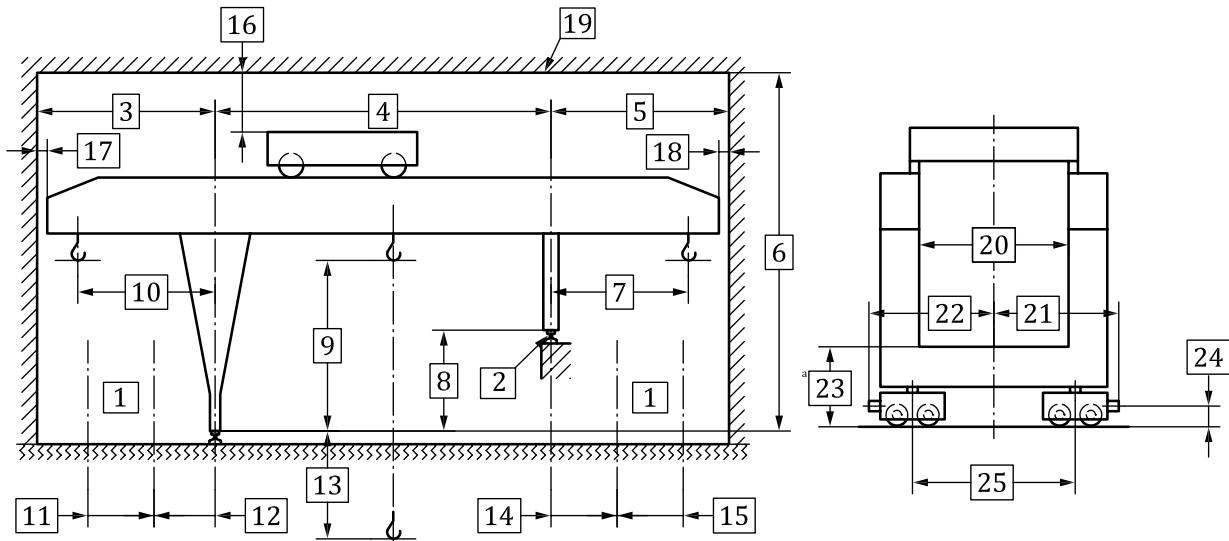
[ISO 9374-5:2021](#)

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**Key**

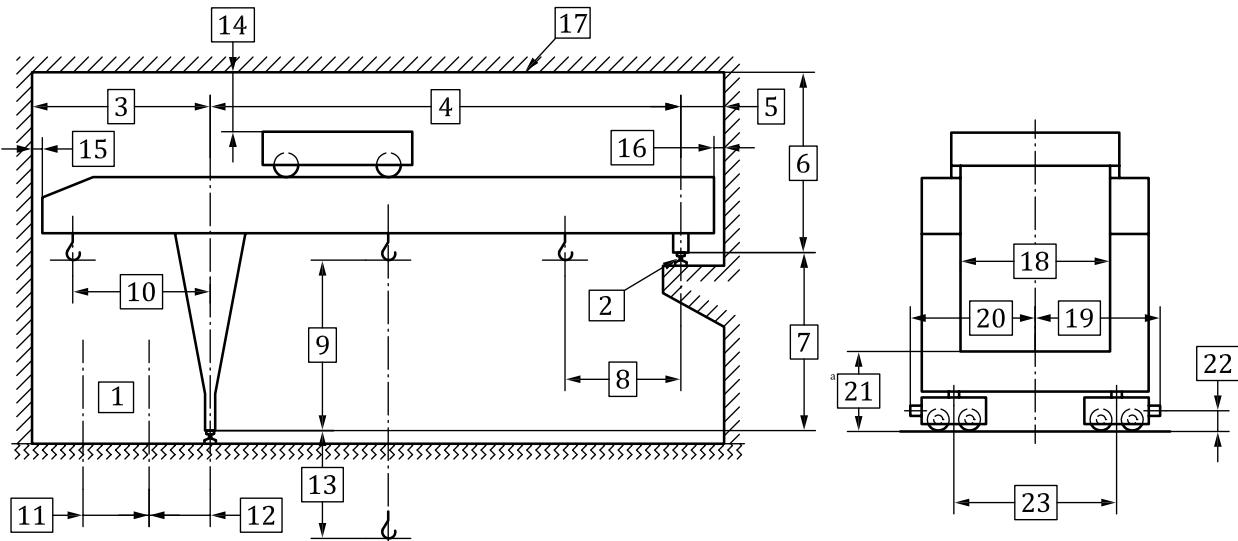
1 type of rail
 2 clearance line
 3 crane
 4 lifting range
 5 inclination of the clearance line on left side
 6 inclination of the clearance line on left side
 7 inclination of the clearance line on right side
 8 inclination of the clearance line on right side
 9 dimension from right side rail to clearance line
 10 rail width
 11 rail height
 12 distance between the top of rail and the clearance line
 13 span
 14 dimension from left side rail to clearance line
 15 distance between the top of rail and the top of obstruction 1
 16 distance between centre of rail and edge of rail support beam on left side
 17 auxiliary hook approach on left side
 18 main hook approach on left side
 19 distance between centre of rail and obstruction 2
 20 distance between the top of rail and the top of obstruction 2
 21 distance between the top of rail and the highest working position of auxiliary hook
 22 distance between the top of rail and the highest working position of main hook
 23 rail support beam outline
 24 distance between centre of rail and edge of rail support beam on right side
 25 distance between centre of rail and conductor
 26 main hook approach on right side
 27 auxiliary hook approach on right side
 28 main hook lifting range
 29 auxiliary hook lifting range
 30 crane track height
 31 clearance between highest point of crane and clearance line
 32 clearance between outermost point of crane and clearance line
 33 width on right side
 34 width on left side
 35 buffer height
 36 crane wheel base

Figure 1 — Overhead travelling crane

**Key**

1 axis of railways	14 distance between centre of rail and railway on right side
2 type of rail	15 width of railway on right side
3 dimension from left side rail to clearance line	16 clearance between highest point of crane and clearance line
4 span	17 clearance between outermost point on left of crane and clearance line
5 dimension from right side rail to clearance line	18 clearance between outermost point on right of crane and clearance line
6 distance between the top of rail and the clearance line	19 clearance line
7 outreach from right side rail	20 clearance between the legs
8 rail height difference	21 width on right side
9 load-lifting height	22 width on left side
10 outreach from left side rail	23 height of the sill beam
11 width of railway on left side	24 buffer height
12 distance between centre of rail and railway on left side	25 crane wheel base
13 load-lowering height	a Maximum, if restricted.

Figure 2 — Portal bridge crane

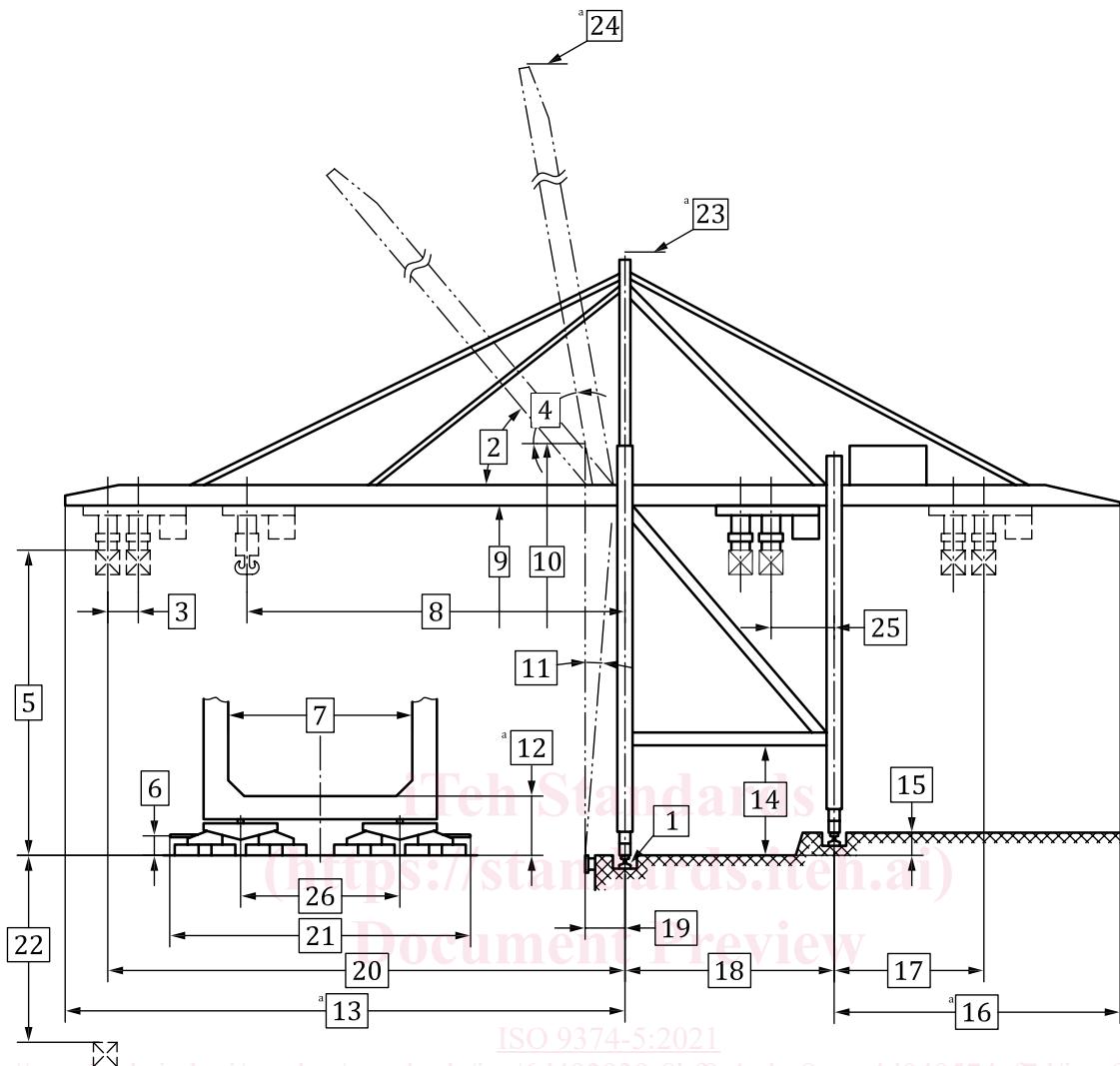
**Key**

1 axis of railways	13 load-lowering height
2 type of rail	14 clearance between highest point of crane and clearance line
3 dimension from left side rail to clearance line	15 clearance between outermost point on left of crane and clearance line
4 span	16 clearance between outermost point on right of crane and clearance line
5 dimension from right side rail to clearance line	17 clearance line
6 distance between the top of rail and the clearance line	18 clearance between the legs
7 rail height difference	19 width on right side
8 hook approach on right side	20 width on left side
9 load-lifting height	21 height of the sill beam
10 outreach from left side rail	22 buffer height
11 width of railway on left side	23 crane wheel base
12 distance between centre of rail and railway on left side	^a Maximum, if restricted.

Figure 3 — Semi-portal bridge crane

The main differences between the various ship-to-shore cranes are as follows.

- Figure 4:** the dual (single) hoist ship-to-shore container crane should be capable of handling containers for loading onto or discharging from a container vessel. Two 40-ft (45-ft) or four 20-ft containers can be lifted together by the dual hoist crane. One 40-ft (45-ft) or two 20-ft containers can be lifted by the single hoist crane. On **Figure 4** the dual hoist crane is drawn. There is no key 3 for the single hoist crane.
- Figure 5:** the double trolley ship-to-shore container crane should be capable of handling containers for loading onto or discharging from a container vessel. There are main trolley operating on the upper girder and auxiliary trolley operating on the portal beam.
- Figure 6:** the bridge type grab ship unloader should be capable of handling bulk material for discharging from a bulk cargo vessel.



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Key

1 type of rail	15 rail height difference
2 luffing angle from operating position to stowed or vessel avoiding position	16 distance from the end of the girder to landside rail
3 distance between two spreaders	17 backreach
4 luffing angle from operating position to stowed or maintenance position	18 span
5 load-lifting height above waterside rail top	19 distance from the fender to waterside rail
6 buffer height	20 outreach for spreader
7 clearance between the legs	21 buffer to buffer (buffer uncompressed)
8 outreach for cargo beam	22 load-lowering height below waterside rail top
9 clearance under boom down position	23 maximum height to the top of pylon
10 clearance under boom up position	24 maximum height to the top of the boom (boom up)
11 maximum vessel inclination angle	25 trolley parking position
12 height of the sill beam	26 crane wheel base
13 distance from the top of the boom to waterside rail centre	^a Maximum, if restricted.
14 clearance under portal	

Figure 4 — Dual (single) hoist ship-to-shore container crane