



SLOVENSKI STANDARD
oSIST prEN IEC 60794-1-213:2023
01-september-2023

Optični kabli - 1-213. del: Splošna specifikacija - Osnovni preskusni postopki za optične kable - Okoljske preskusne metode - Odpornost mikrokanalov na pritisk, metoda F13

Optical fibre cables - Part 1-213: Generic specification - Basic optical cable test procedures - Environmental test methods - Microduct pressure withstand, Method F13

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SECRETARIAT: France	SECRETARY: Mr Laurent Gasca
OF INTEREST TO THE FOLLOWING COMMITTEES:	PROPOSED HORIZONTAL STANDARD: <input type="checkbox"/> Other TC/SCs are requested to indicate their interest, if any, in this CDV to the secretary.
FUNCTIONS CONCERNED: <input type="checkbox"/> EMC <input type="checkbox"/> ENVIRONMENT <input type="checkbox"/> QUALITY ASSURANCE <input type="checkbox"/> SAFETY	
<input checked="" type="checkbox"/> SUBMITTED FOR CENELEC PARALLEL VOTING Attention IEC-CENELEC parallel voting The attention of IEC National Committees, members of CENELEC, is drawn to the fact that this Committee Draft for Vote (CDV) is submitted for parallel voting. The CENELEC members are invited to vote through the CENELEC online voting system.	<input type="checkbox"/> NOT SUBMITTED FOR CENELEC PARALLEL VOTING

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TITLE: Optical fibre cables - Part 1-213: Generic specification - Basic optical cable test procedures - Environmental test methods - Microduct pressure withstand, Method F13

PROPOSED STABILITY DATE: 2026

NOTE FROM TC/SC OFFICERS:

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

OPTICAL FIBRE CABLES –

**Part 1-213: Generic specification –
Basic optical cable test procedures –
Environmental test methods -
Microduct pressure withstand, Method F13**

FOREWORD

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International Standard IEC 60794-1-213 has been prepared by subcommittee 86A: Fibres and cables, of IEC technical committee 86: Fibre optics.

This first edition cancels and replaces Method F13 of the second edition of IEC 60794-1-22 published in 2017. It constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) move the sample temperature preconditioning requirement from chapter “4.2 Sample” to chapter “4.4 Procedure”;
- b) add pressure gauge used to monitor internal pressure of microduct as part of the test apparatus;
- c) add “test temperature” in the details to be specified.

68 The text of this International Standard is based on the following documents:

FDIS	Report on voting

69
70 Full information on the voting for the approval of this International Standard can be found in the
71 report on voting indicated in the above table.

72 The French version of this standard has not been voted upon.

73 This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

74 A list of all parts in the IEC 60794 series, published under the general title *Optical fibre cables*,
75 can be found on the IEC website.

76 The committee has decided that the contents of this document will remain unchanged until the
77 stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to
78 the specific document. At this date, the document will be

- 79 • reconfirmed,
- 80 • withdrawn,
- 81 • replaced by a revised edition, or
- 82 • amended.

83

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OPTICAL FIBRE CABLES –

Part 1-213: Generic specification – Basic optical cable test procedures – Environmental test methods - Microduct pressure withstand, Method F13

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95 This part of IEC 60794-1 defines test procedures to be used in establishing uniform
96 requirements for the environmental performance of microduct. The test determines the
97 capability of the microduct to withstand internal pressure without leakage and visible damage.

98 This document applies to microduct used for installation of microduct cable or fibre unit by
99 blowing.

100 Throughout this document, the wording "microduct" can also include protected microduct(s).

101 See IEC 60794-1-2 for a reference guide to test methods of all types and for general
102 requirements and definitions.

103 The following documents are referred to in the text in such a way that some or all of their content
104 constitutes requirements of this document. For dated references, only the edition cited applies.
105 For undated references, the latest edition of the referenced document (including any
106 amendments) applies.

107 IEC 60794-1-2, *Optical fibre cables – Part 1-2: Generic specification – Basic optical cable test*
108 *procedures – General guidance*

109 No terms and definitions are listed in this document.

110 ISO and IEC maintain terminological databases for use in standardization at the following
111 addresses:

- 112 • IEC Electropedia: available at <http://www.electropedia.org/>
- 113 • ISO Online browsing platform: available at <http://www.iso.org/obp>

114 4.1 Object

115 The purpose of this test is to verify that the microduct is capable of withstanding the maximum
116 internal pressure used for blowing the microduct cable or fibre unit.

117 This test ensures safe operation over a range of temperatures. The test pressure is chosen to
118 be either the maximum working pressure of the microduct or a multiple of this as stated in the
119 detail specification. The controlled area is a heating/cooling chamber in the event that the detail
120 specification requires testing above or below ambient temperatures. Typical ranges are –20 °C
121 to +60 °C. In general, polymer microducts will have a reduced tolerance to pressure as the
122 temperature is increased.

123 4.2 Sample

124 Equal lengths L of microduct approximately 1 m long are cut from a production length. The ends
125 shall be cut carefully, ensuring that they are not crushed. This will prevent air leaks from around
126 the connectors. This test shall be conducted in a controlled area so that there is no danger from
127 flying fragments if the microduct is not able to withstand the applied air pressure during the test.